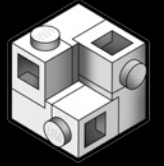


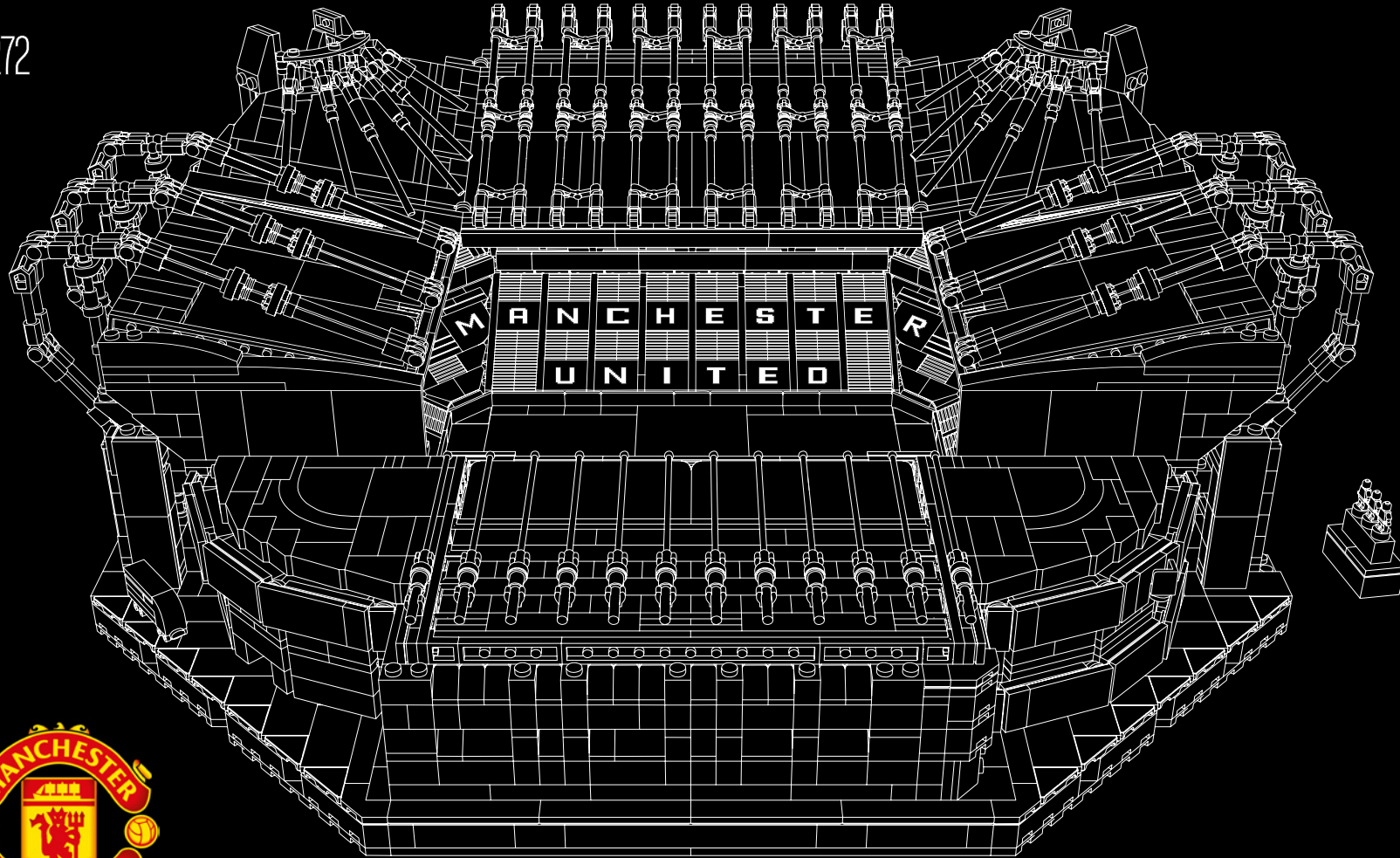


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EXPERT

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# LA PIÙ GRANDE STORIA DI CALCIO MAI RACCONTATA

## UMILI ORIGINI

La storia del Manchester United inizia nel 1878 quando i lavoratori del dipartimento Carriage and Wagon del deposito della Lancashire and Yorkshire Railway fondano il Cricket & Football Club di Newton Heath (L&YR).

1878

1902

1910

1938

1941

## UN NUOVO NOME

Dopo essere entrato a far parte della Football League nel 1892, il club incontra presto difficoltà finanziarie ma viene salvato dal proprietario di un birrifico locale, John Henry Davies, che ne assume il controllo. Serve un nuovo nome ed è così che il club viene ribattezzato Manchester United.

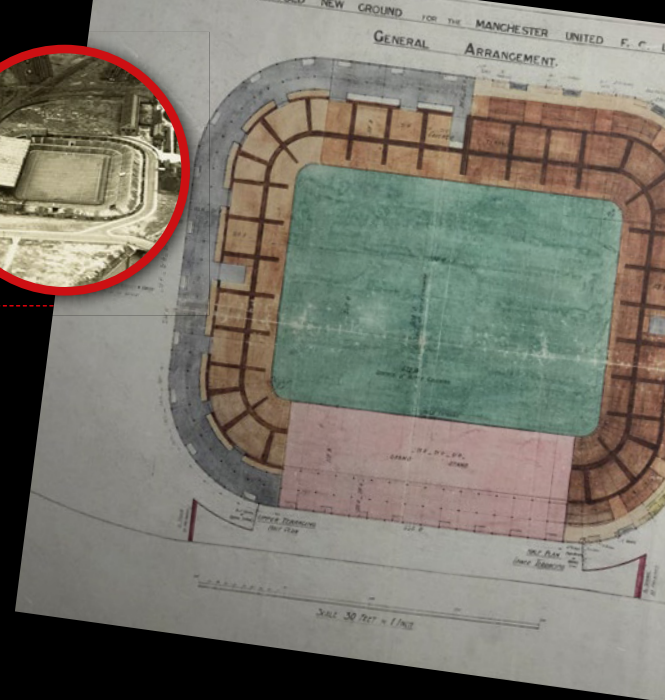
## CASA DOLCE CASA

Nel febbraio del 1910, l'Old Trafford apre per la prima volta le sue porte a una folla di oltre 45.000 persone per la partita tra lo United e il Liverpool. Il club conquista il titolo di campione d'Inghilterra al termine della sua prima stagione nel nuovo stadio.

## DANNI CAUSATI DA BOMBARDAMENTO

L'Old Trafford viene bombardato durante la Seconda guerra mondiale, subendo gravi danni. Dopo un bombardamento nel 1941, la tribuna principale originale del 1910 viene completamente distrutta.

Tetti aggiunti negli  
angoli del South  
Stand.





### UNA NUOVA ERA

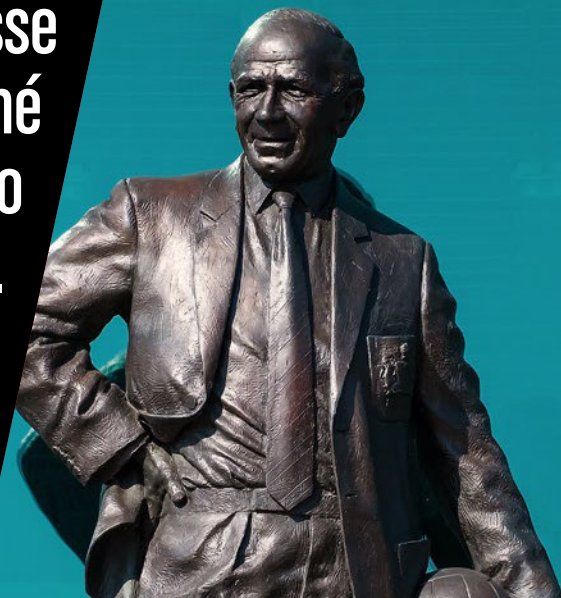
Lo stadio deve essere ricostruito e anche la squadra quando il giovane Matt Busby entra a far parte dello United nel 1945. Nonostante il contratto iniziale di cinque anni, è ancora alla guida del club 24 anni dopo!

1945



# “Non ho mai voluto che il Manchester United fosse secondo a nessuno. Perché noi ci accontentiamo solo del meglio”.

- Sir Matt Busby



1948

### SUCCESSI

Dopo quasi 40 anni senza vincere un trofeo importante, Matt Busby guida i Reds alla vittoria finale della FA Cup contro il Blackpool a Wembley.



Nel 1996, una statua in bronzo di Sir Matt Busby viene eretta all'esterno dello East Stand dell'Old Trafford, che si affaccia sulla Sir Matt Busby Way.





### IL DISASTRO AEREO DI MONACO DI BAVIERA

Il brillante futuro dei Busby Babes viene tragicamente stroncato su una pista tedesca il 6 febbraio 1958. Di ritorno da un quarto di finale di Coppa dei Campioni a Belgrado, l'aereo precipita e 23 persone periscono nell'incidente, tra cui 8 giocatori dello United.

# RISORGERE DALLE CENERI

Dopo aver messo insieme una delle più grandi squadre di tutta l'Inghilterra, Matt Busby deve ricominciare da capo negli anni '60. Bobby Charlton, sopravvissuto al disastro aereo di Monaco, viene presto raggiunto da Denis Law e George Best. Questa famosa "trinità" aiuta lo United a vincere il campionato inglese nel 1965 e nel 1967.

1952 - 1957

### BUSBY BABES

Matt Busby è passato alla storia dello United per aver messo insieme una giovane squadra che scalò le classifiche nazionali, vincendo due campionati consecutivi, nel 1956 e nel 1957, con alcuni dei migliori giocatori ad aver mai graziato il manto erboso dell'Old Trafford.



1958

1960

### MEMORIALE

Il primo memoriale al disastro aereo di Monaco viene inaugurato da Matt Busby. Era ubicato sopra l'ingresso del Direttore, nella tribuna principale.







La maglietta fu indossata dal capitano Noel Cantwell in occasione della vittoria dello United per 3-1 sul Leicester City e della prima vittoria nella FA Cup dal 1948.

1963

1965

Una nuova tribuna con copertura a sbalzo, con i primi box privati nel calcio britannico, viene costruita per i Mondiali del 1966.

### TRIONFO EUROPEO

Lo United diventa la prima squadra inglese a vincere la Coppa dei Campioni, battendo per 4-1 il Benfica a Wembley ai tempi supplementari.

1968

1973

Nell'angolo sud-est, vengono costruiti l'insegna dello stadio e il negozio di merchandise.



Nel 2008, la statua della "United Trinity" - George Best, Denis Law e Bobby Charlton - viene eretta all'esterno dello East Stand.

THE UNITED TRINITY  
BEST LAW CHARLTON





# NUOVO ALLENATORE, NUOVA ERA

Dopo un turbolento decennio con risultati altalenanti in campo, il nuovo allenatore del club doveva essere un tecnico affermato. Alex Ferguson aveva vinto ogni competizione nel calcio scozzese con l'Aberdeen, inclusa una finale di Coppa delle Coppe contro il Real Madrid. Arriva all'Old Trafford nel novembre 1986 e inizia immediatamente a rinnovare lo United, costruendo una squadra che avrebbe ottenuto un successo senza precedenti nella storia del club.

1986

1987

Alla fine degli anni '80 solo la tribuna dello Stretford End è priva del design a sbalzo. Le torri faro vengono rimosse e sostituite da proiettori montati sul tetto.



1992

Tutti i principali stadi del Regno Unito devono ora installare seggiolini e questo riduce la capacità dell'Old Trafford a circa 45.000 spettatori.



“...ora c'è solo un modo per continuare... andare avanti”

- Sir Alex Ferguson



Nel 2012, una statua in bronzo di Sir Alex Ferguson viene svelata davanti all'ingresso della tribuna che porta il suo nome.

Il North Stand a tre livelli viene completato per Euro '96, portando la capacità a 56.387 spettatori.

1992 - 1993

1996

### UNA CLASSE A SE STANTE

Alla conquista del primo scudetto inglese dopo 26 anni, fa seguito l'ascesa di un gruppo di giovani calciatori di gran talento. Proprio come i Busby Babes alcuni decenni prima, negli anni '50, il successo dello United negli anni '90 è guidato da un nuovo gruppo di giovani calciatori, ribattezzato Classe del '92.





# LA STAGIONE PERFETTA

La stagione 1998/99 dello United è il culmine del gran lavoro di Sir Alex Ferguson. La squadra vince il campionato e la FA Cup mettendo a segno una doppietta interna, ma è il trionfo in Europa che rende questa stagione davvero memorabile. Rimangono solo 3 minuti di recupero da giocare, e lo United è sotto di un gol contro il Bayern Monaco. Ma ecco che avviene il miracolo: i Reds vanno a segno due volte e sono incoronati campioni d'Europa.



1998 - 1999



Un secondo livello viene aggiunto all'East Stand, aperto progressivamente a partire dal gennaio 2000, mentre i lavori di ampliamento dello Stretford End vengono completati per l'inizio del campionato 2000-01. La capacità complessiva dell'Old Trafford raggiunge così i 68.210 spettatori.



Due nuove estensioni moderne sono inaugurate nei due quadranti settentrionali, aumentando la capacità dello stadio a oltre 76.000 spettatori.

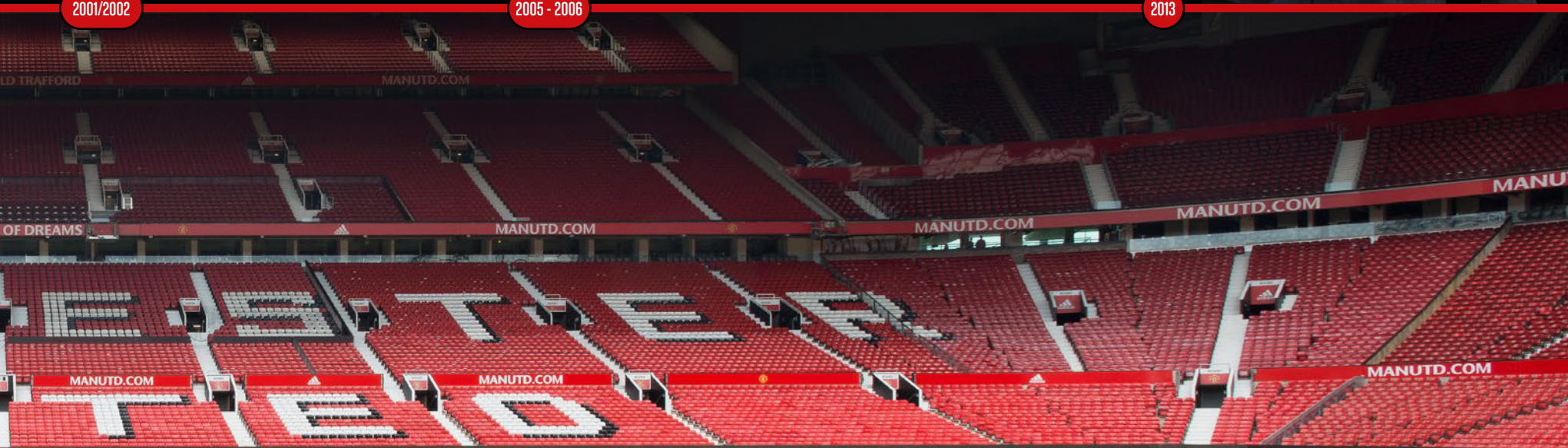
2001/2002

2005 - 2006

2013

### ADDIO, SIR ALEX

Dopo aver vinto il campionato per la ventesima volta - un vero record - nel 2013 lo United dice addio al suo allenatore di maggior successo. Sir Alex Ferguson, al quale viene dedicato il North Stand nel 2011, lascia il suo posto di allenatore dopo 26 anni alla guida del club.





# 110 ANNI DI SUCCESSI

Soprannominato il "Teatro dei sogni" dalla leggenda dello United Sir Bobby Charlton, l'Old Trafford continua ad essere la sede fisica e spirituale del Manchester United.

2020

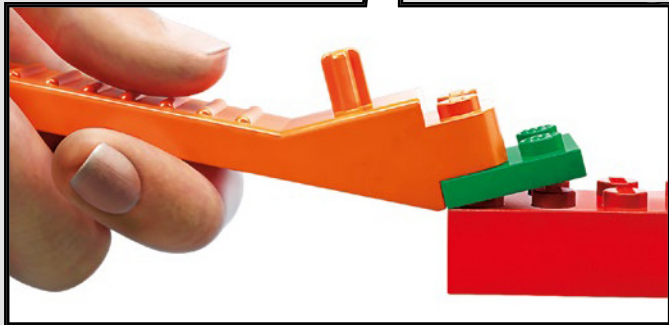
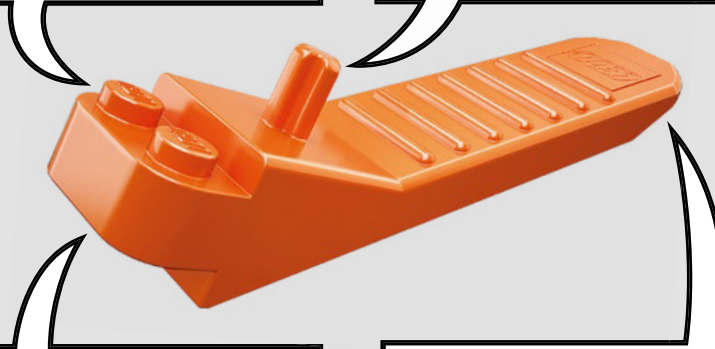
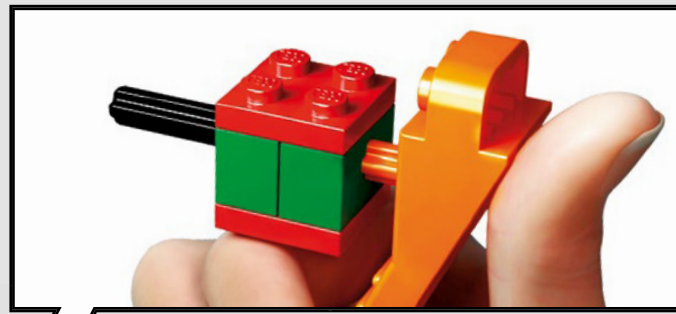
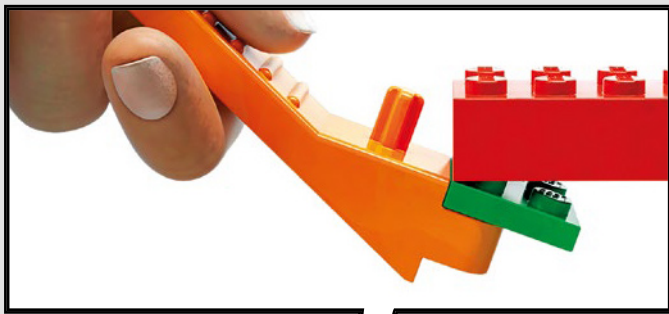




# HESTER UNITED







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 Olvasd be a borítón látható kódot!  
 Noskenē kodu uz priekšējā vāka  
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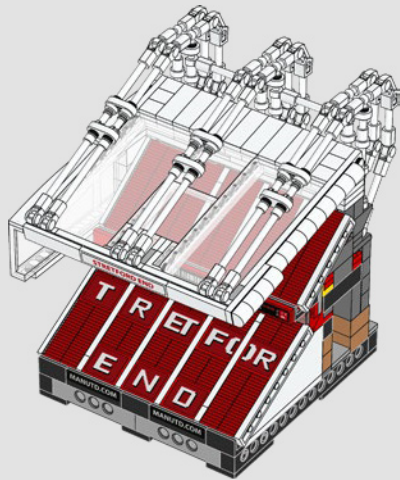
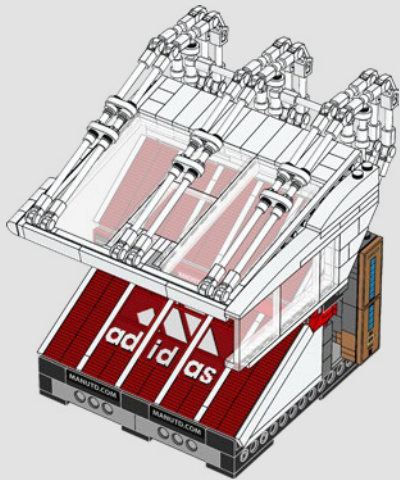
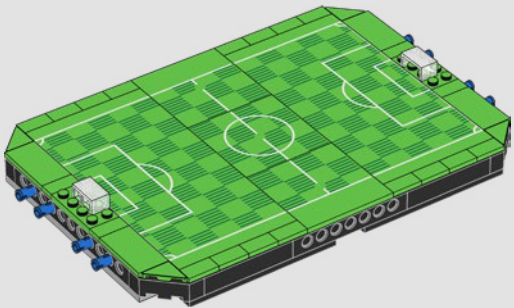
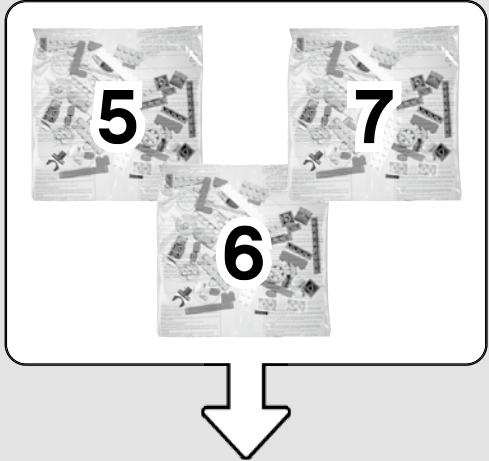
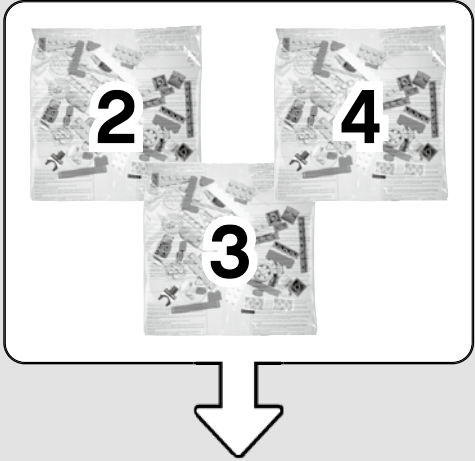
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 Obtenir les instructions de montage  
 Scarica le istruzioni per la costruzione  
 Consulta las instrucciones de construcción  
 Obtém as Instruções de Construção  
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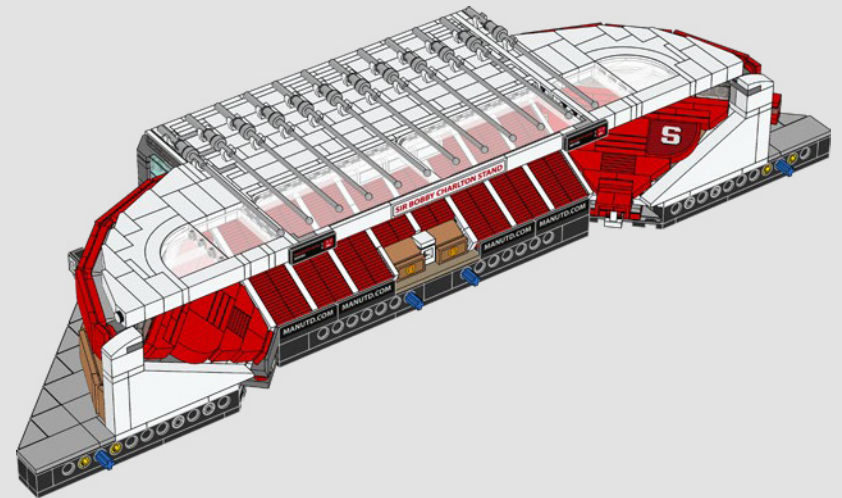
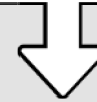
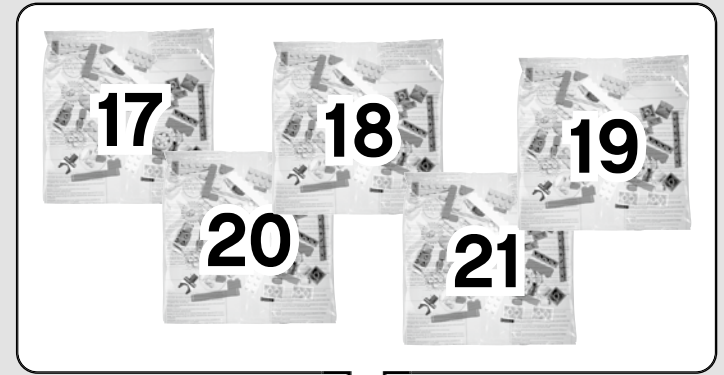
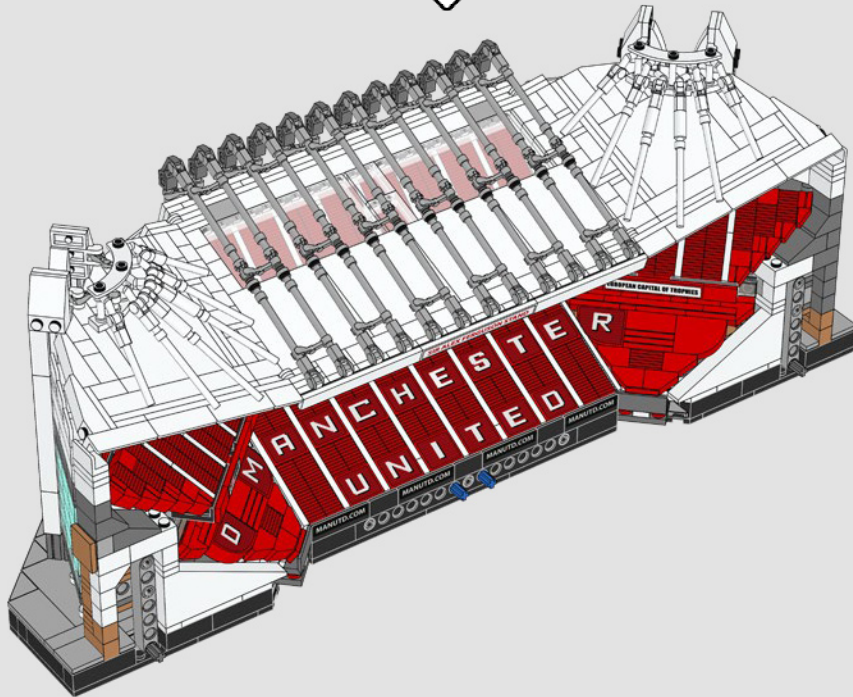
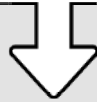
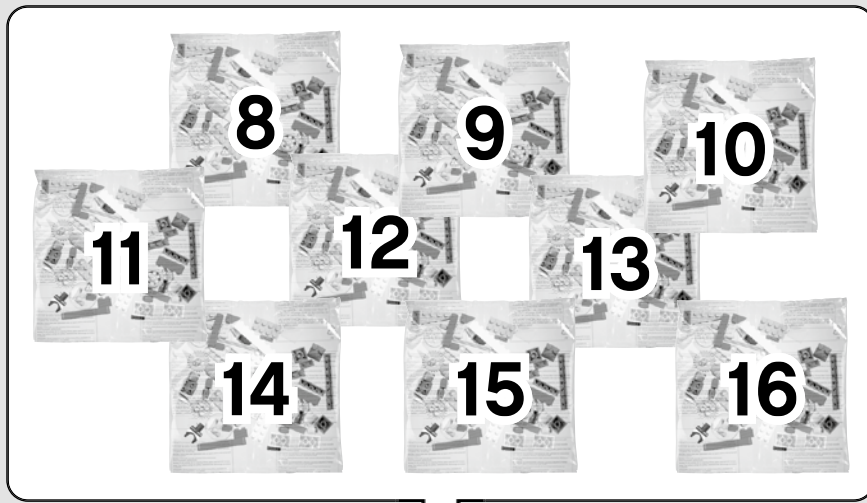
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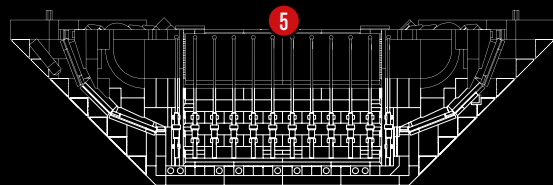
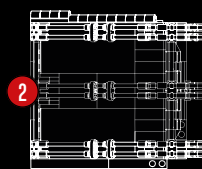
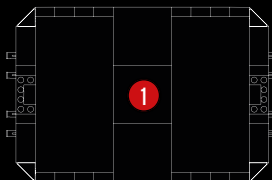
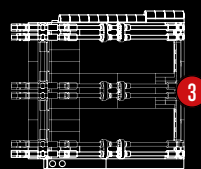
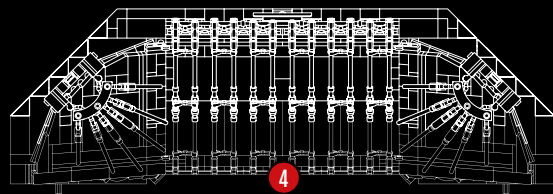






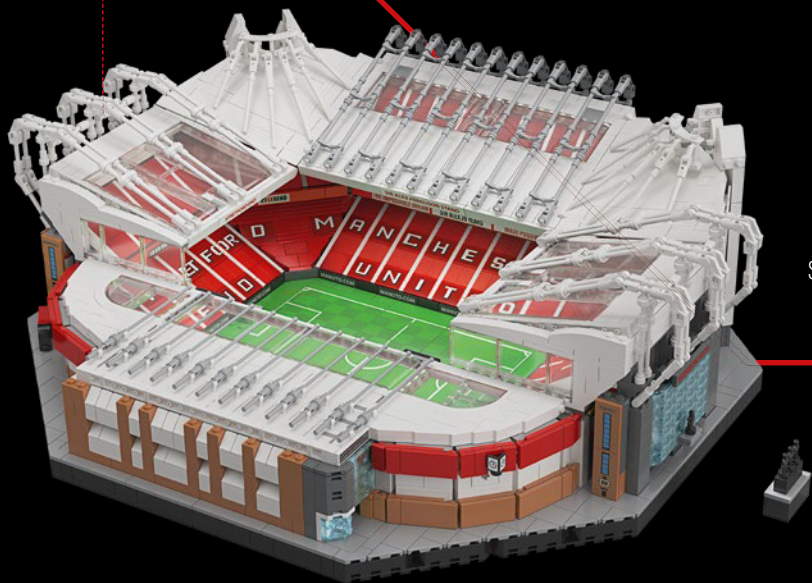
## COSTRUISCI IL TUO OLD TRAFFORD

Per garantire una piacevole esperienza di costruzione, abbiamo diviso il nostro modello dello stadio Old Trafford in cinque sezioni separate. Assembla semplicemente ciascuna sezione nell'ordine mostrato qui e collega le diverse sezioni insieme.



ORA

- 1 CAMPO 2 EAST STAND 3 STRETFORD END 4 SIR ALEX FERGUSON STAND 5 SIR BOBBY CHARLTON STAND



## IL COMMENTO DEL LEGO® DESIGNER

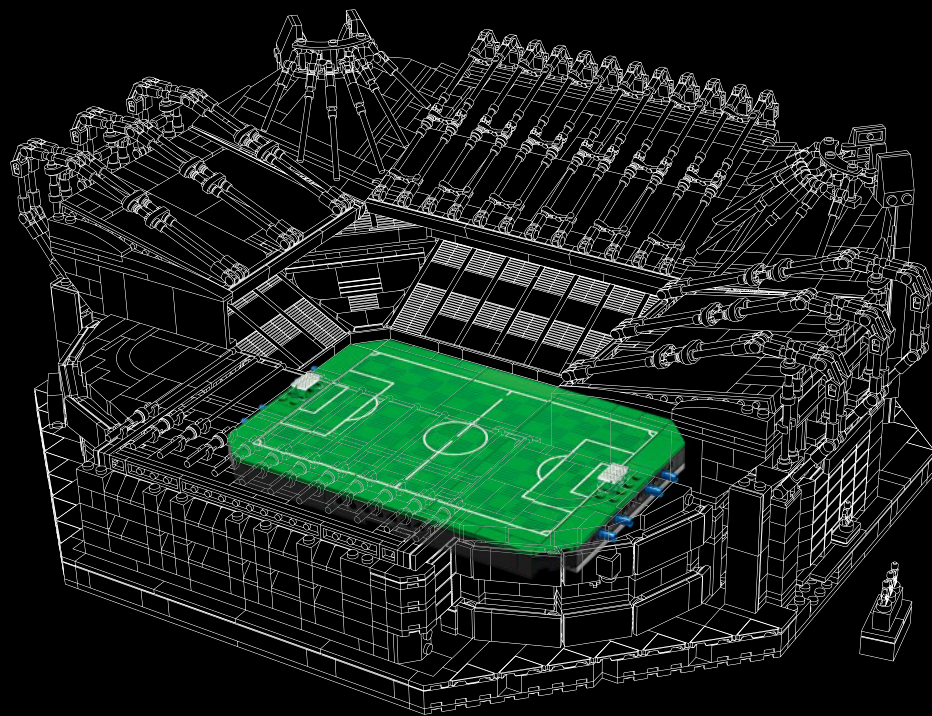
“È sempre una sfida ricreare qualcosa di così grande come uno stadio di calcio in un modello in scala LEGO®. Sono anche consapevole che sono i piccoli dettagli che rendono così speciale l'Old Trafford e quindi era importante includere elementi come le statue di Sir Alex Ferguson, Sir Matt Busby e della United Trinity nel modello finale”.





## IL CAMPO

La superficie di gioco dell'Old Trafford misura circa 105 m di lunghezza e 68 m di larghezza ed è un campo ibrido, composto da erba naturale e fibre sintetiche. Queste fibre si intrecciano con l'erba 20 cm sotto la superficie per rafforzare l'area di gioco e renderla più robusta e stabile.

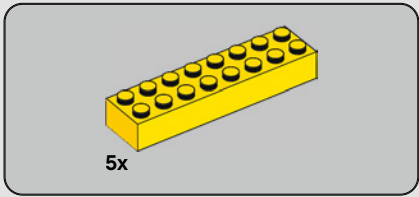
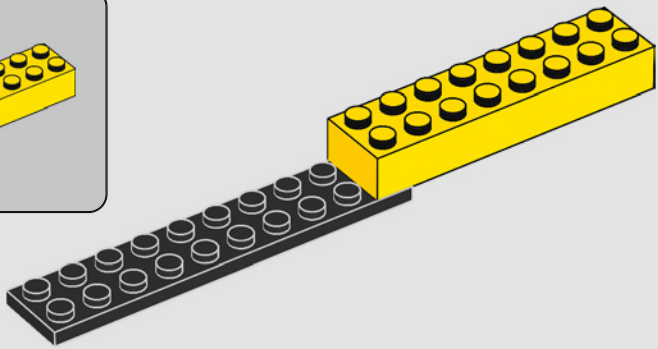
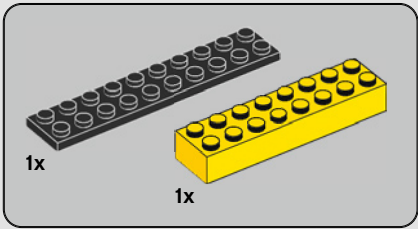
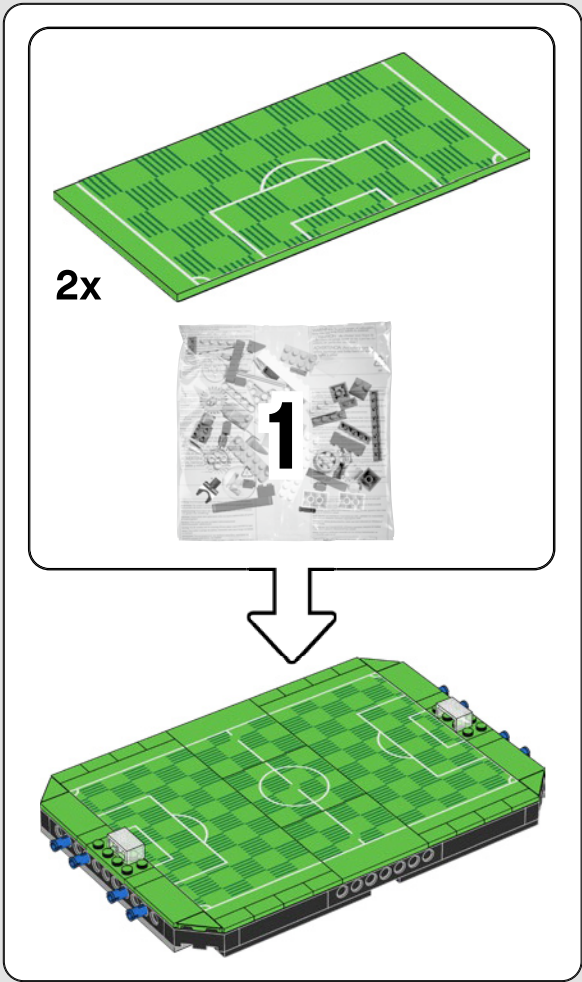


## LO SAPEVI?

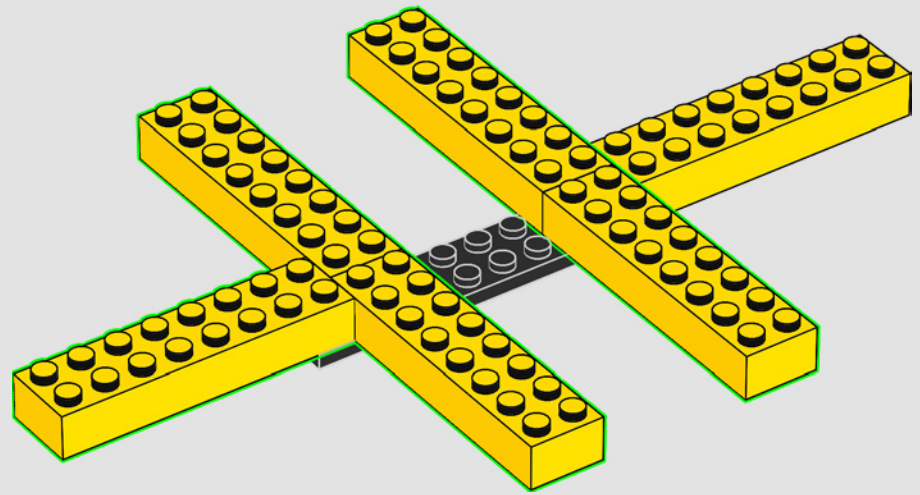
Il personale che si occupa della gestione del manto erboso dell'Old Trafford irrori il campo con aglio ogni settimana per evitare che i parassiti danneggino le radici dell'erba.

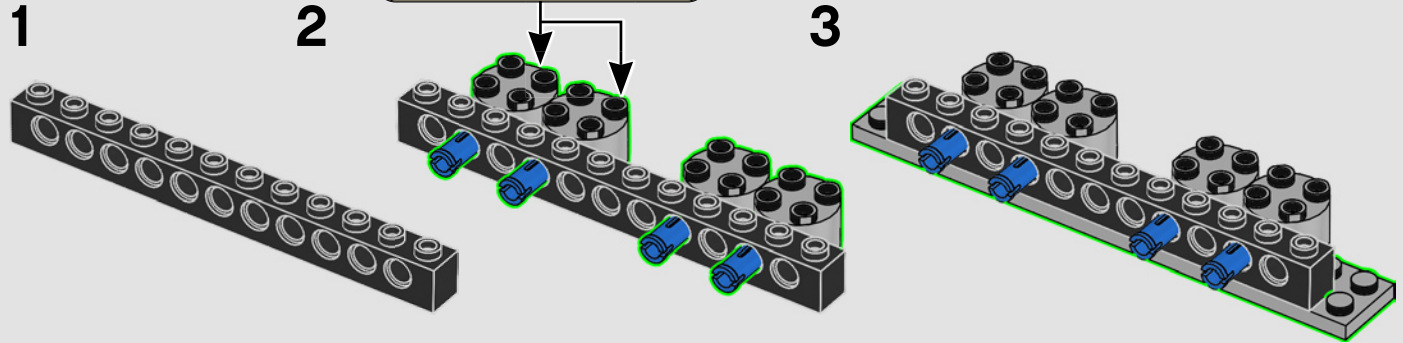
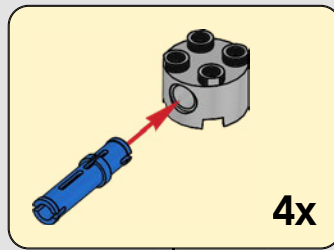
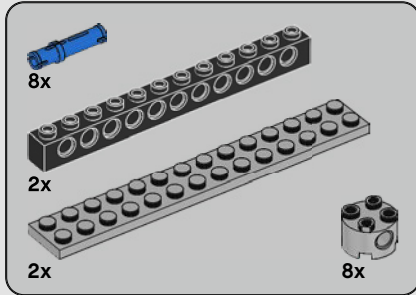
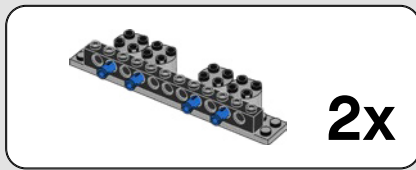






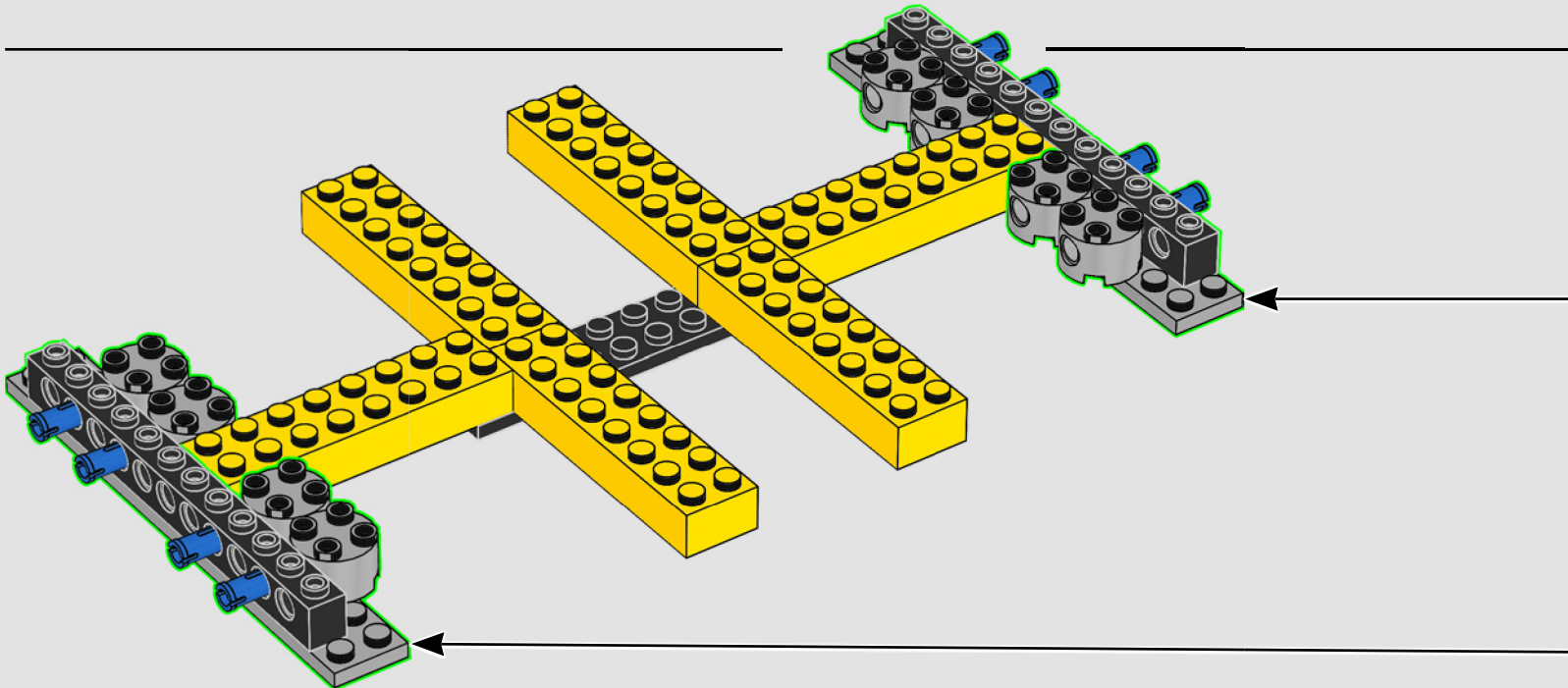
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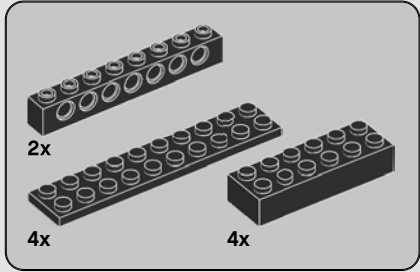
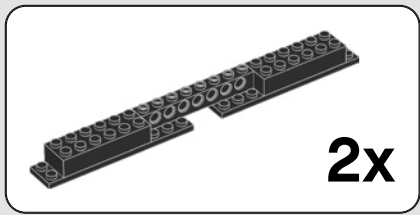


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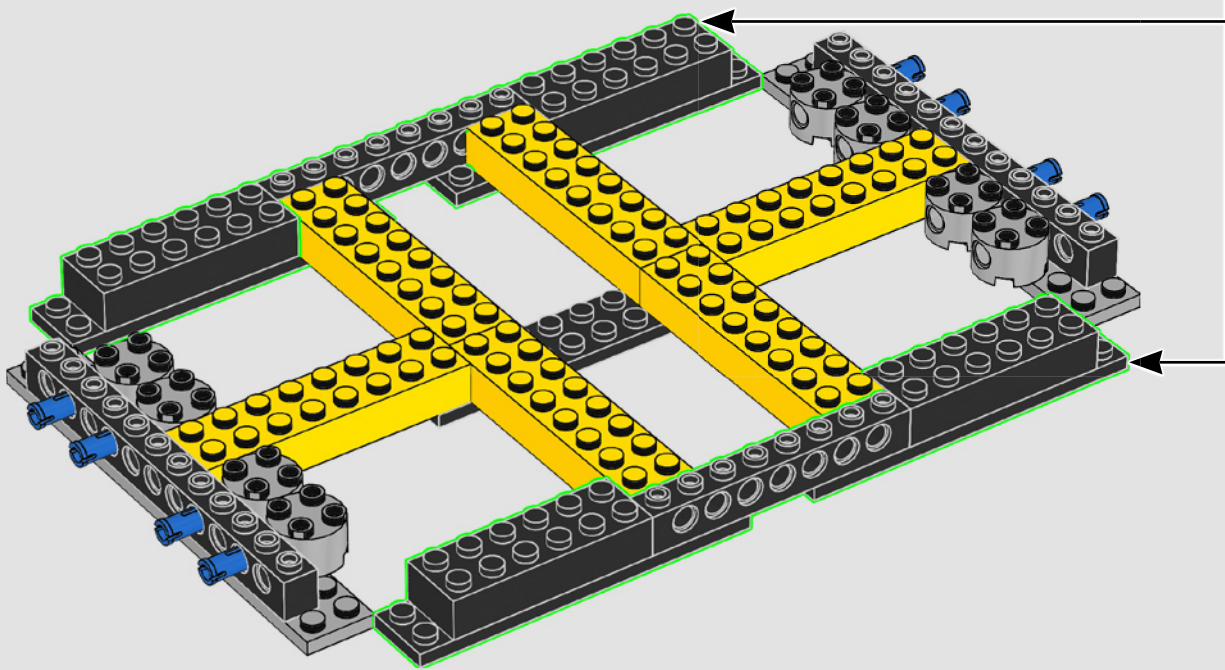
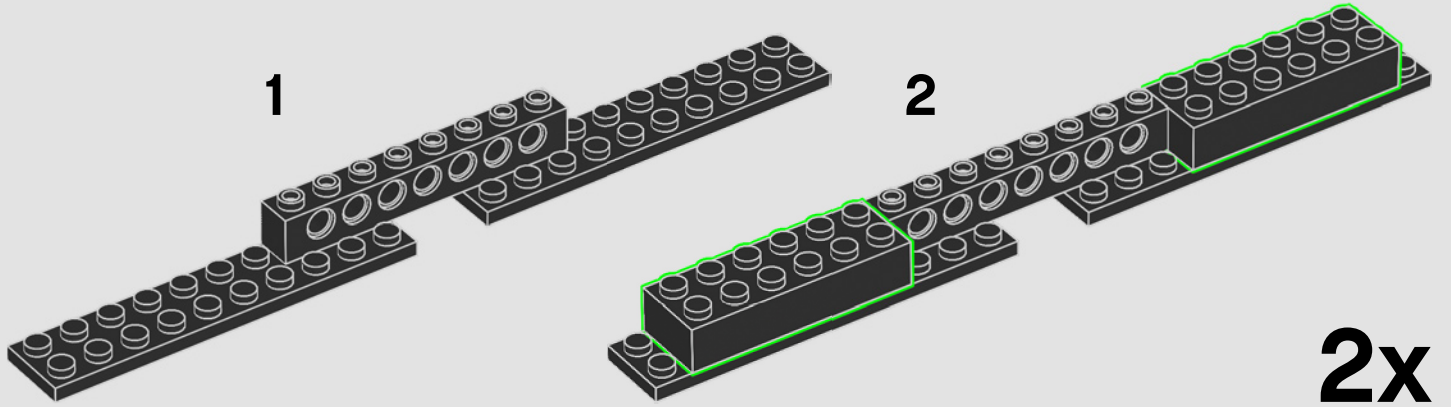
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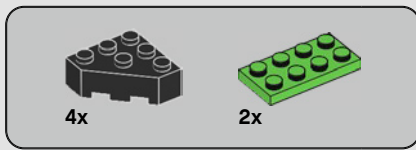




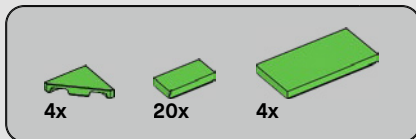
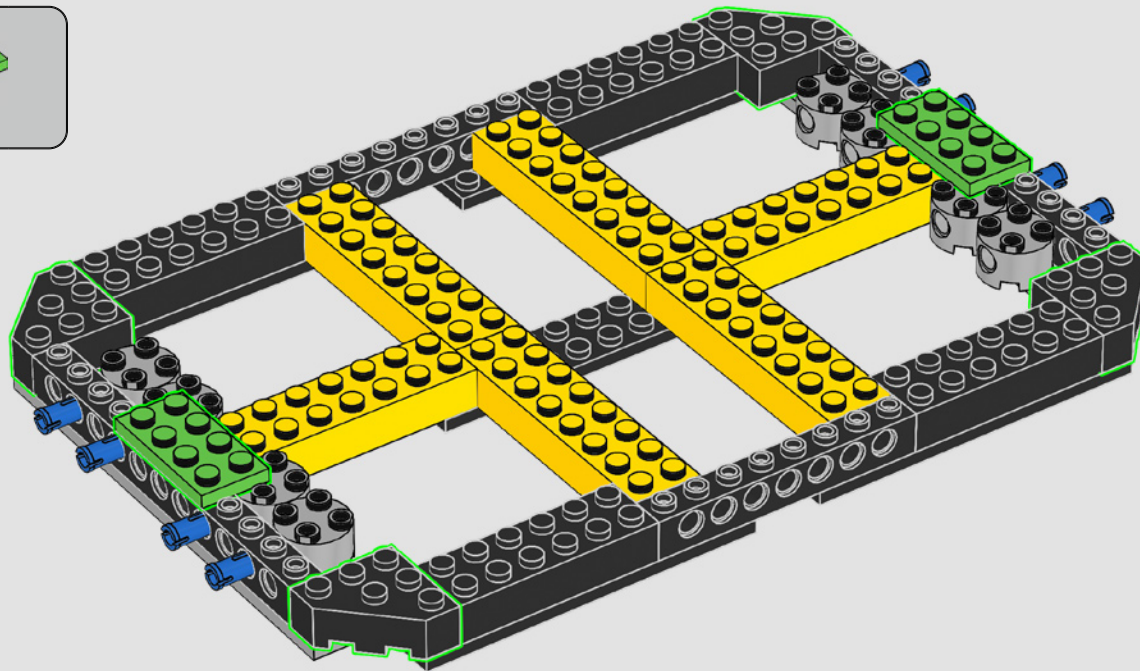


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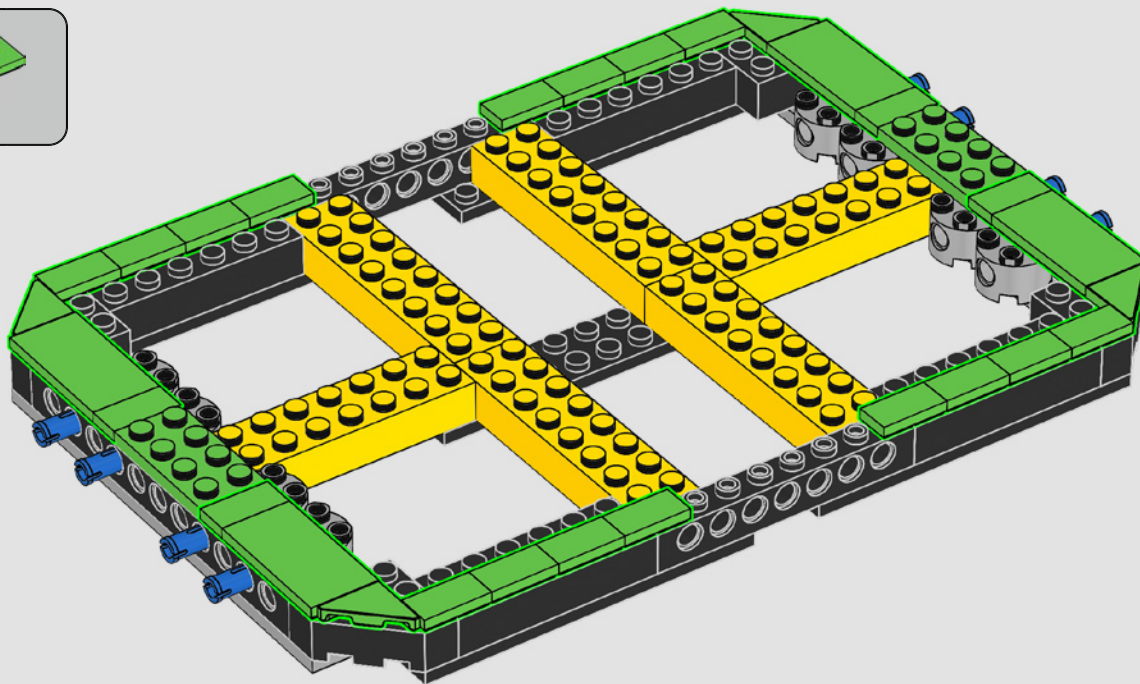




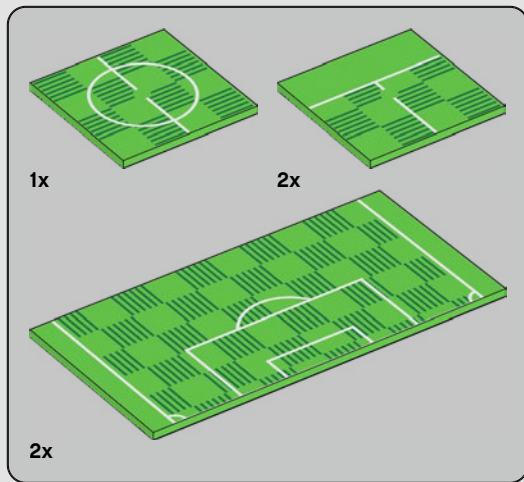
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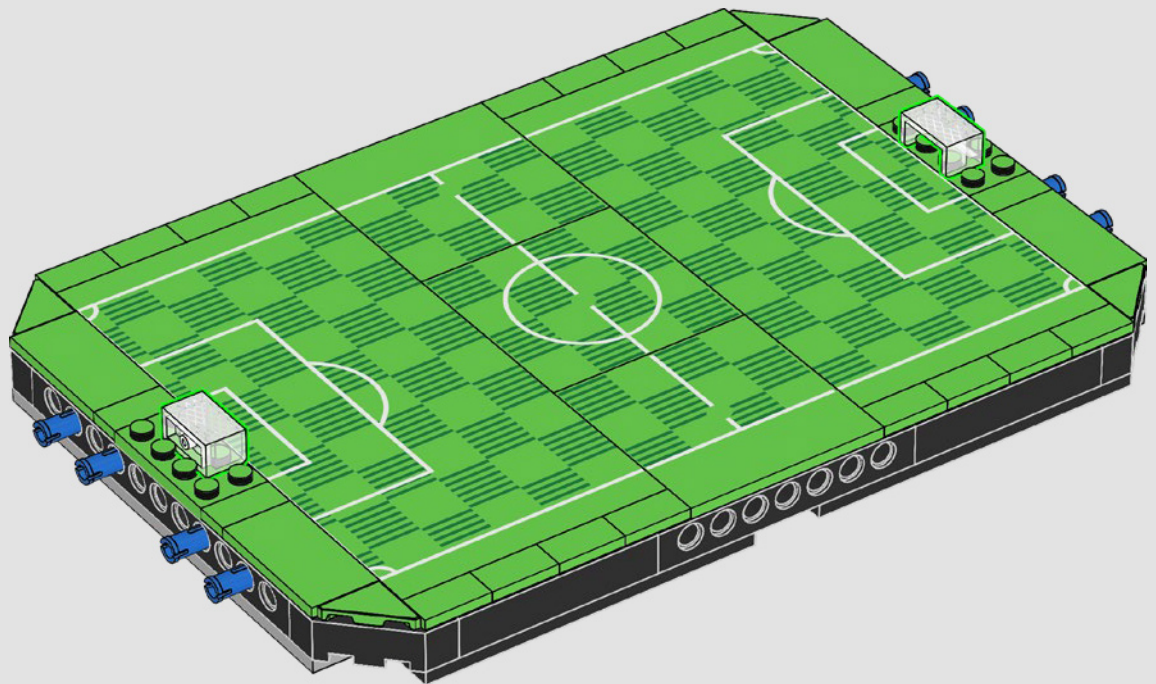




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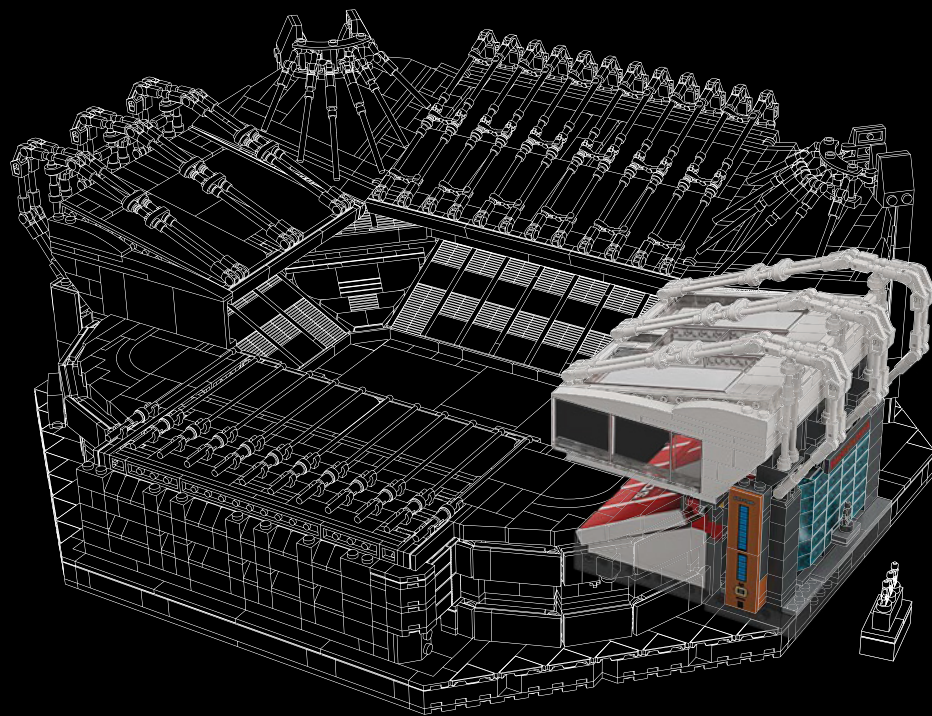


## EAST STAND

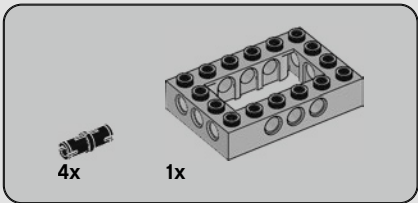
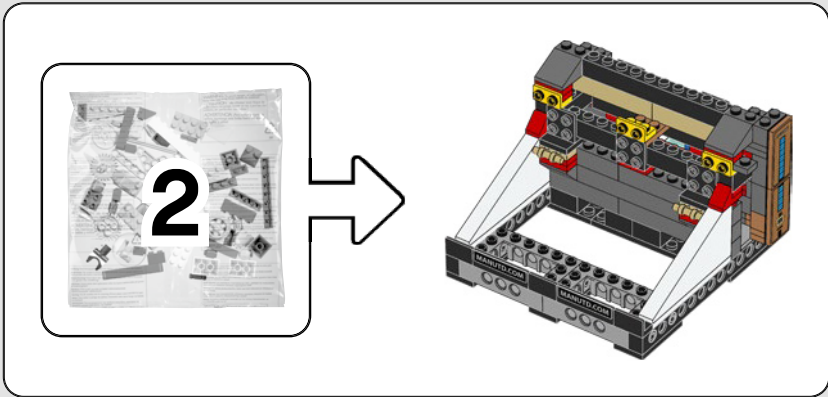
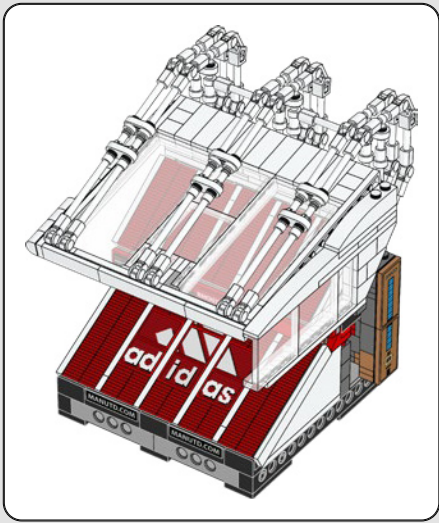
L'East Stand ospita il centro amministrativo e il megastore del club. Una statua in bronzo di Sir Matt Busby domina il piazzale della tribuna ed è rivolta verso la statua della United Trinity di Charlton, Law e Best.

## LO SAPEVI?

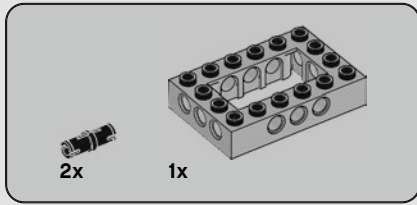
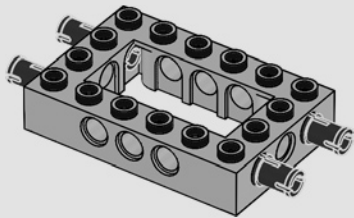
L'East Stand è più comunemente noto come Scoreboard End, in quanto qui si trovava il tabellone segnapunti dello stadio prima che la tribuna fosse ricostruita negli anni '70.



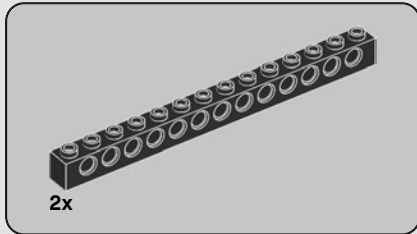
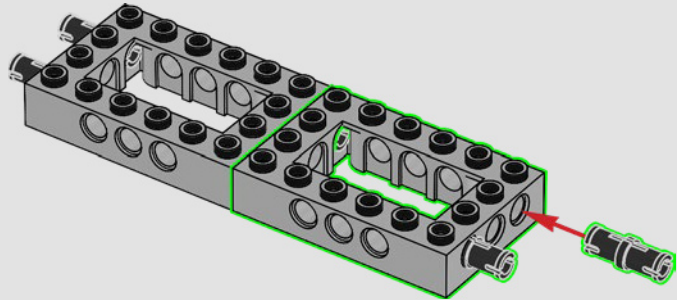




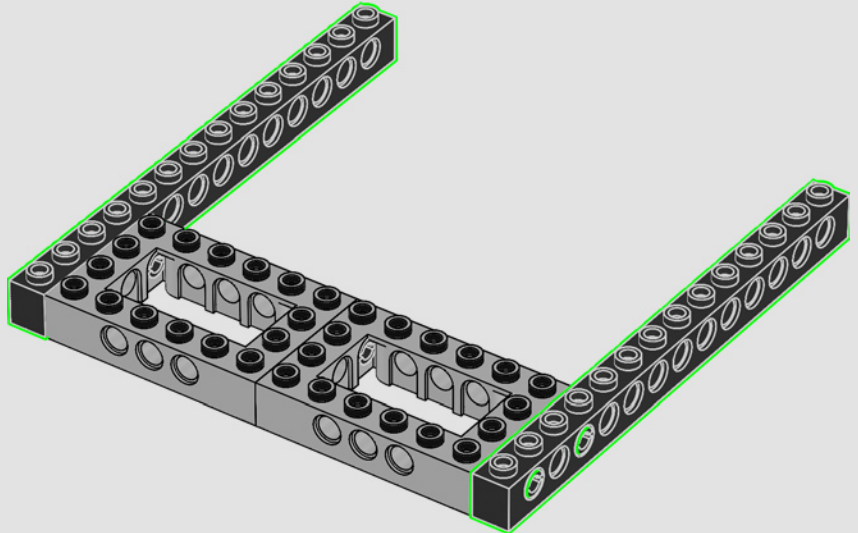
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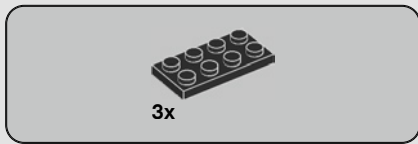


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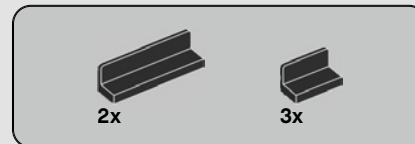
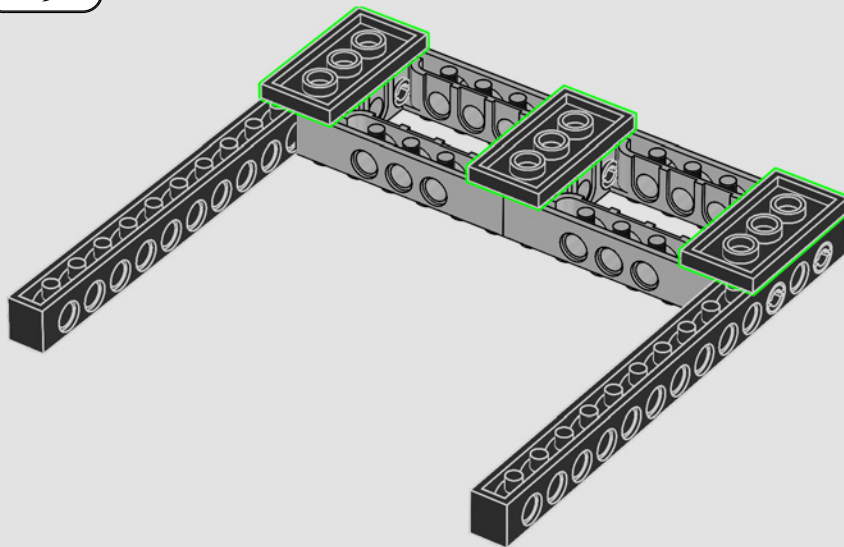


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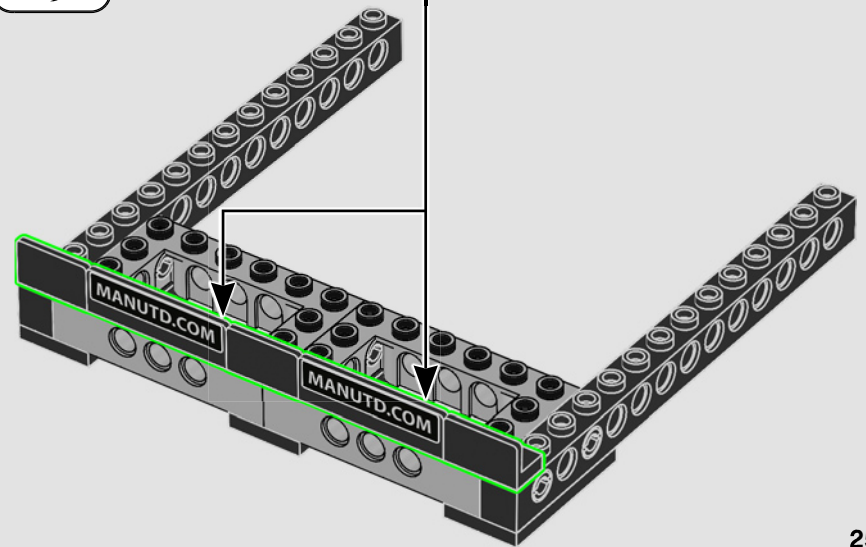
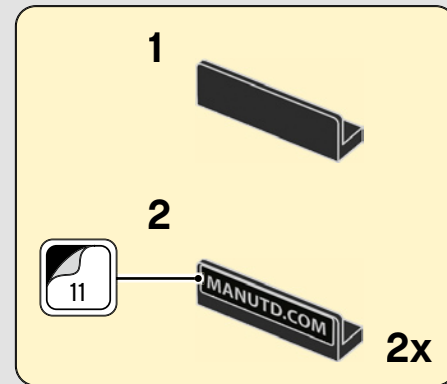
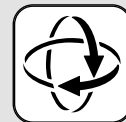




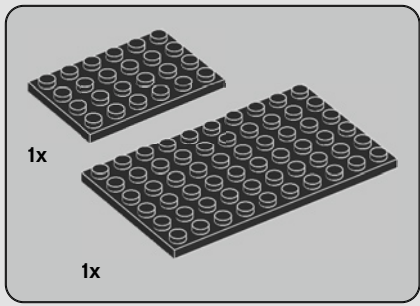
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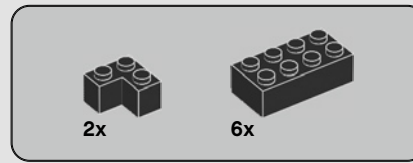
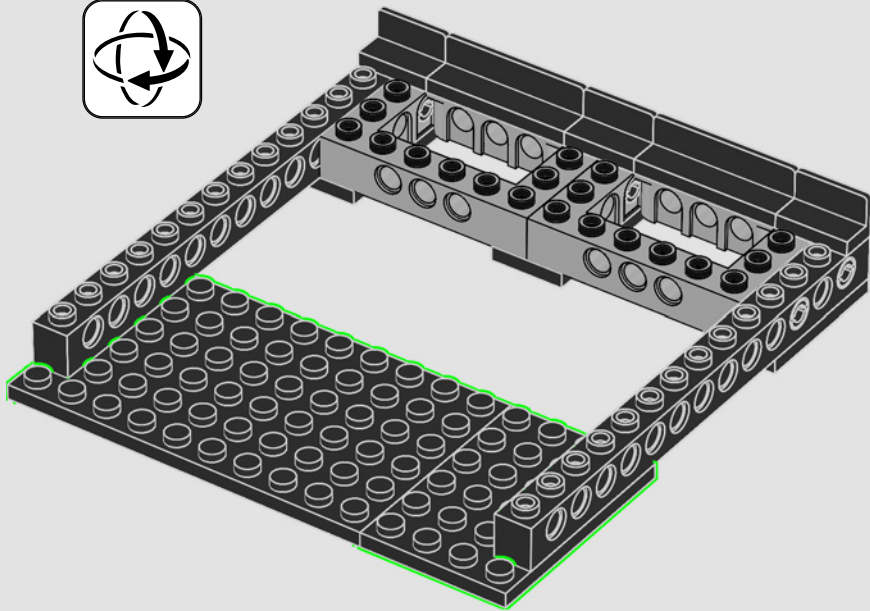
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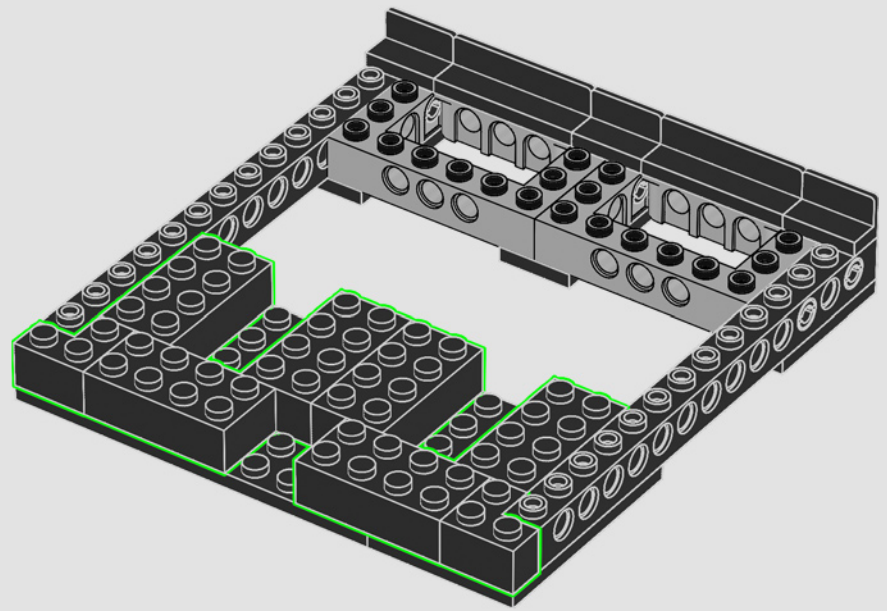


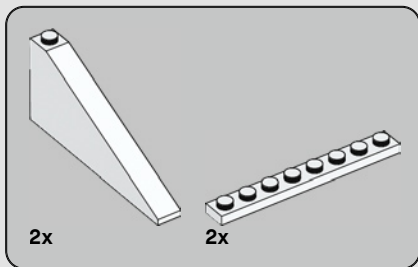


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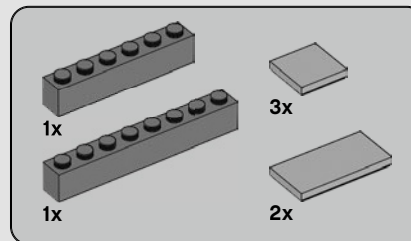
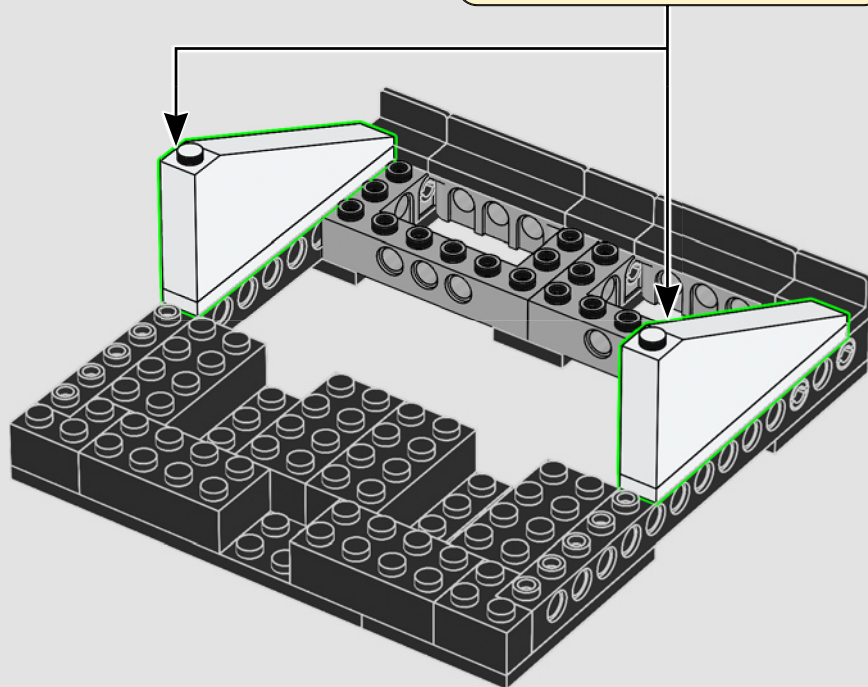
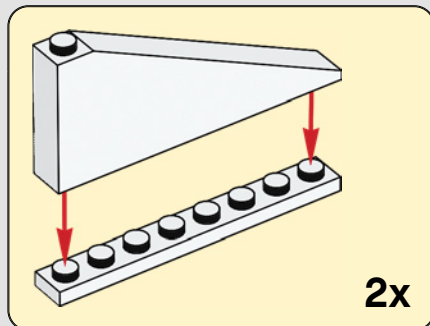


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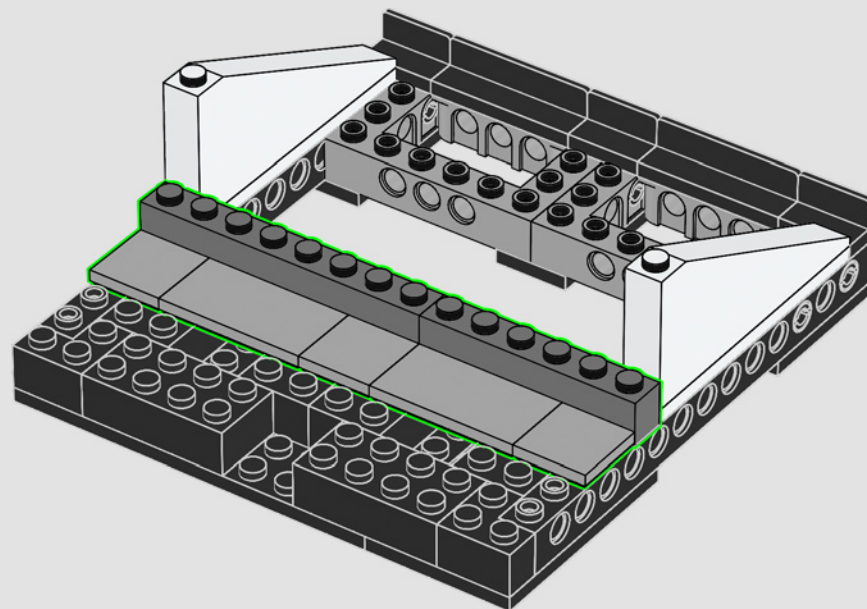




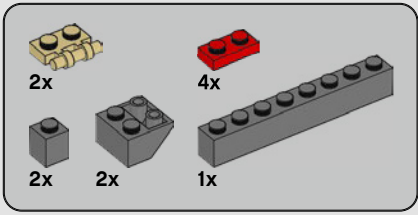
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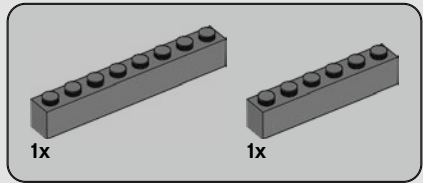
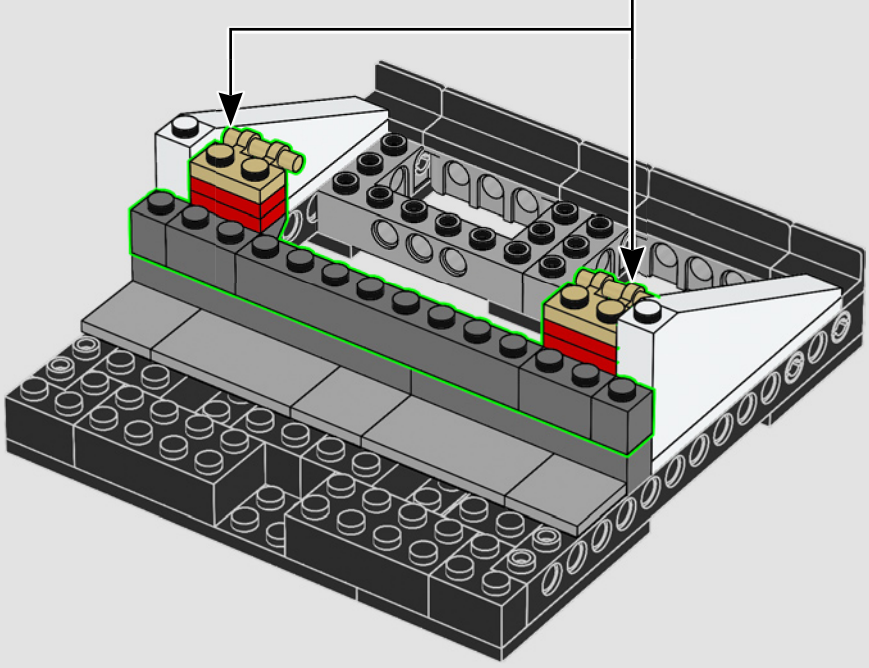
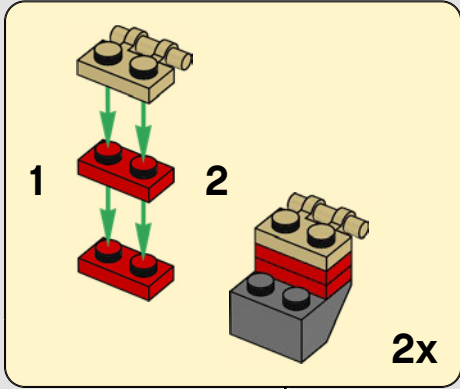
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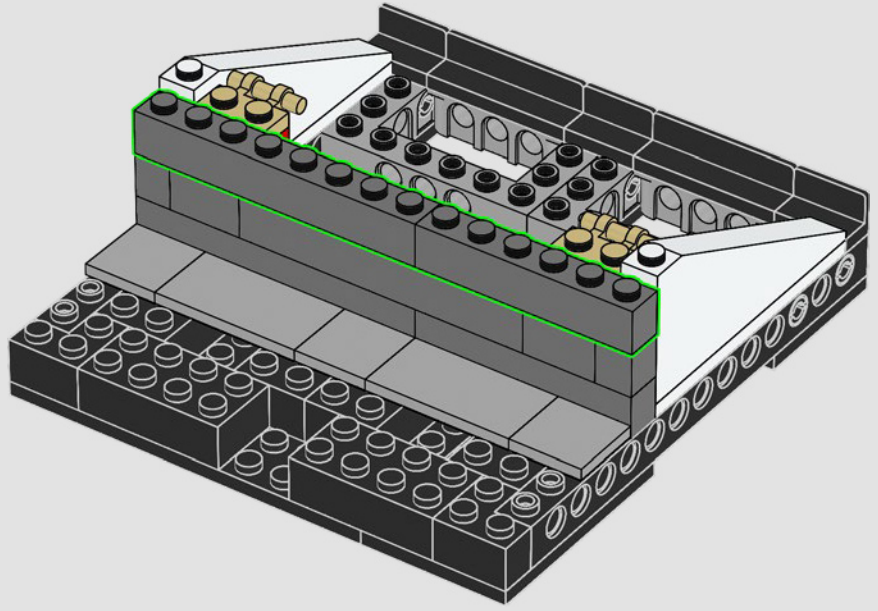


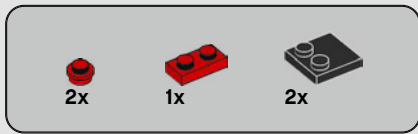


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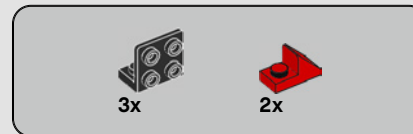
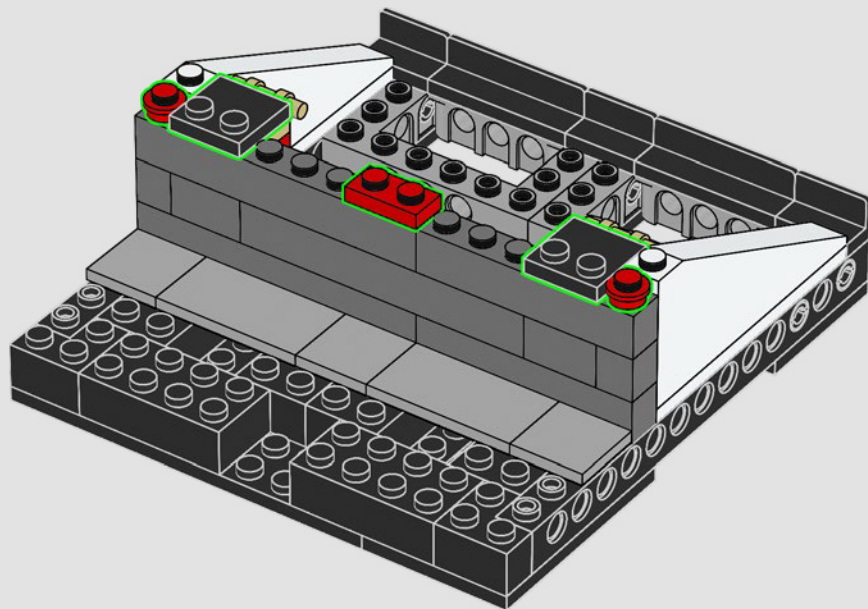


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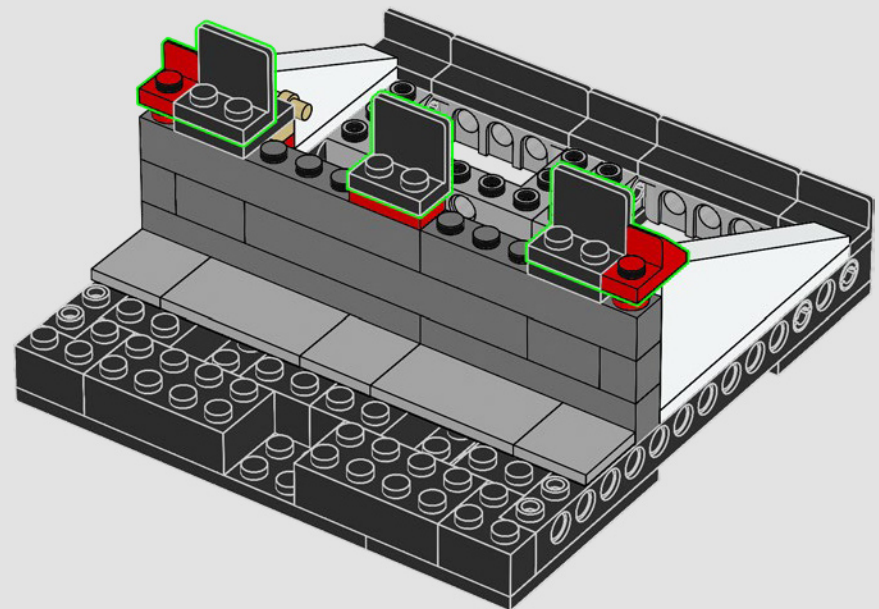




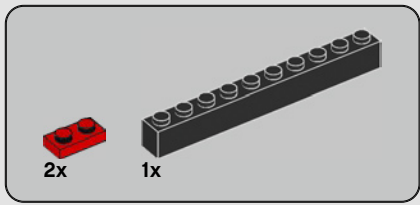
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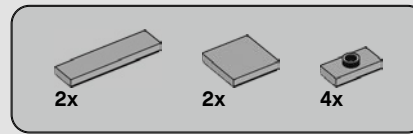
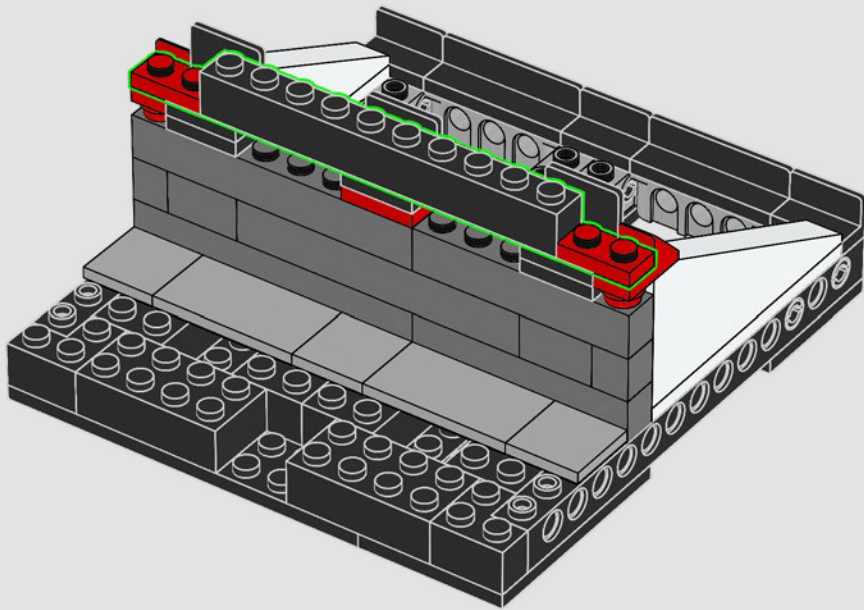
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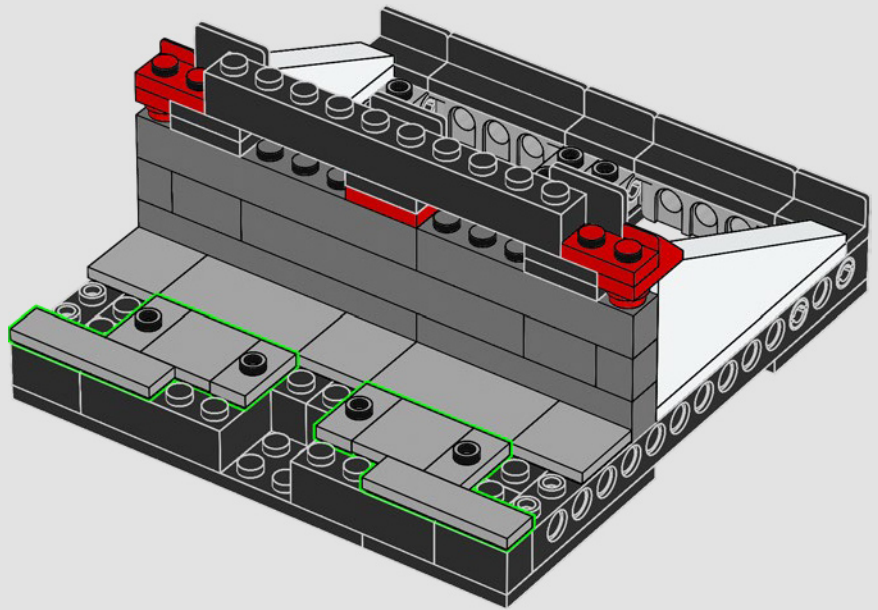




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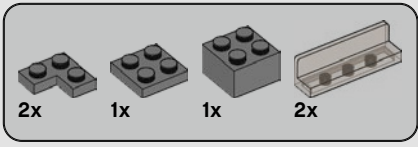


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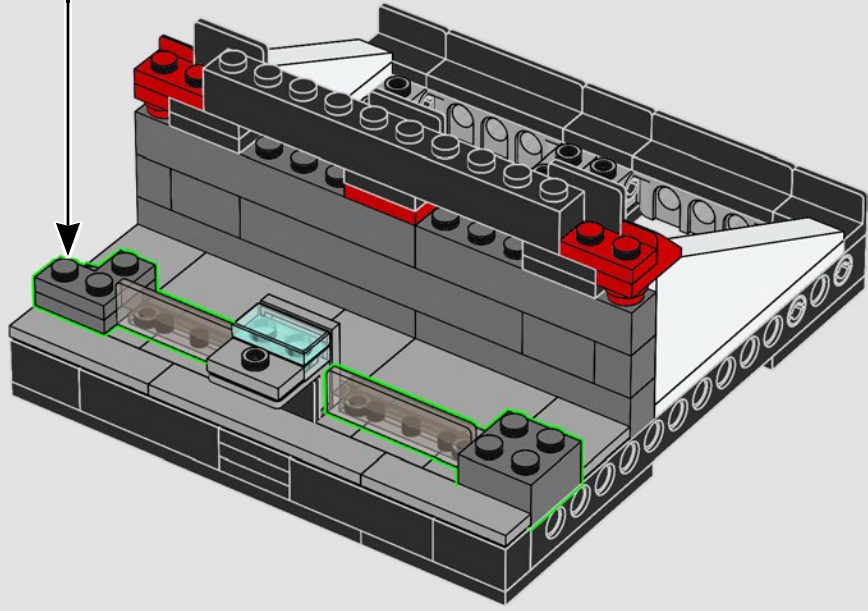
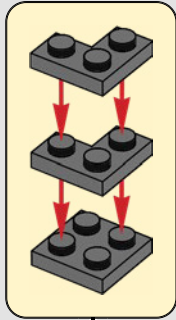


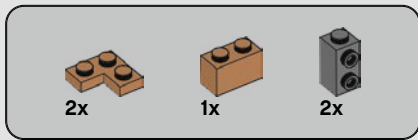




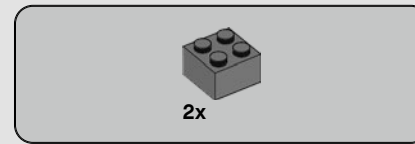
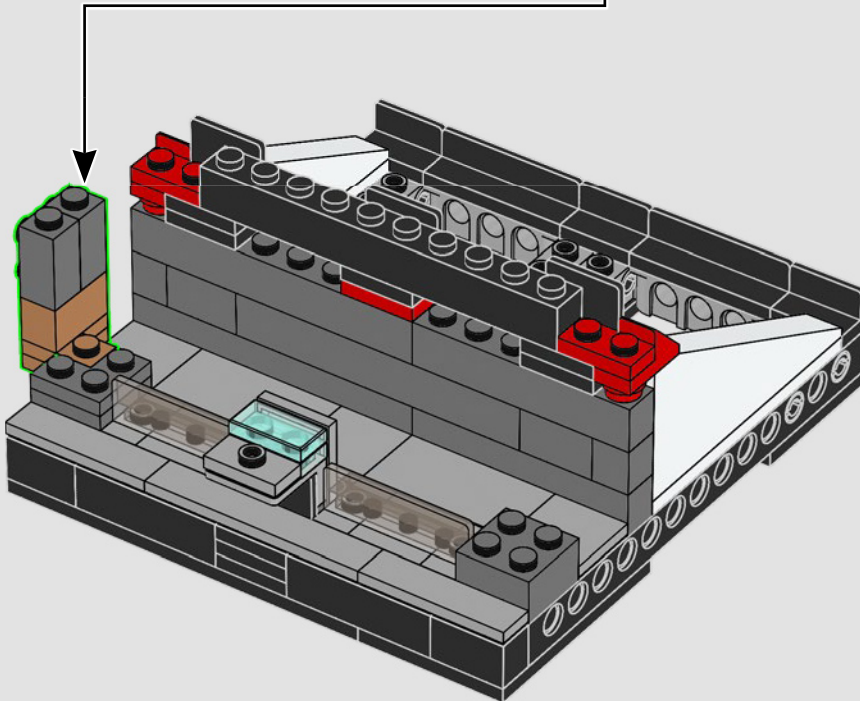
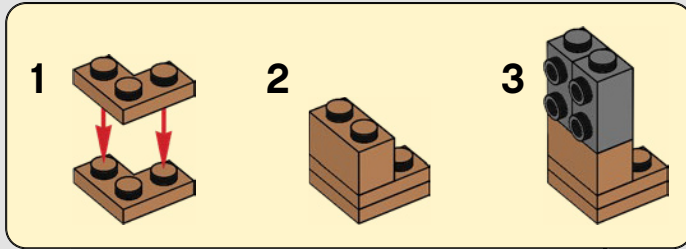


# 25

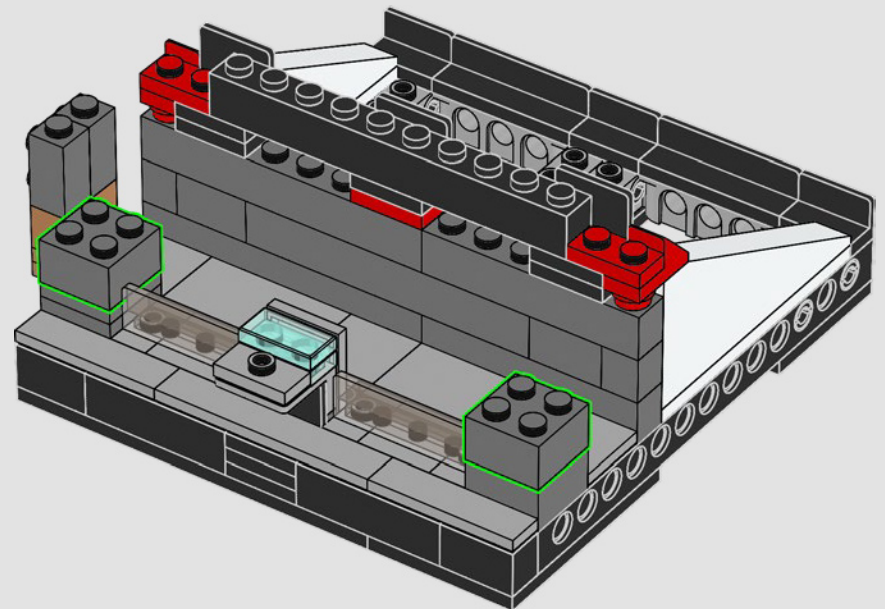




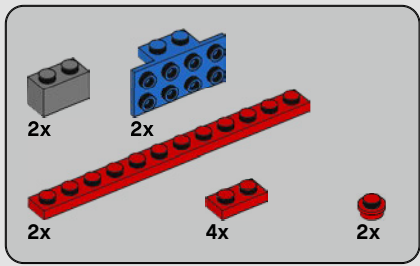
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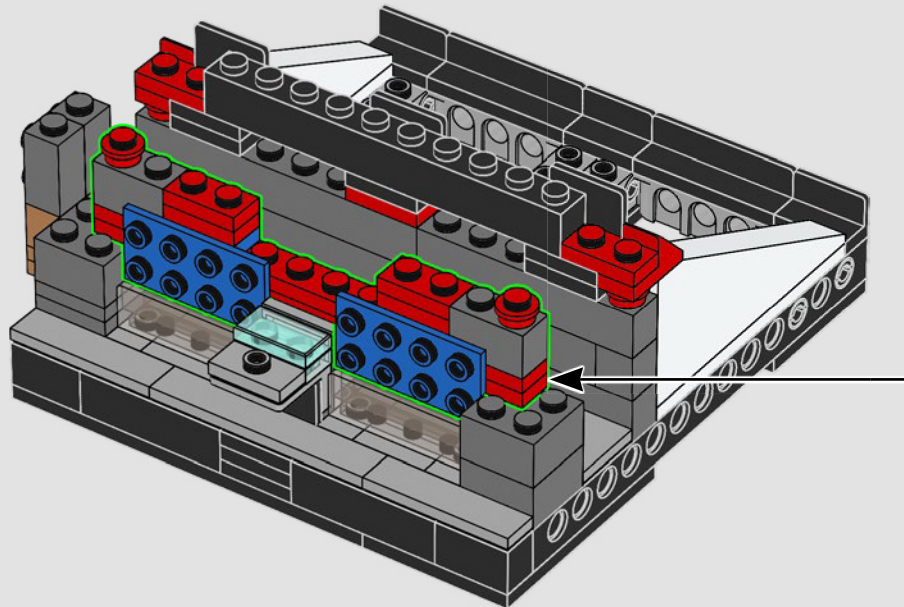
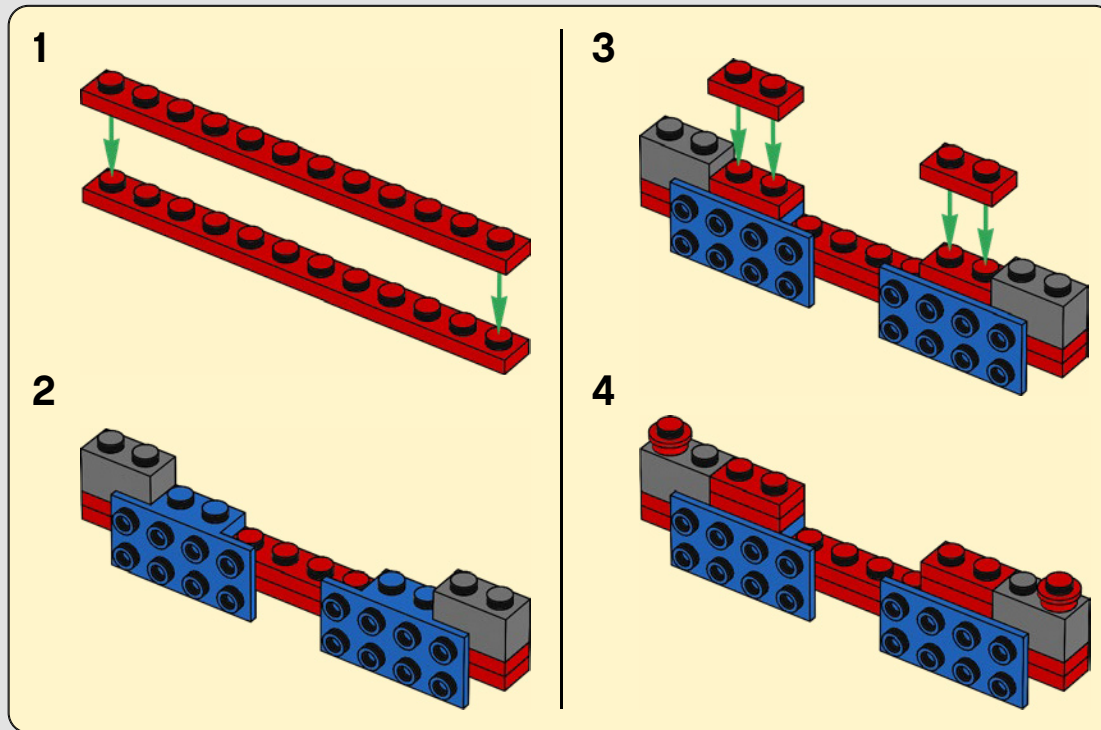
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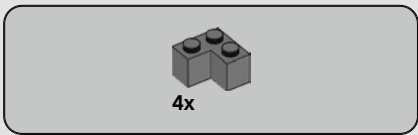




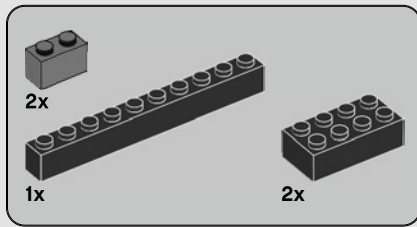
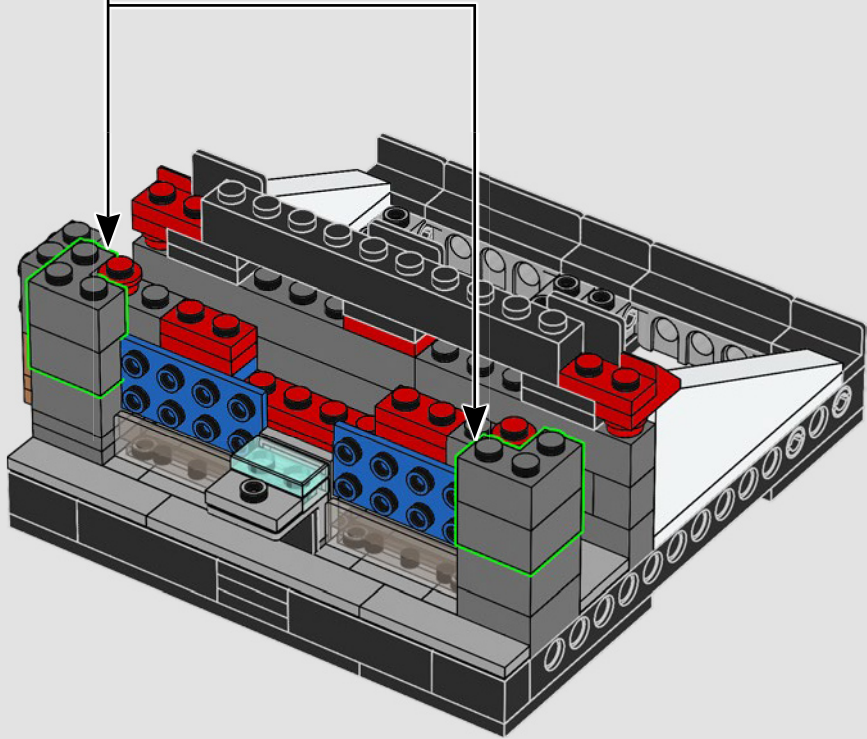
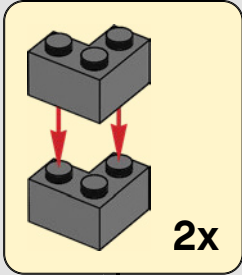


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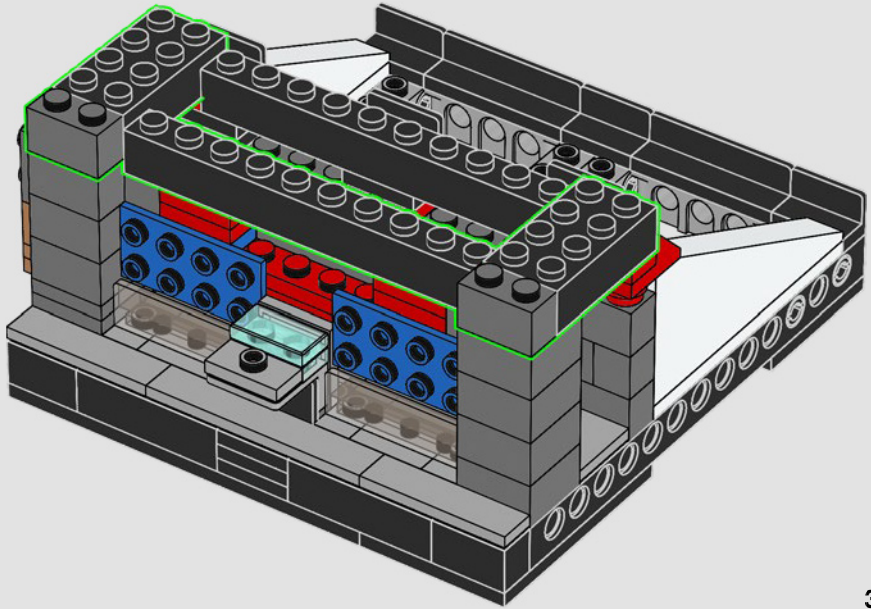




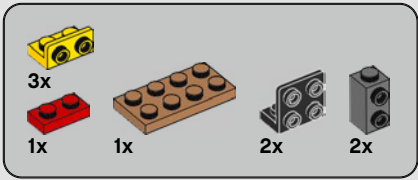
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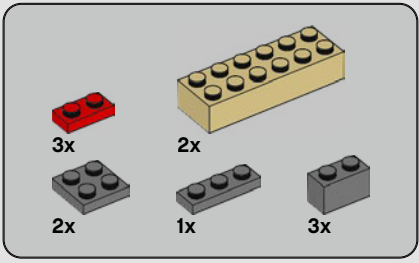
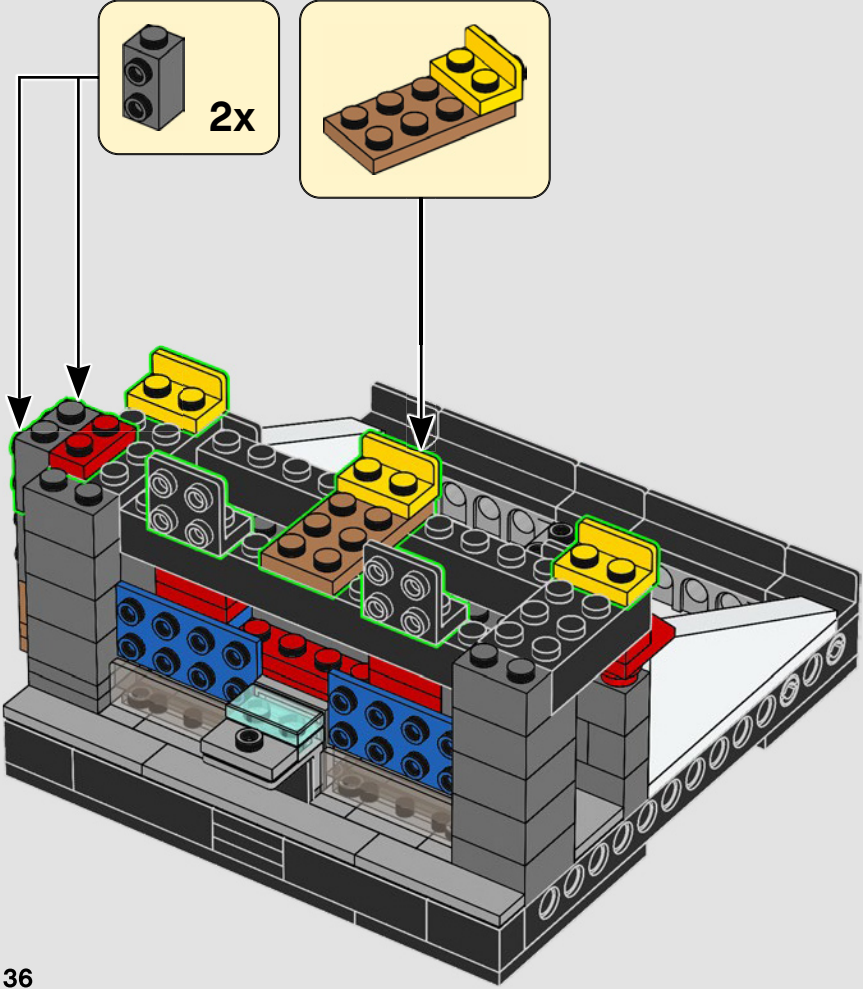
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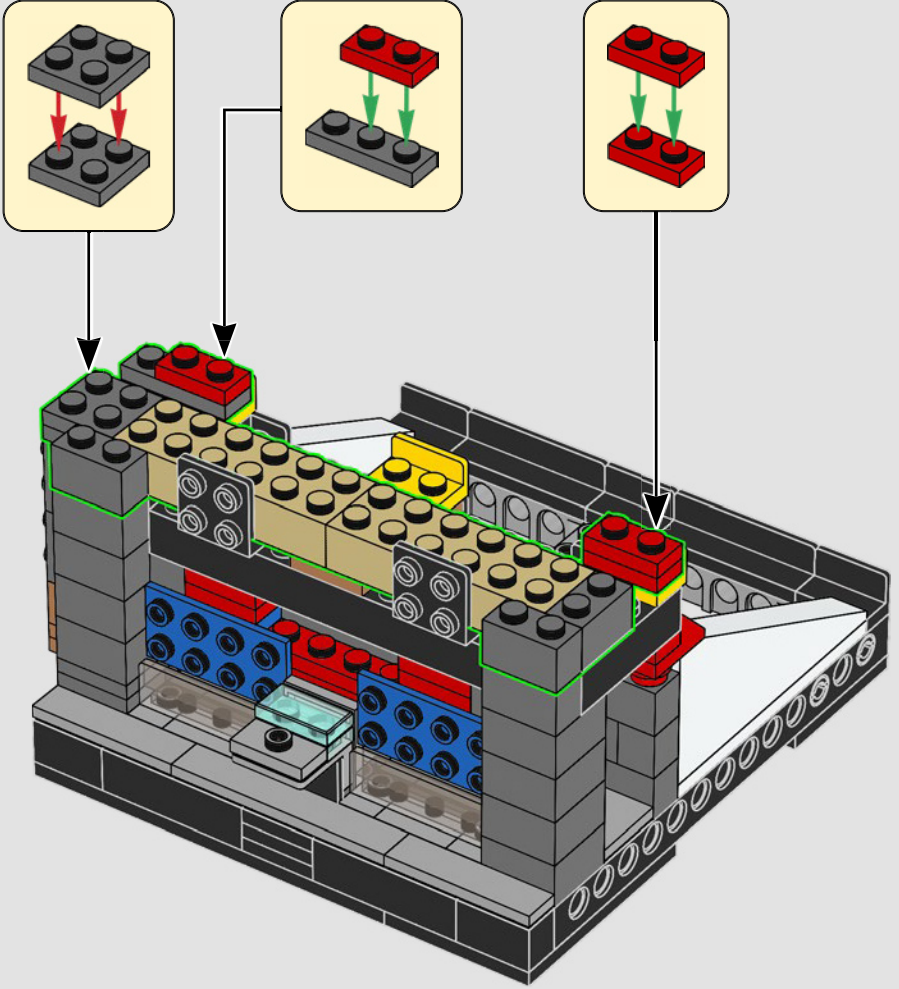


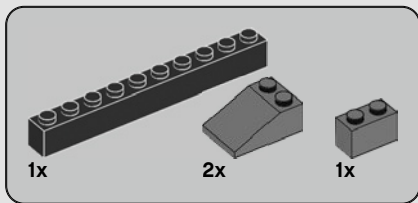


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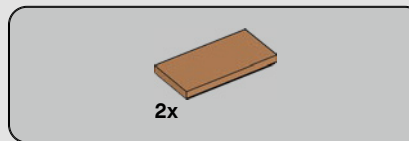
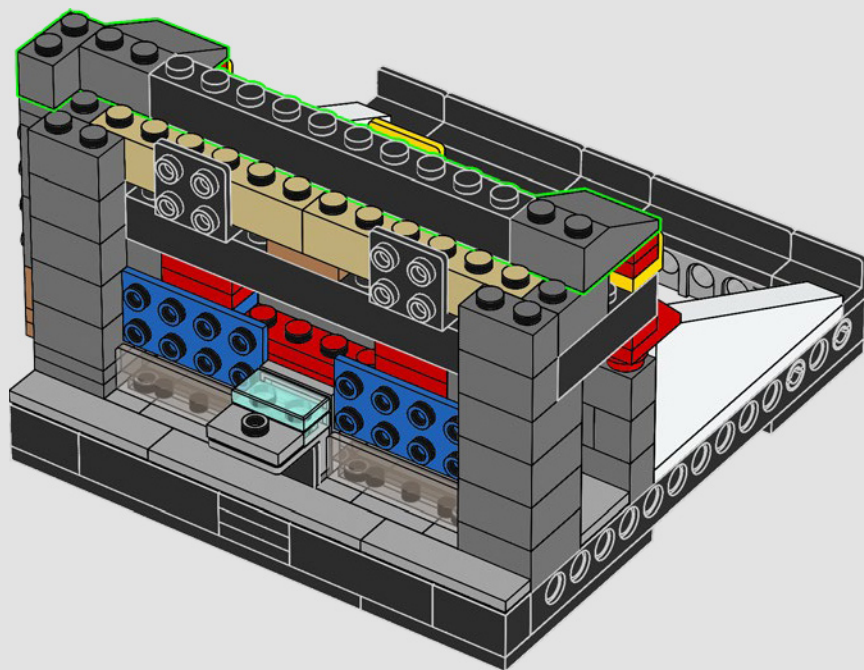


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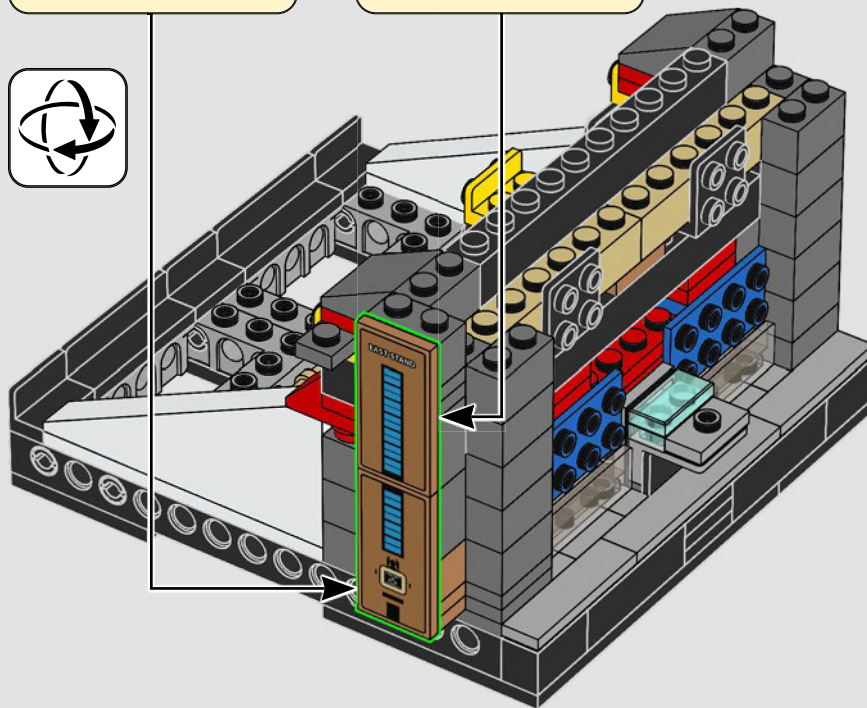
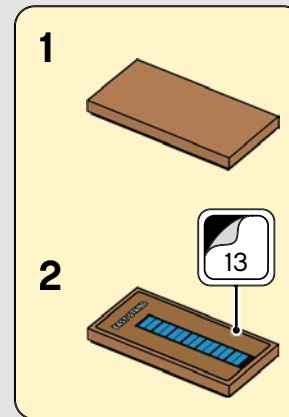
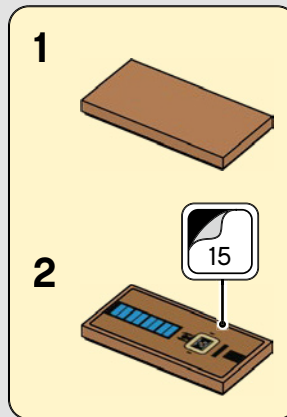




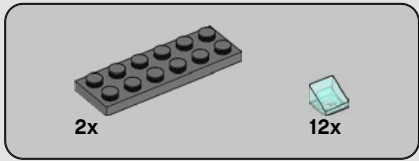
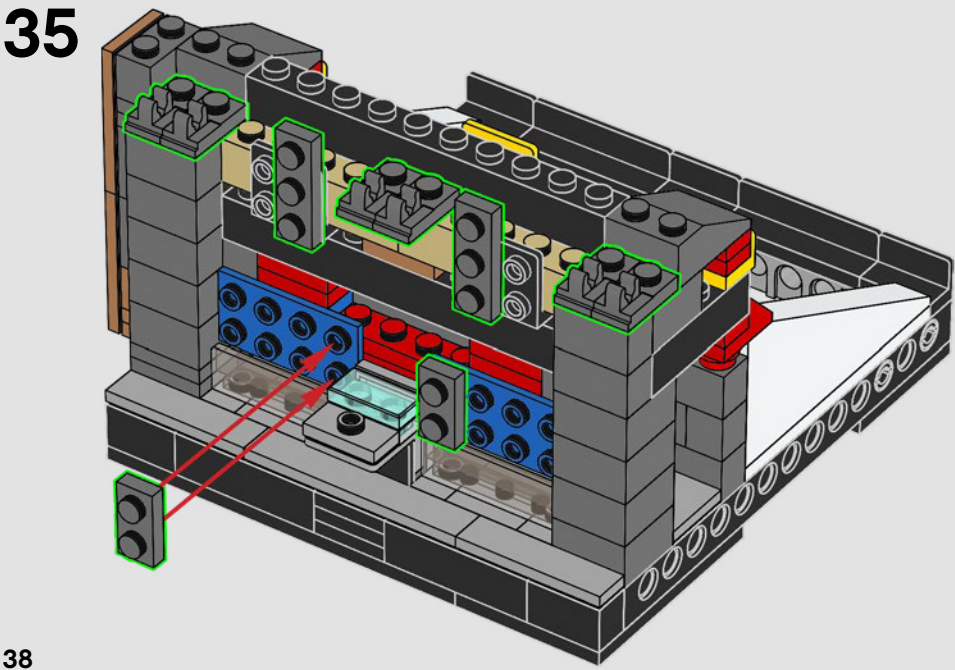
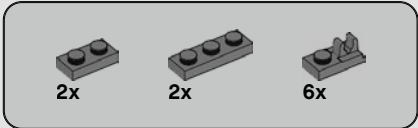
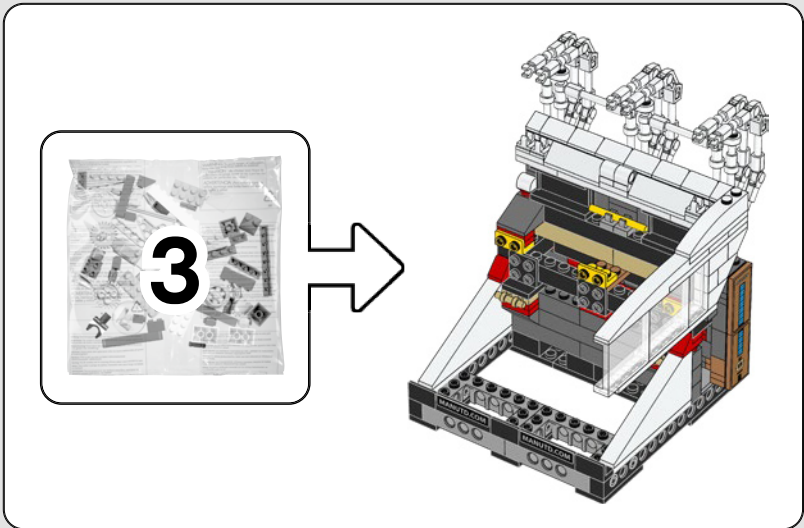
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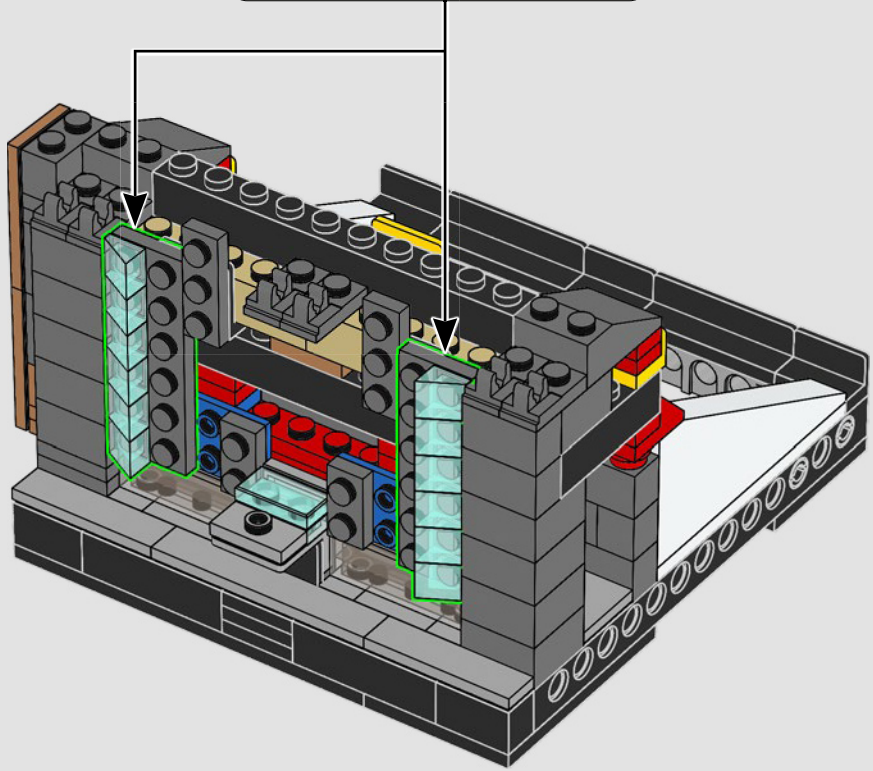
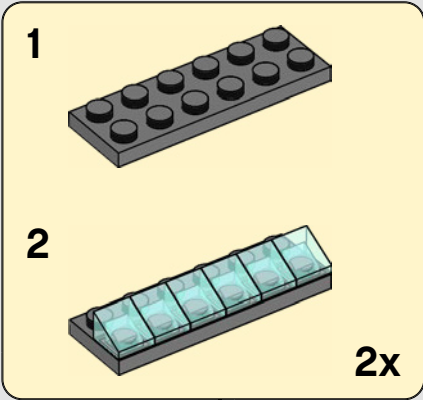
# 34





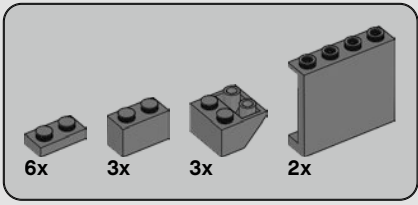


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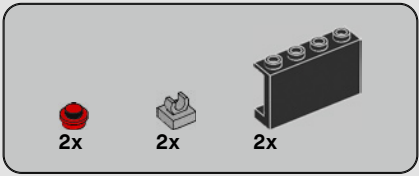
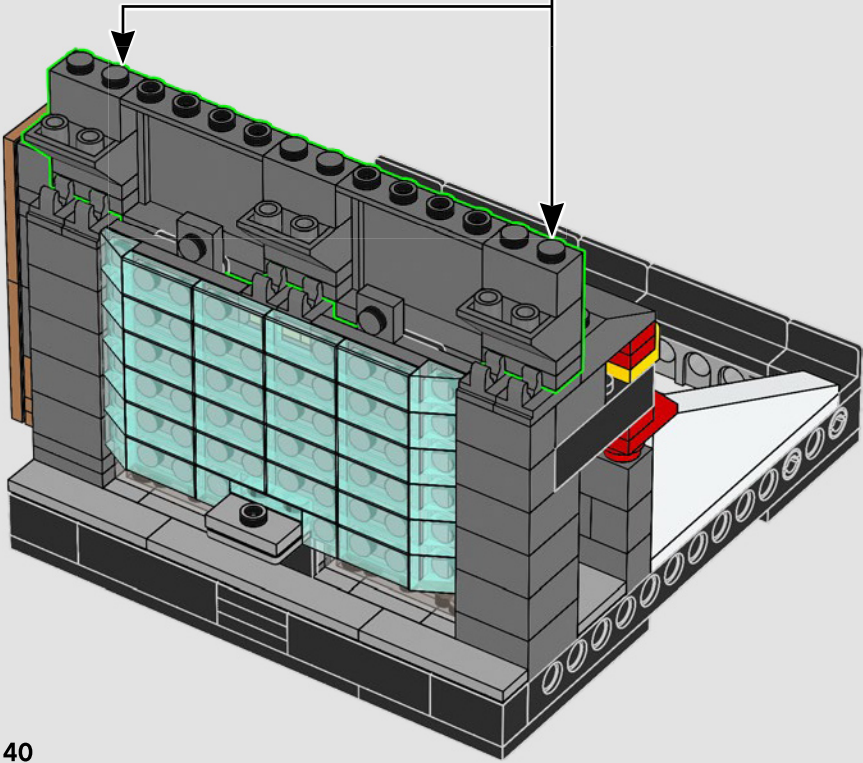
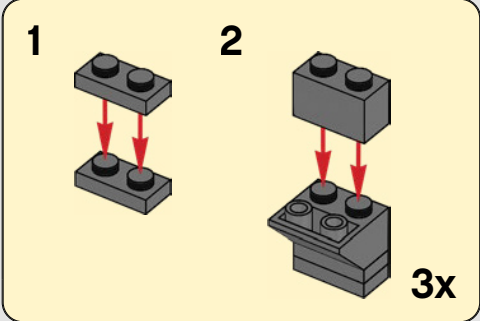




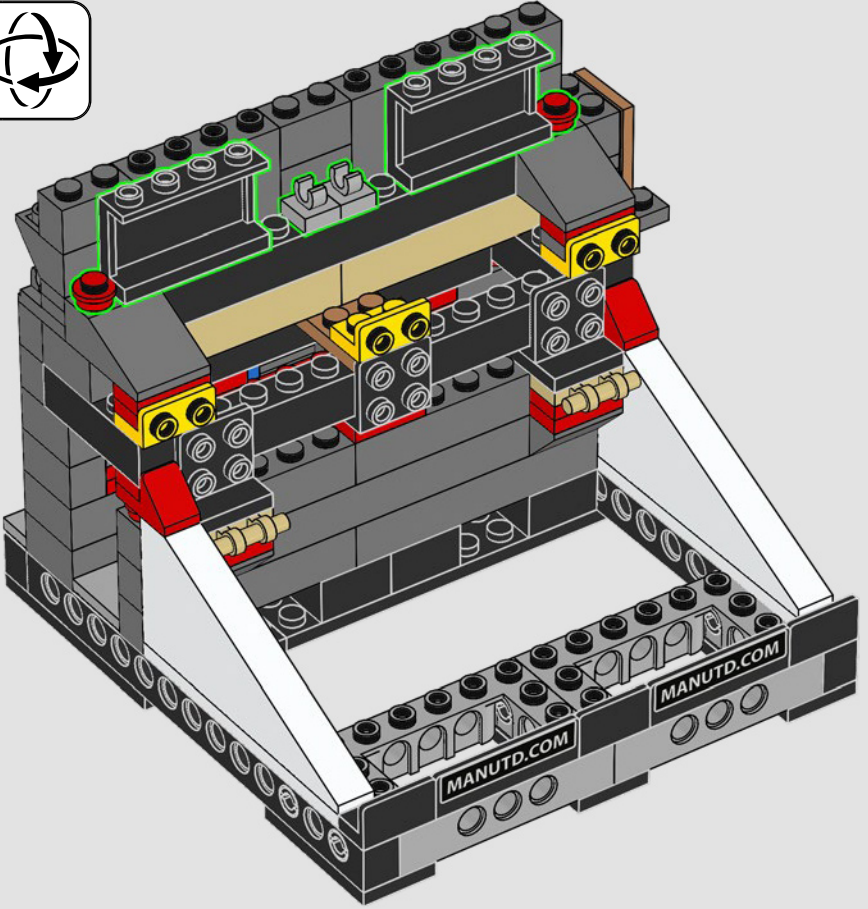


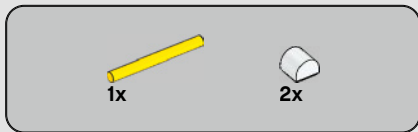


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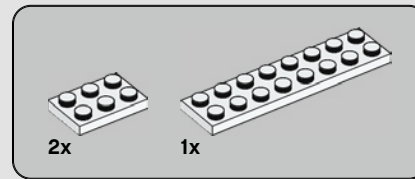
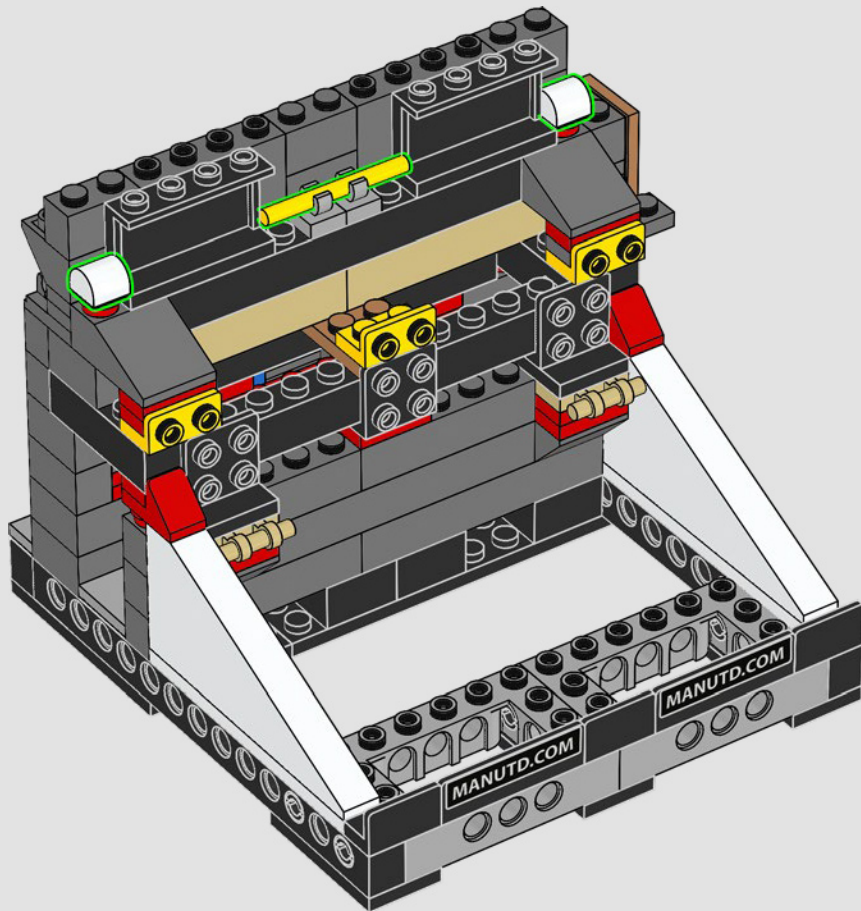


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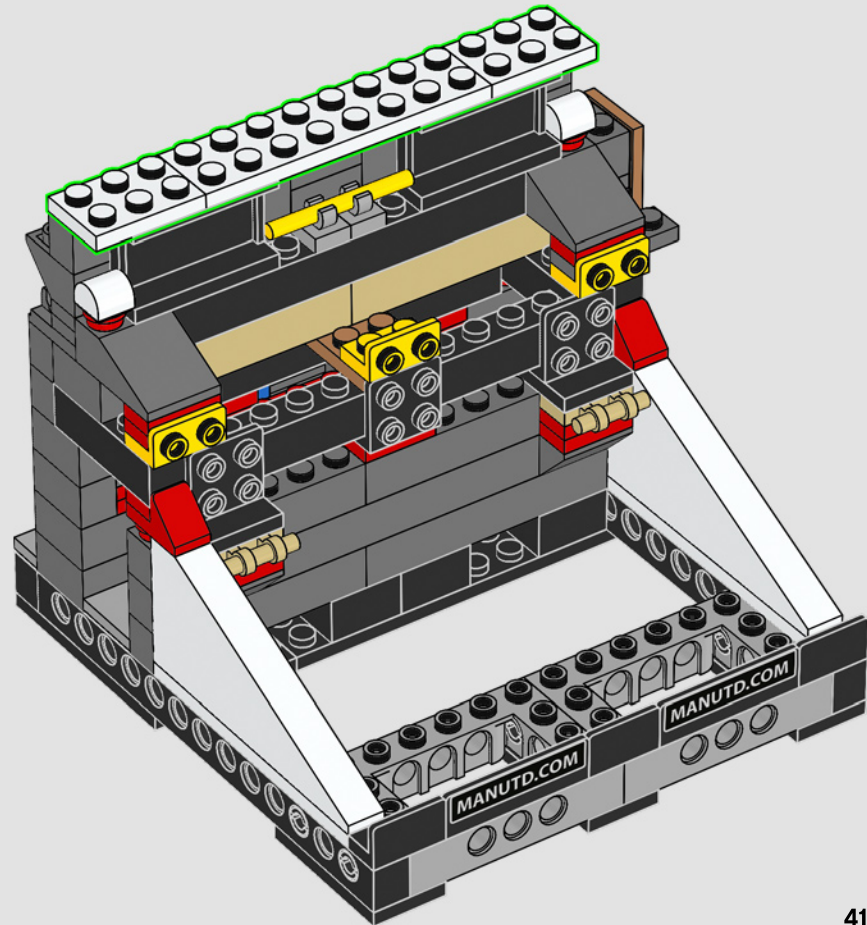




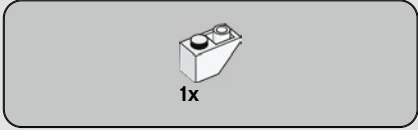
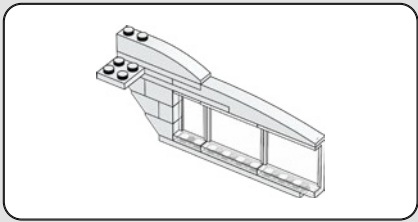
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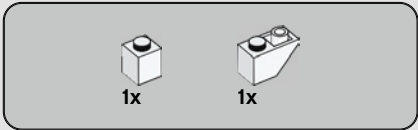
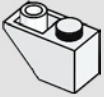
42



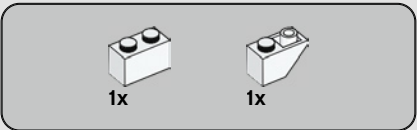
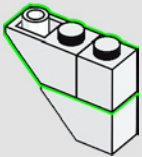




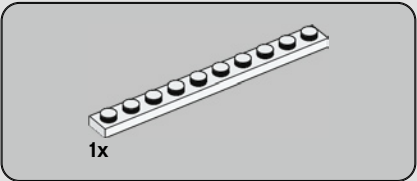
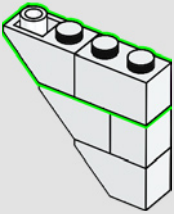
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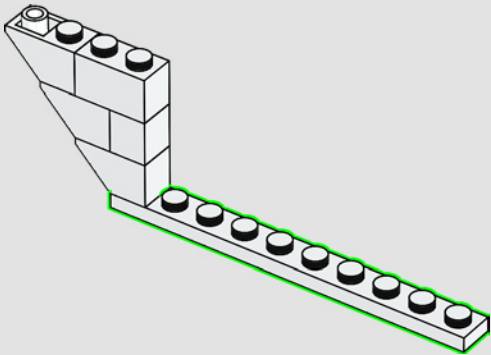
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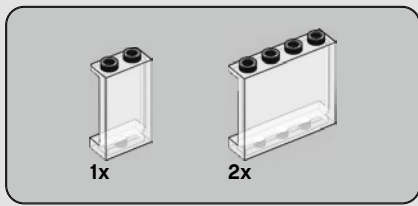


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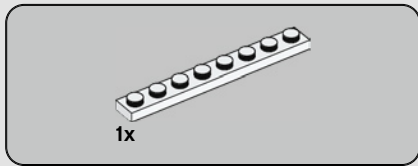
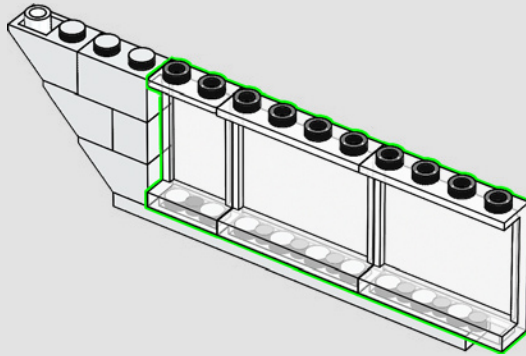


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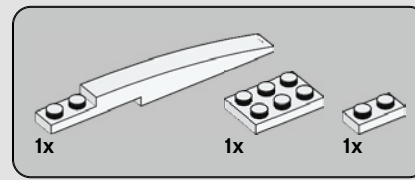
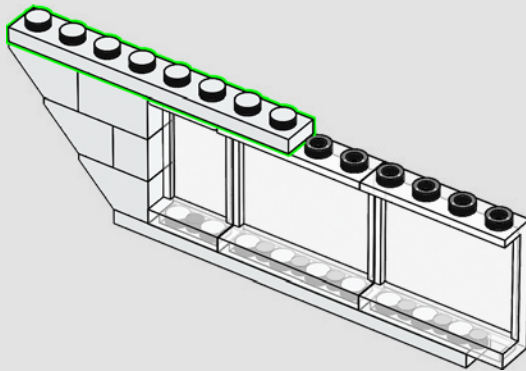




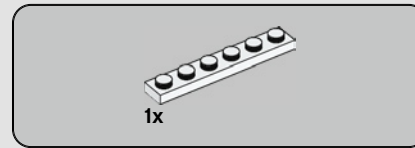
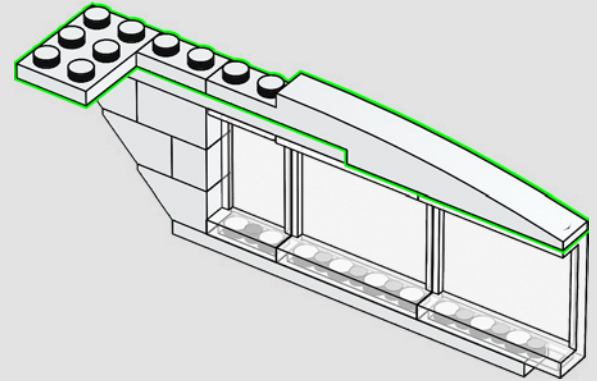
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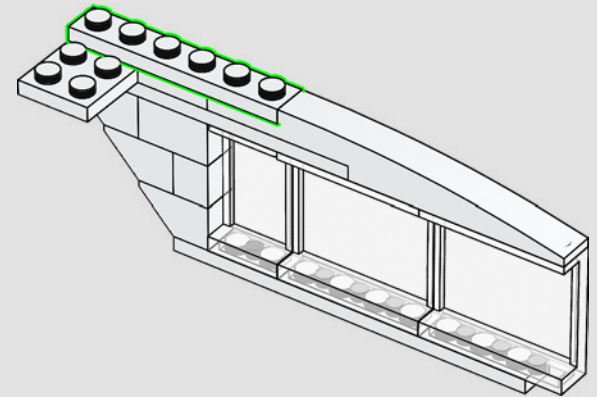
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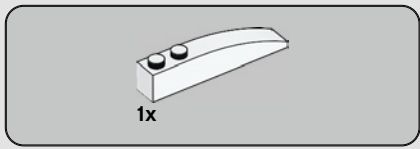
49



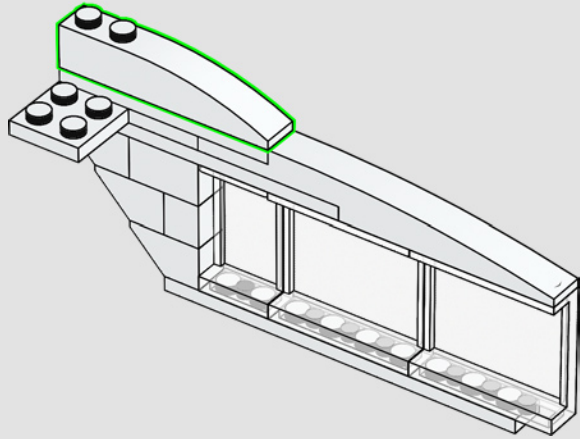
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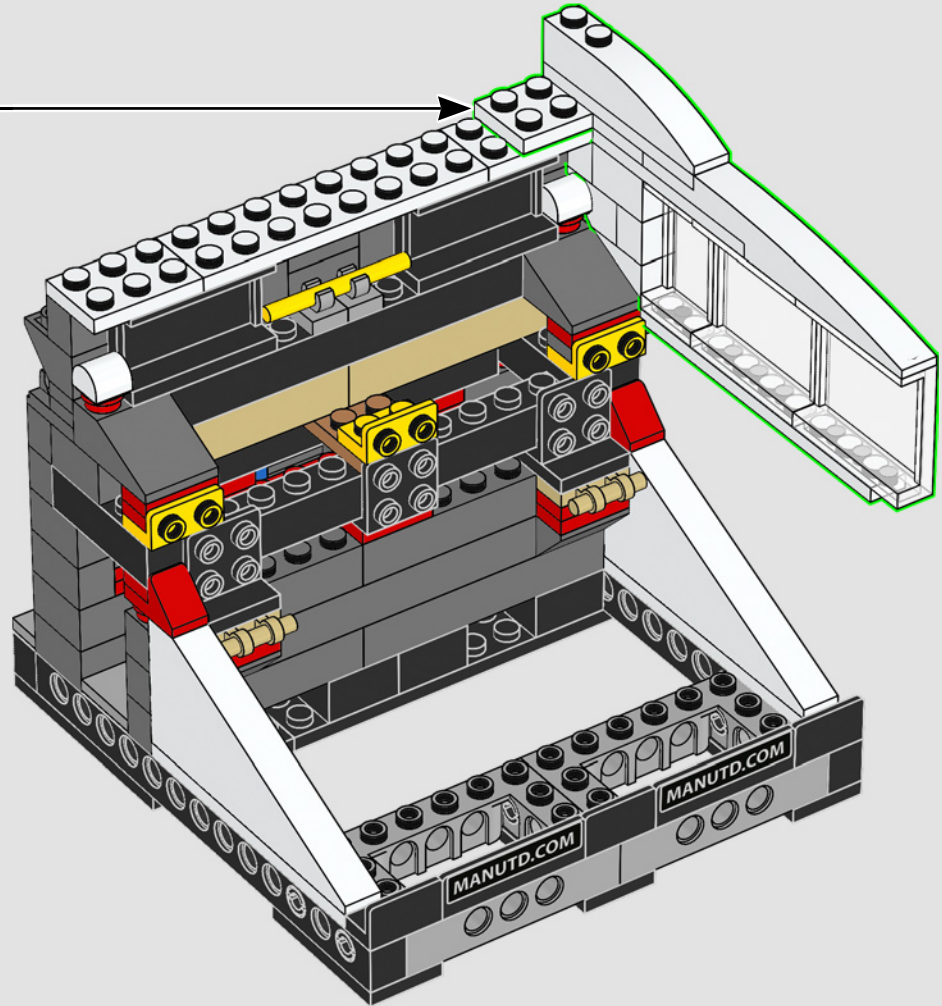


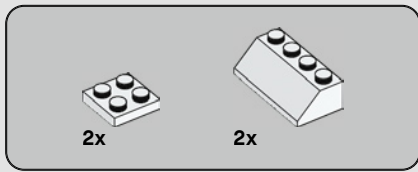


51

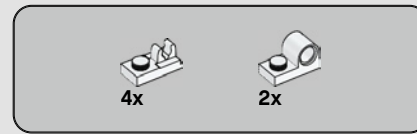
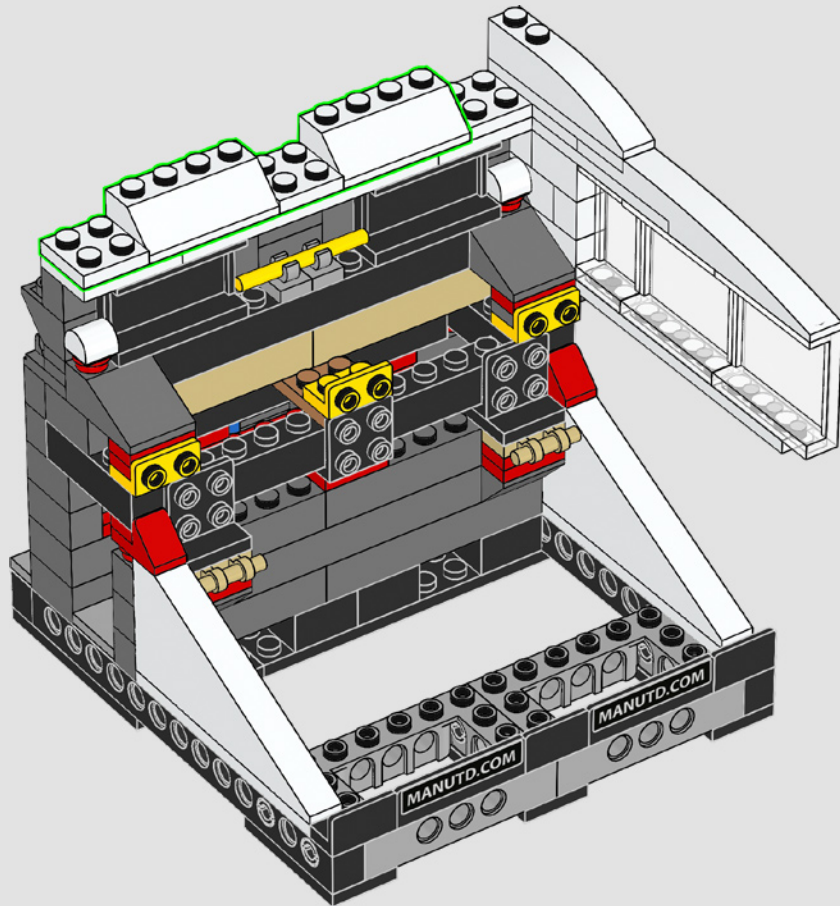


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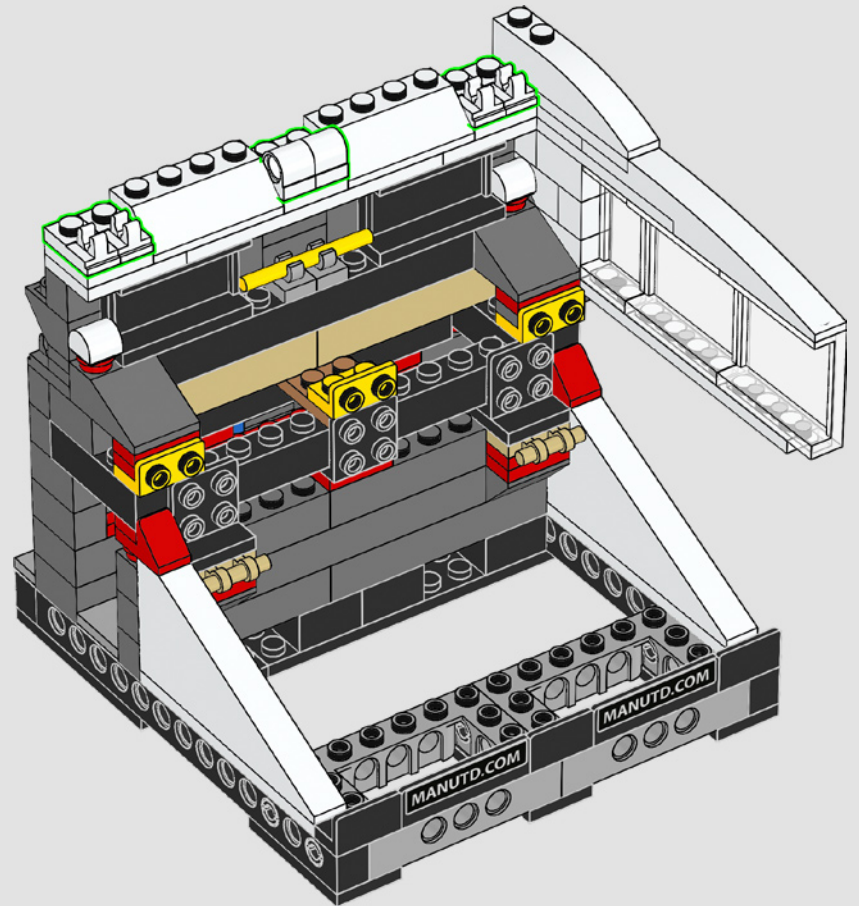




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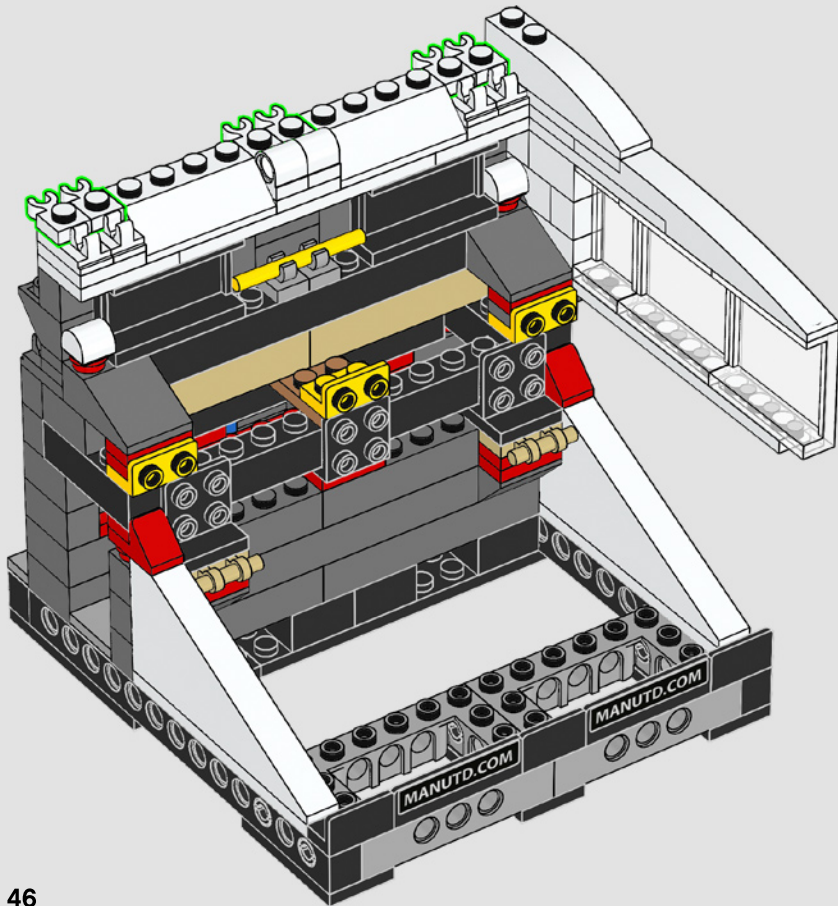






6x

55

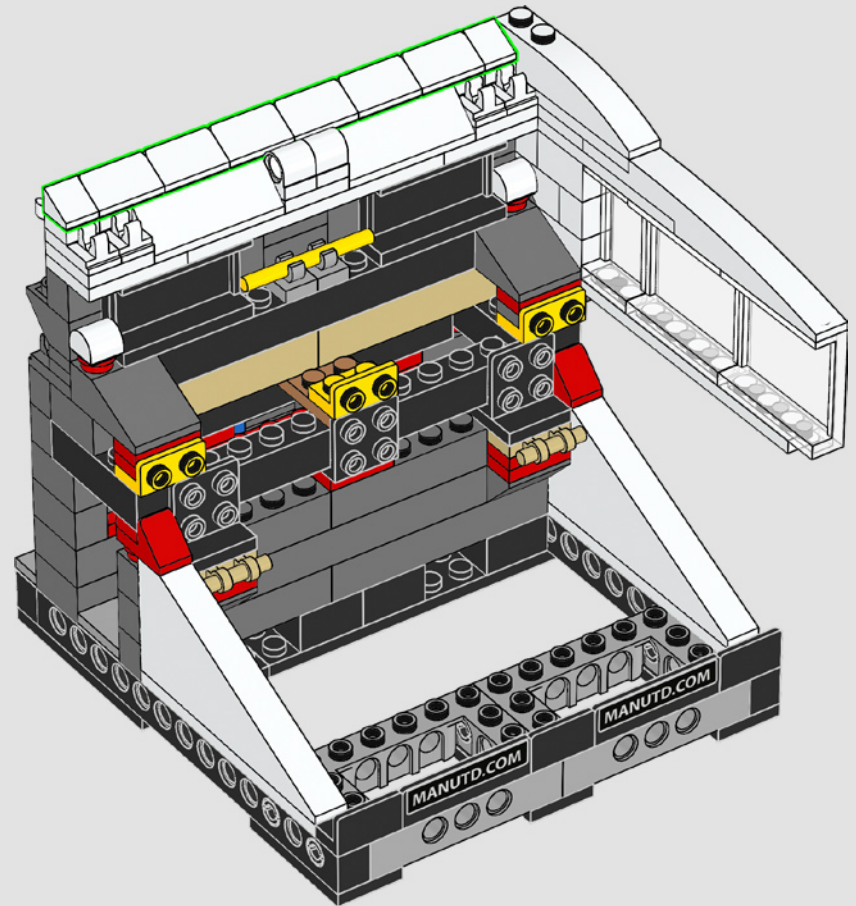


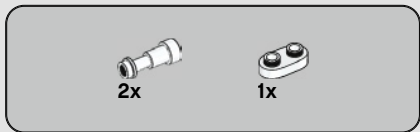
2x



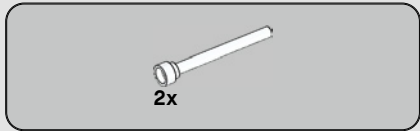
6x

56

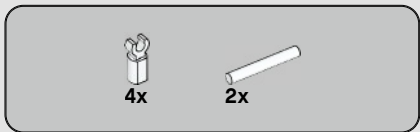
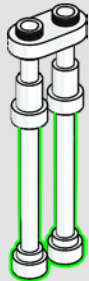




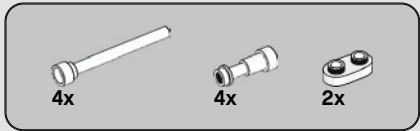
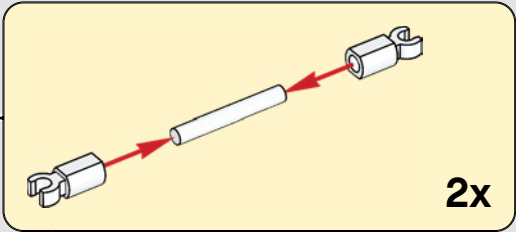
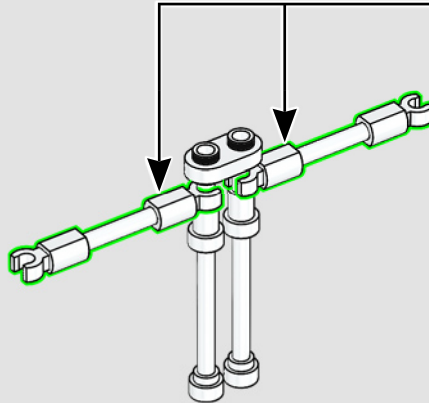
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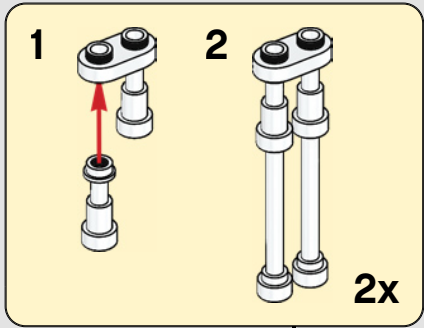
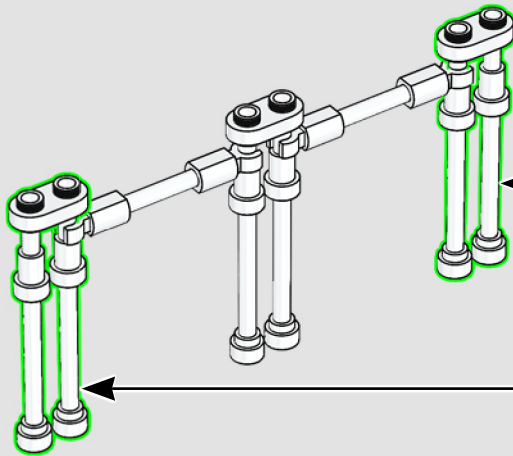
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59

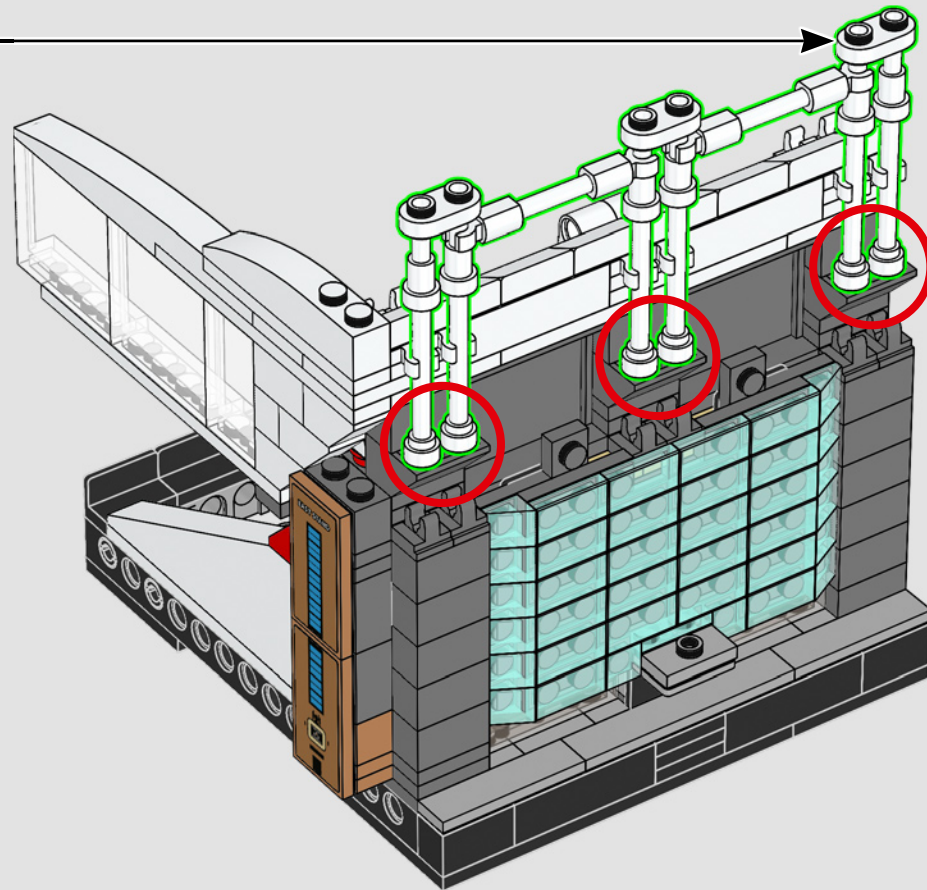


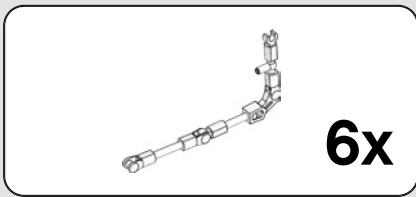
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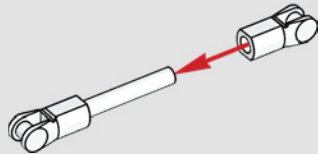
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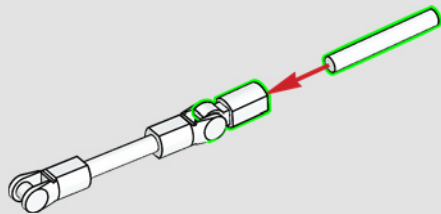


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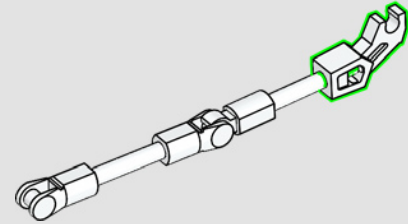
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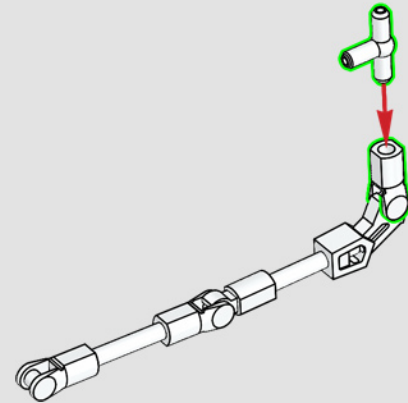
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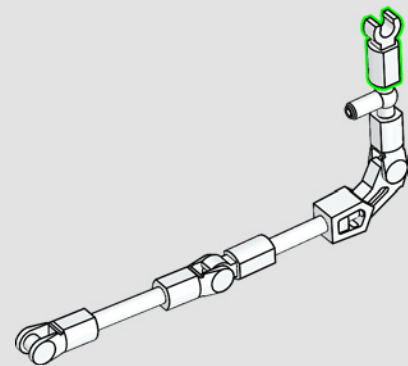
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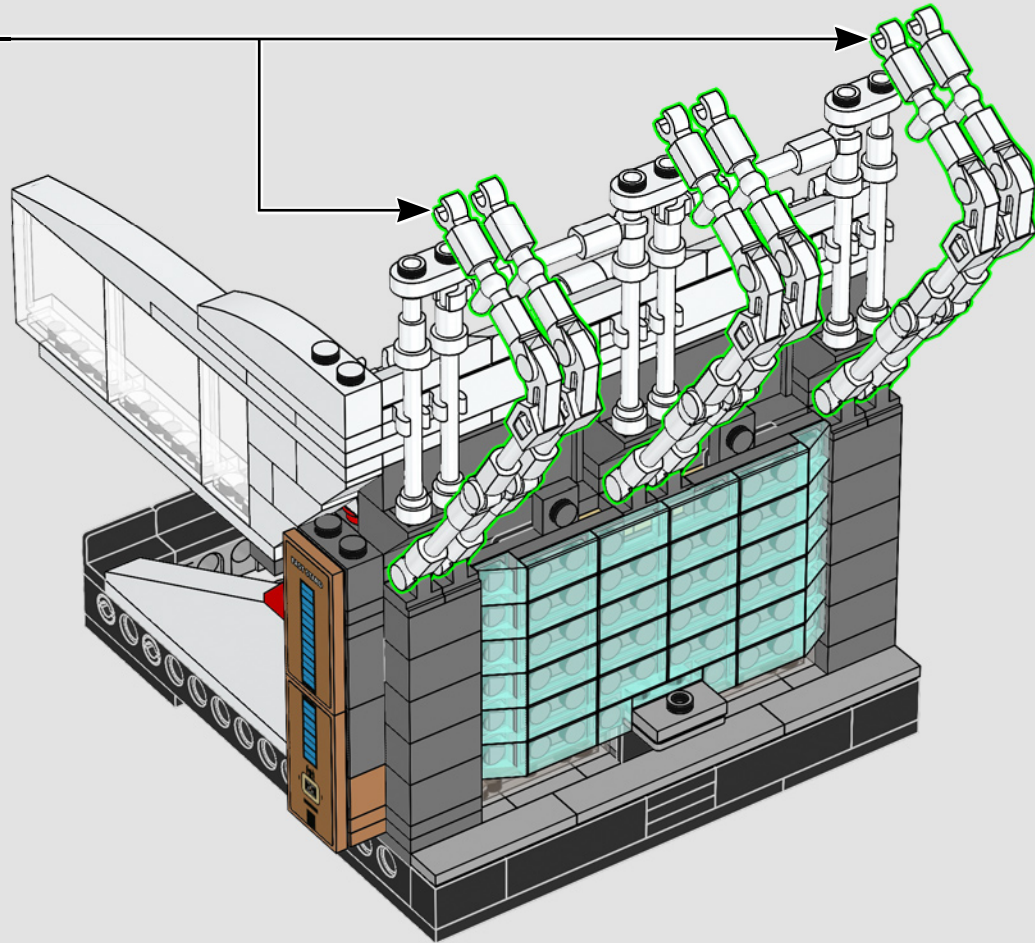


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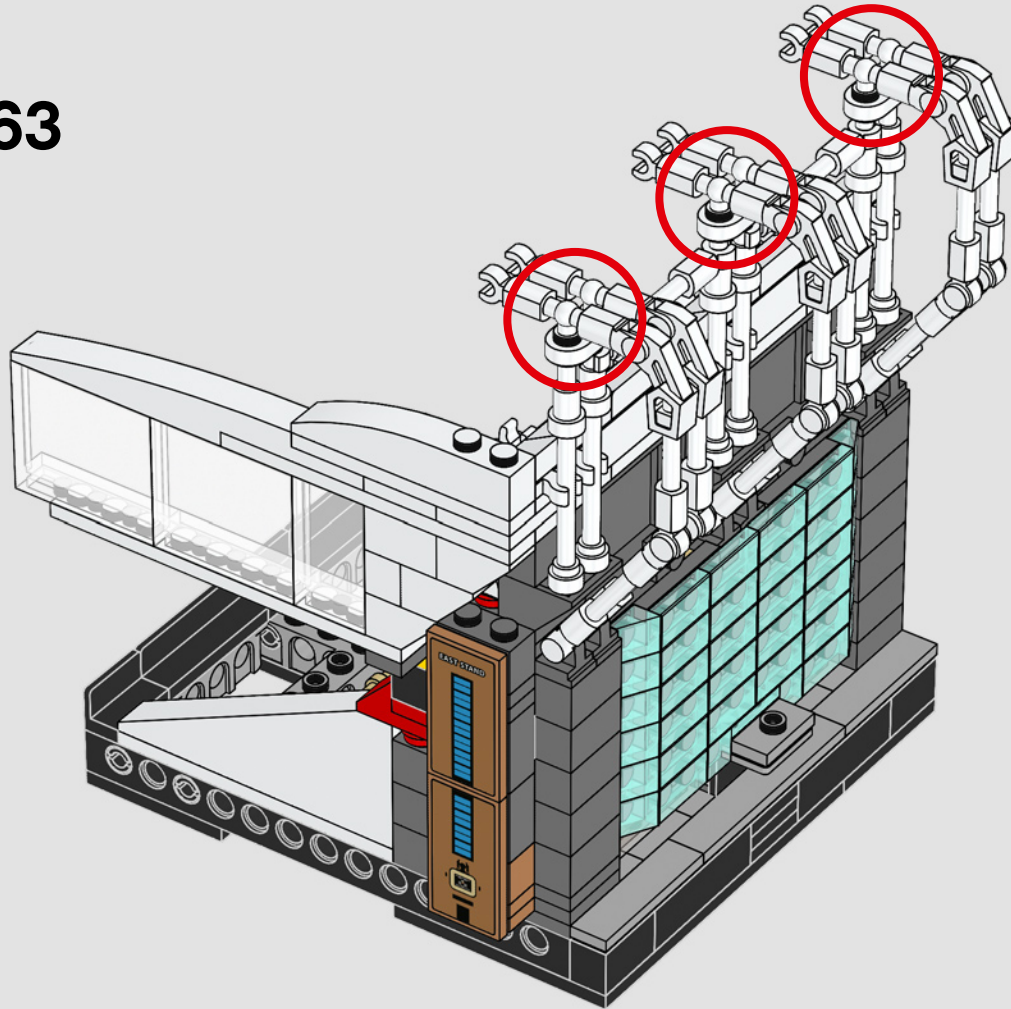


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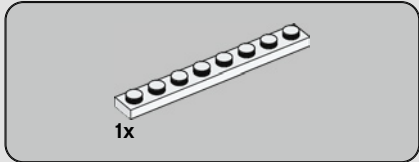
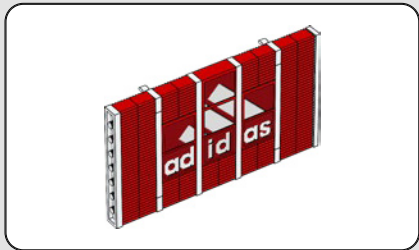


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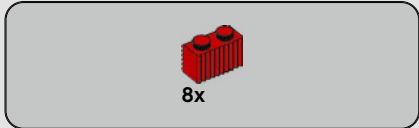
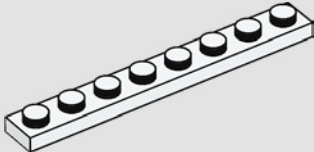




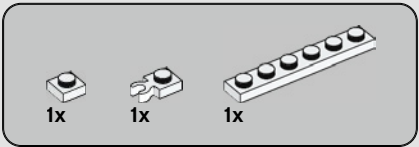
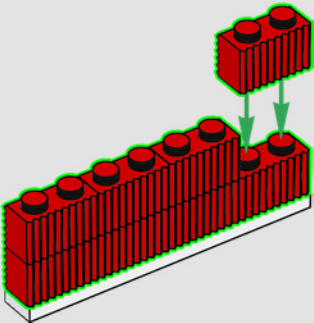




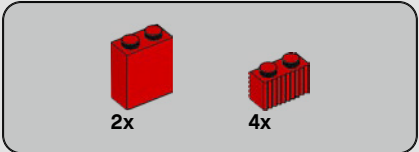
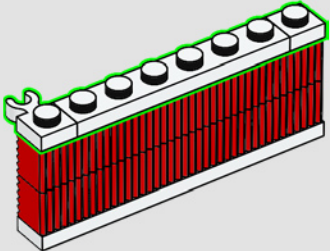
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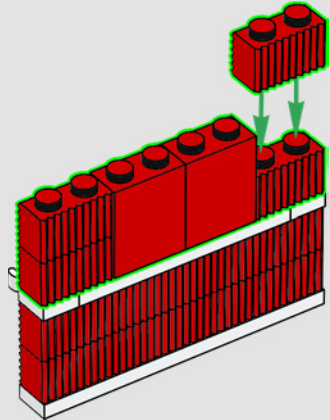
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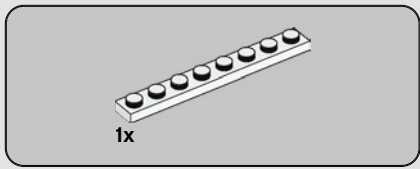


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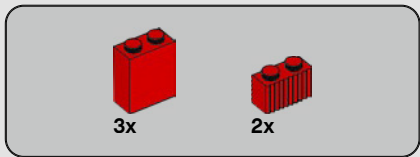
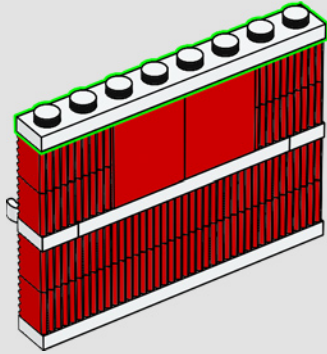


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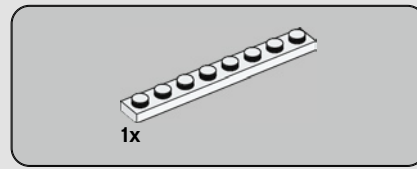
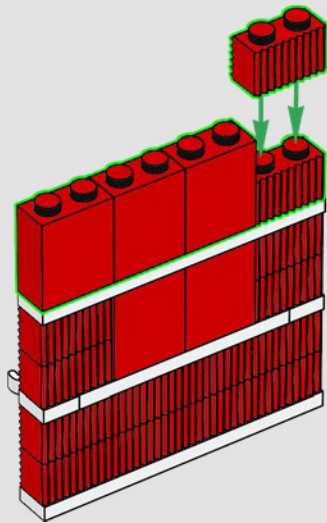




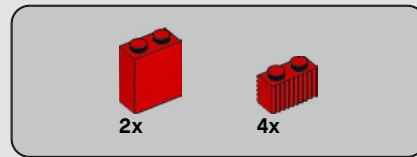
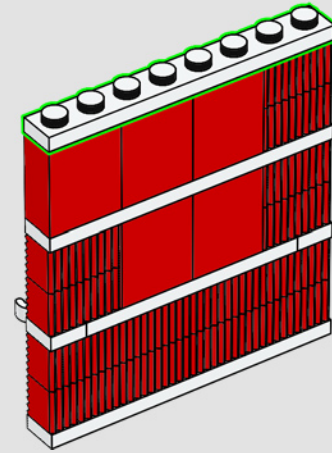
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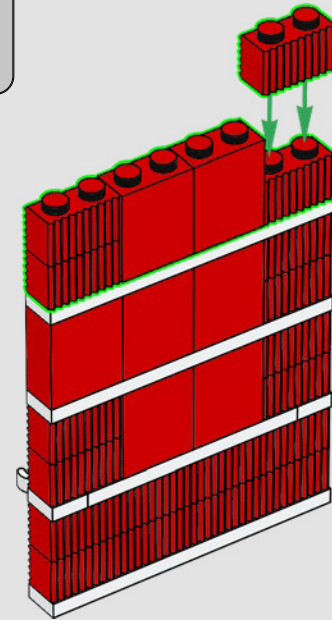
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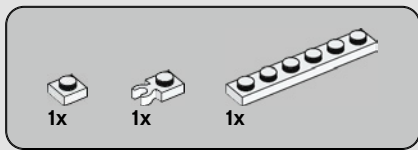


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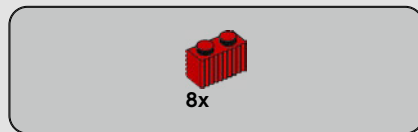
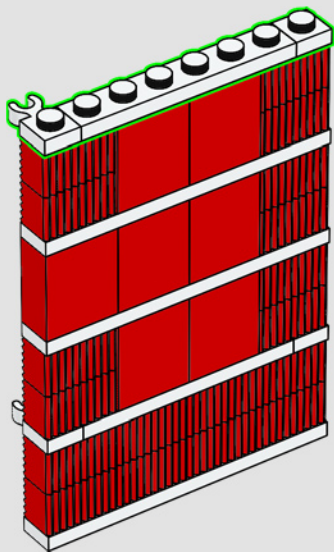


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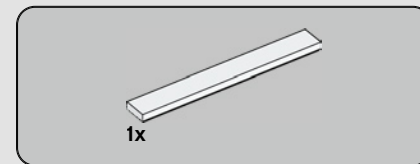
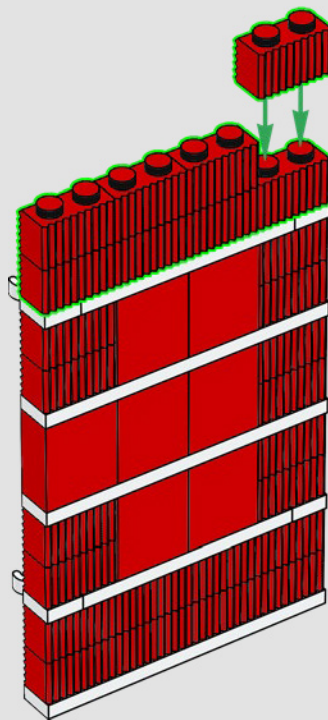




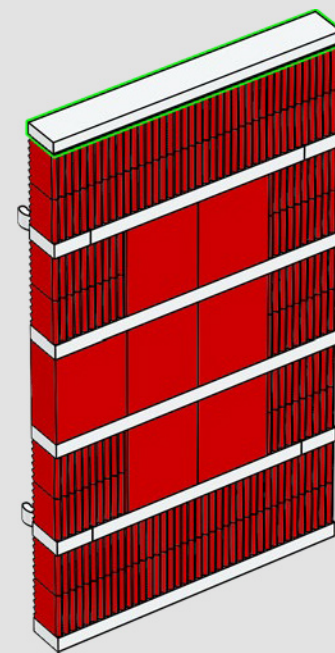
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74

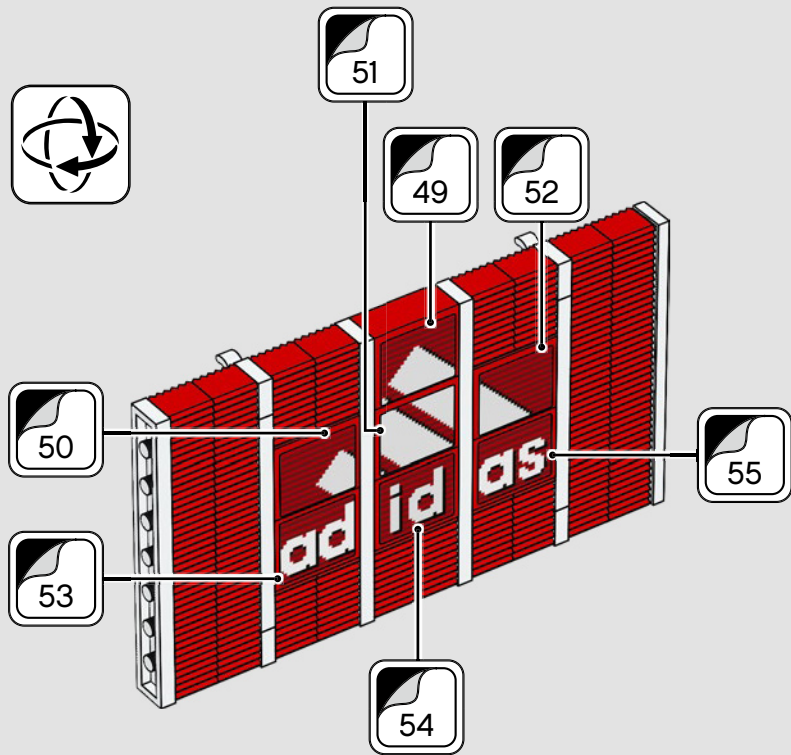


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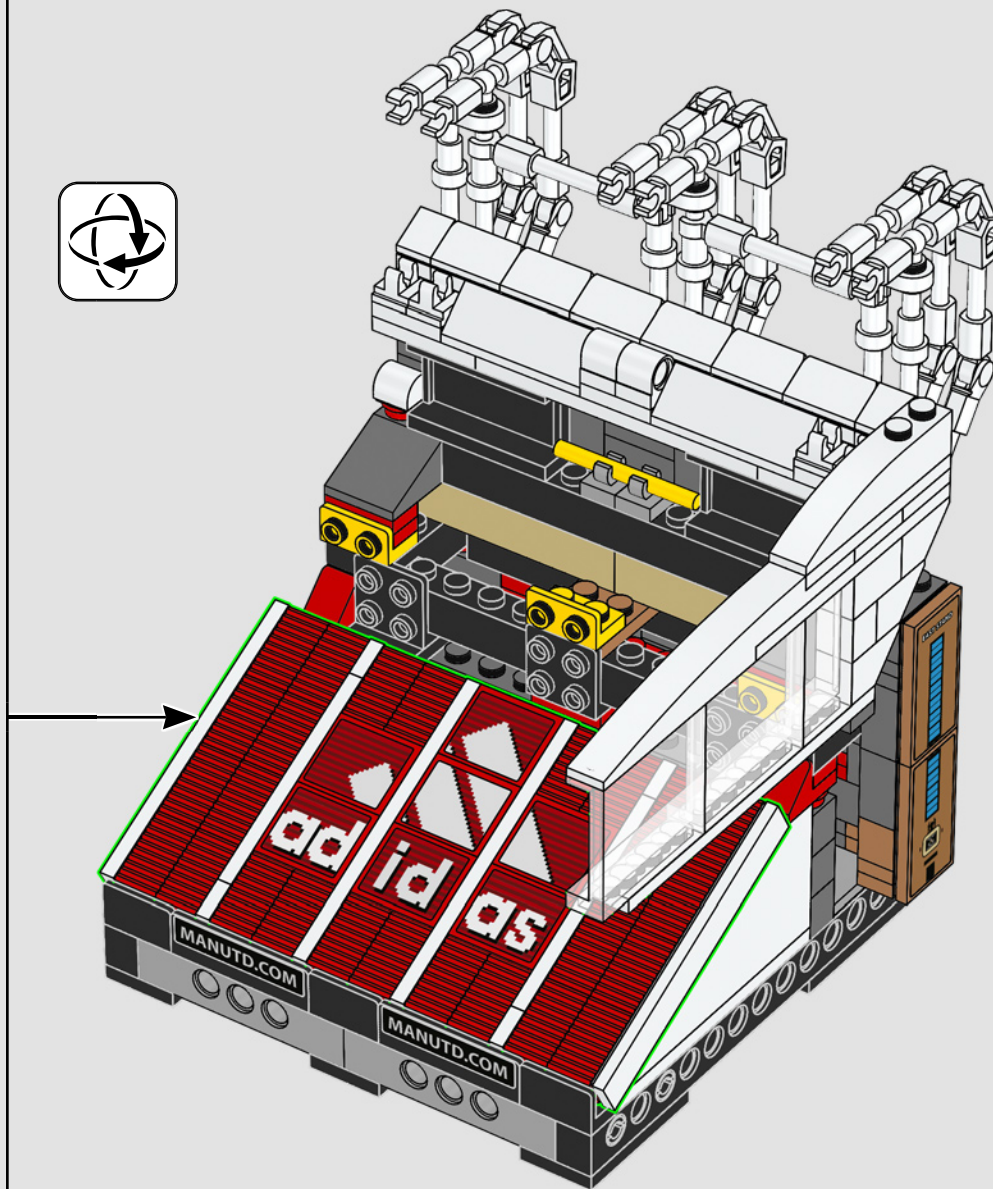


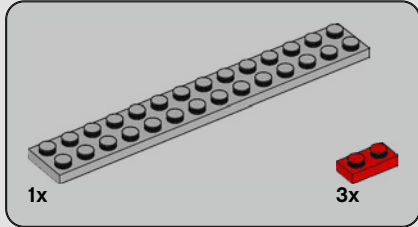


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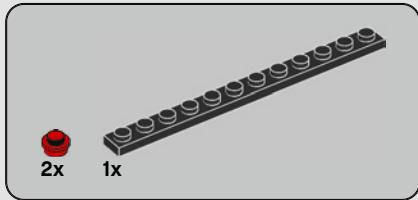
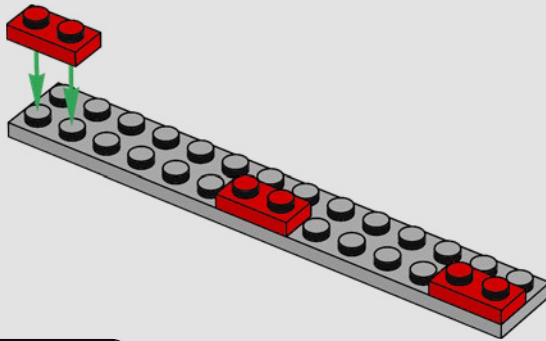


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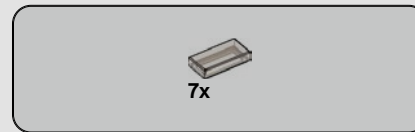
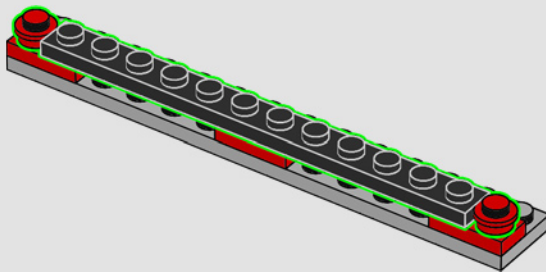




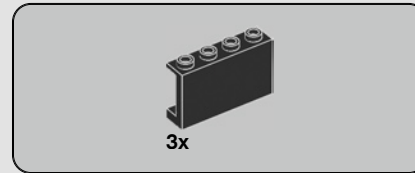
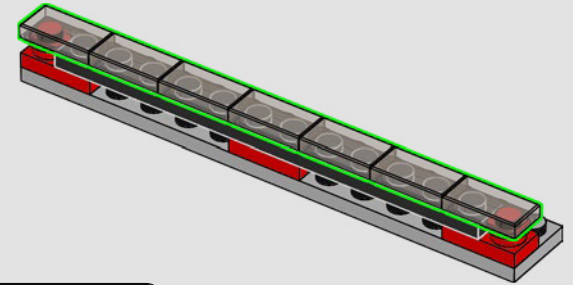
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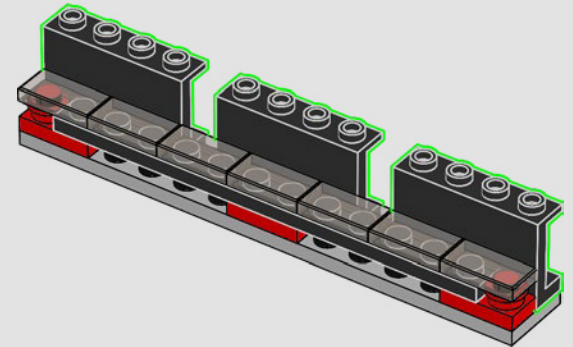
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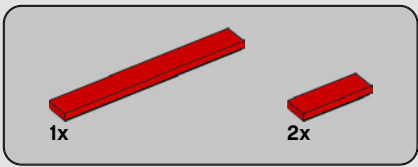


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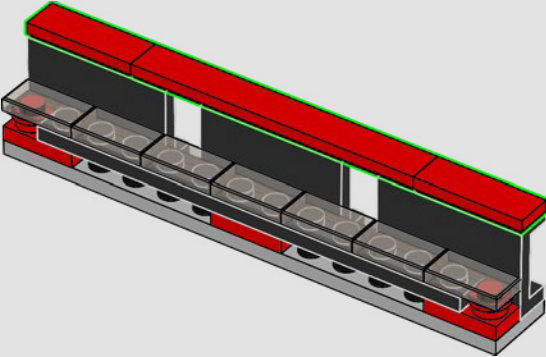


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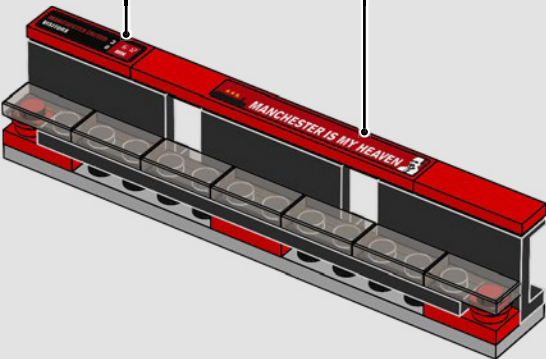




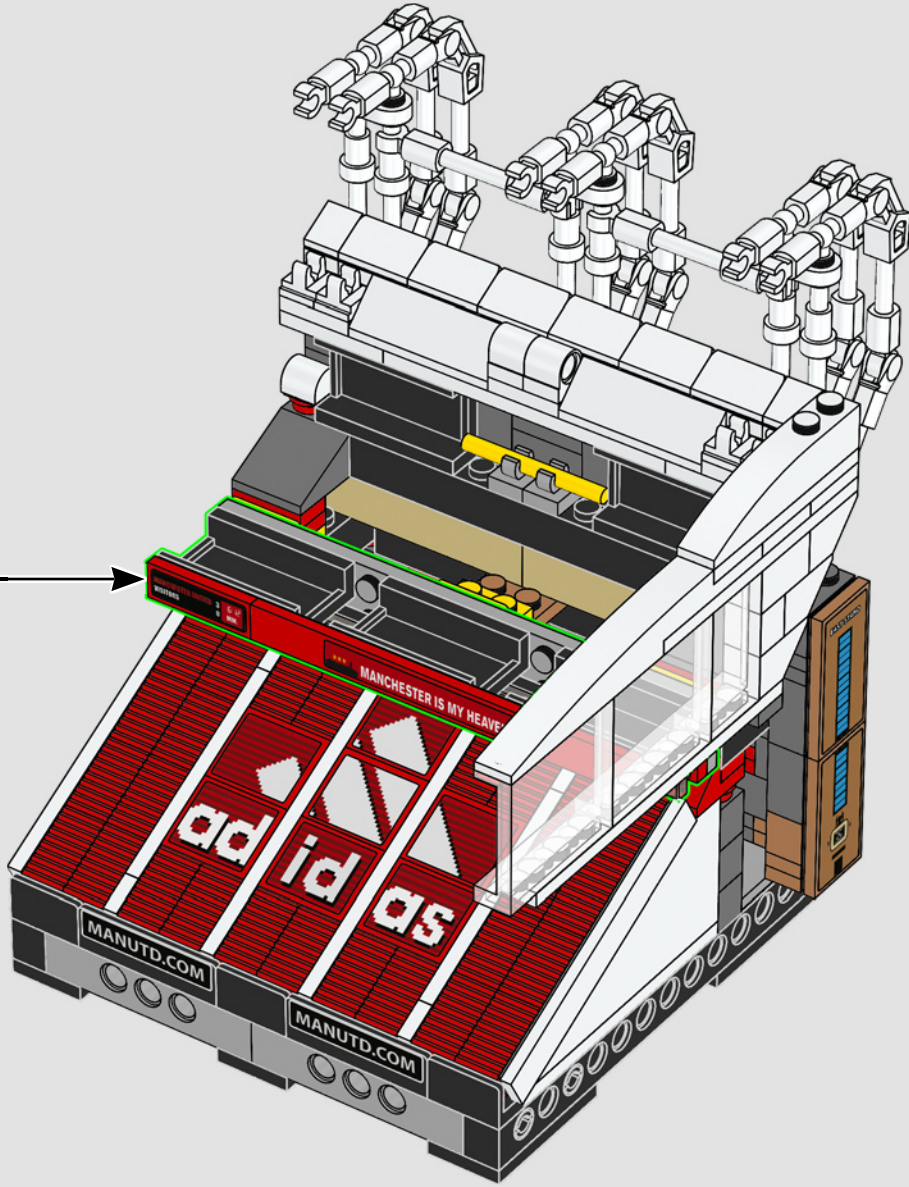
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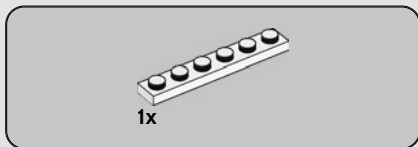
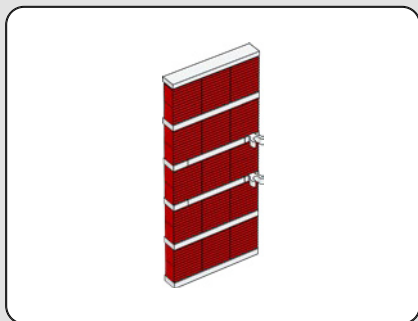
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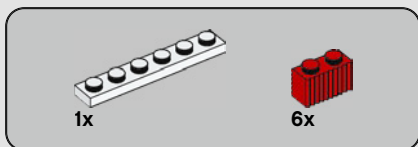
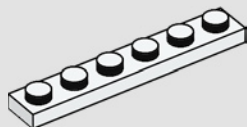
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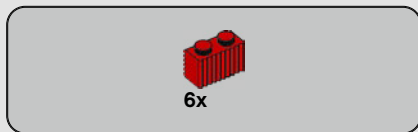
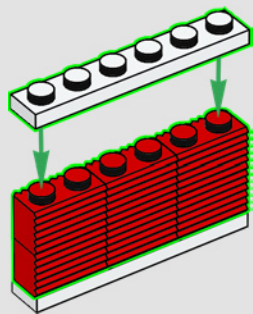




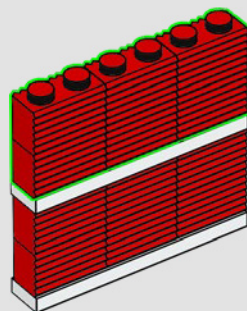
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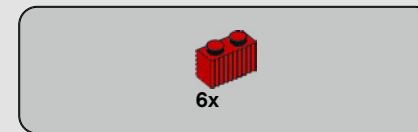
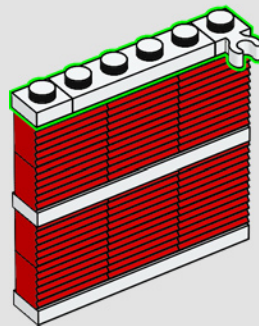
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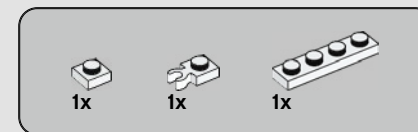
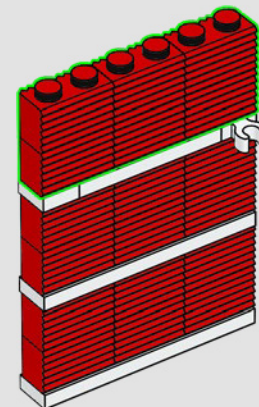
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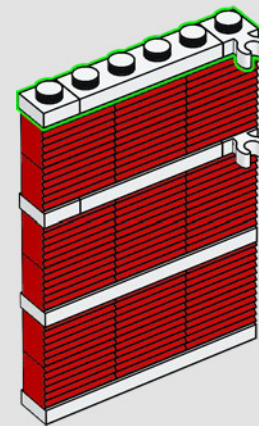
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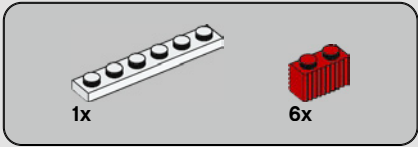


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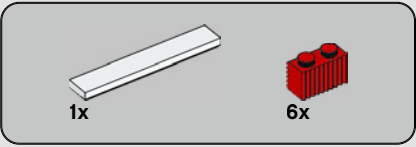
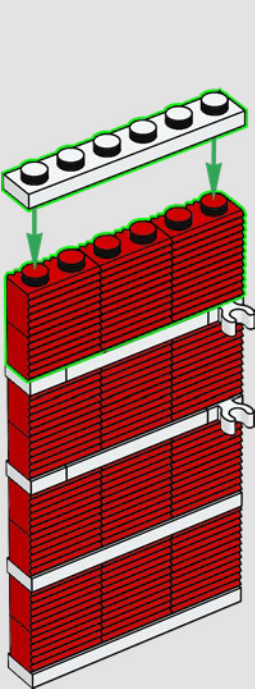


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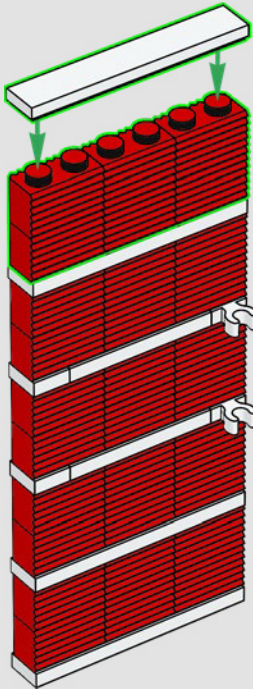




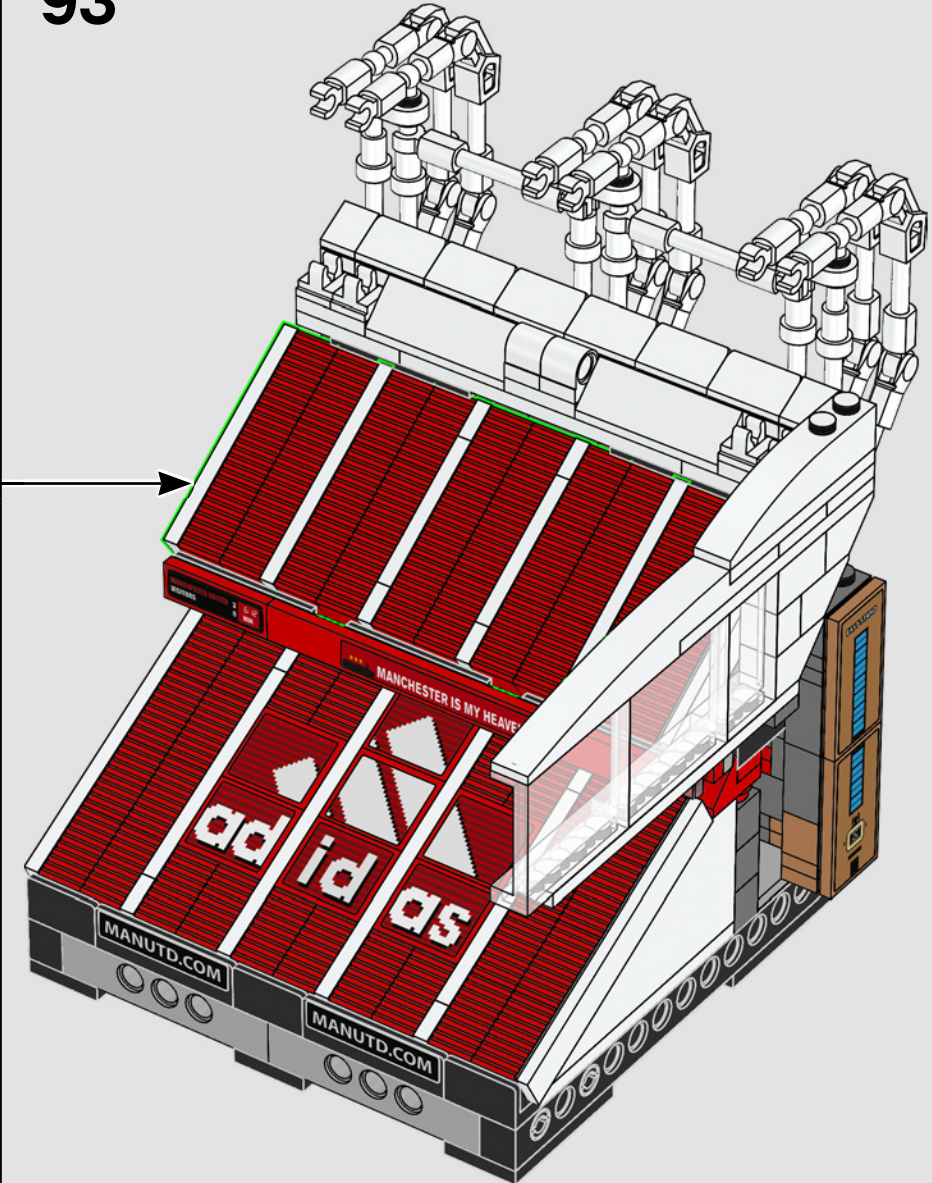
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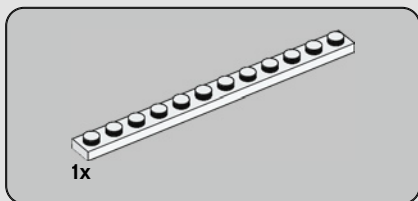
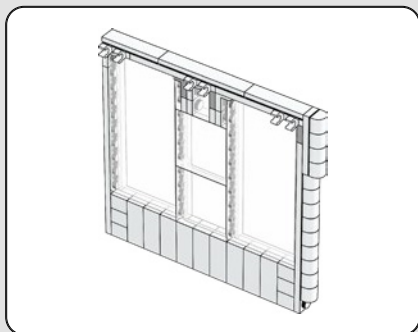


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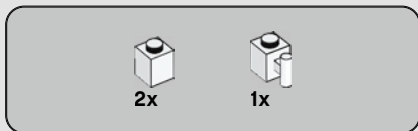
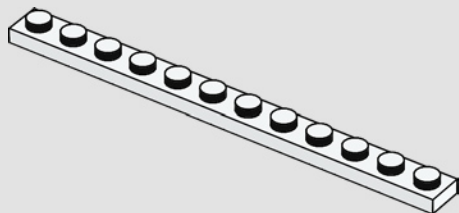


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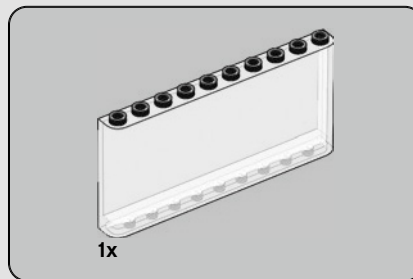
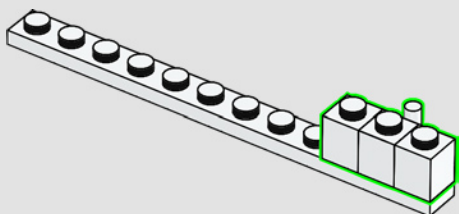




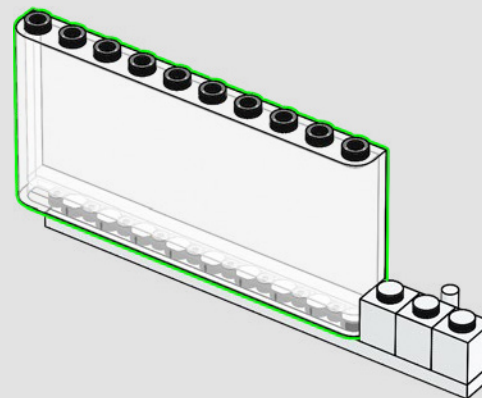
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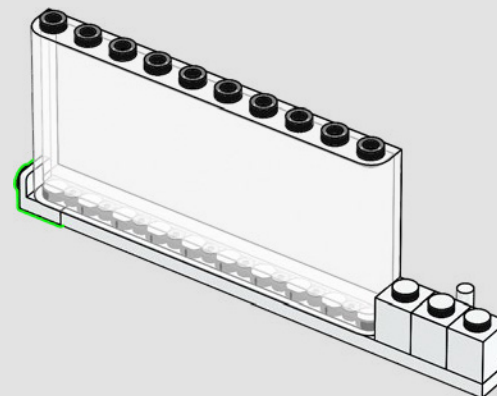
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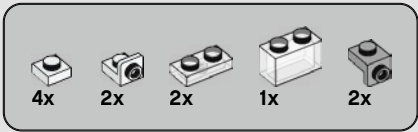
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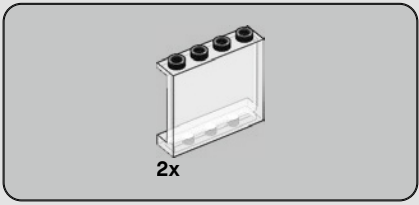
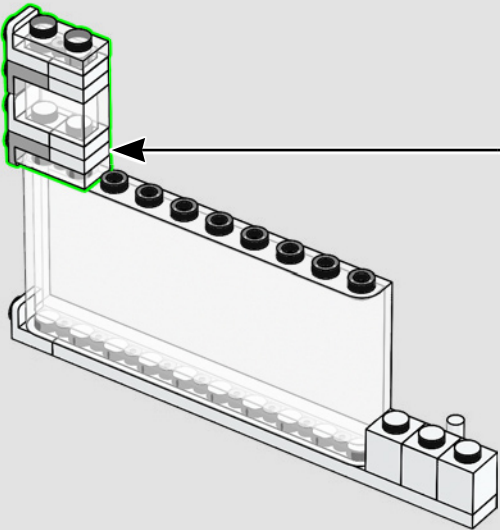
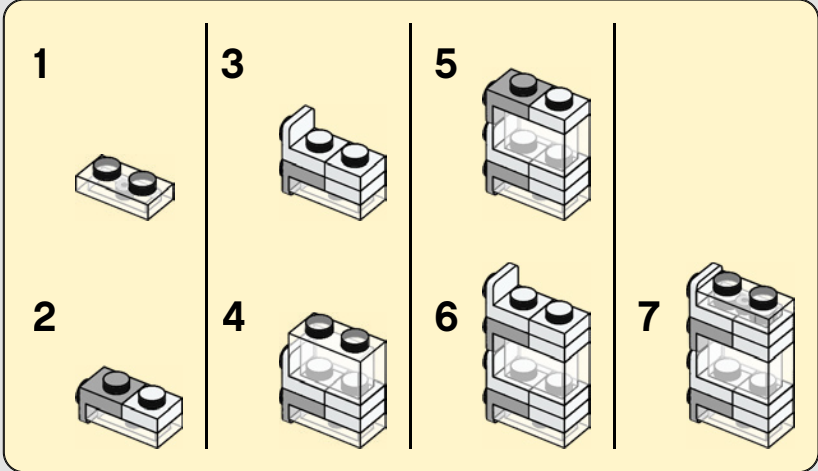
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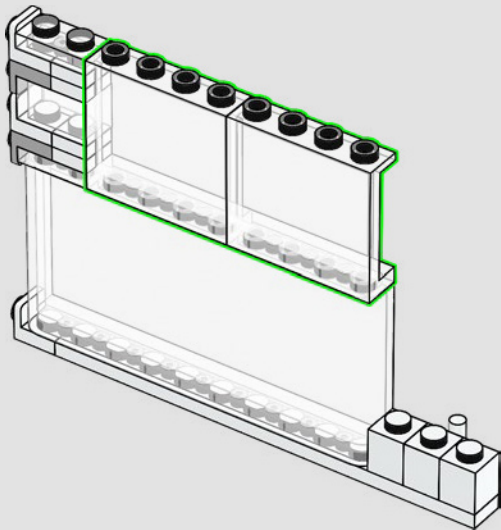


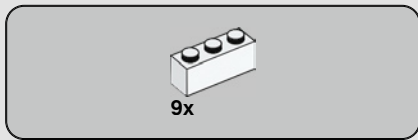


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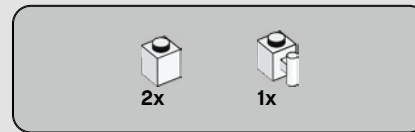
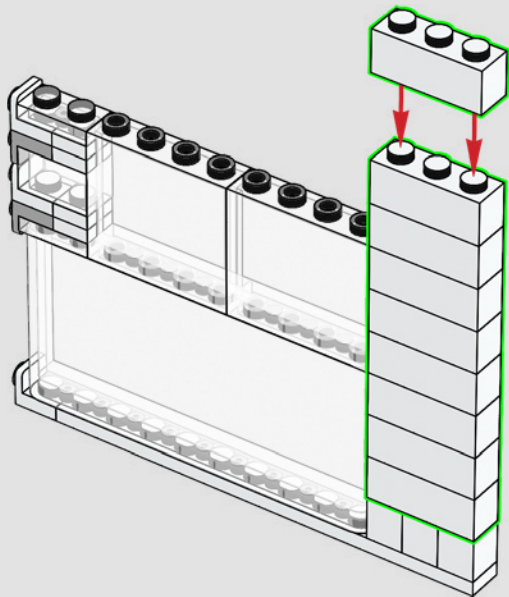


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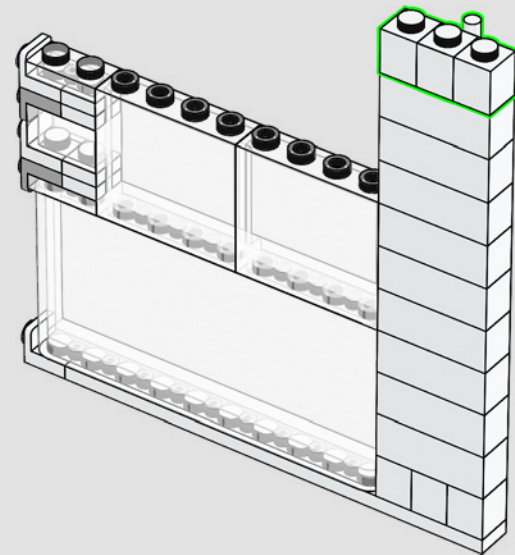


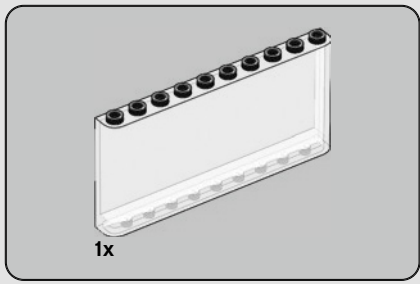


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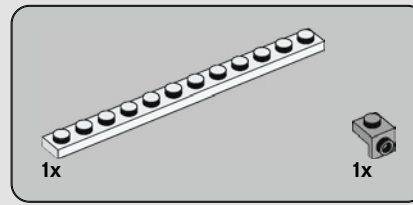
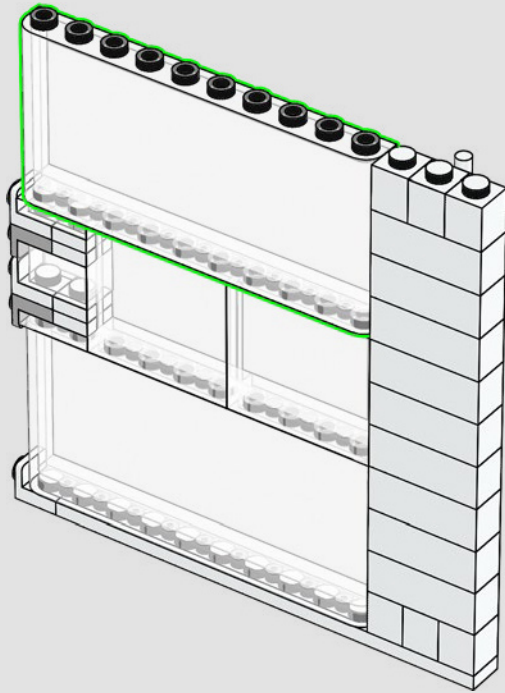


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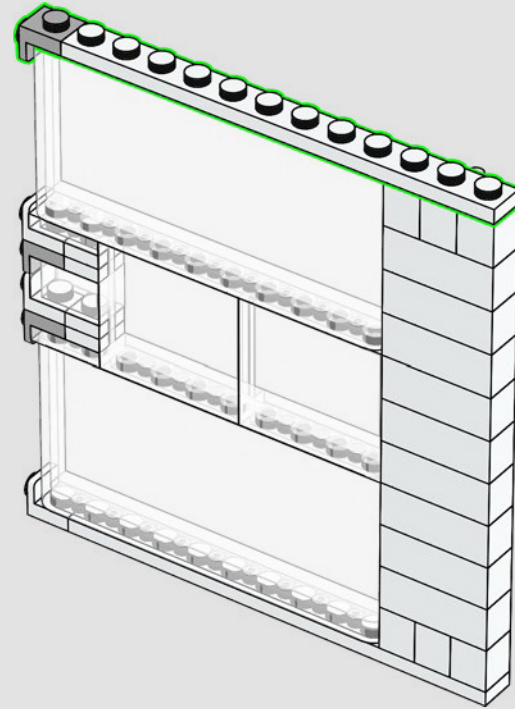




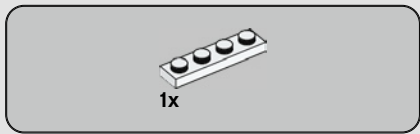
102



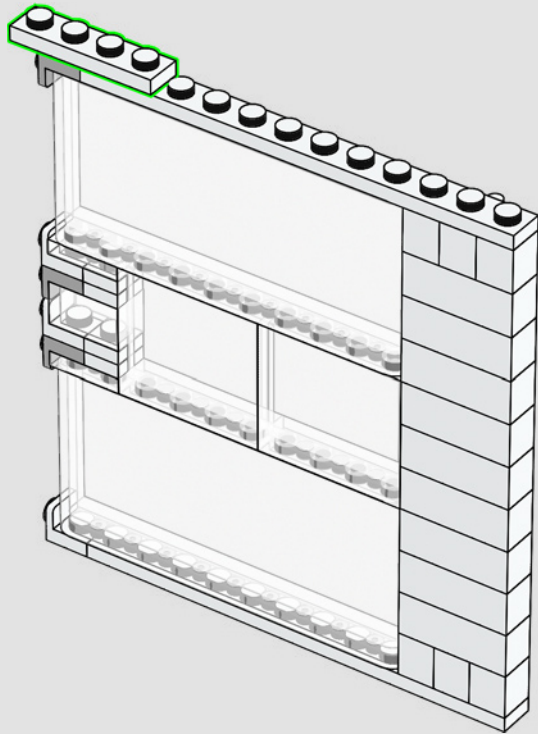
103



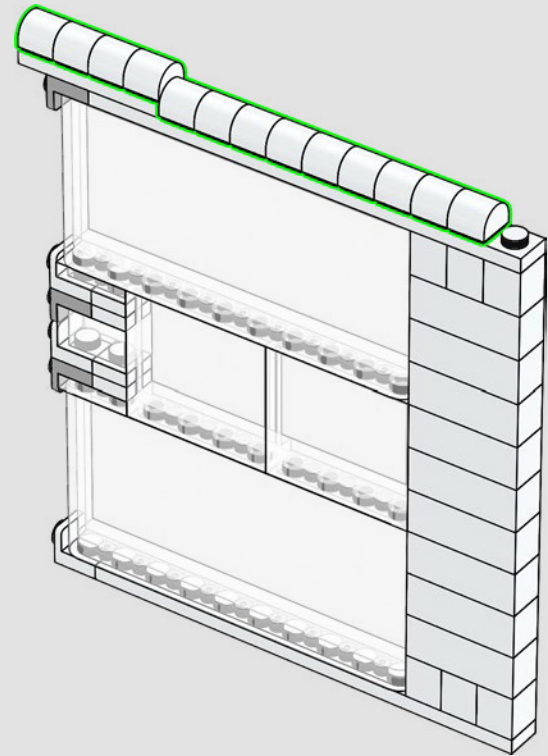


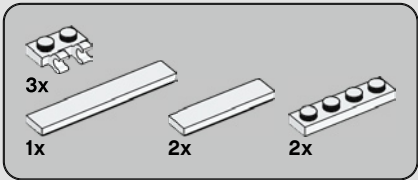


104

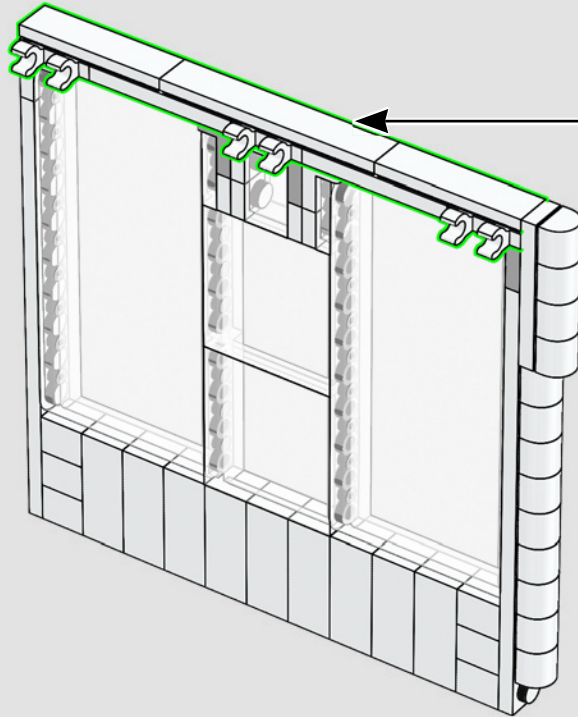
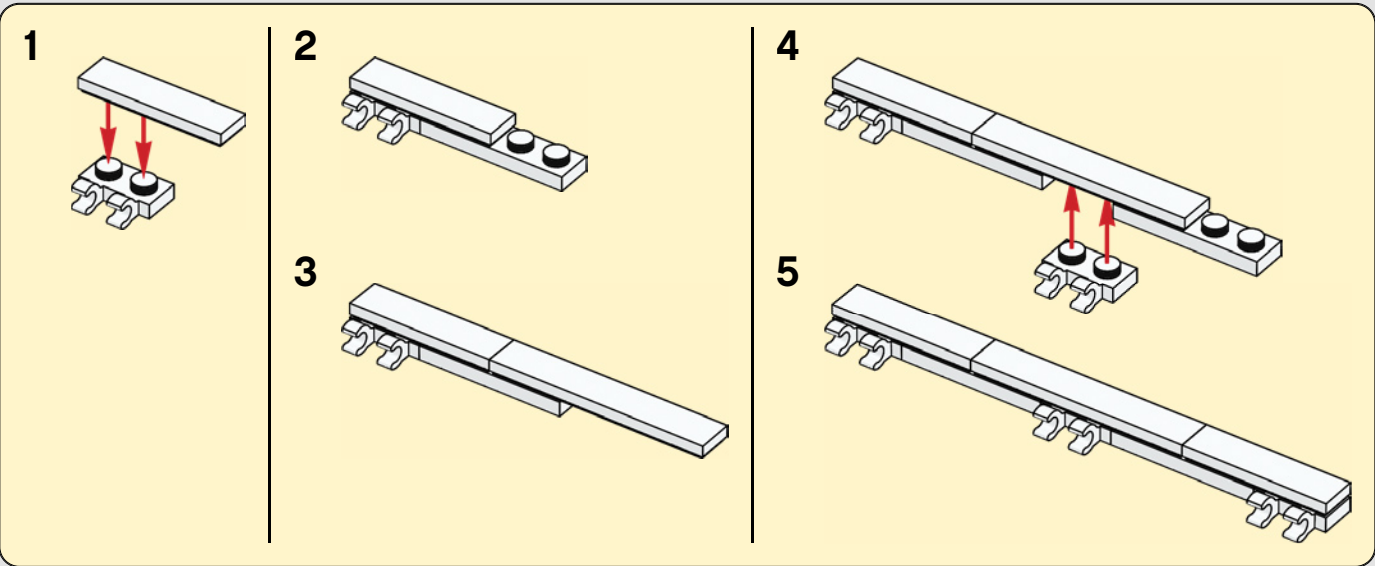


105

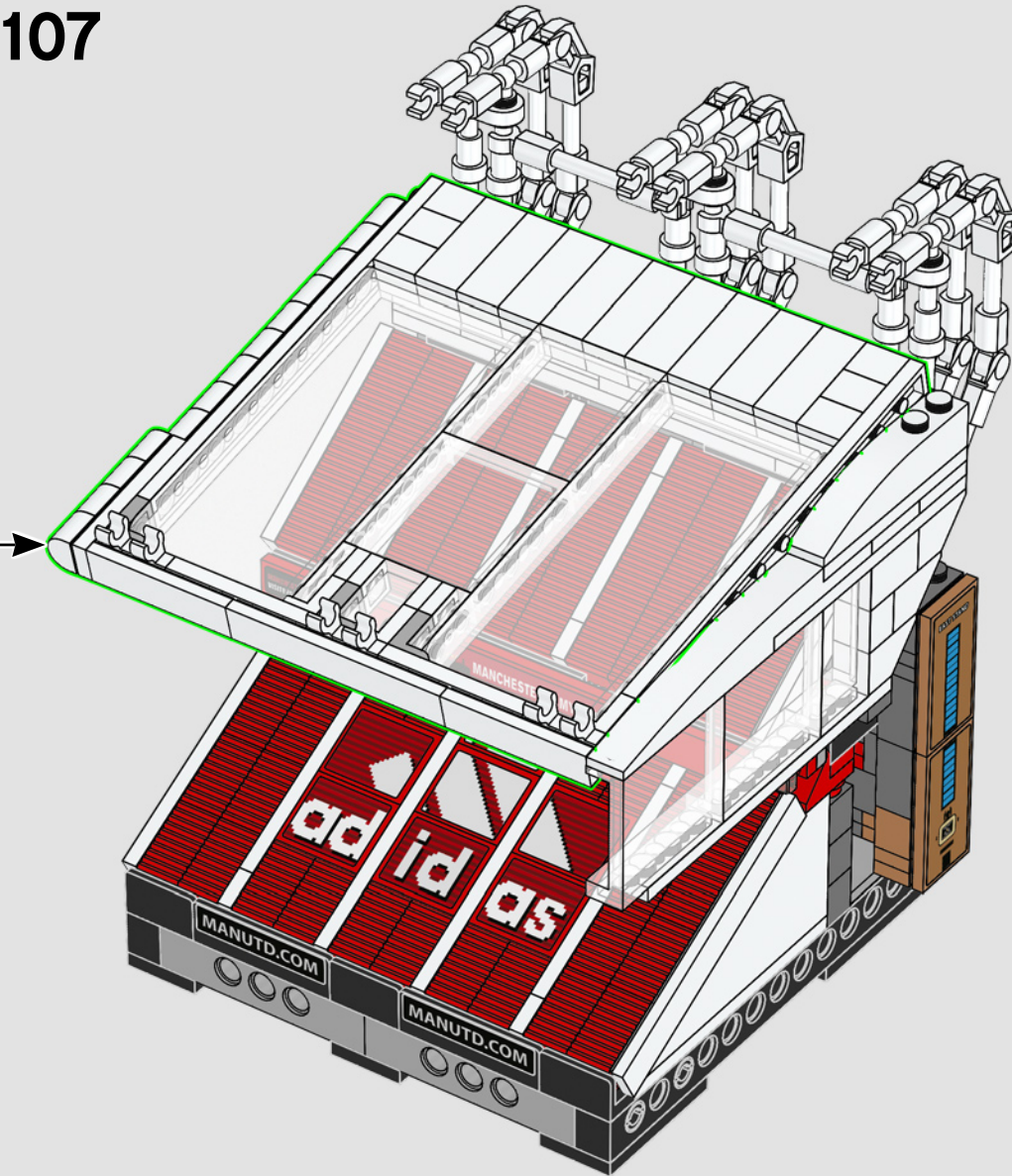




106



107







**3x**



6x



6x



12x



6x



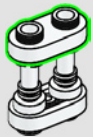
6x

**108**

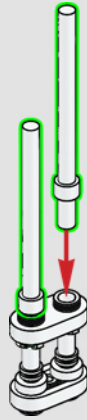
**1**



**2**



**3**



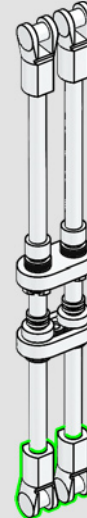
**4**



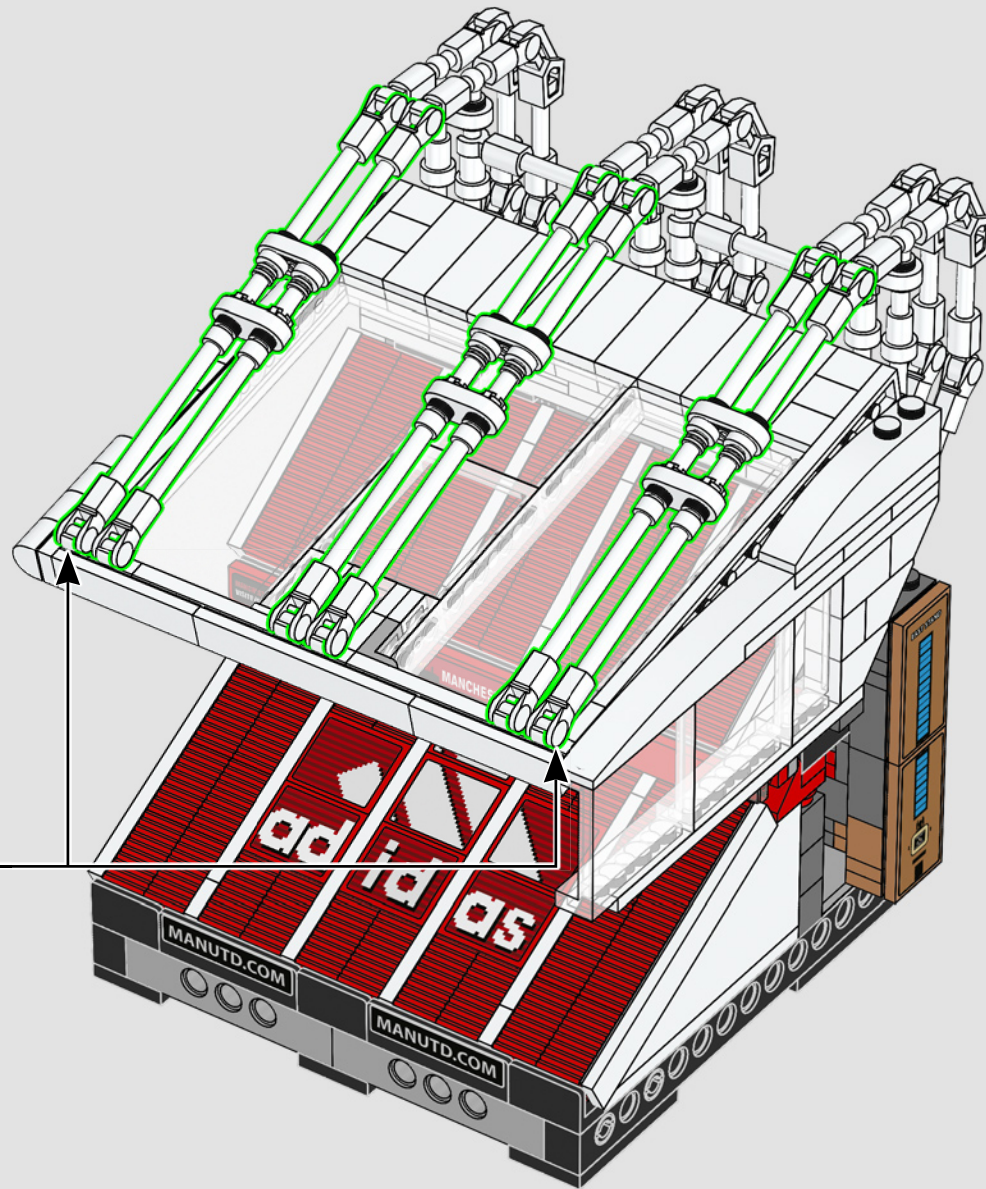
**5**



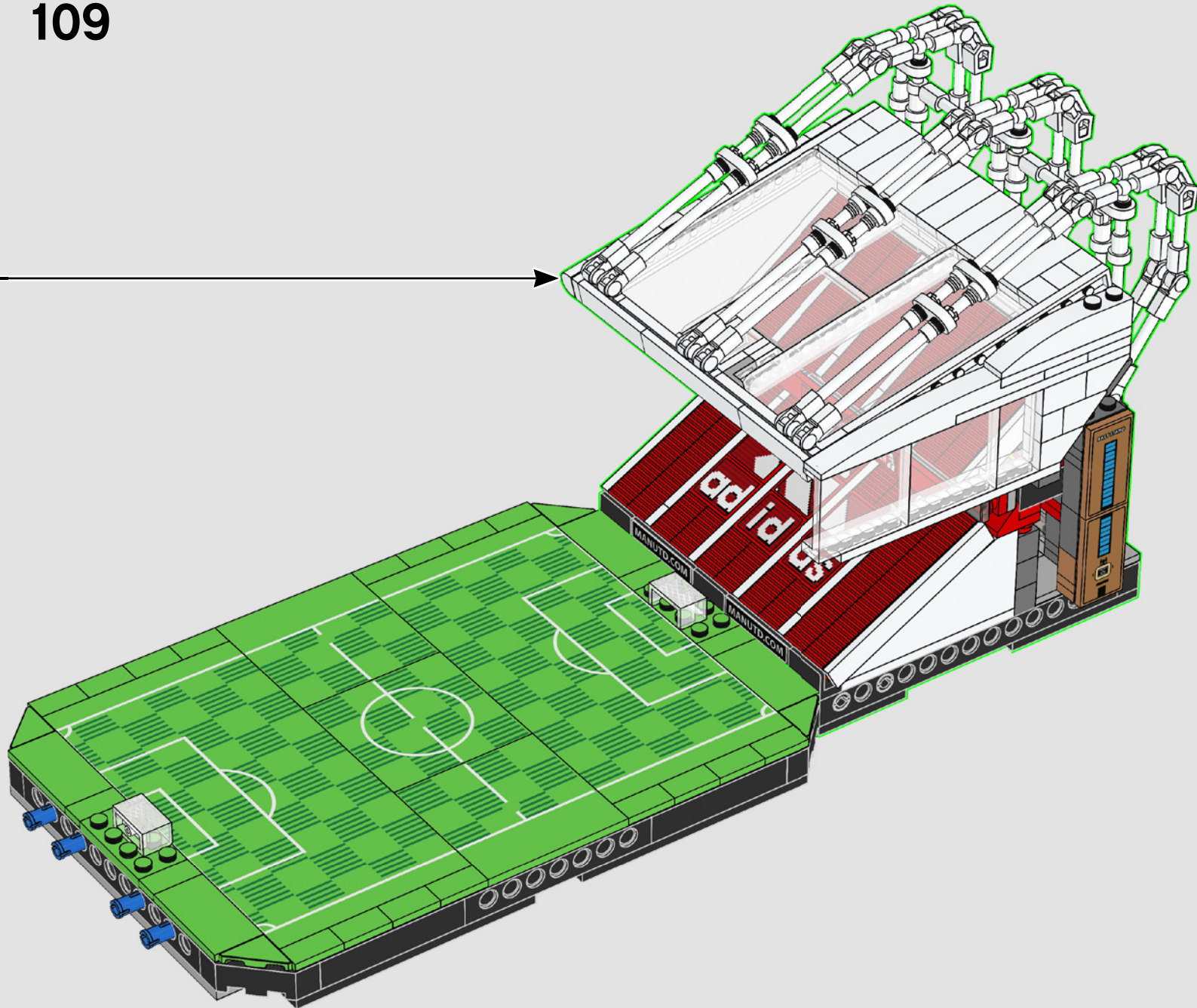
**6**



**3x**



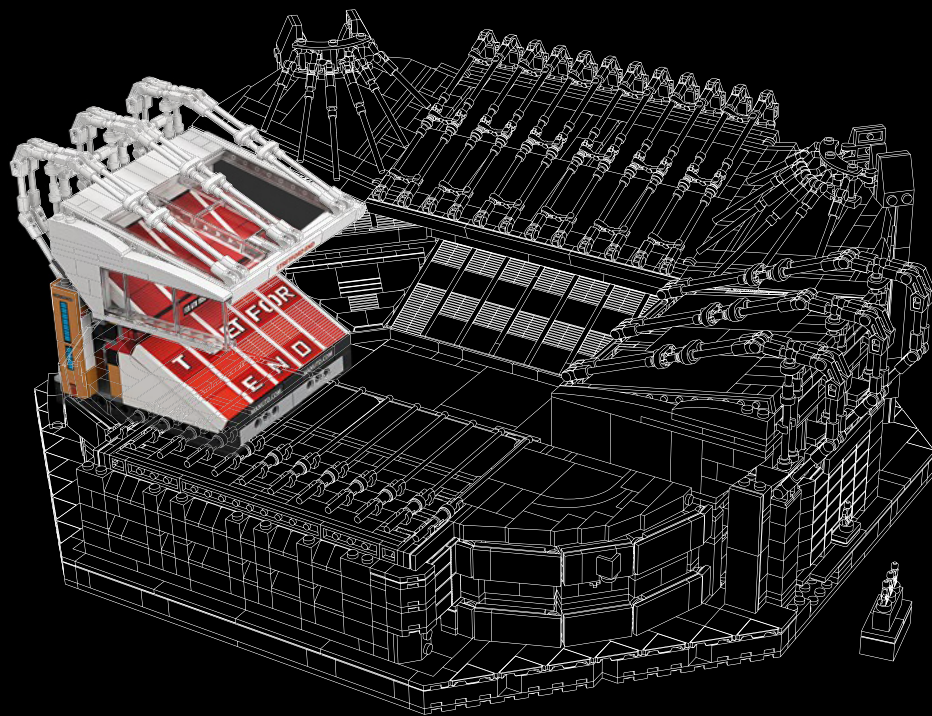
109





## STRETFORD END

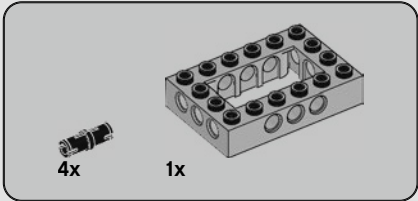
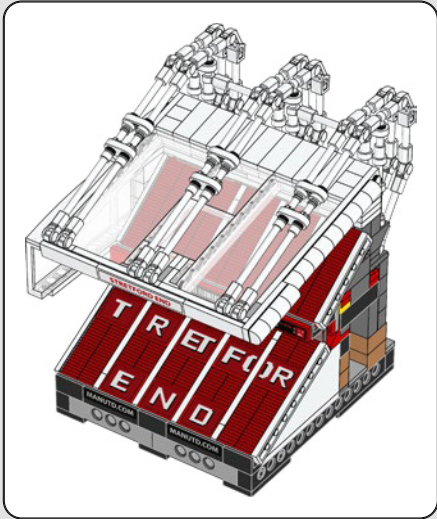
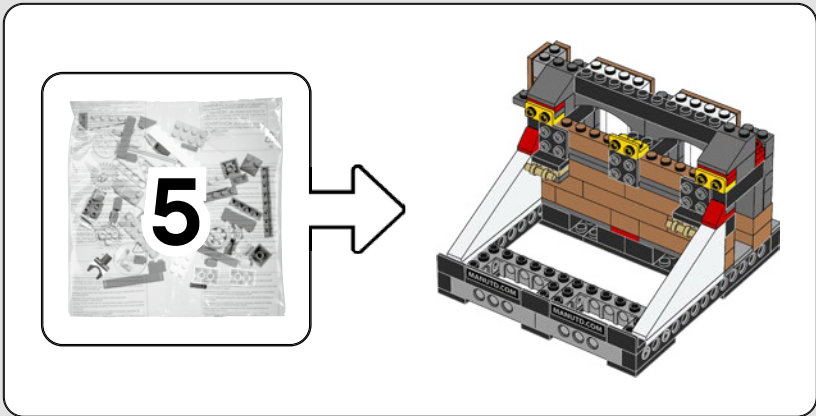
Lo Stretford End ospita i fan più appassionati dello United. È stata l'ultima tribuna dell'Old Trafford a essere coperta e anche una delle ultime aree a essere convertite con seggiolini. Un secondo livello è stato aggiunto nel 2000 e qui i tifosi appendono le loro bandiere e striscioni nei giorni delle partite.



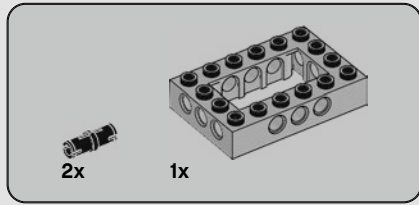
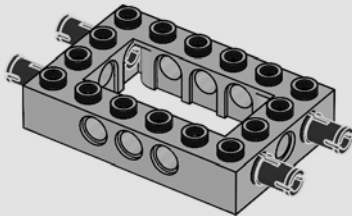
## LO SAPEVI?

Il prolifico marcatore e idolo dei fan, Denis Law, fu soprannominato "Re dello Stretford End" durante la sua permanenza allo United.

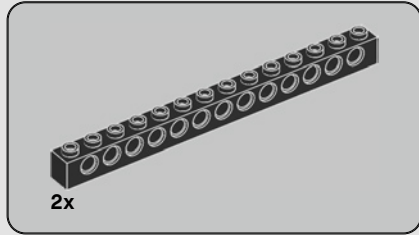
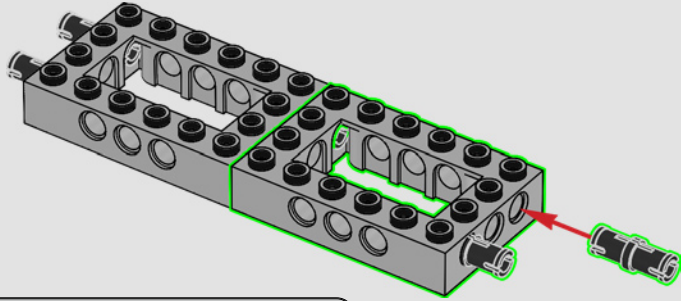




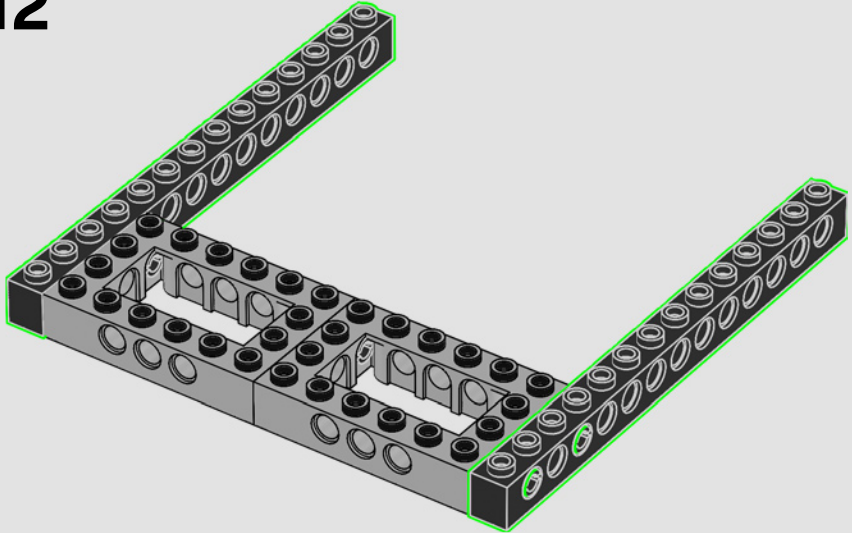
110

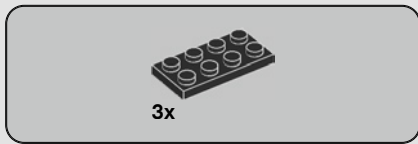


111

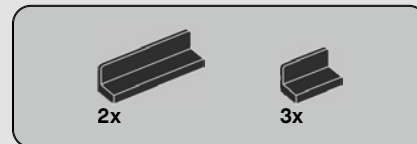
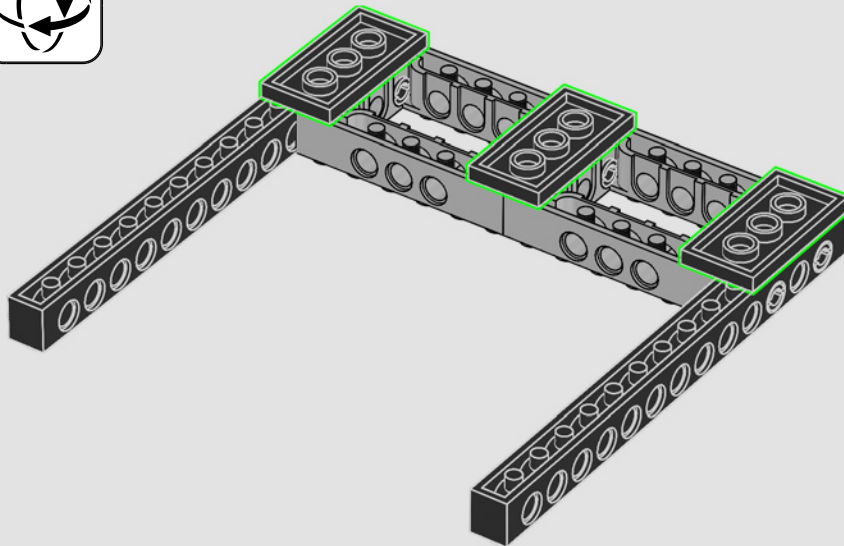


112

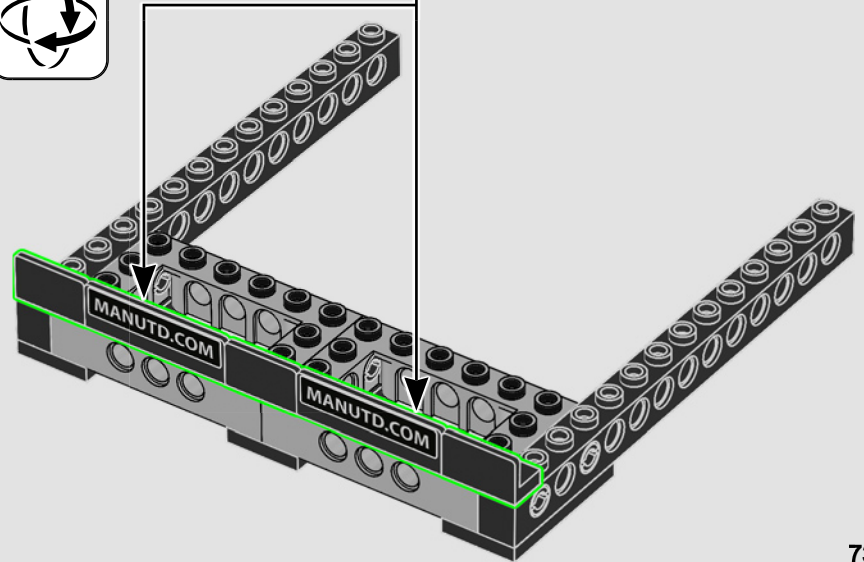
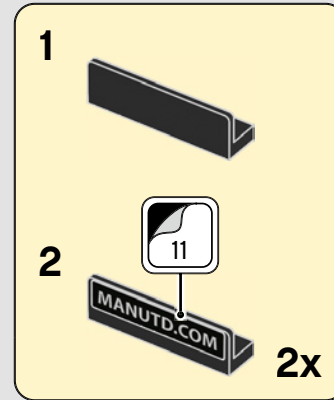
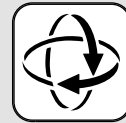




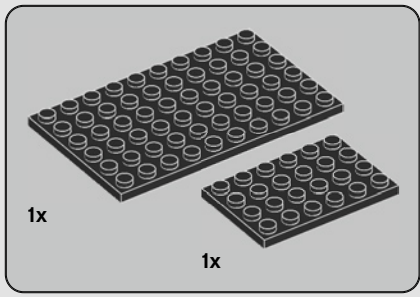
113



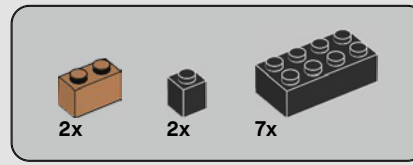
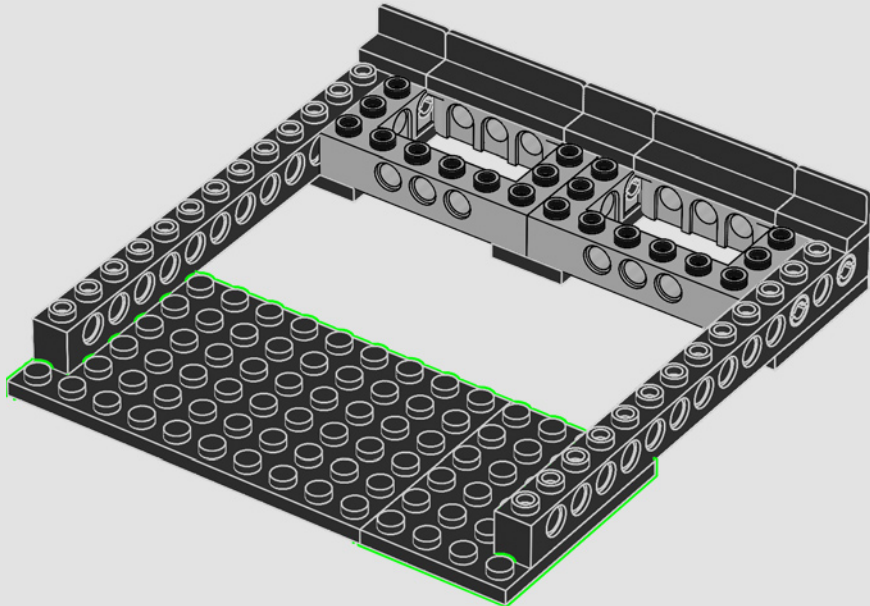
114



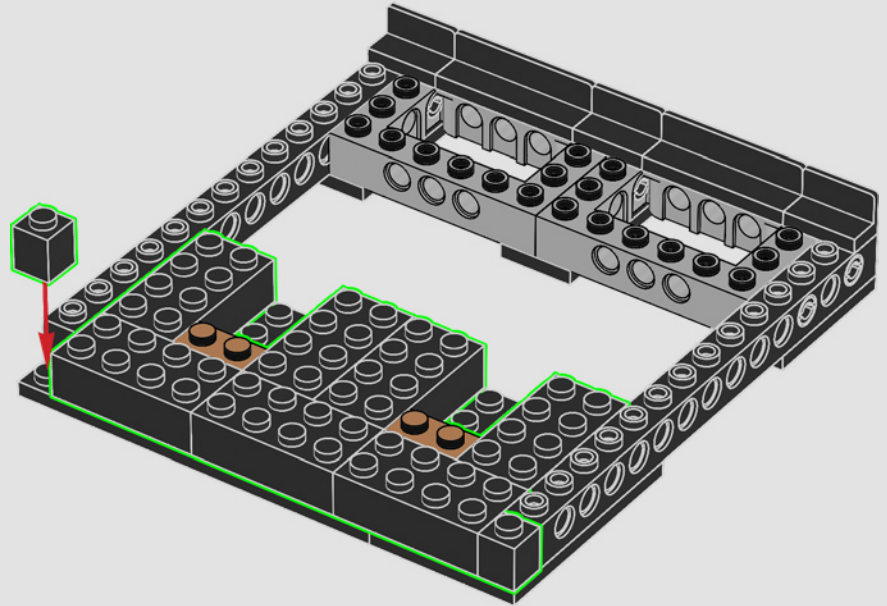


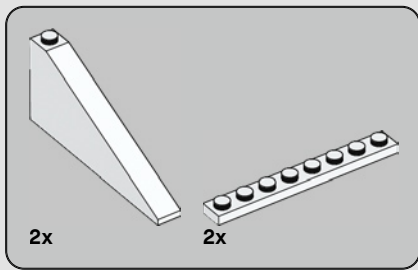


115

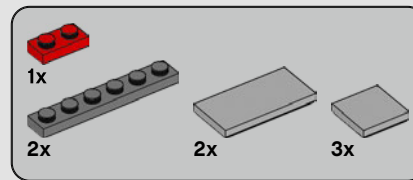
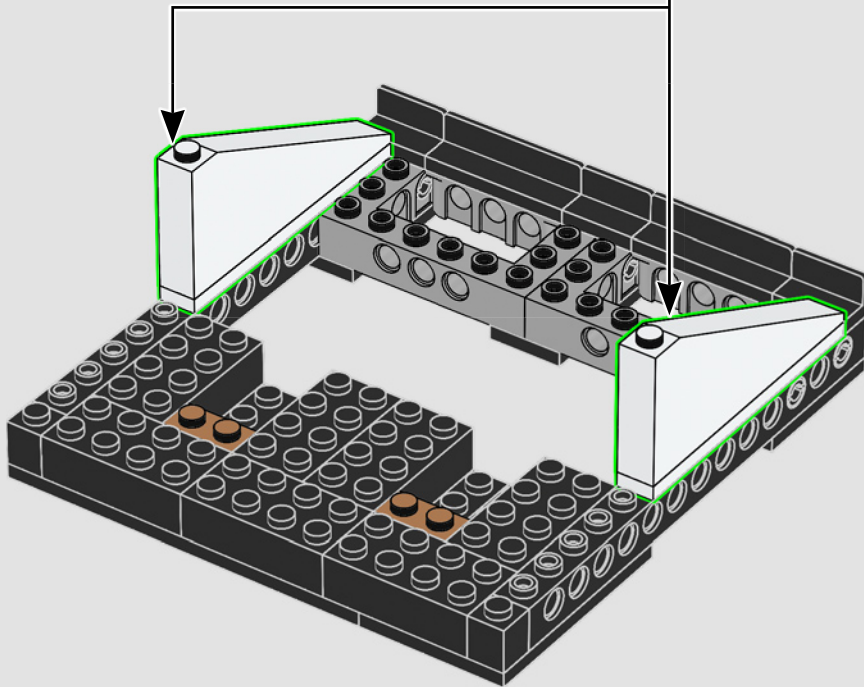
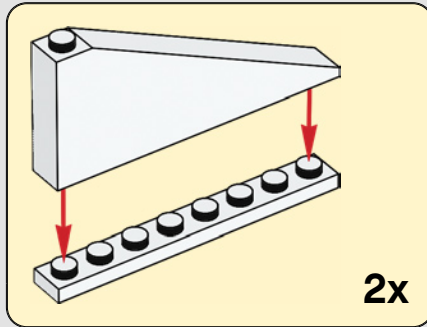


116

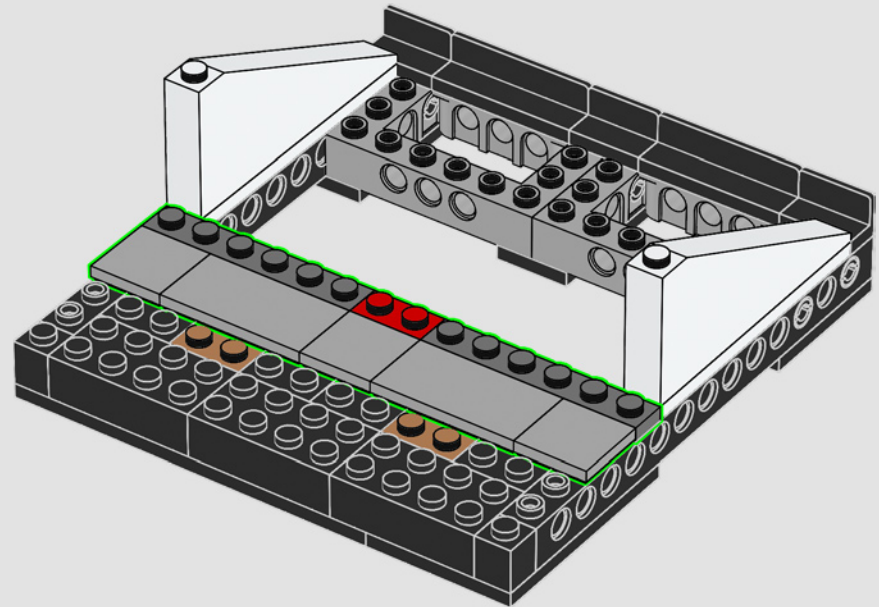


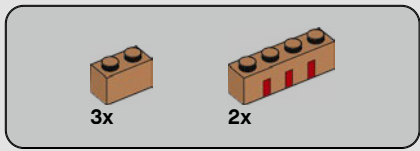


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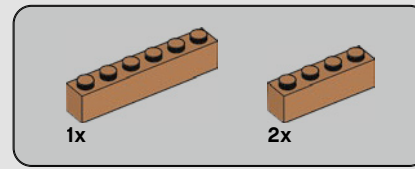
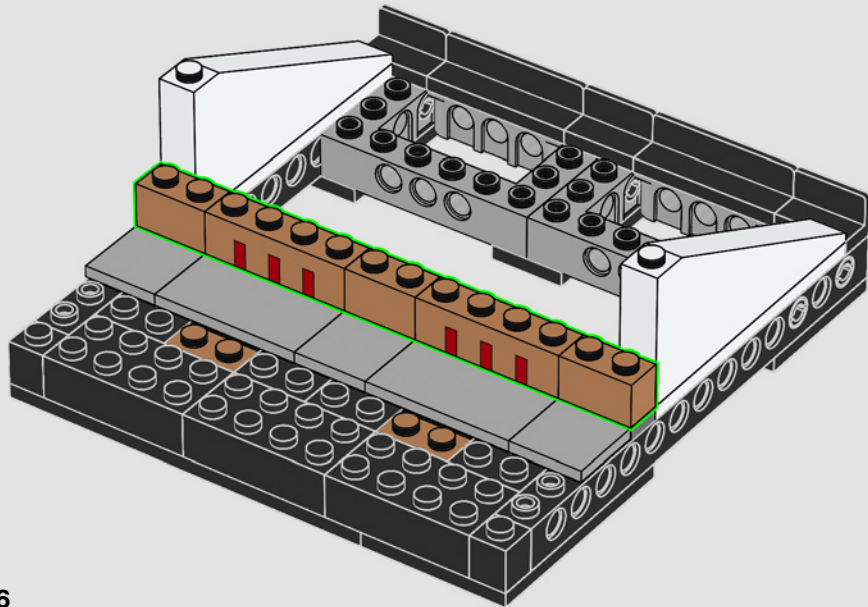


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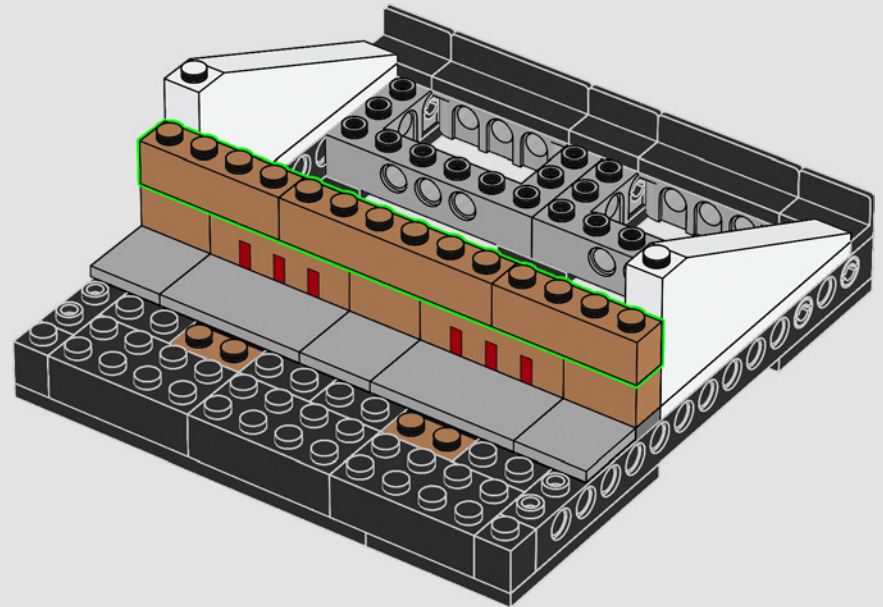




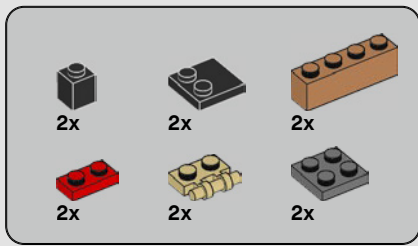
119



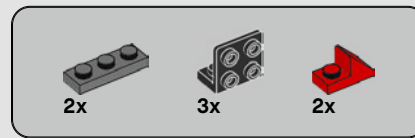
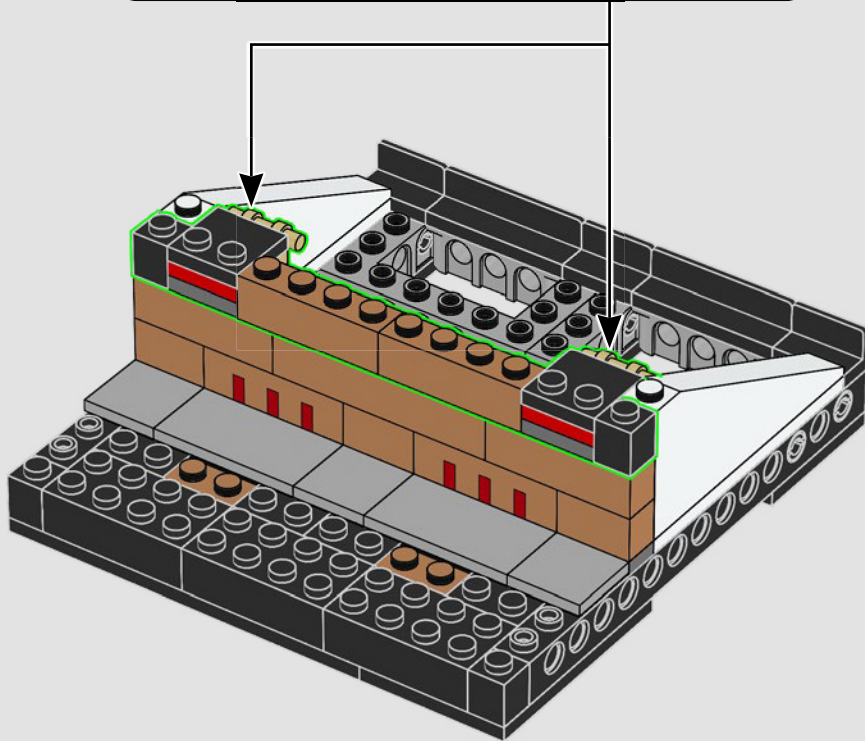
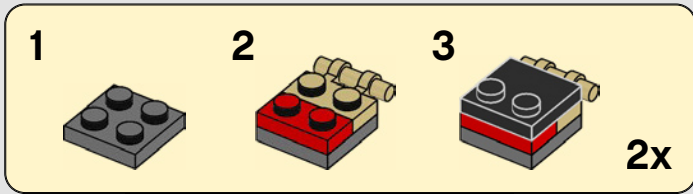
120



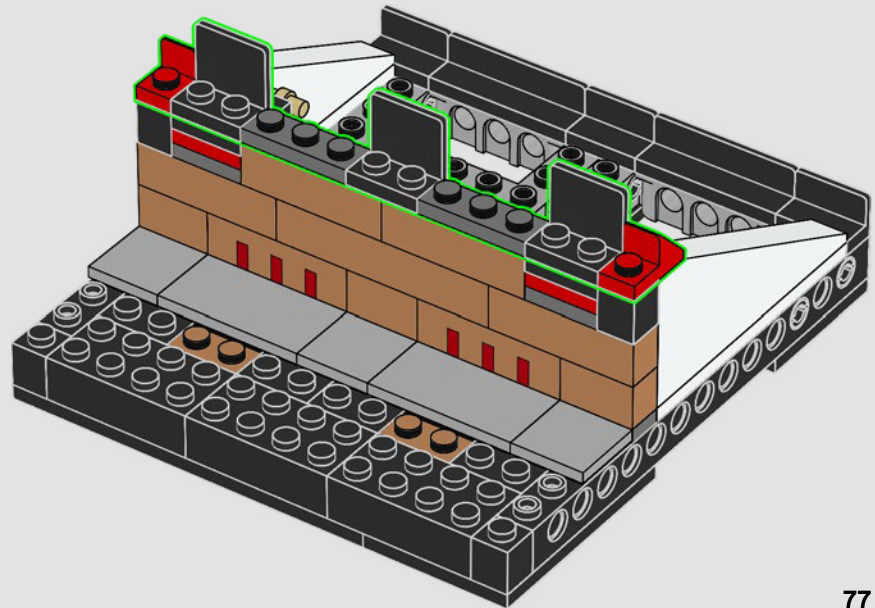


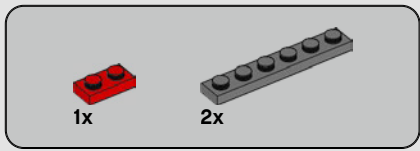


121

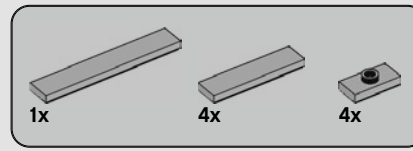
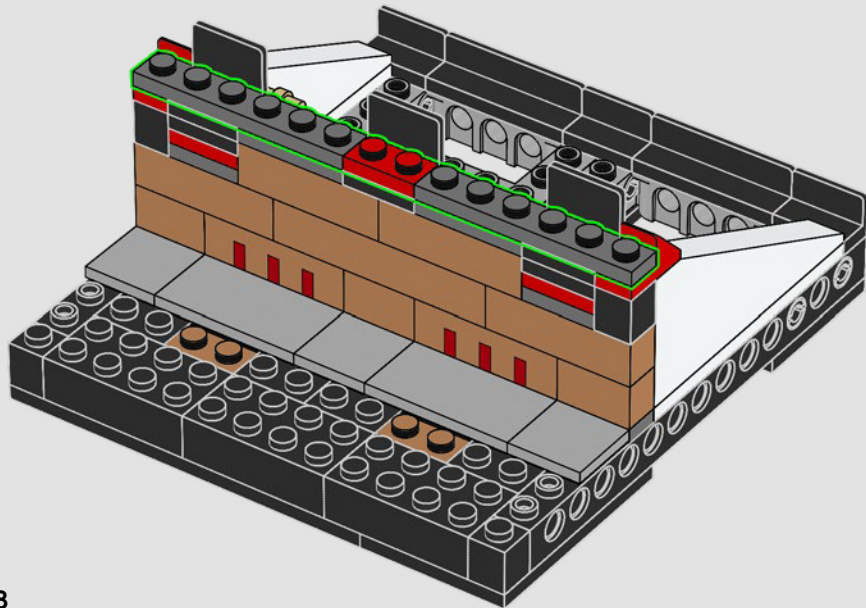


122

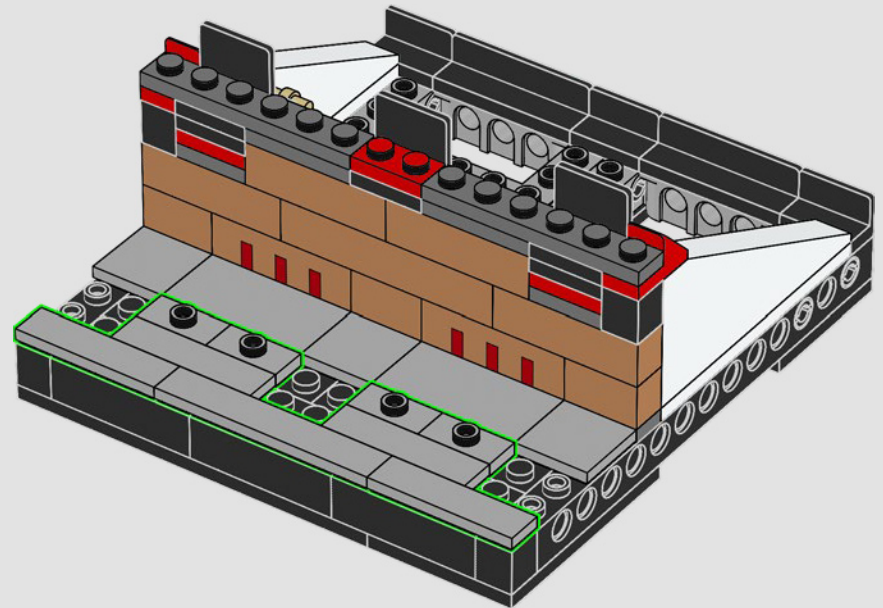


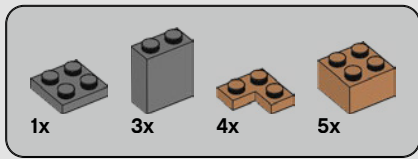


123

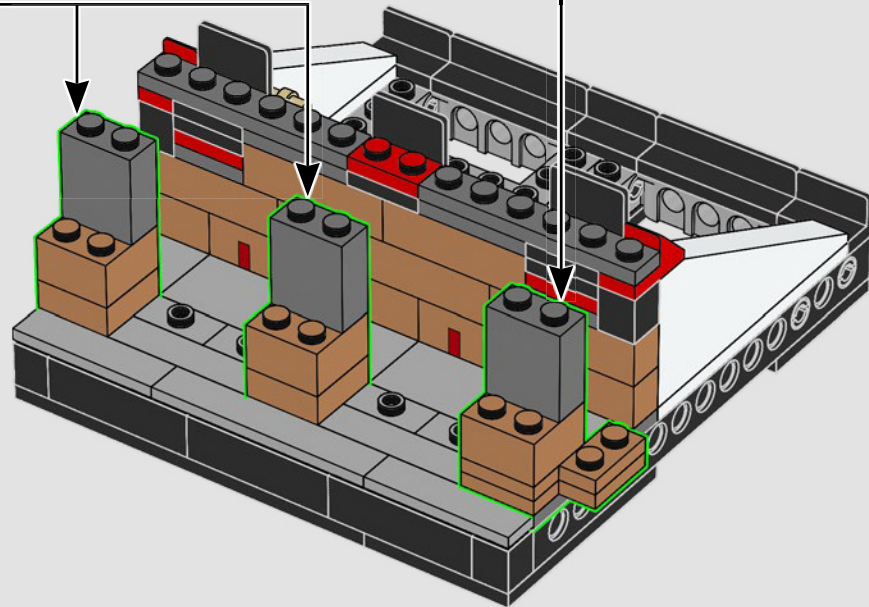
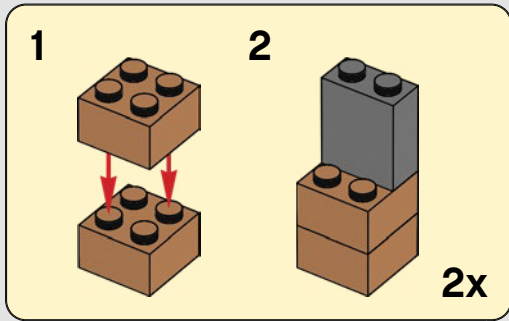
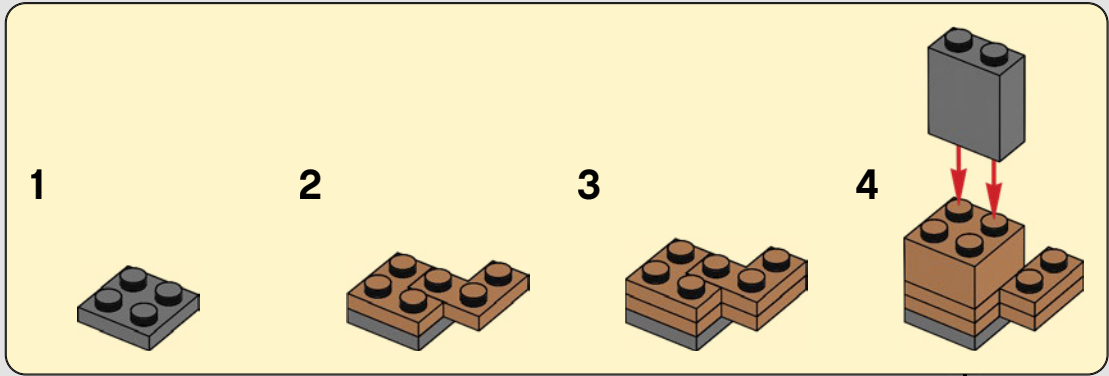


124

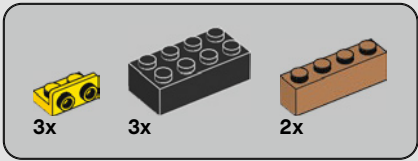




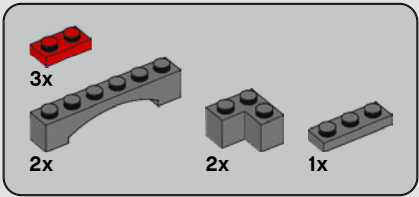
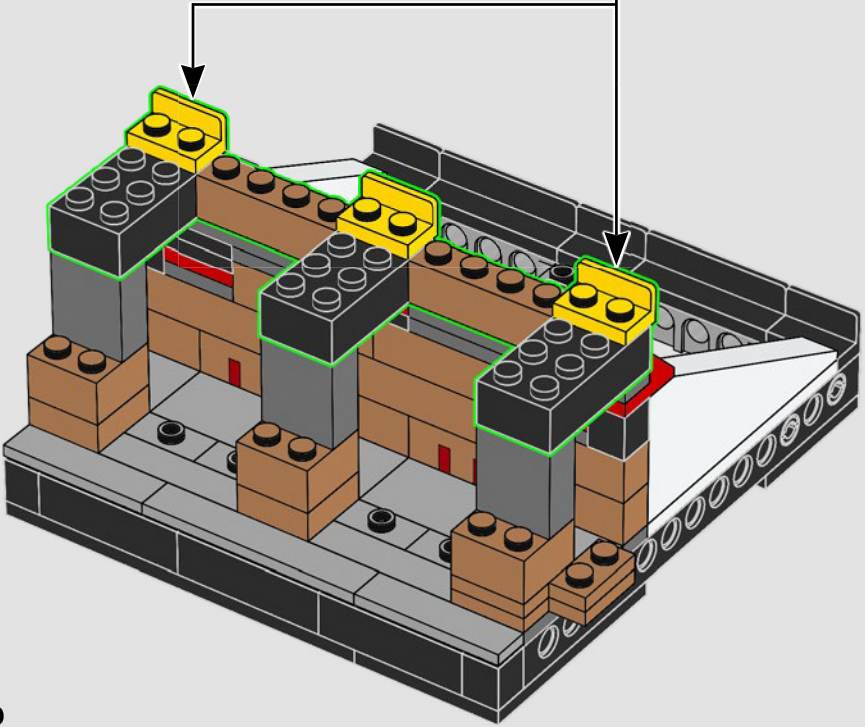
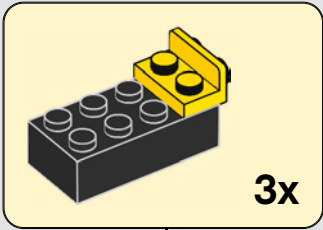
125



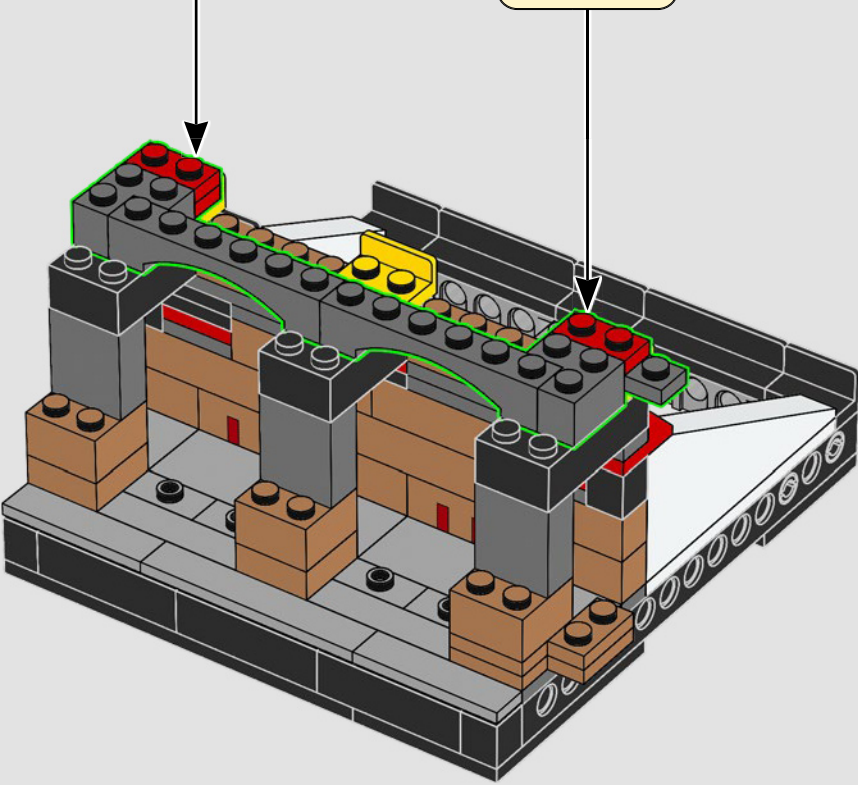
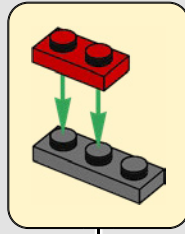
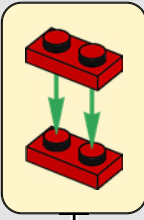


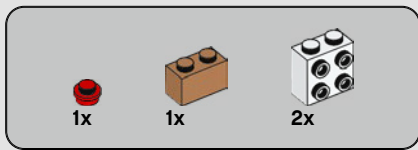


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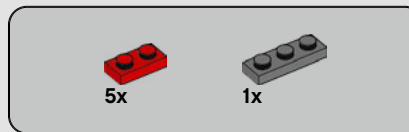
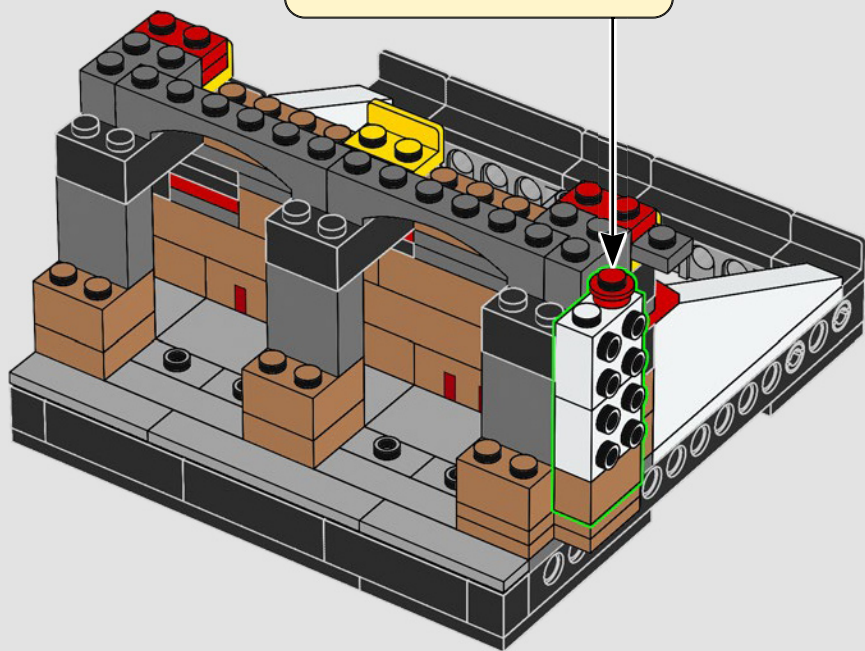
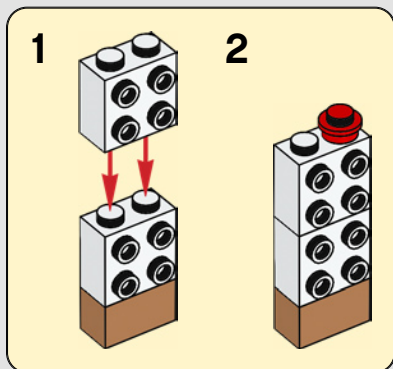


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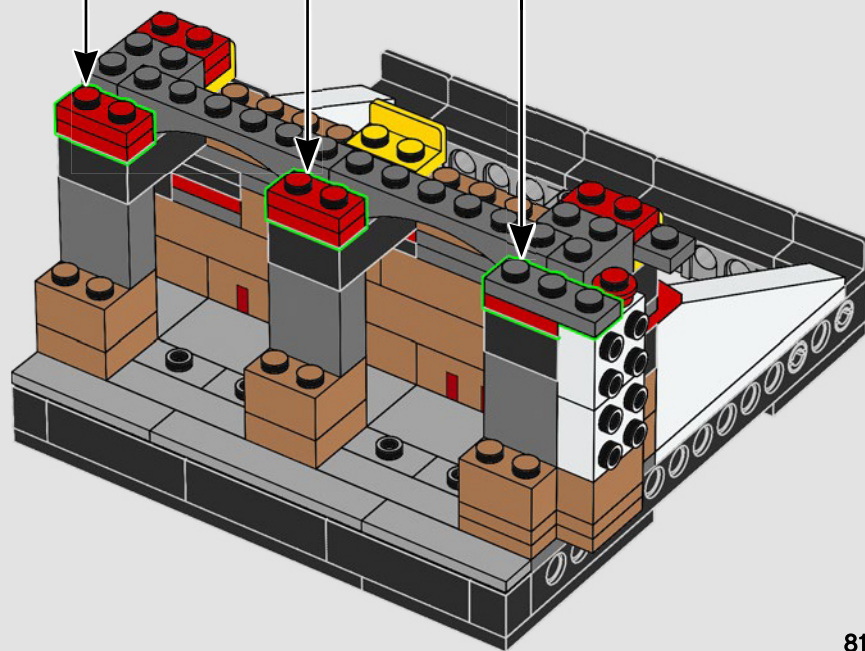
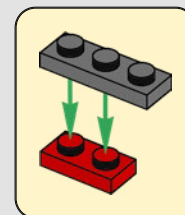
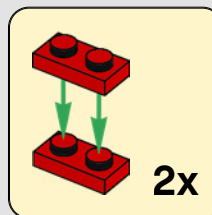


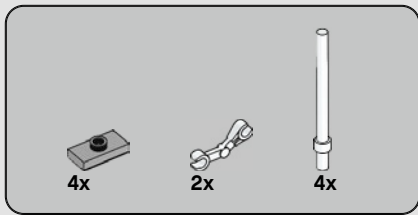


128

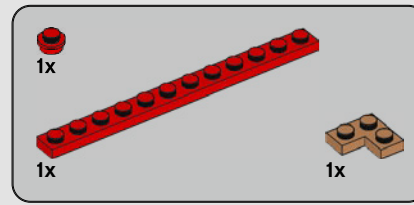
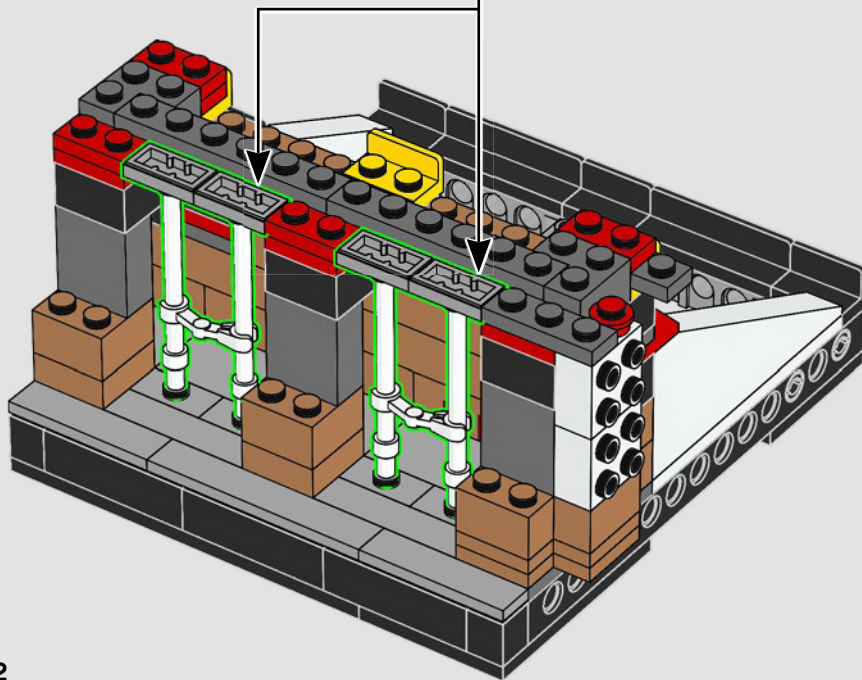
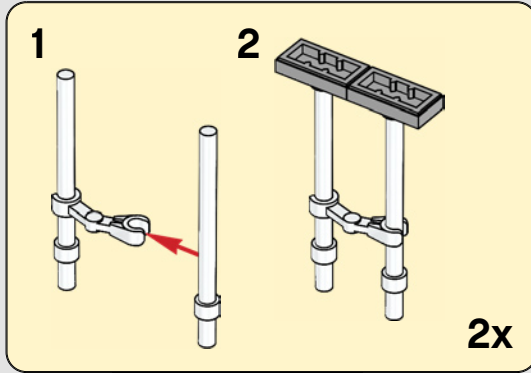


129

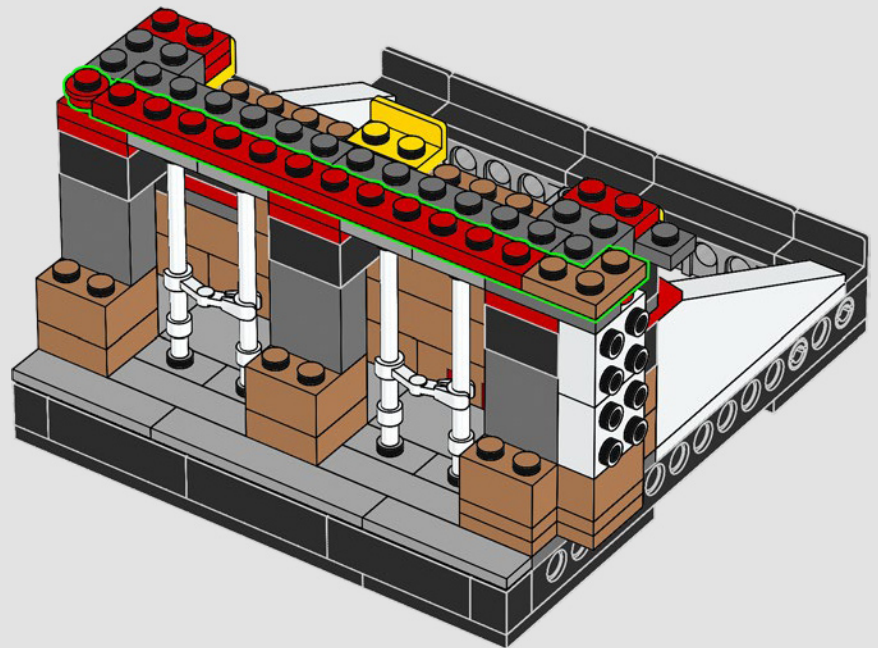




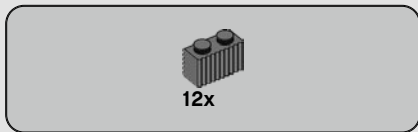
130



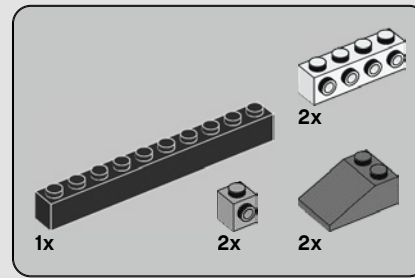
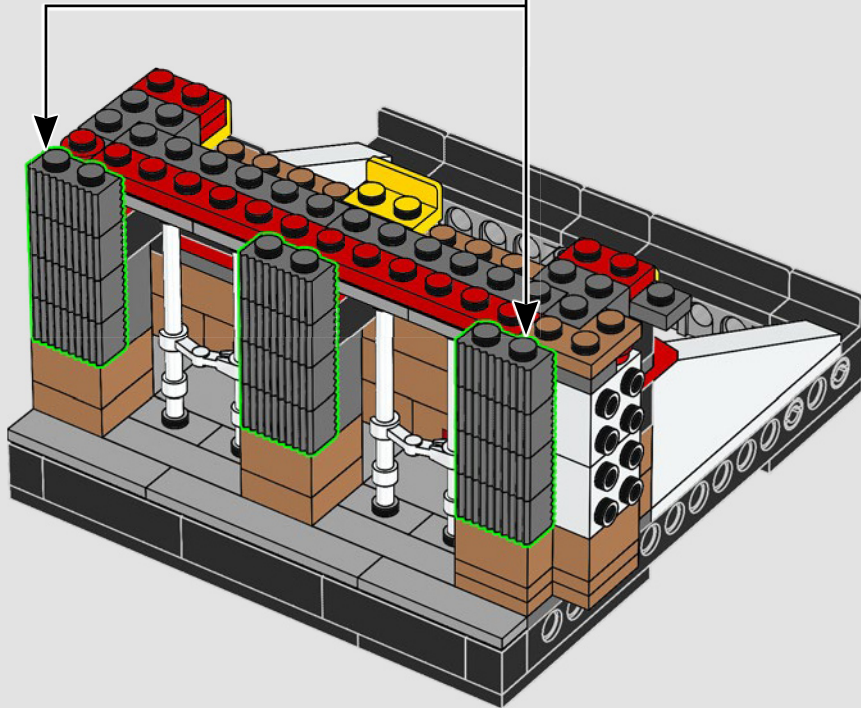
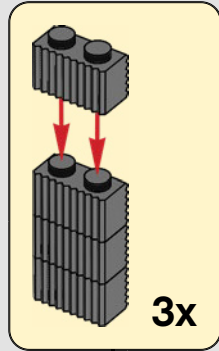
131



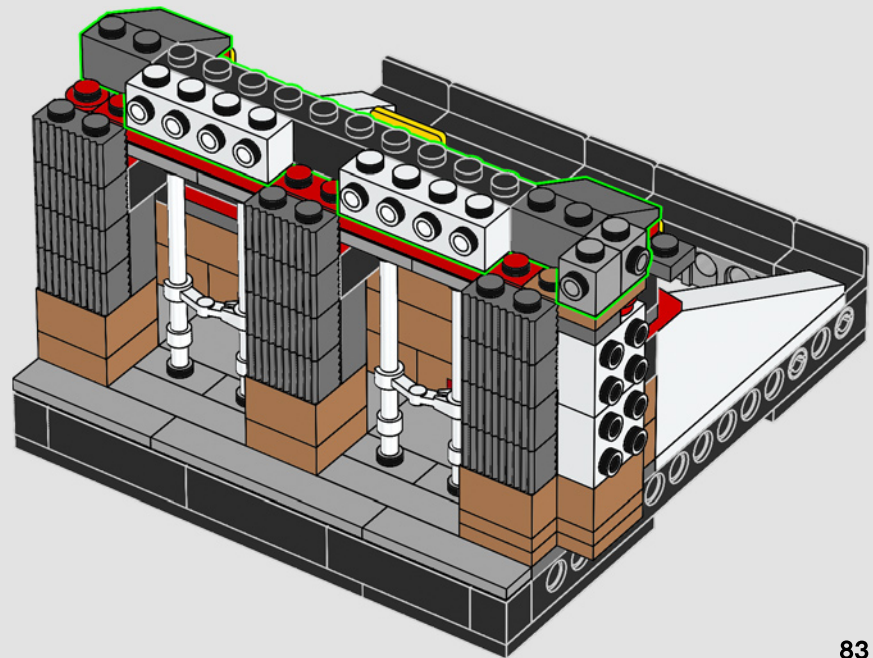


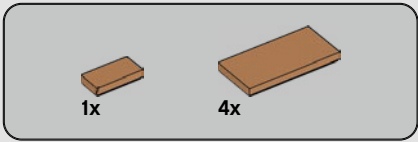


132

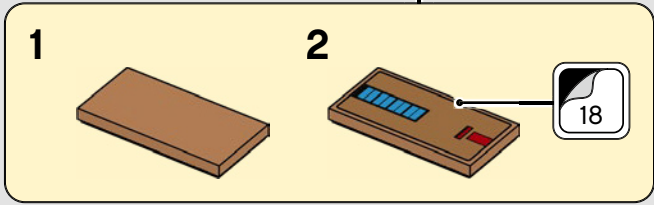
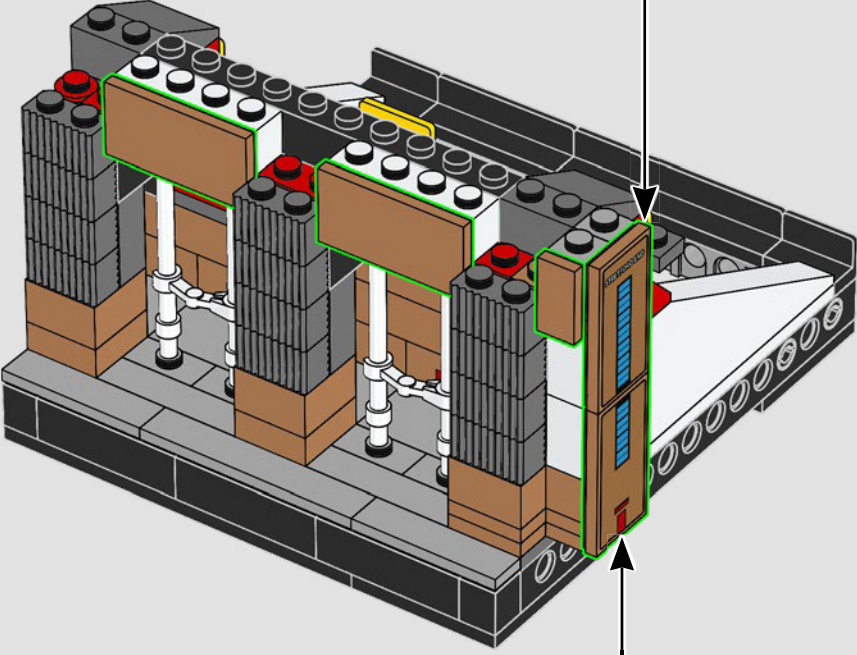
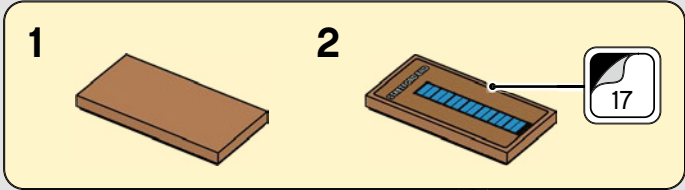


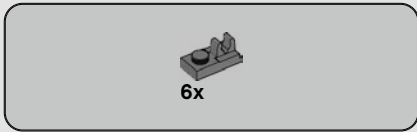
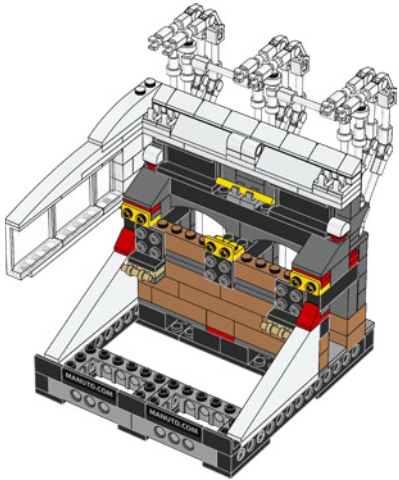
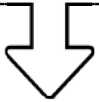
133



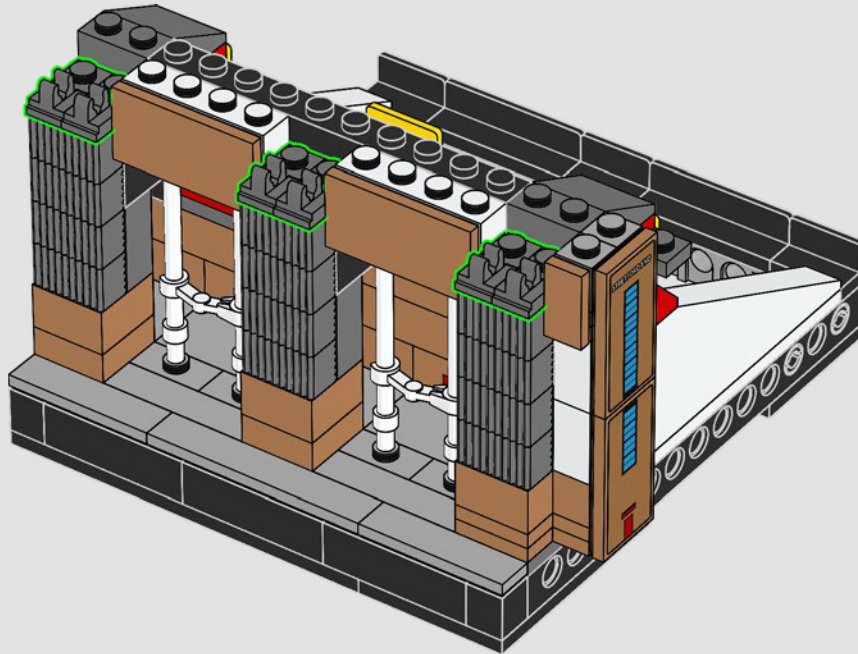


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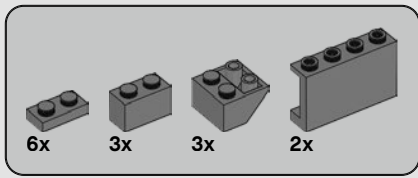




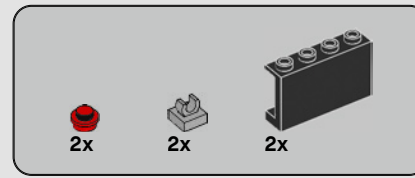
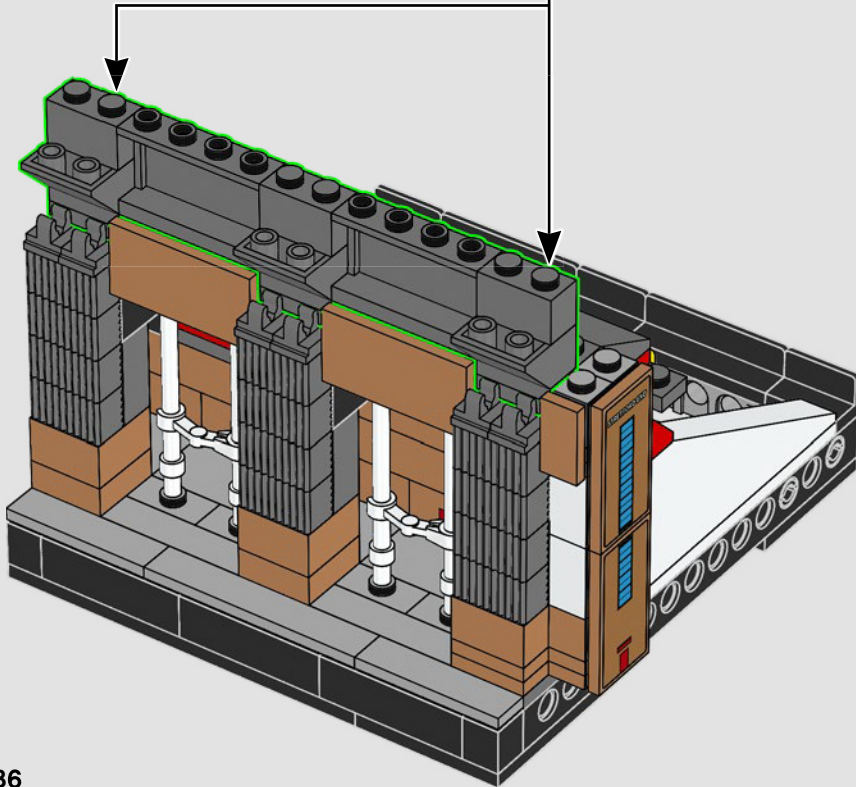
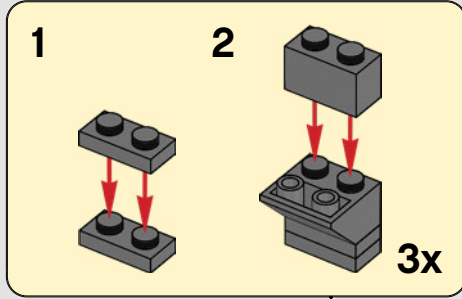
135



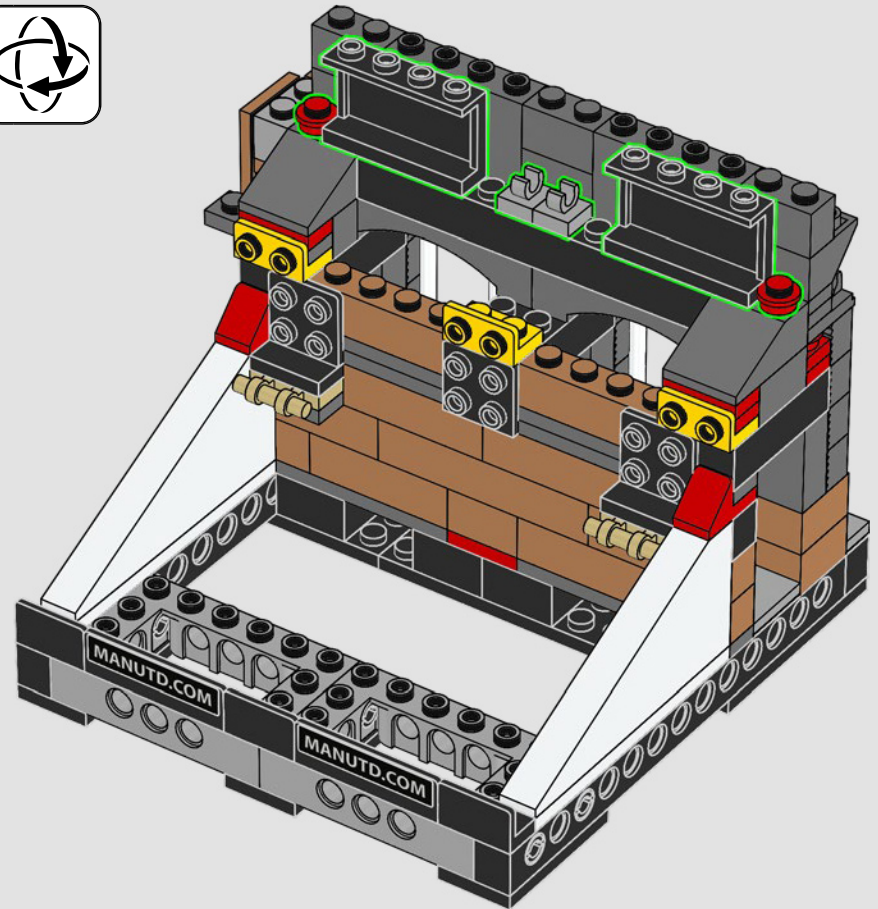
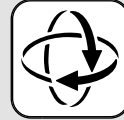


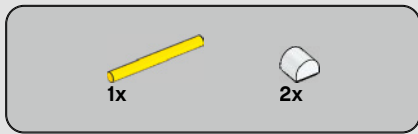


136

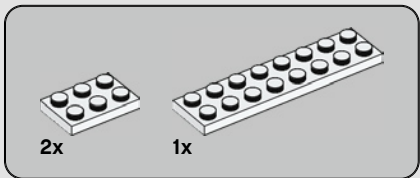
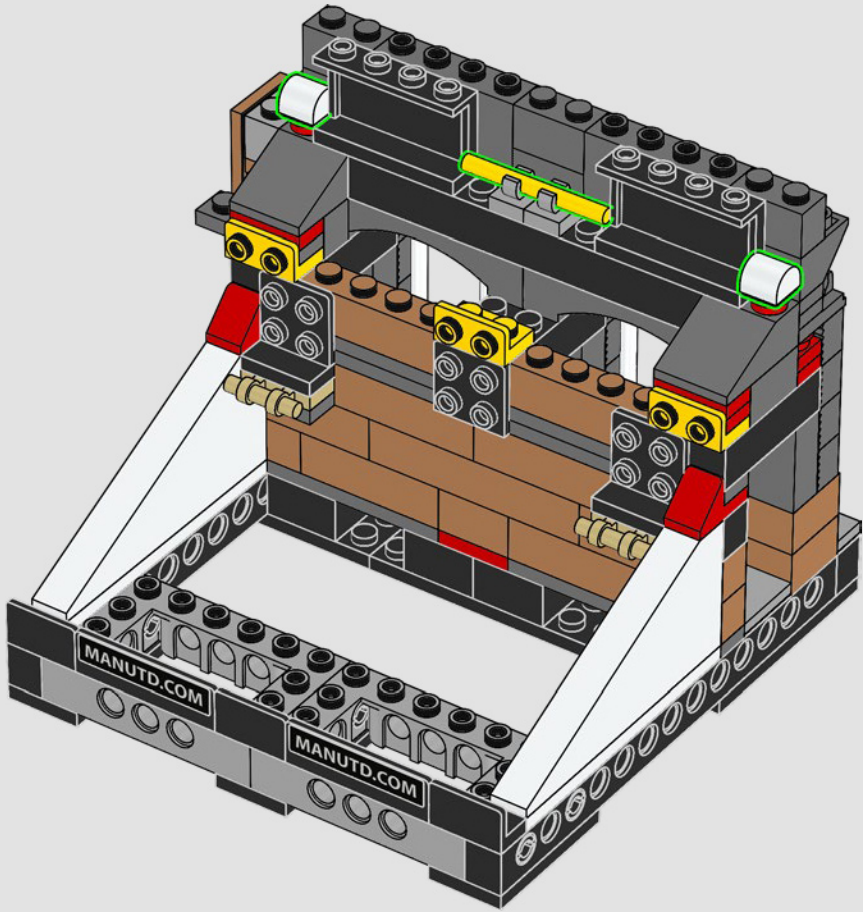


137

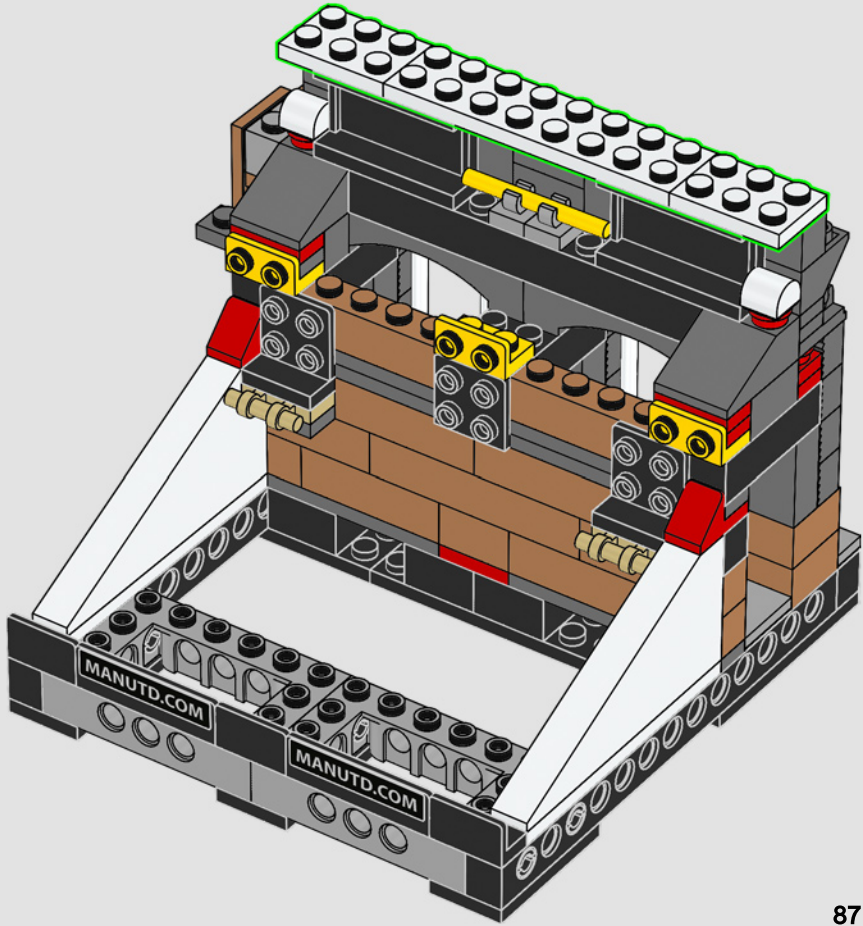


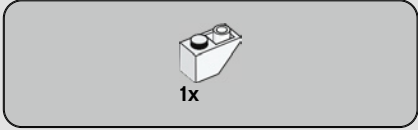
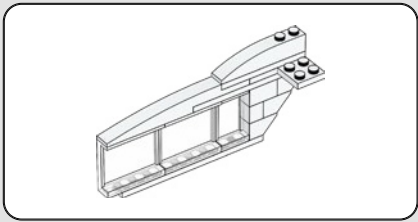


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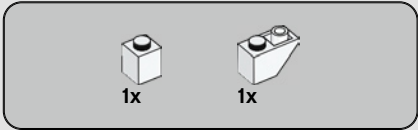
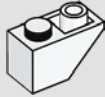


139

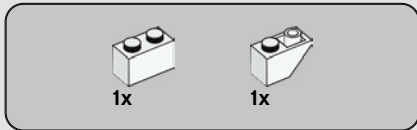
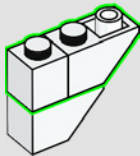




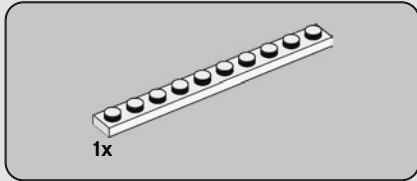
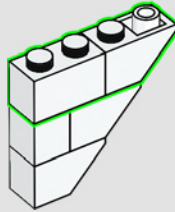
140



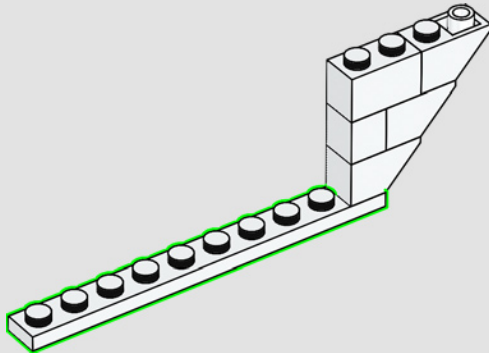
141



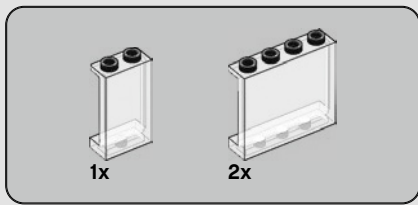
142



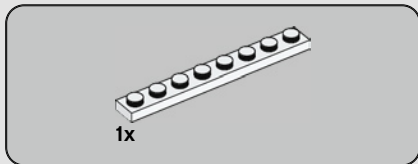
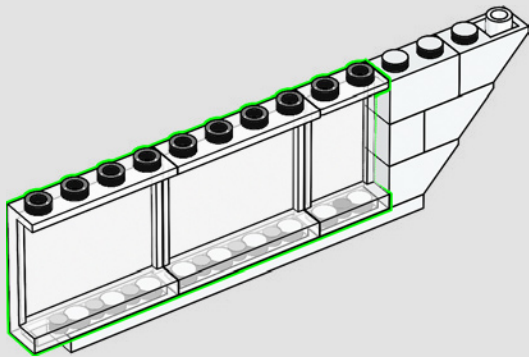
143



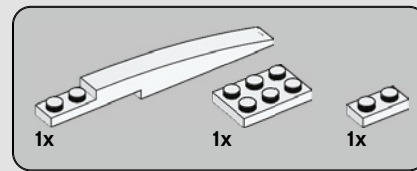
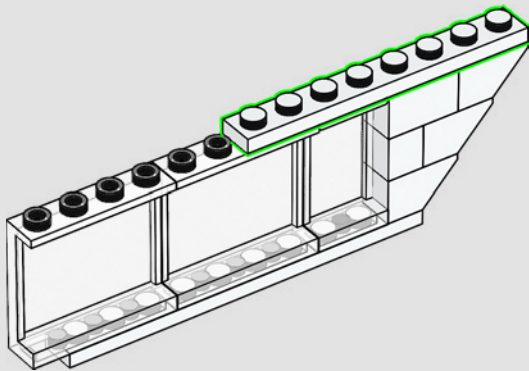




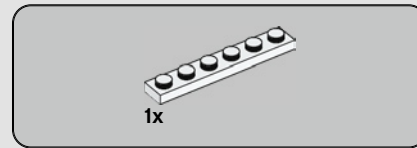
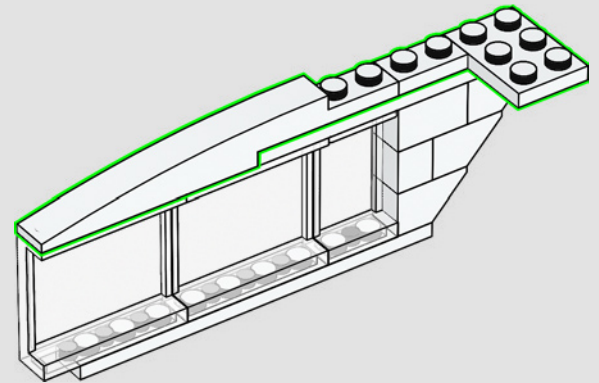
144



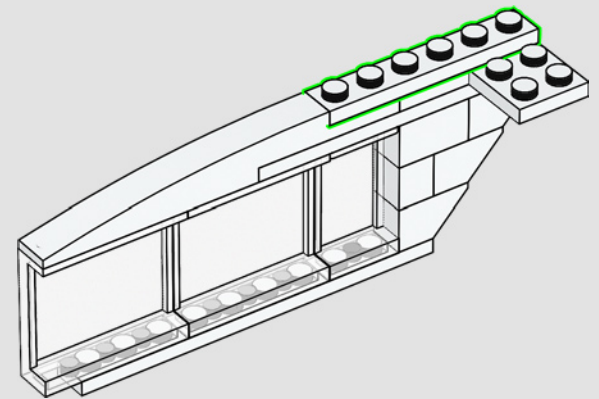
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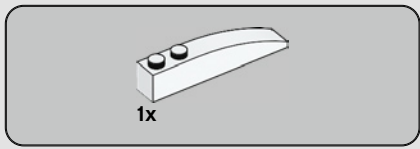


146

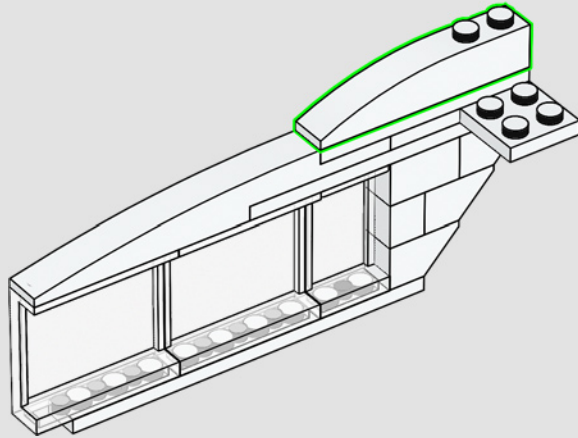


147

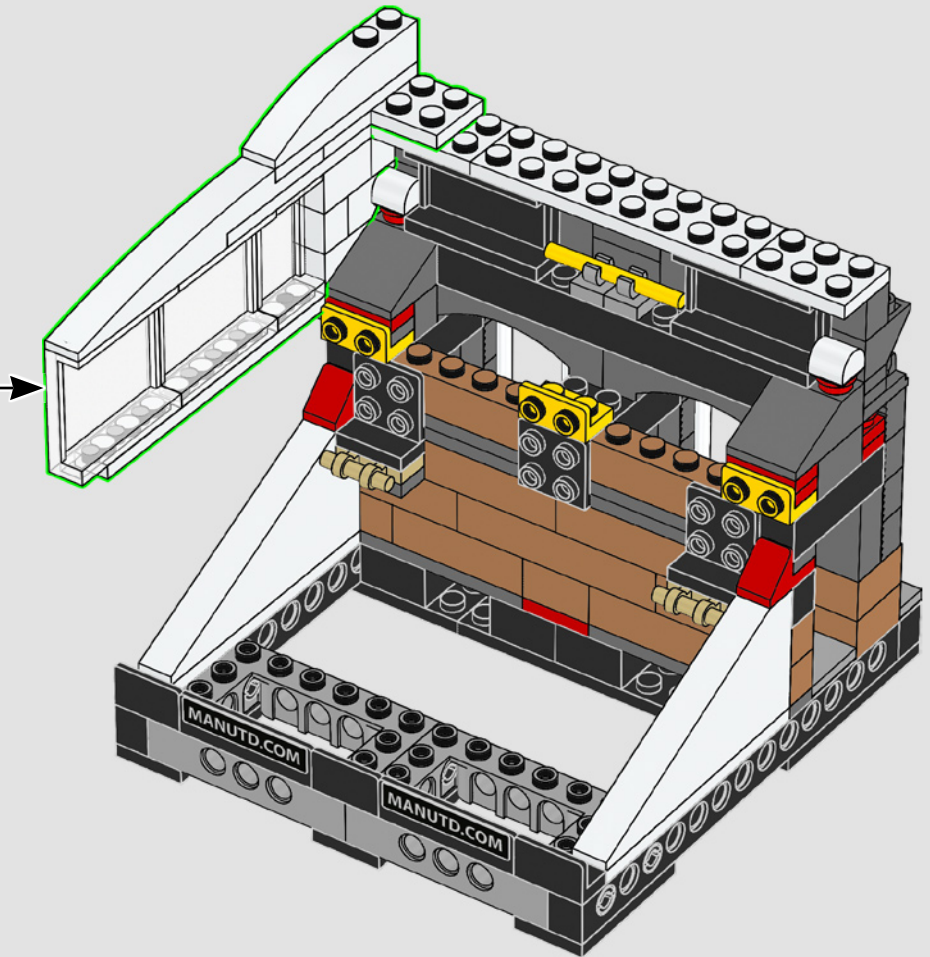


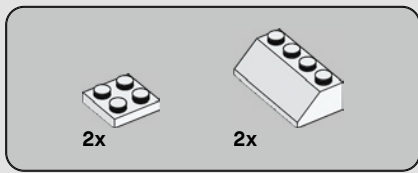


148

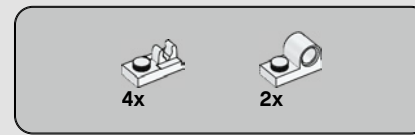
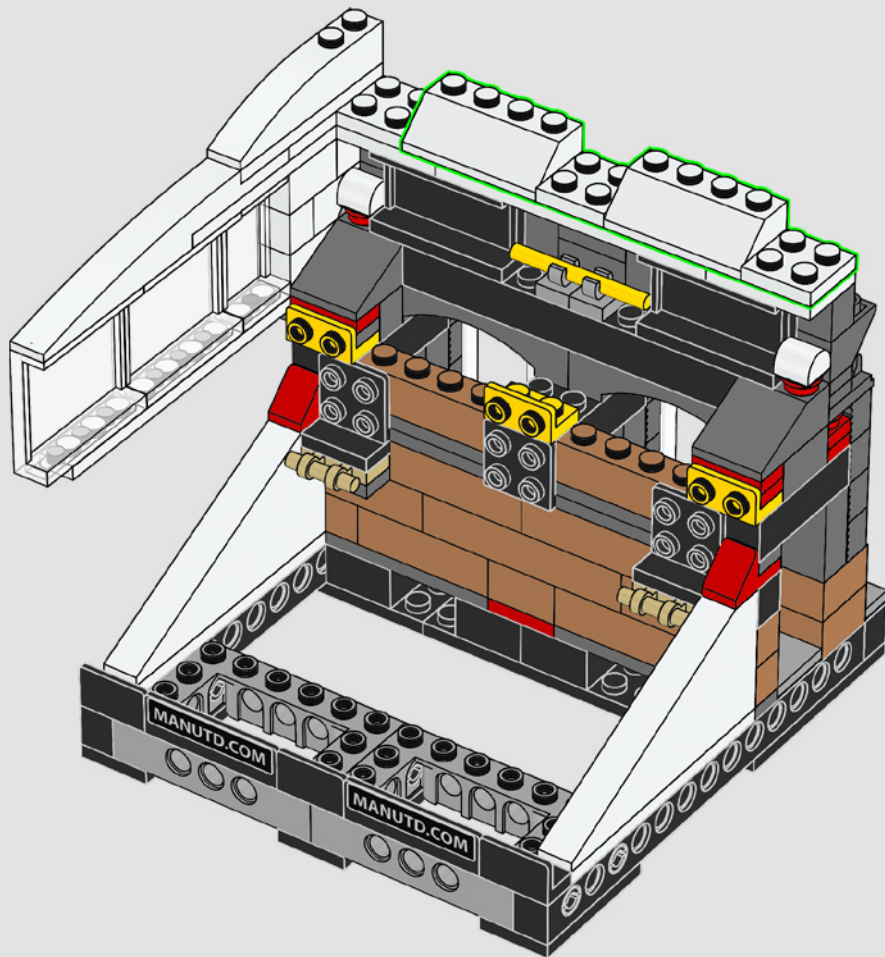


149

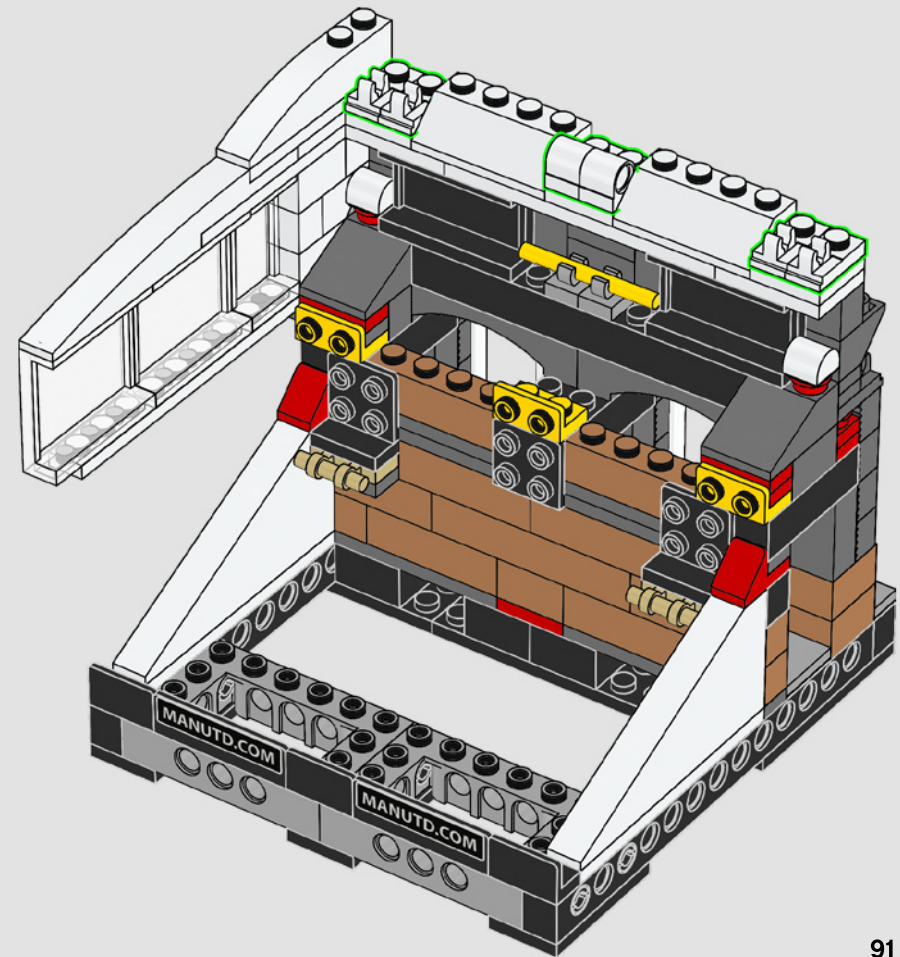




150



151

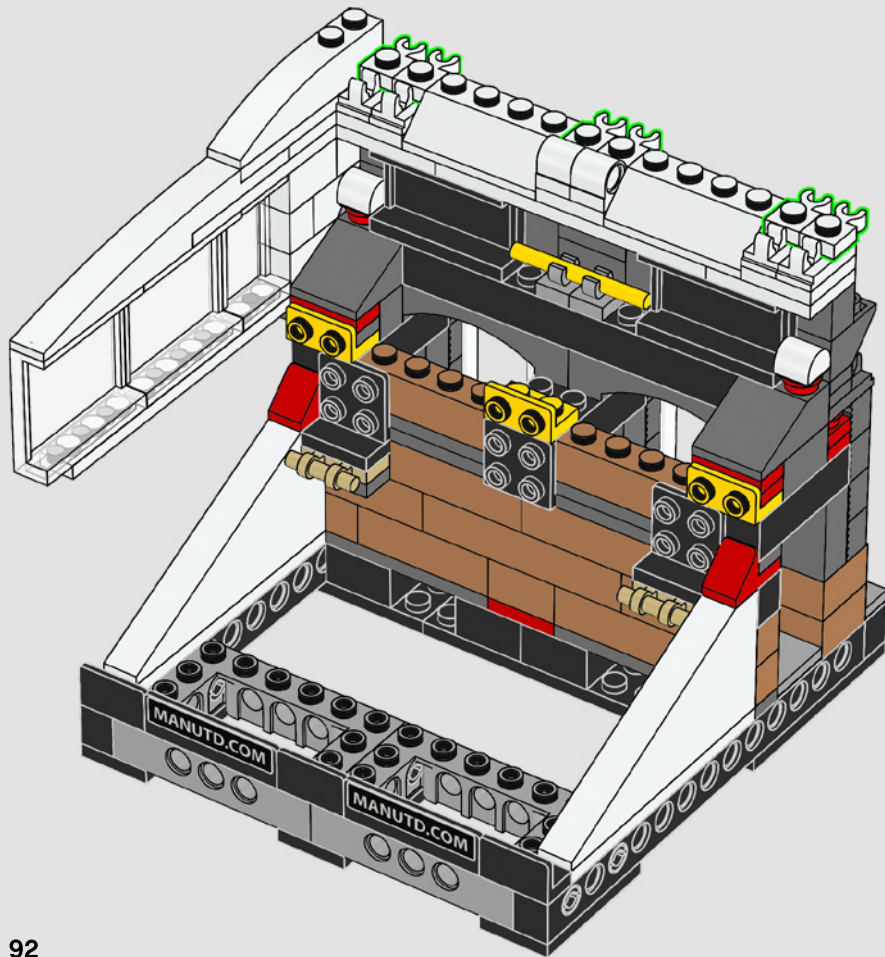






6x

# 152

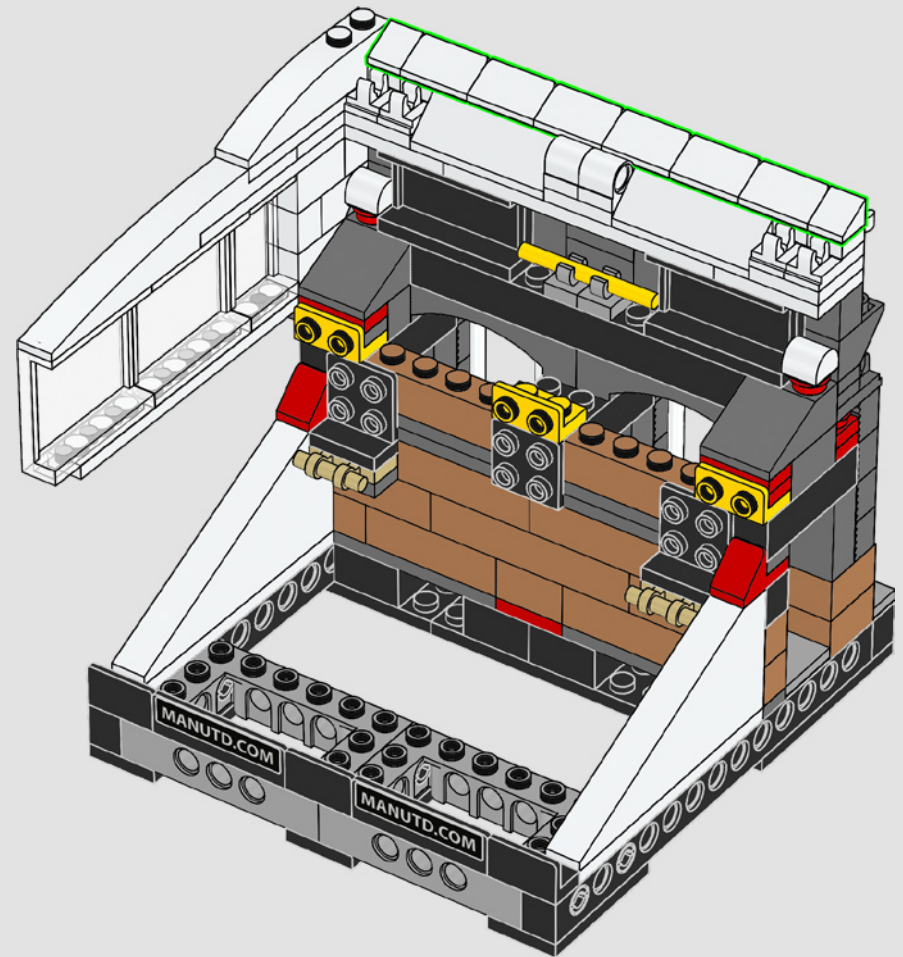


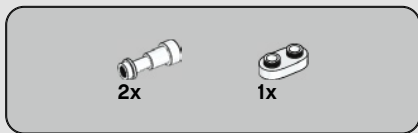
2x



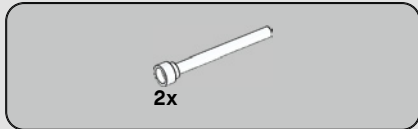
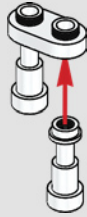
6x

# 153

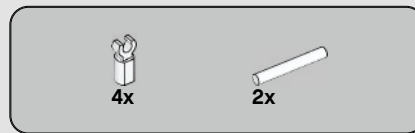
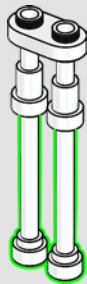




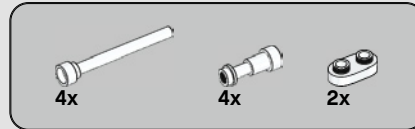
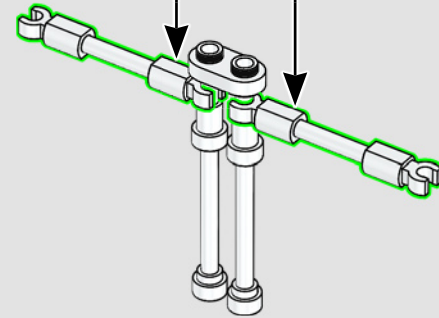
154



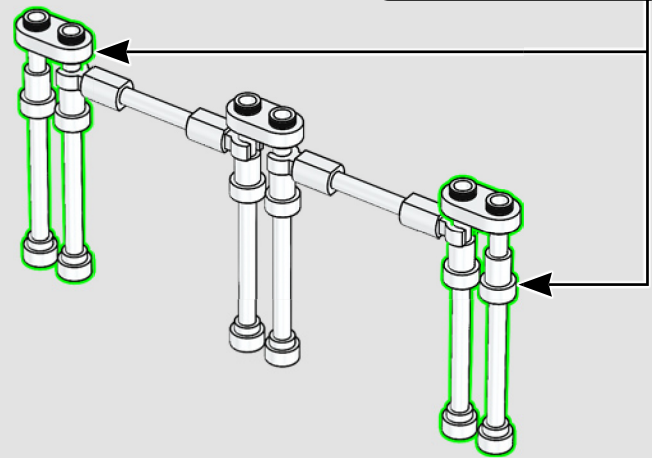
155



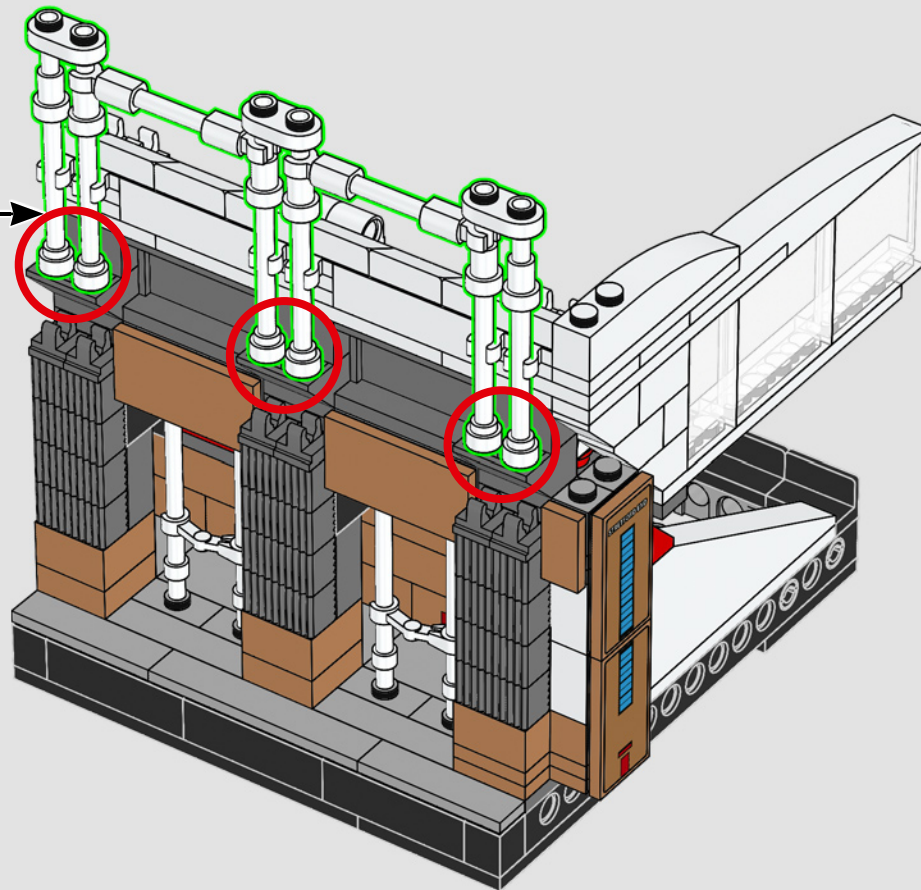
156



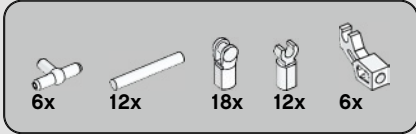
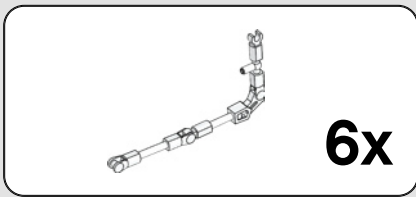
157



158

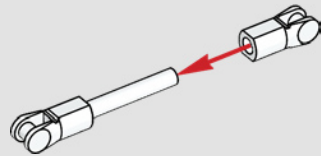




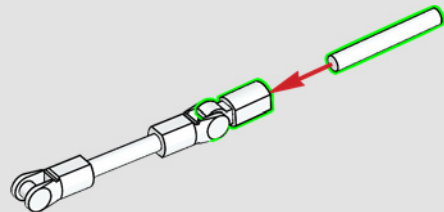


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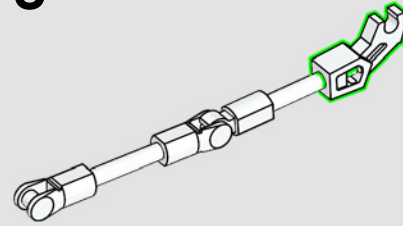
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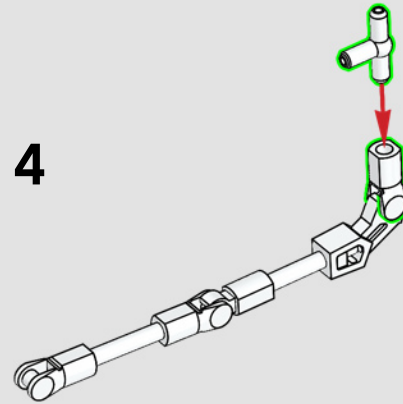
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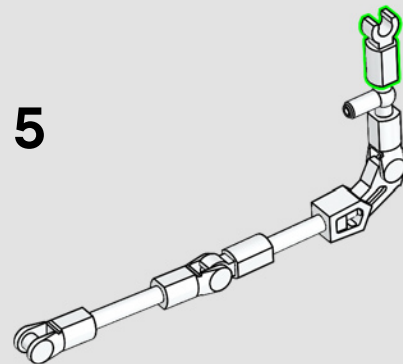
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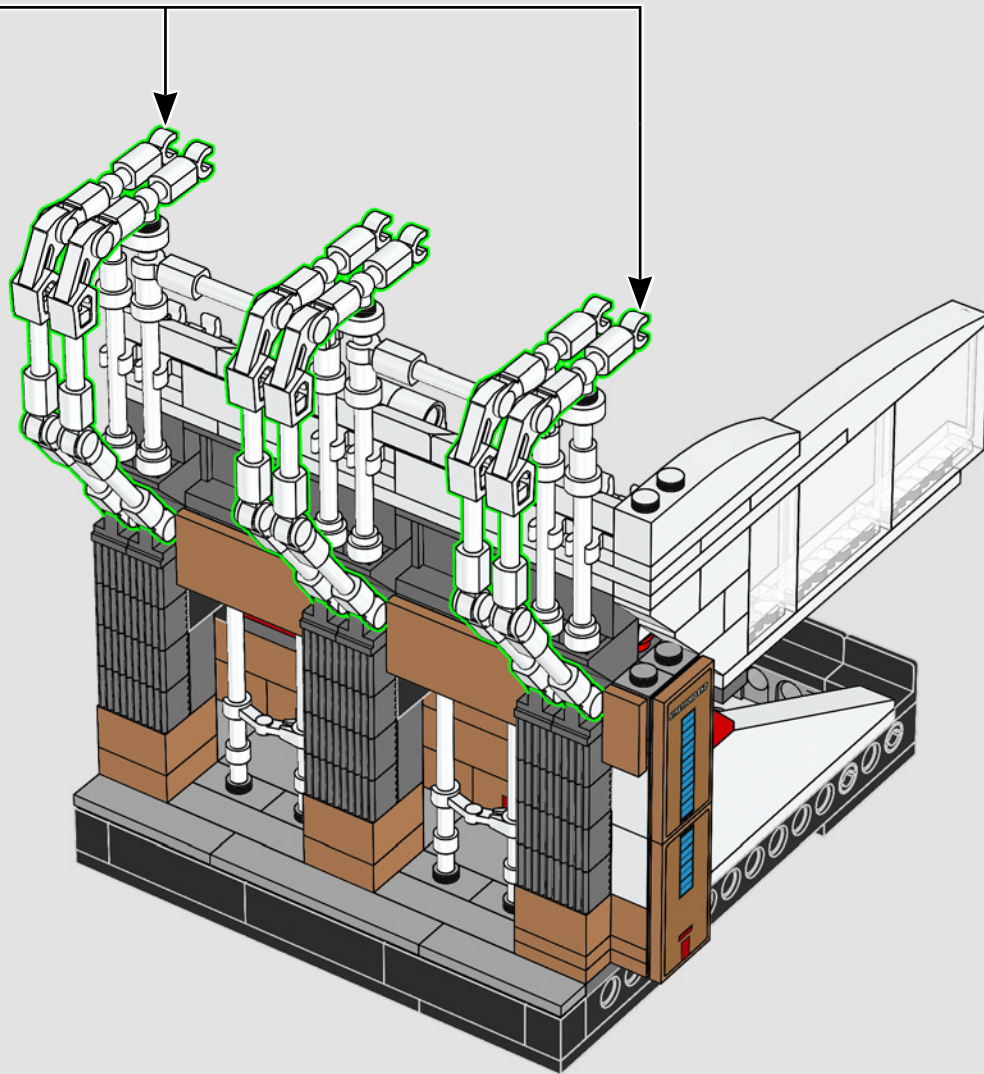
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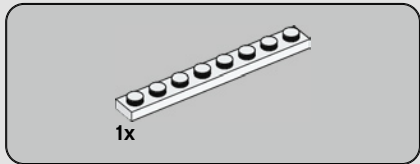
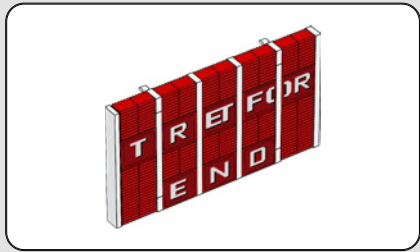
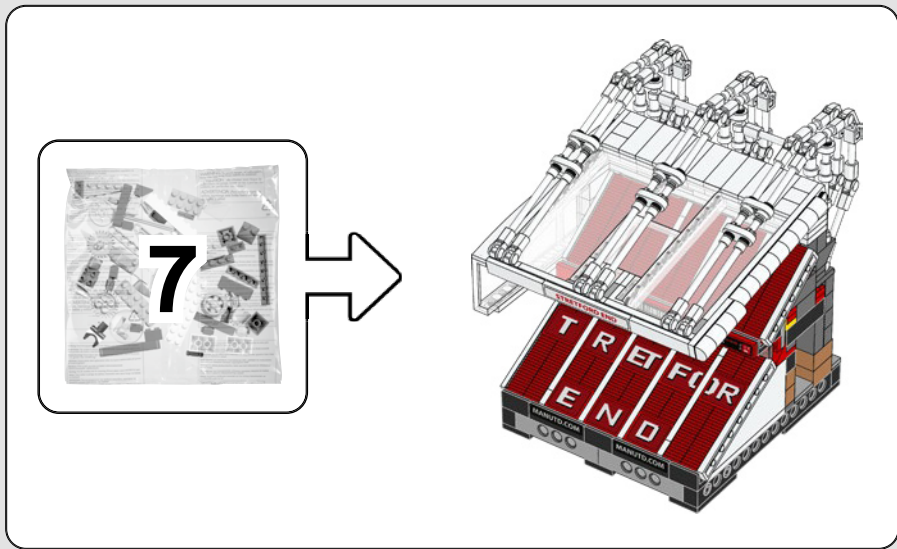


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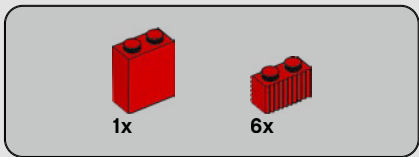
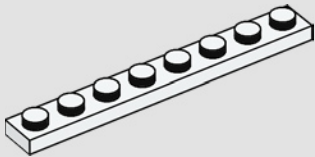


6x

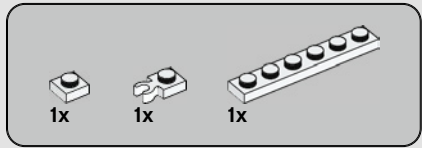
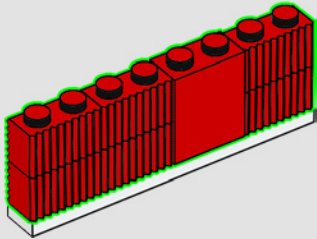




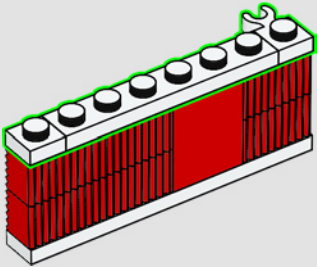
160



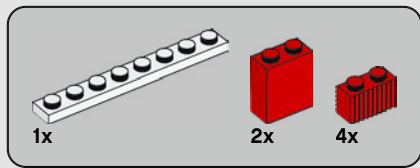
161



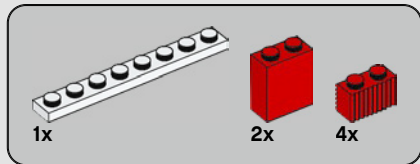
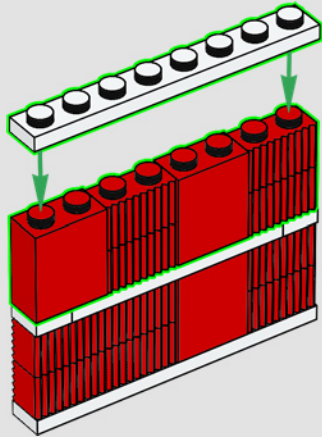
162



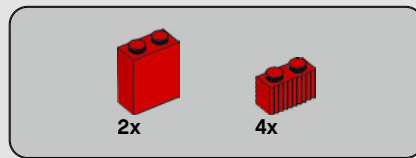
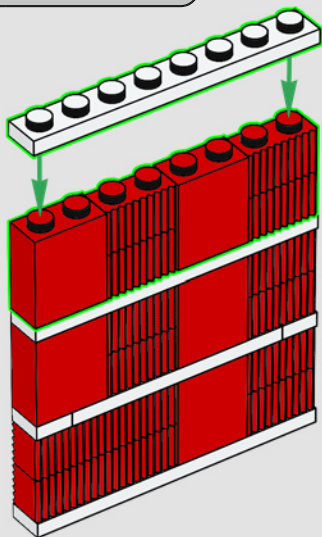




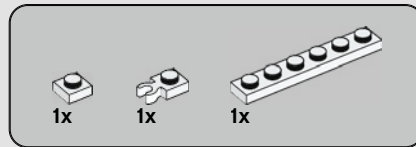
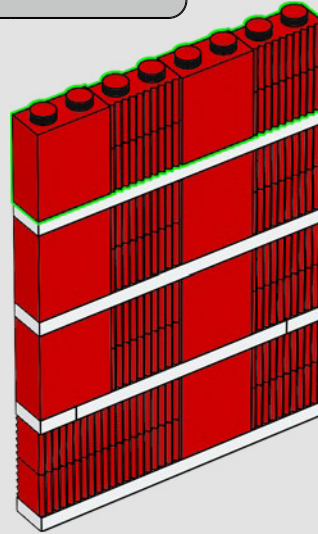
163



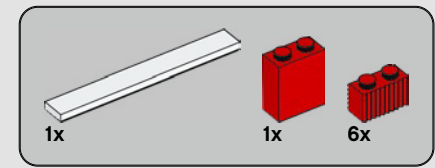
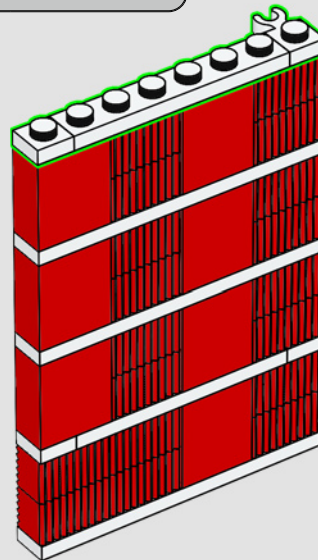
164



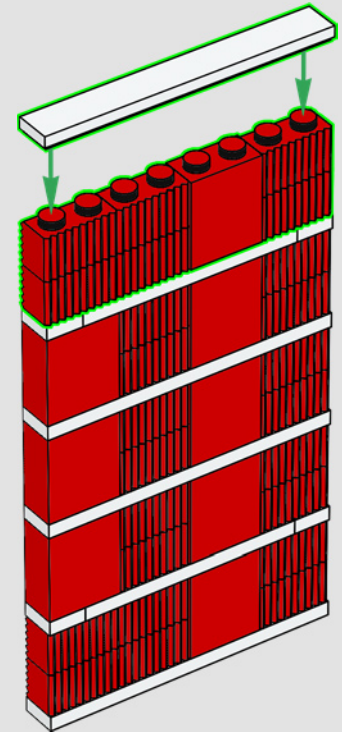
165



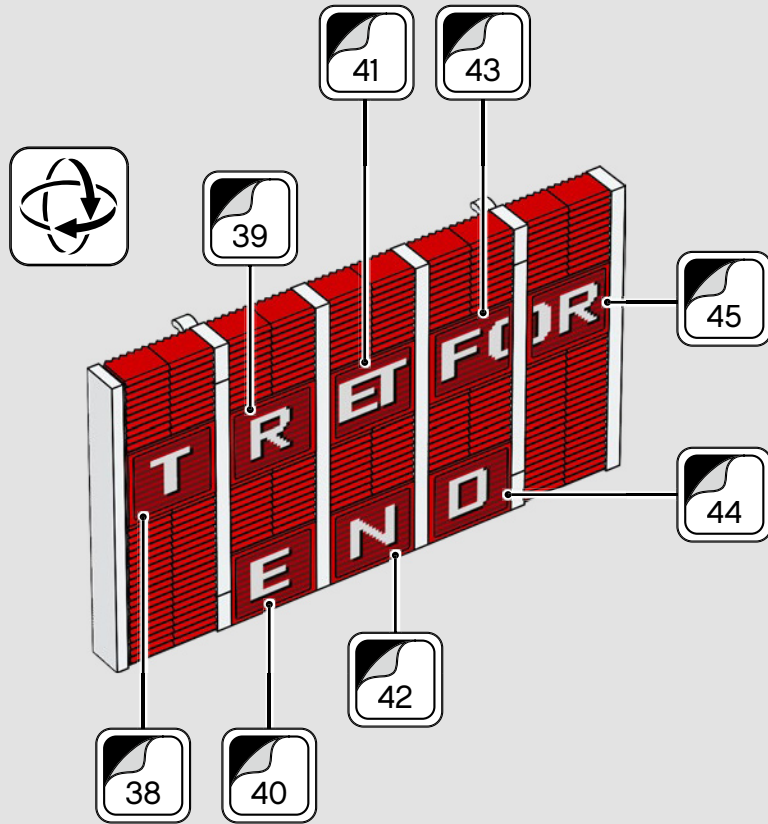
166



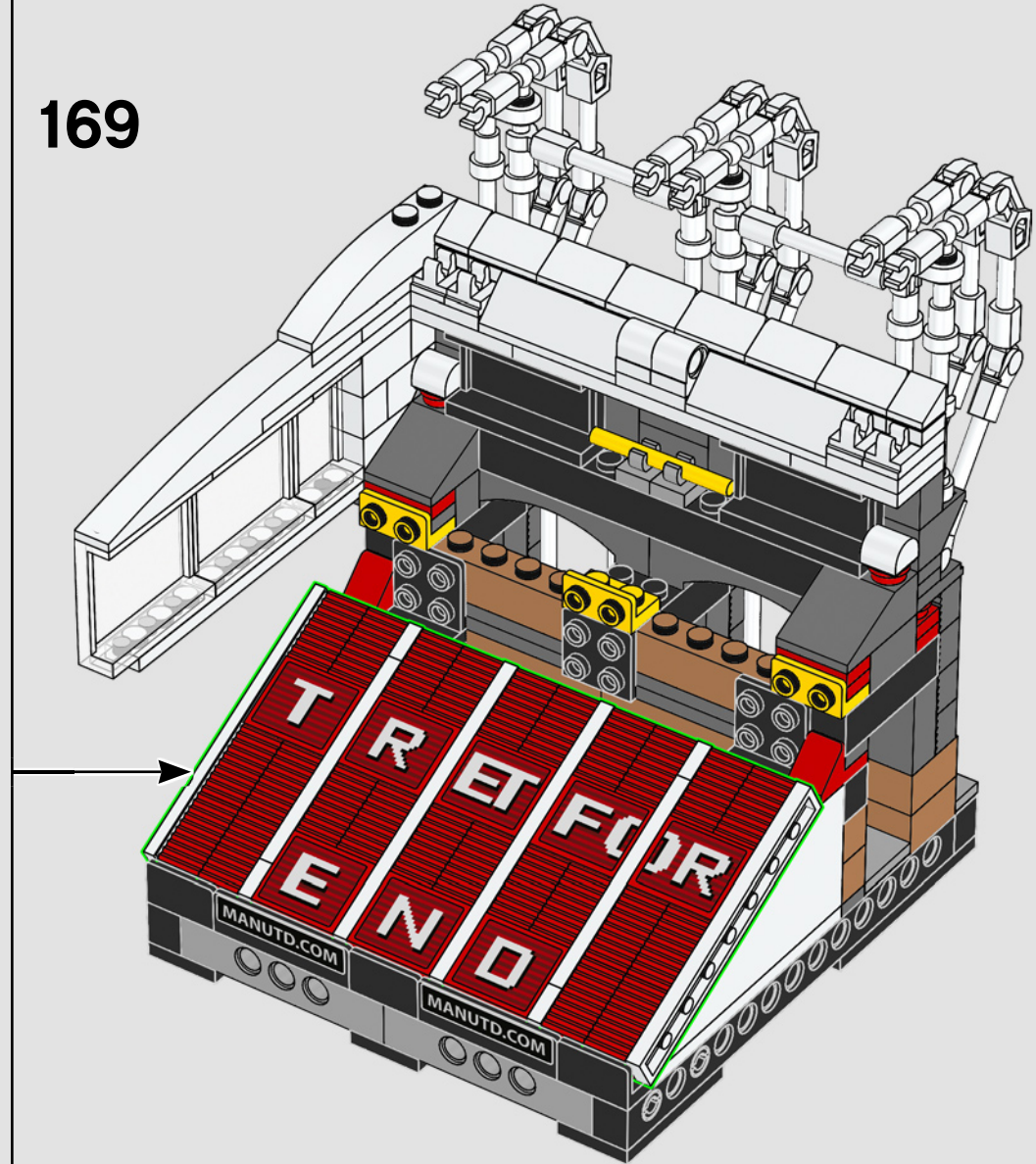
167

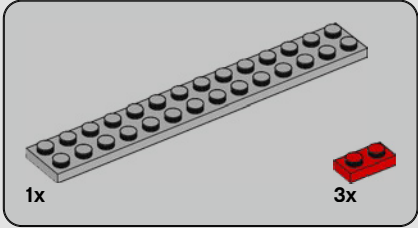


168

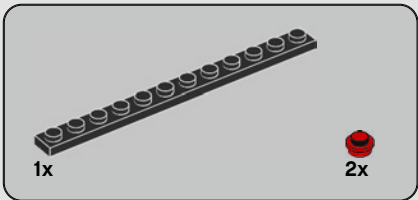
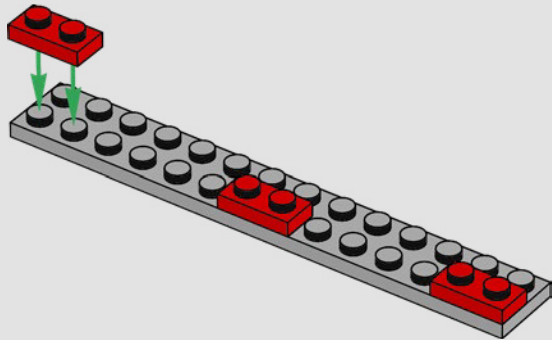


169

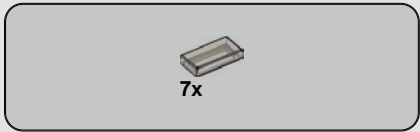
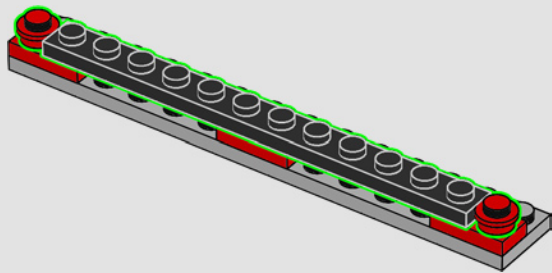




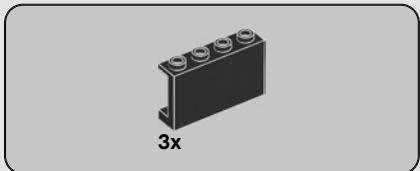
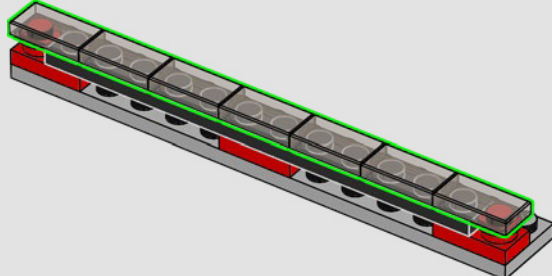
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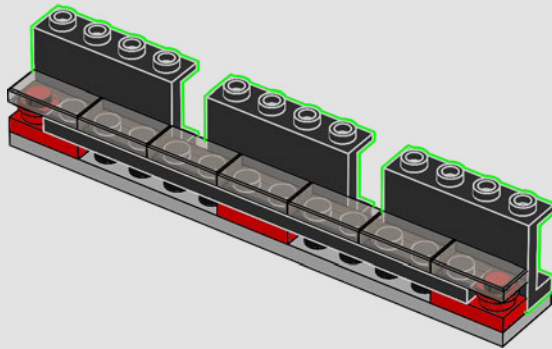
171



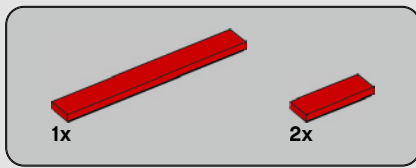
172



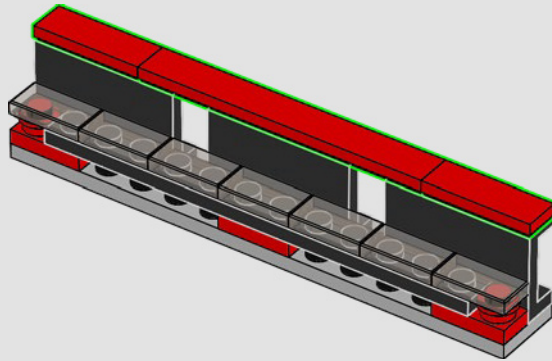
173



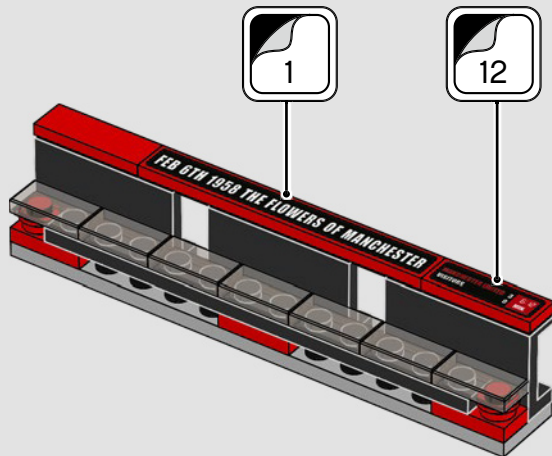




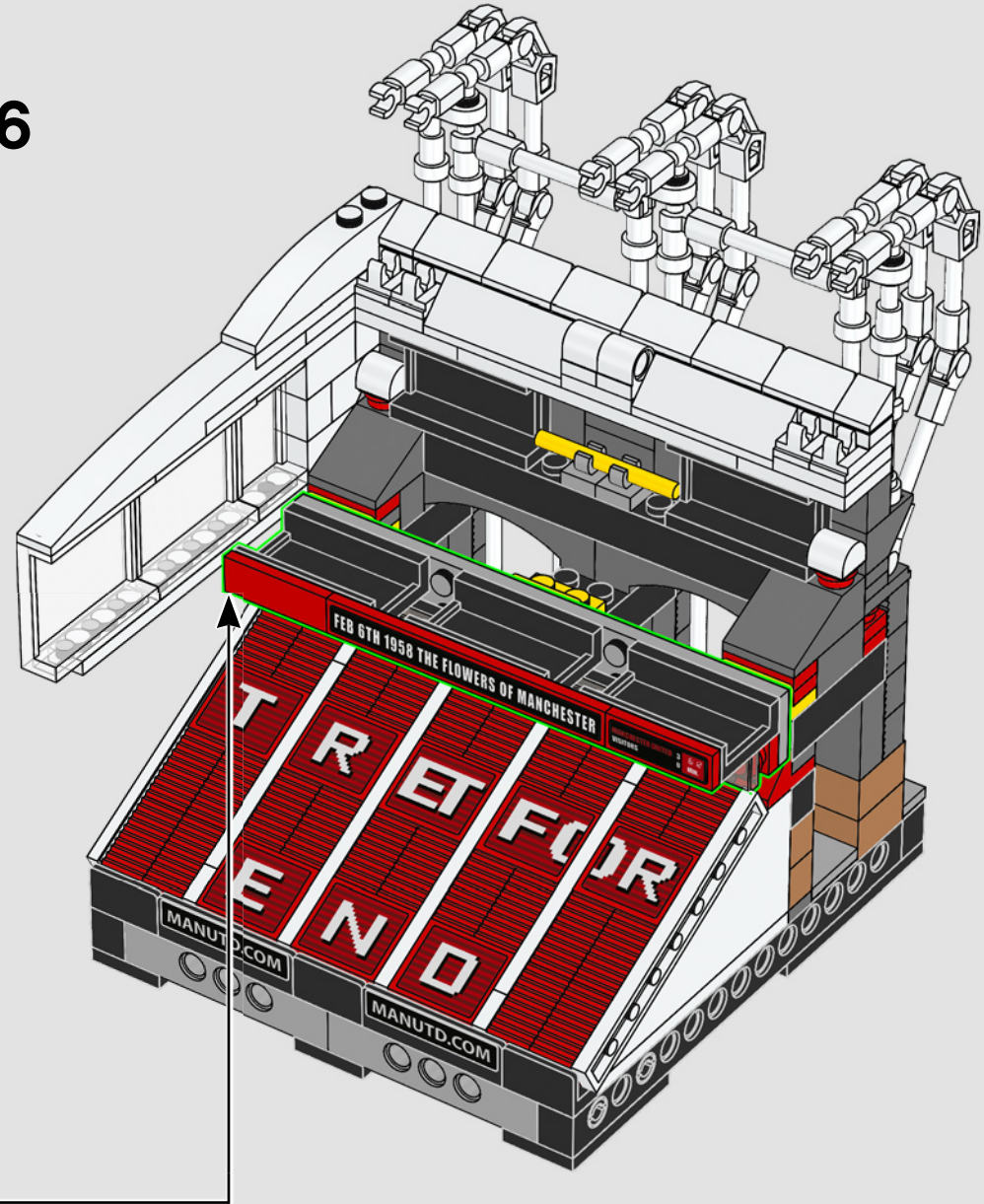
174

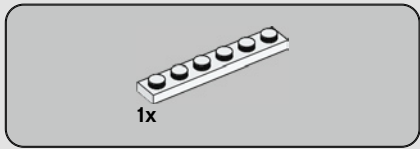
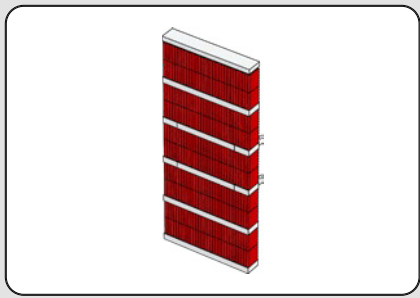


175

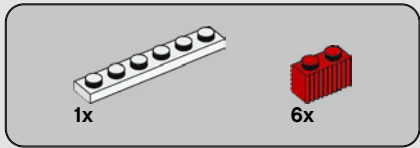
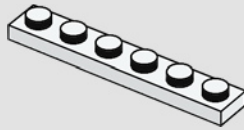


176

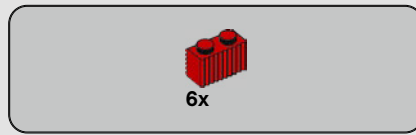
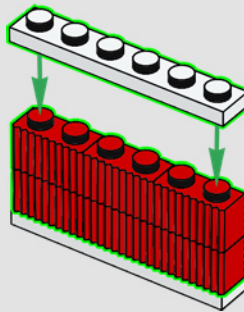




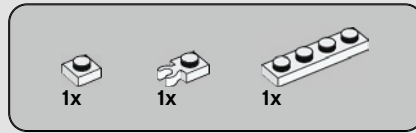
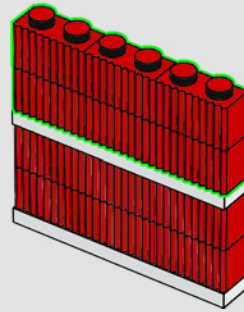
177



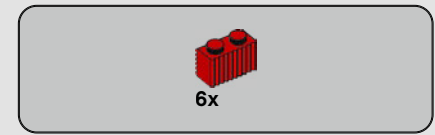
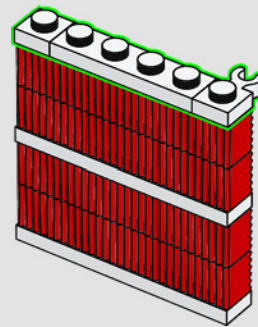
178



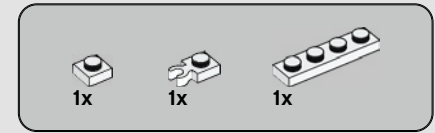
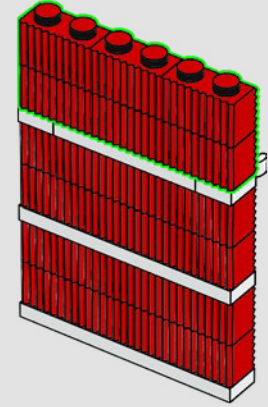
179



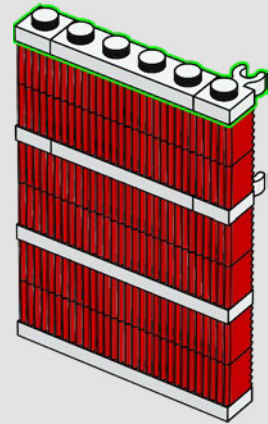
180



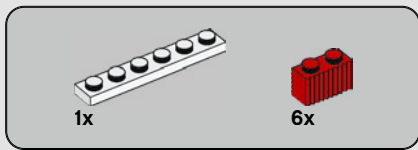
181



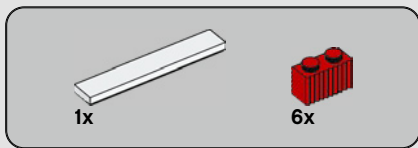
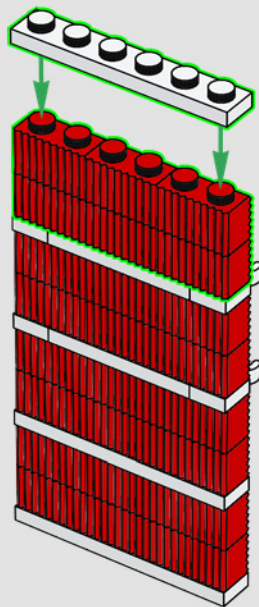
182



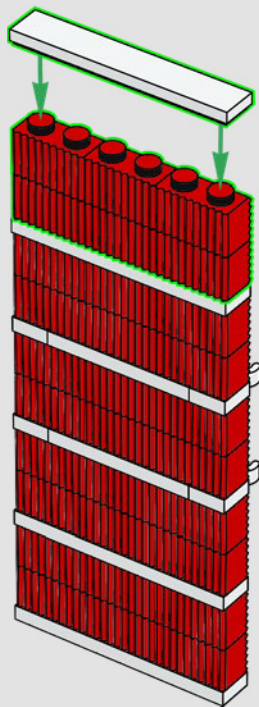




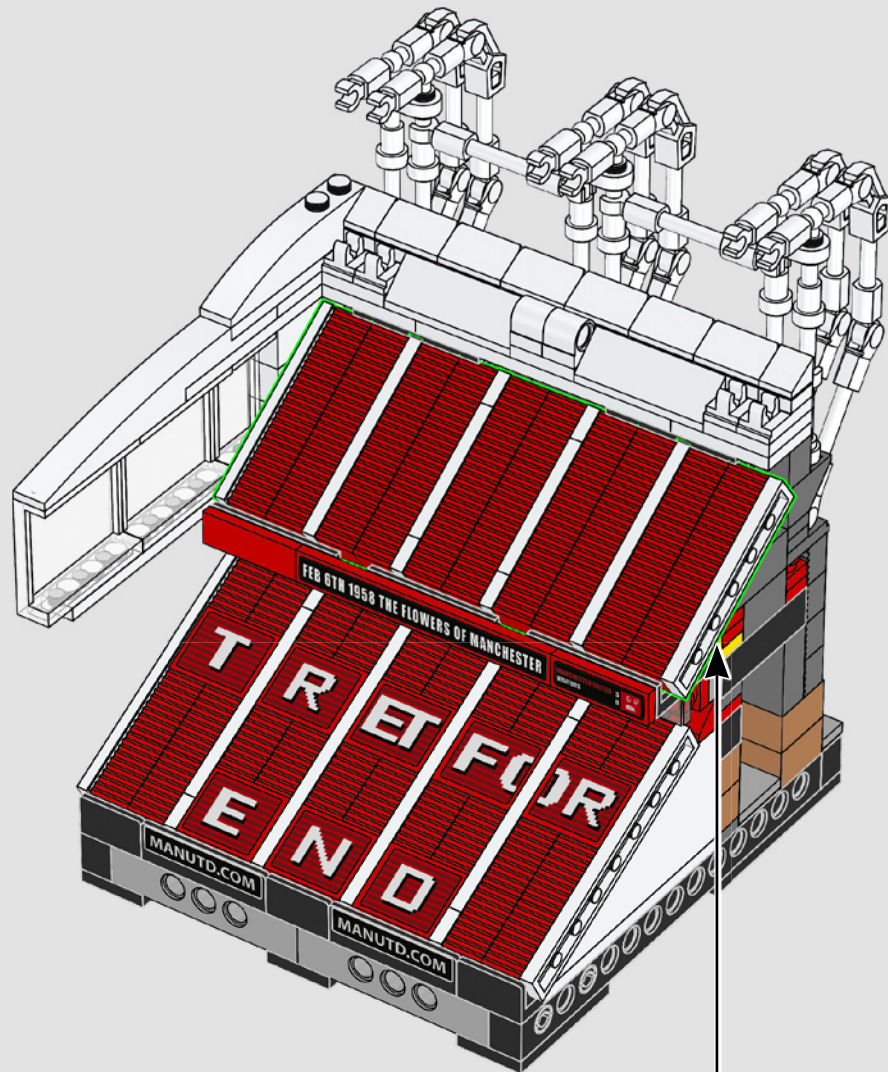
183



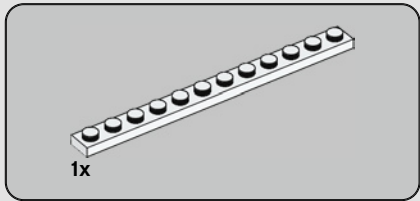
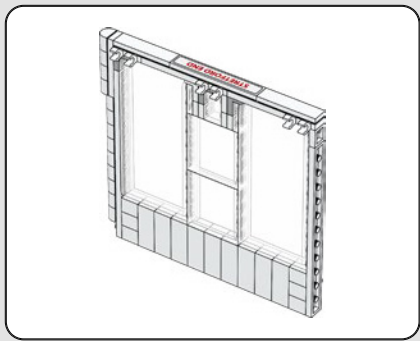
184



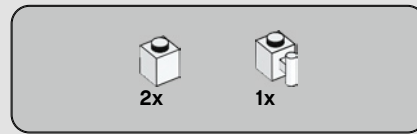
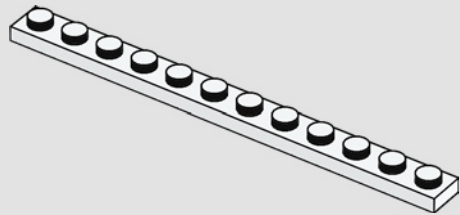
185



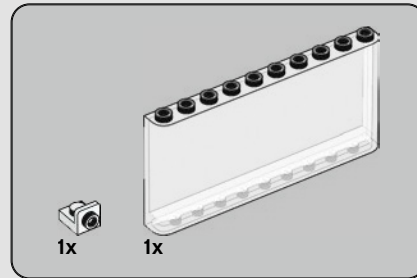
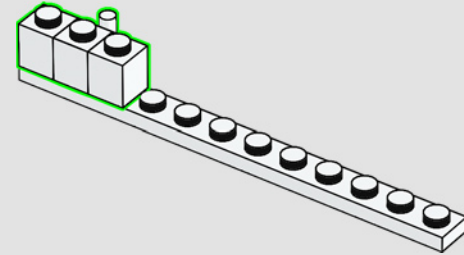




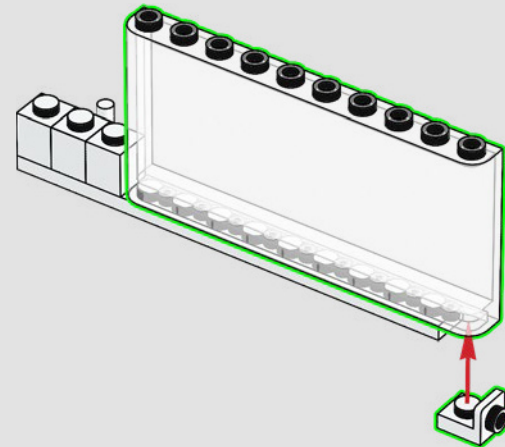
186

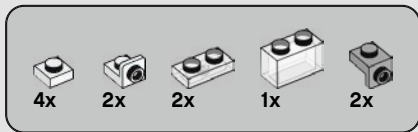


187

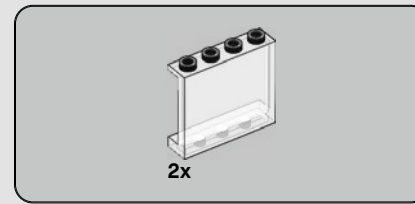
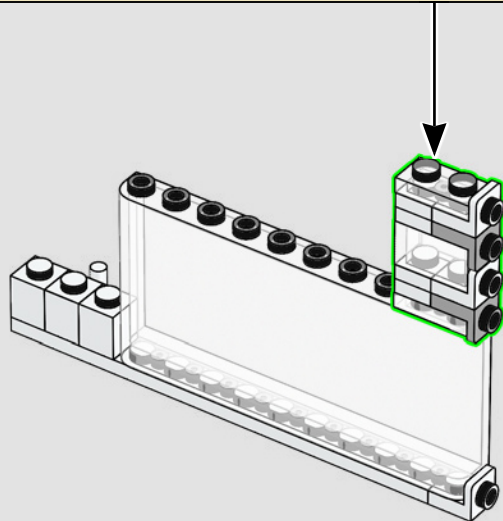
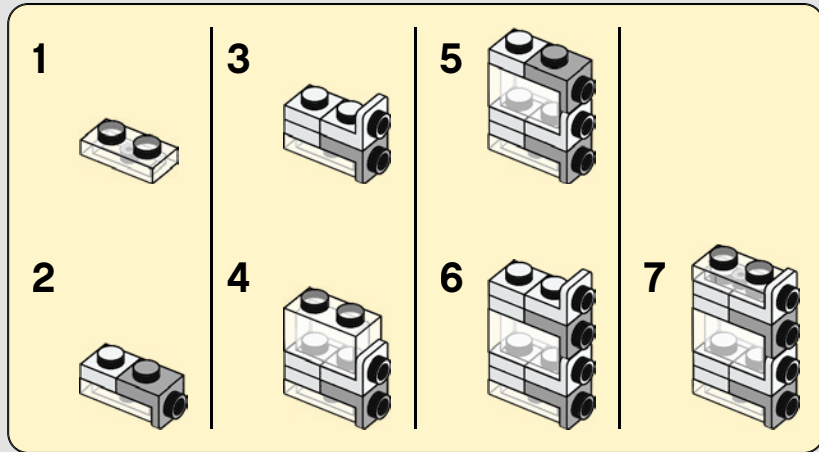


188

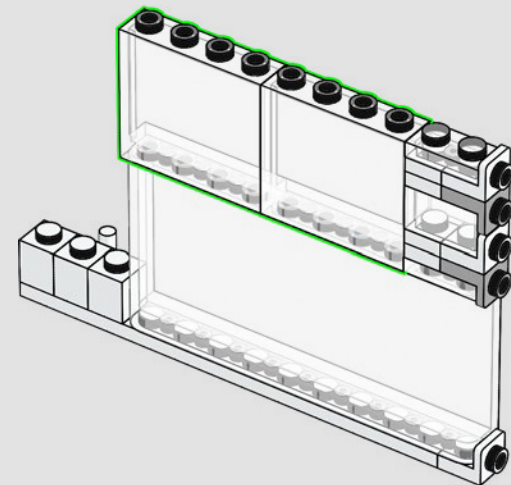


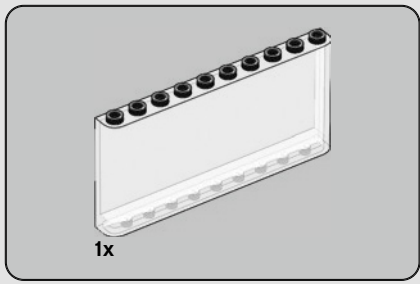


189

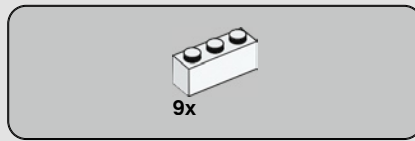
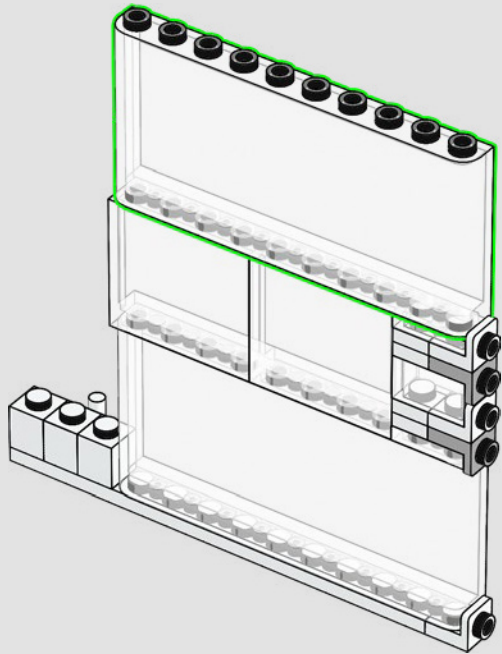


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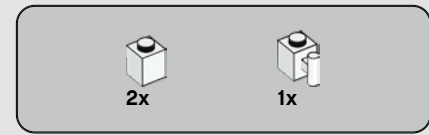
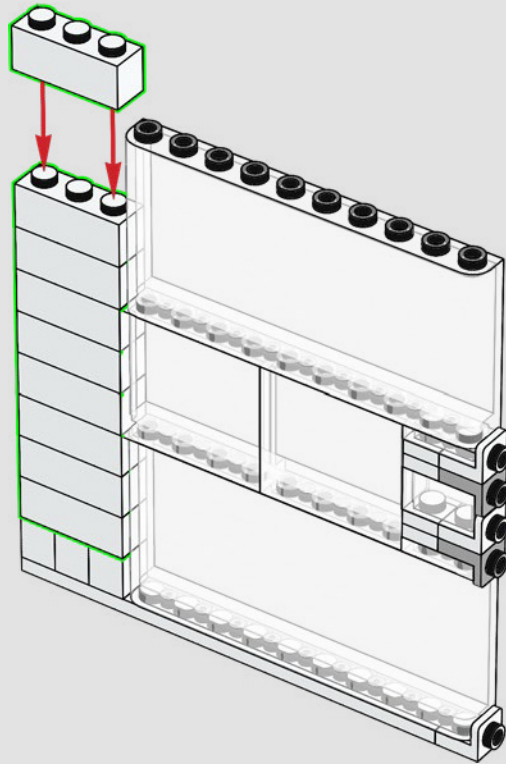




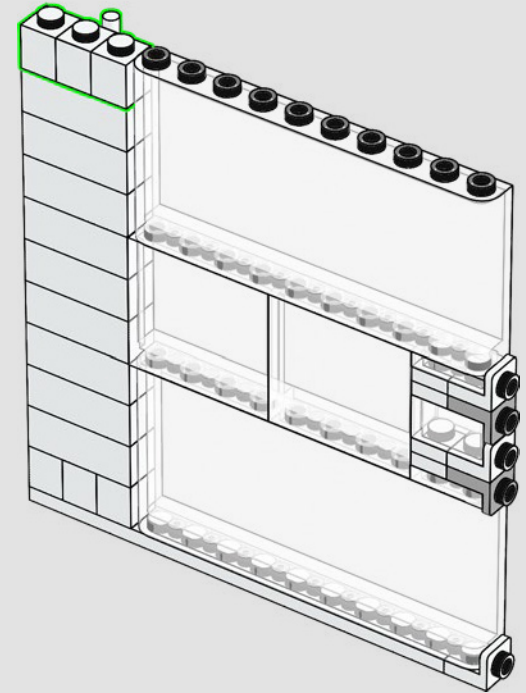
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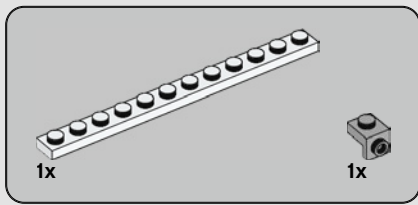
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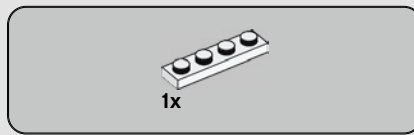
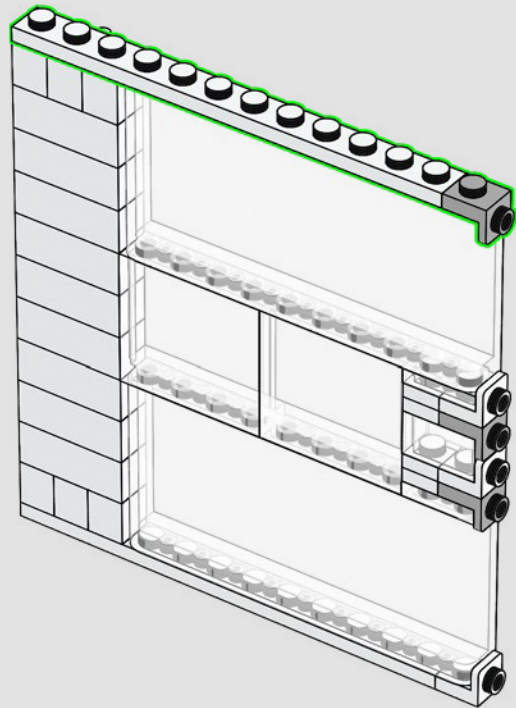
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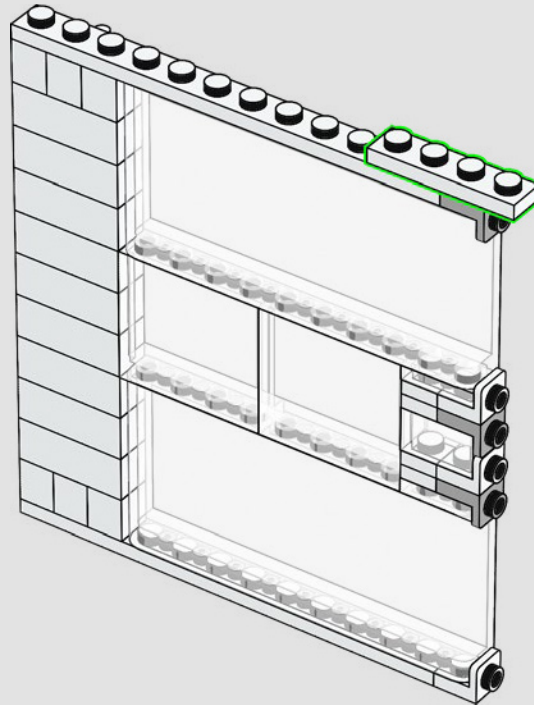




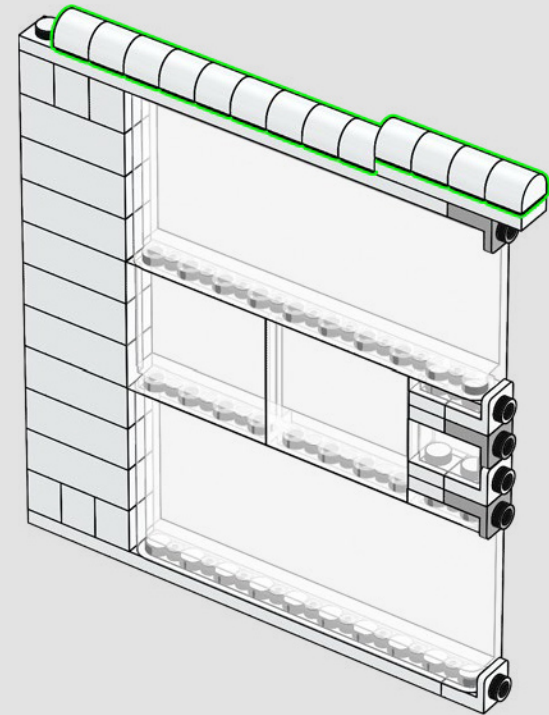
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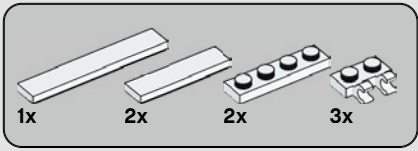


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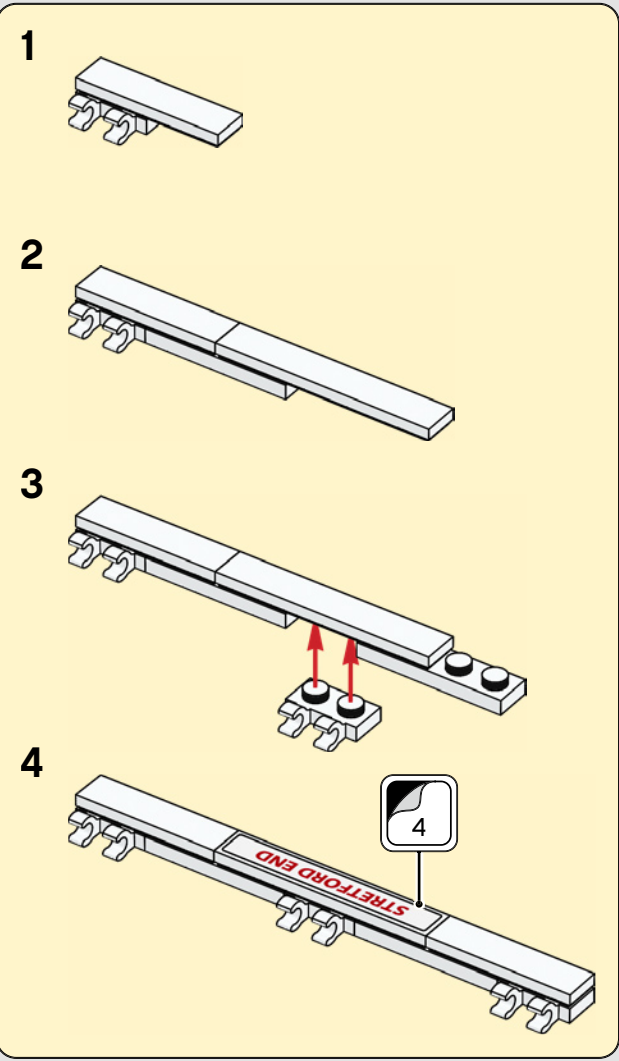
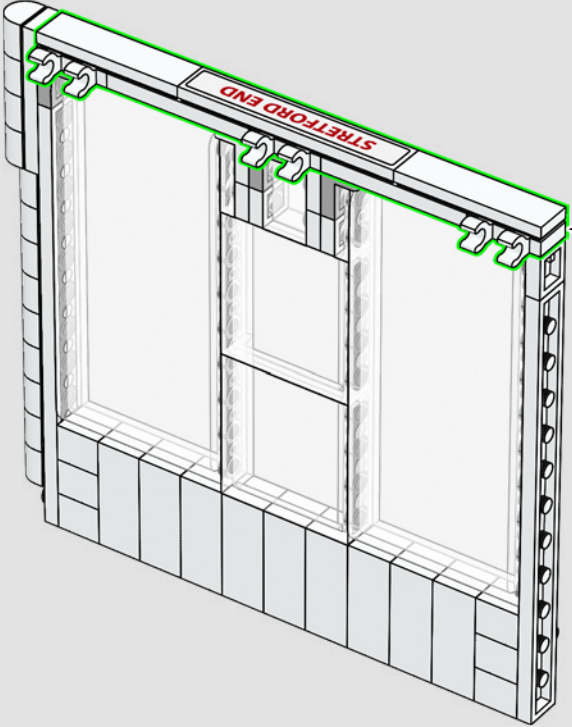


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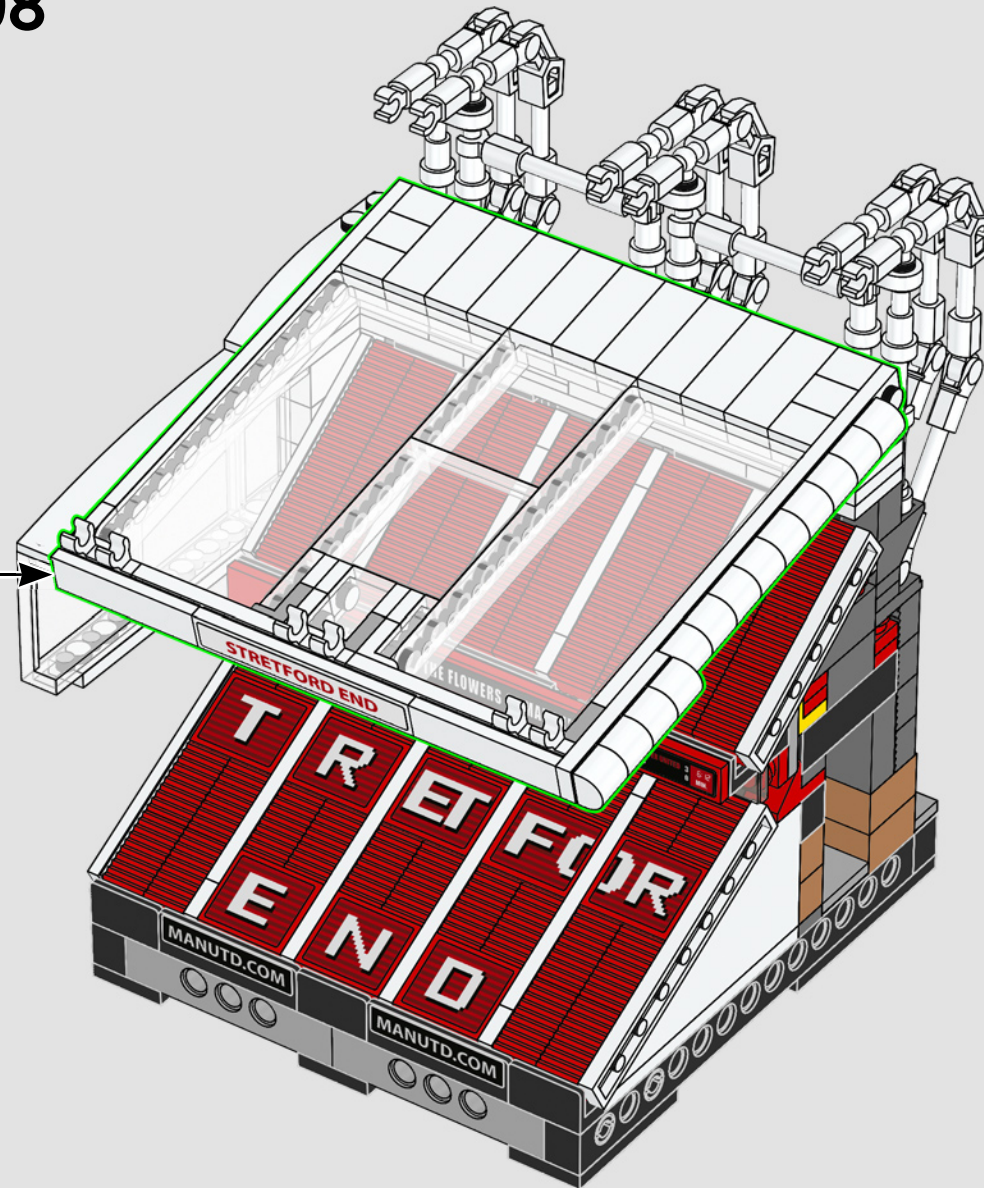




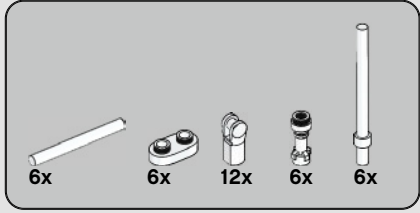
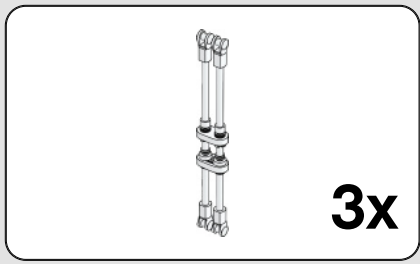
197



198





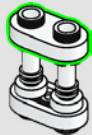


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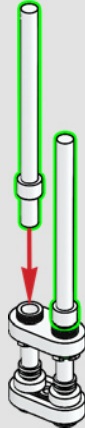
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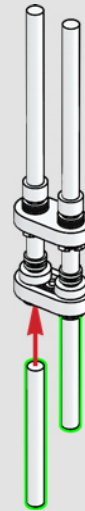
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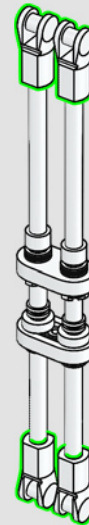
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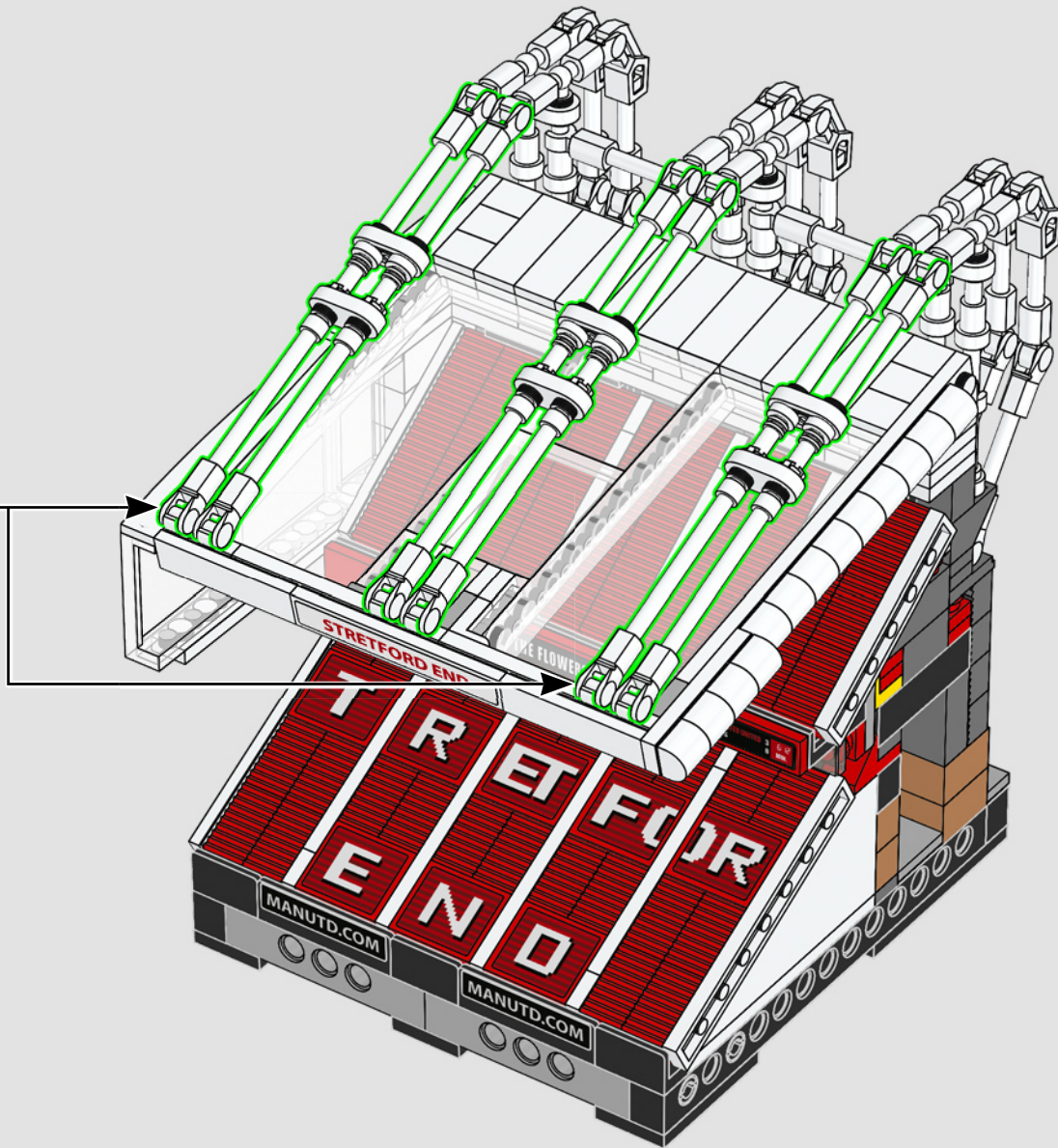
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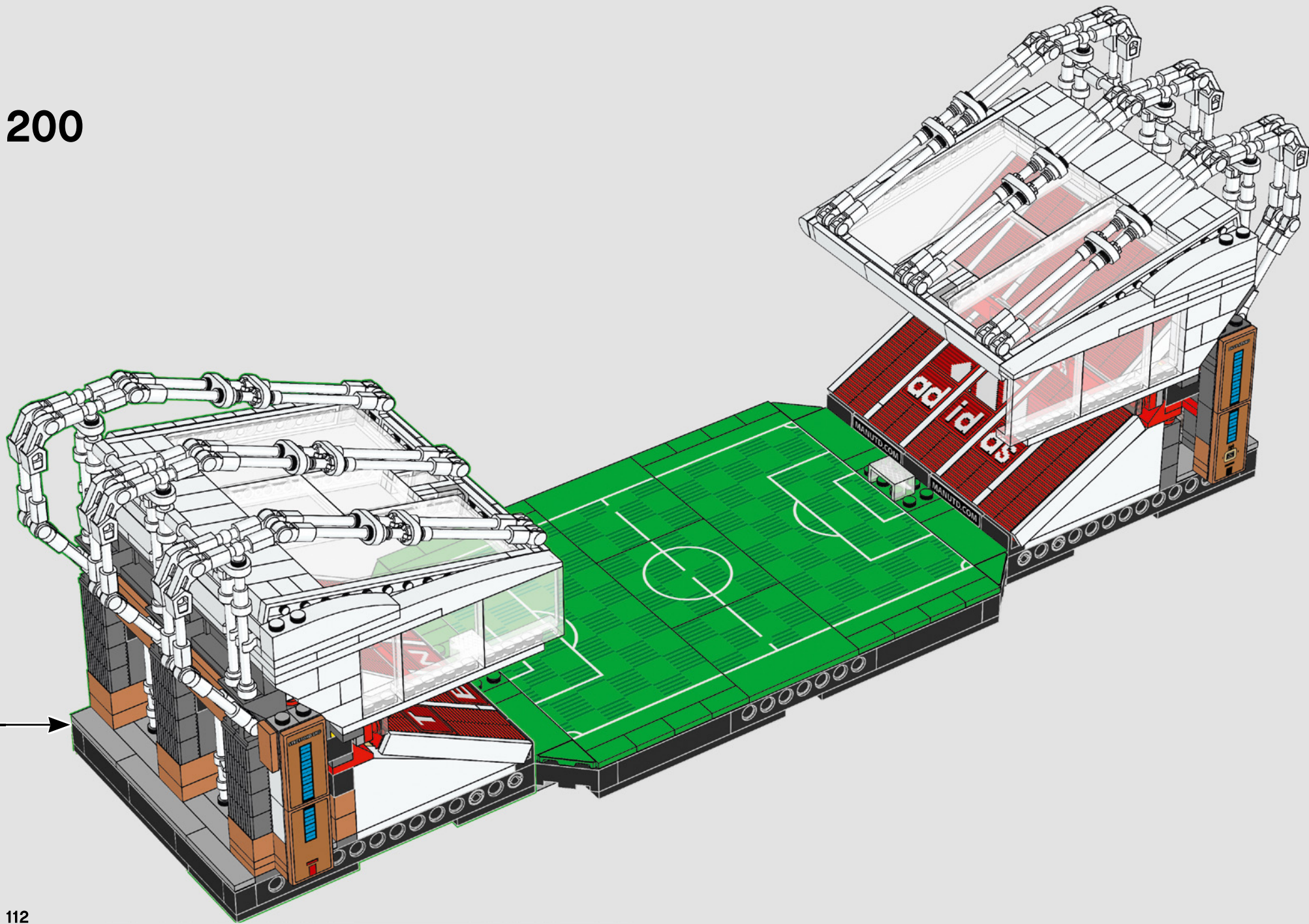
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3x



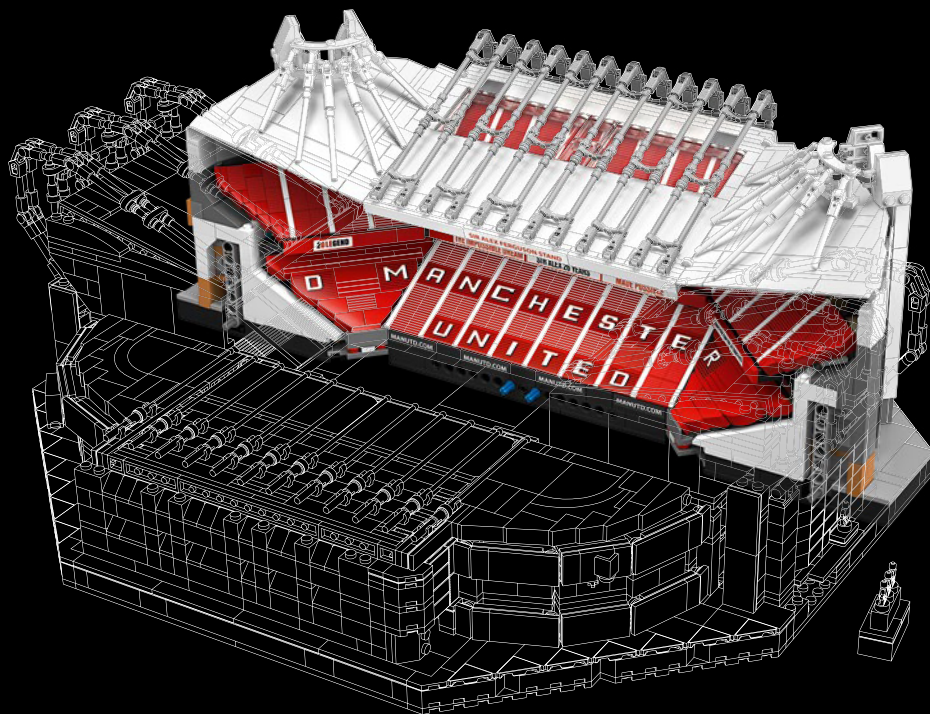
200





### SIR ALEX FERGUSON STAND

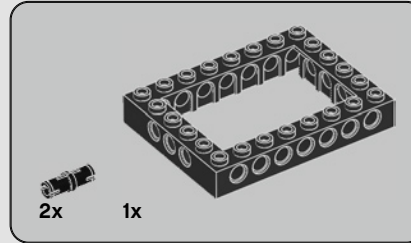
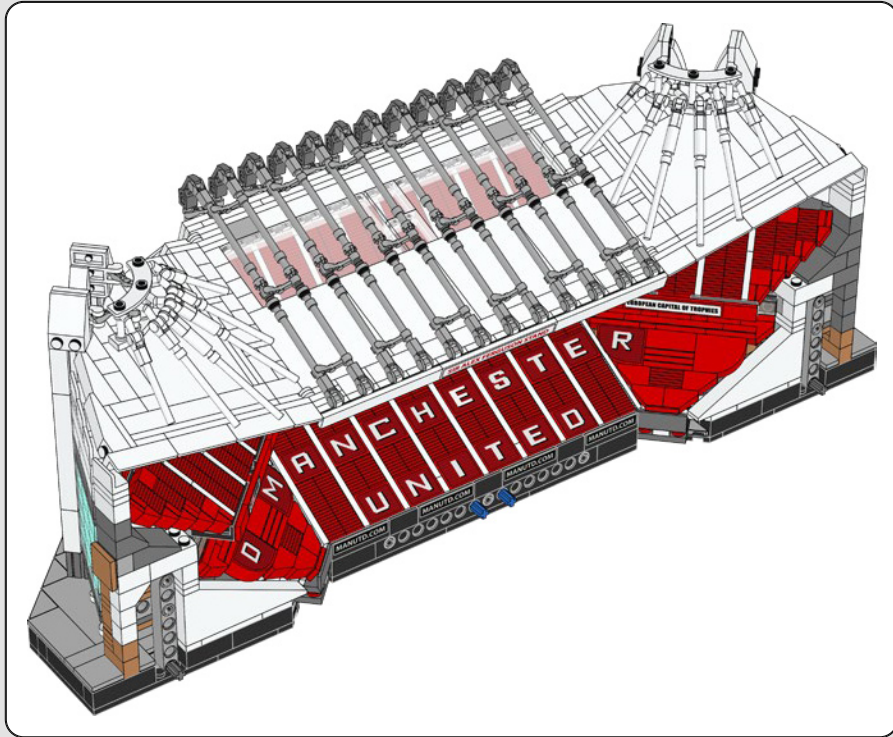
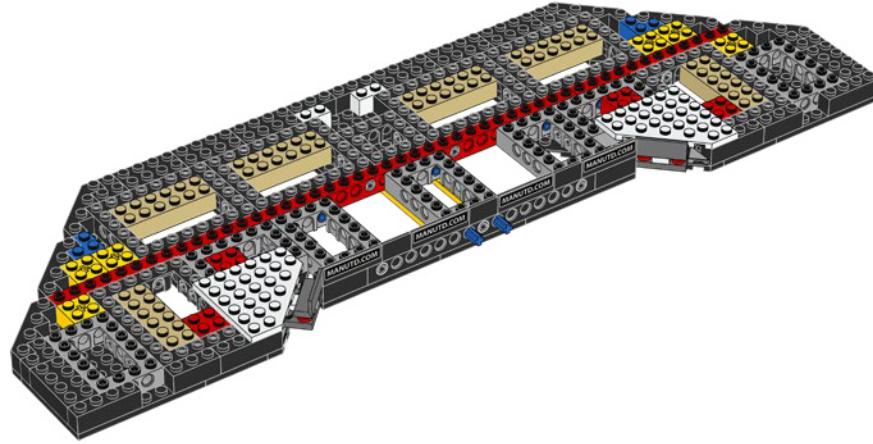
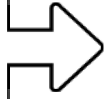
Con una capacità di 25.258 spettatori, la tribuna Sir Alex Ferguson è la più grande tra le quattro tribune dell'Old Trafford. Originariamente nota come North Stand, è stata ribattezzata nel novembre 2011 per onorare i 25 anni servizio di Sir Alex Ferguson nelle vesti di allenatore del club. Una statua di Sir Alex di 2,7 m è stata eretta all'esterno della tribuna nel 2012.



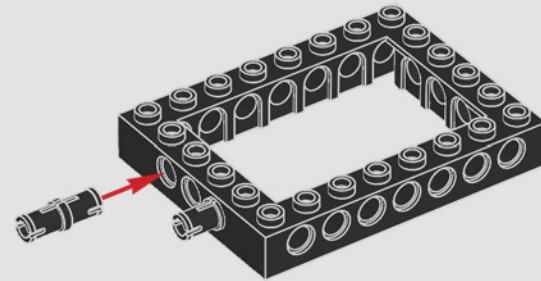
### LO SAPEVI?

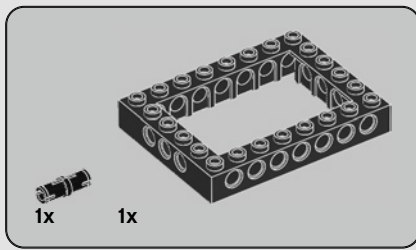
Il Sir Alex Ferguson Stand ospita anche il museo e la sala dei trofei del Manchester United, visitata da oltre 330.000 ospiti ogni anno.



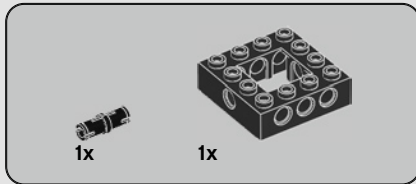
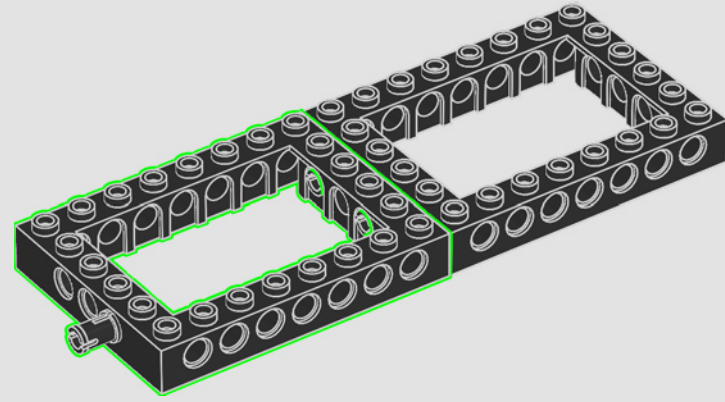


201

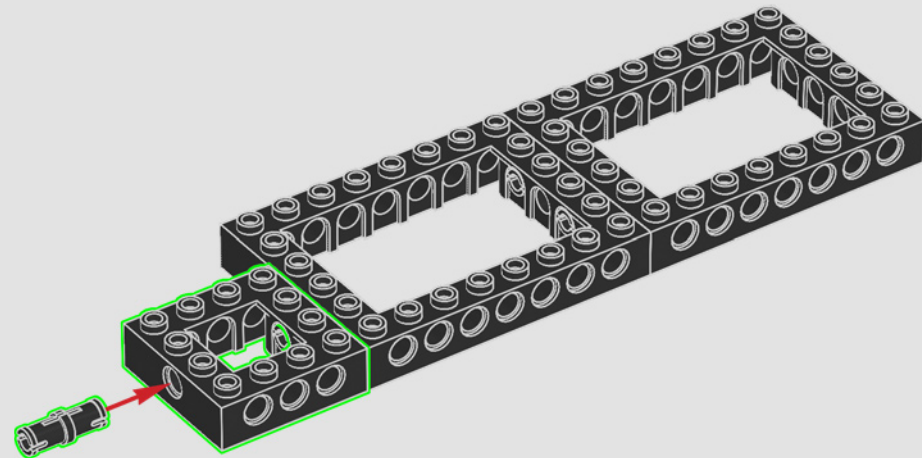




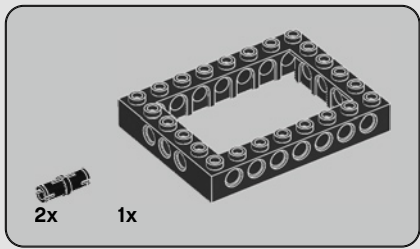
**202**



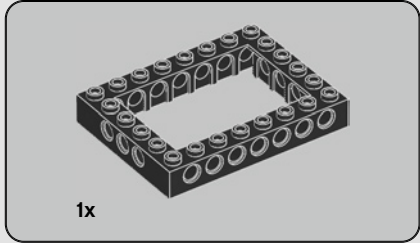
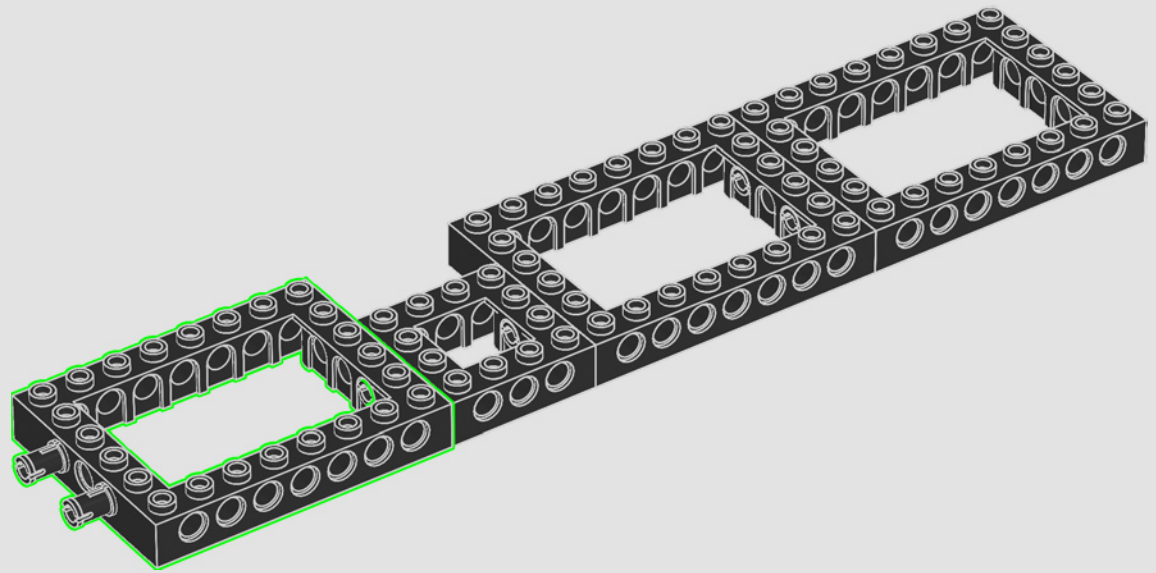
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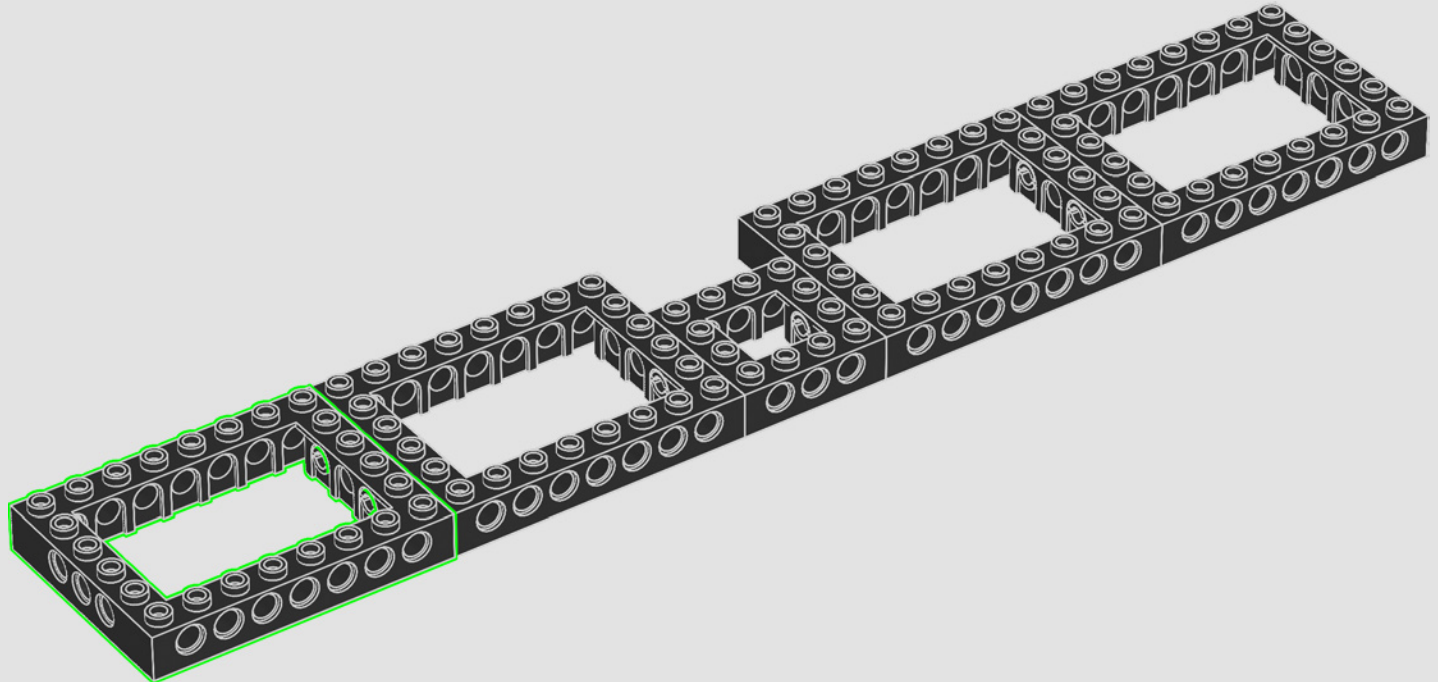


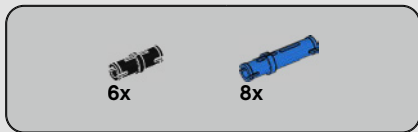


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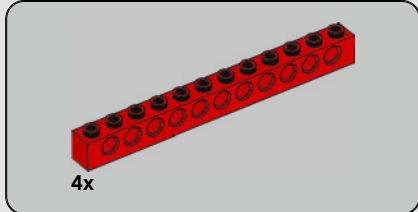
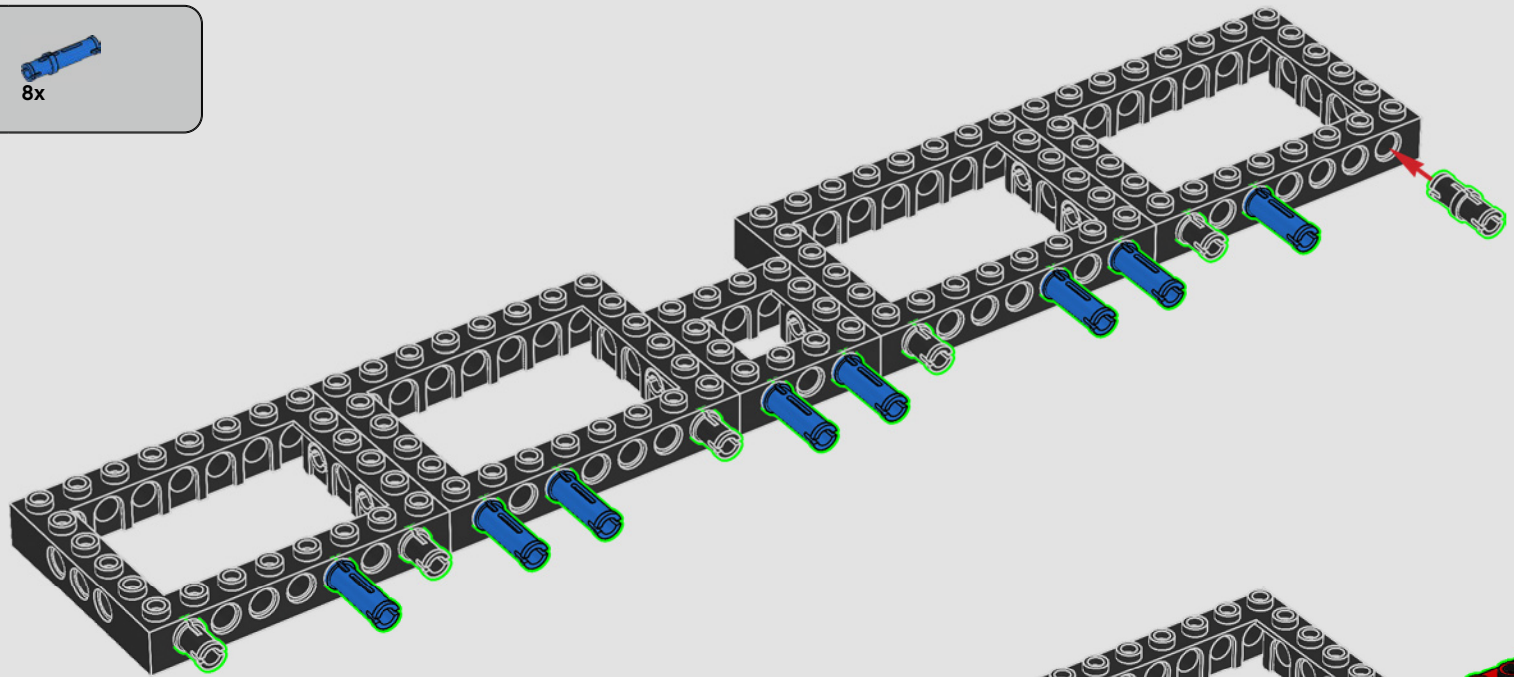


205

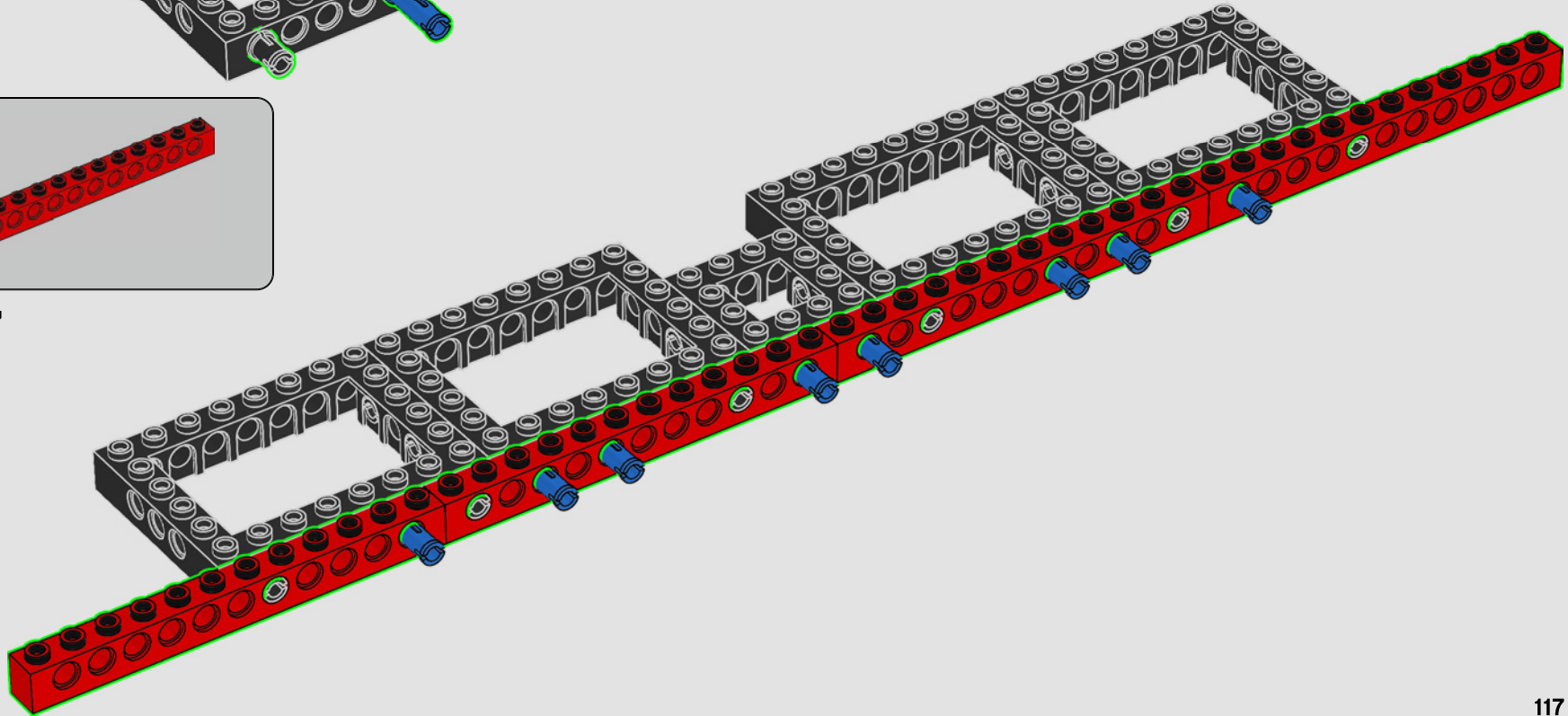


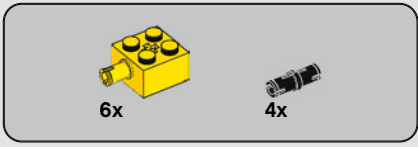


206

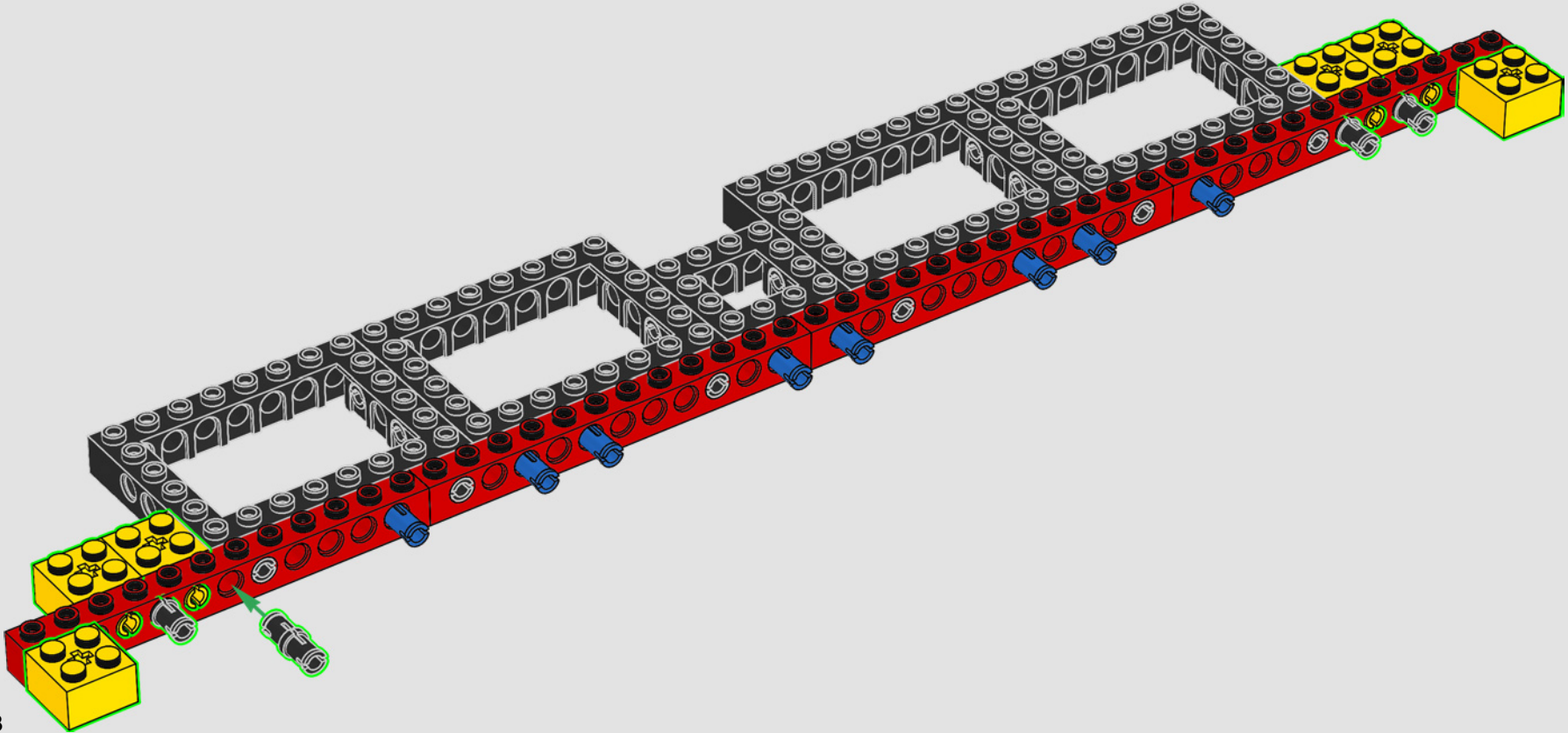


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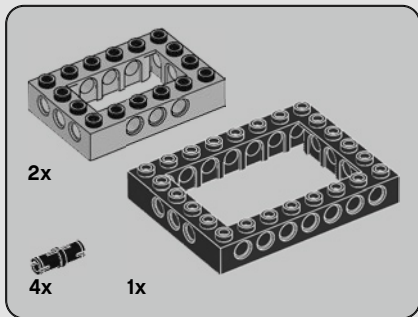




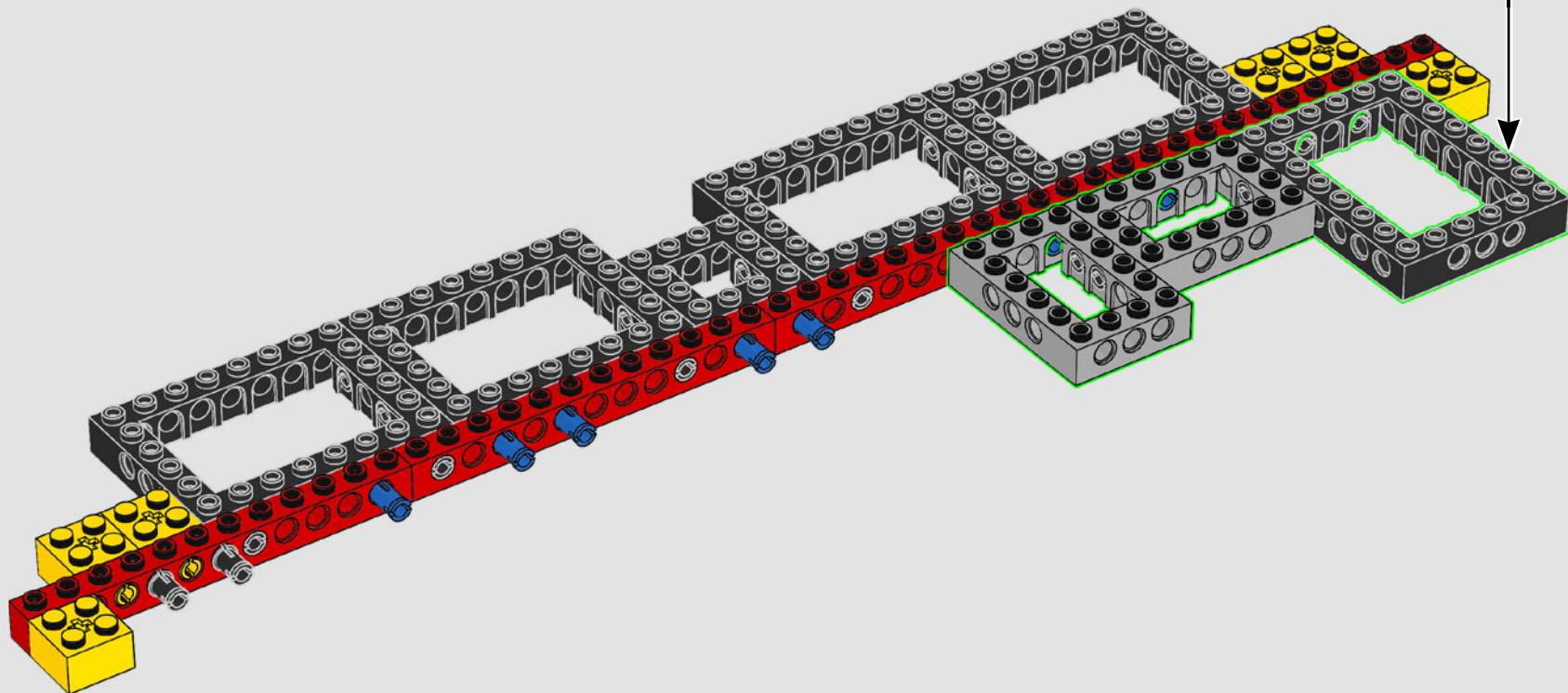
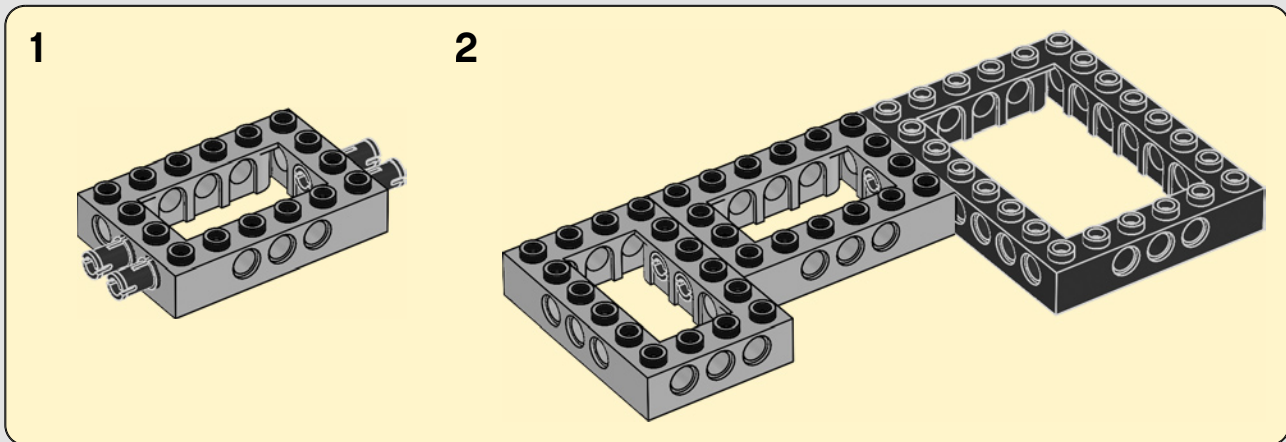
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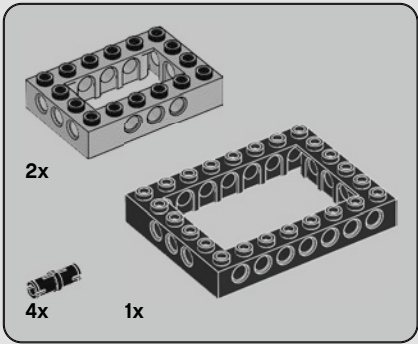




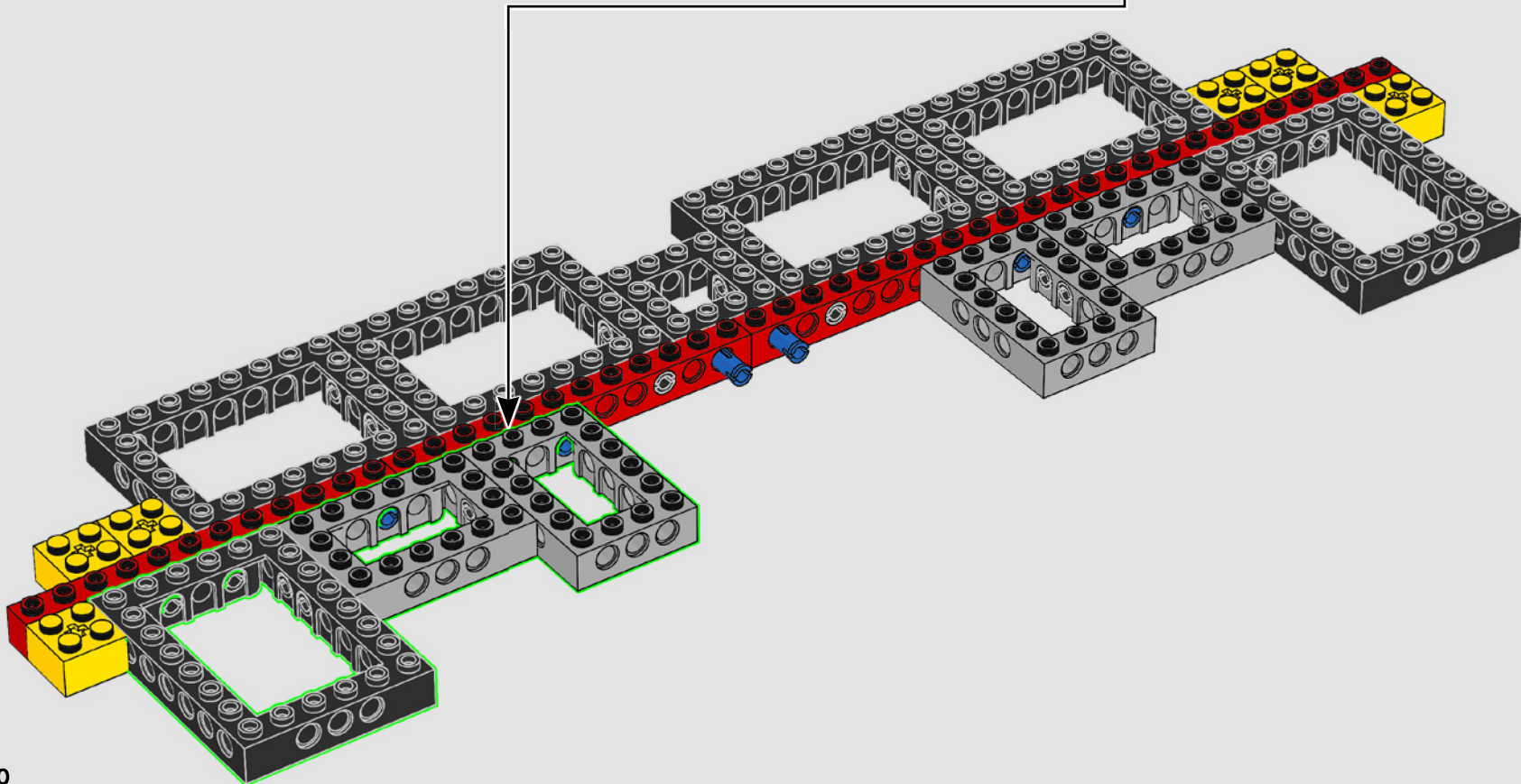
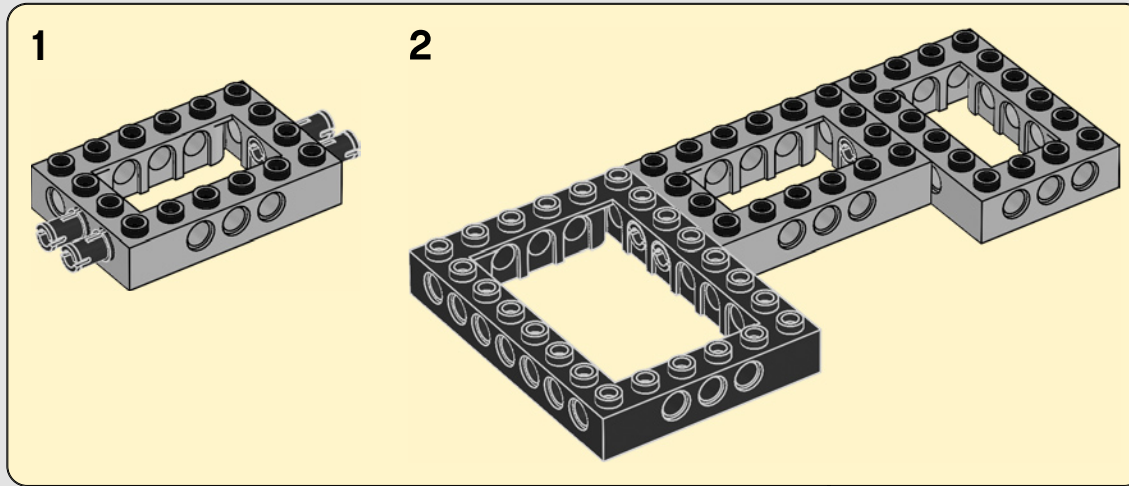


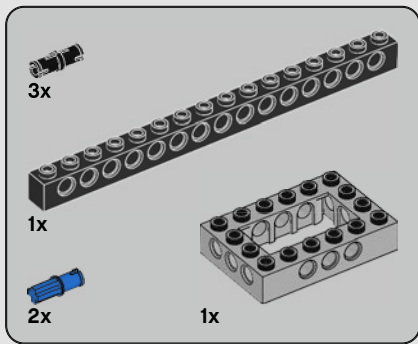
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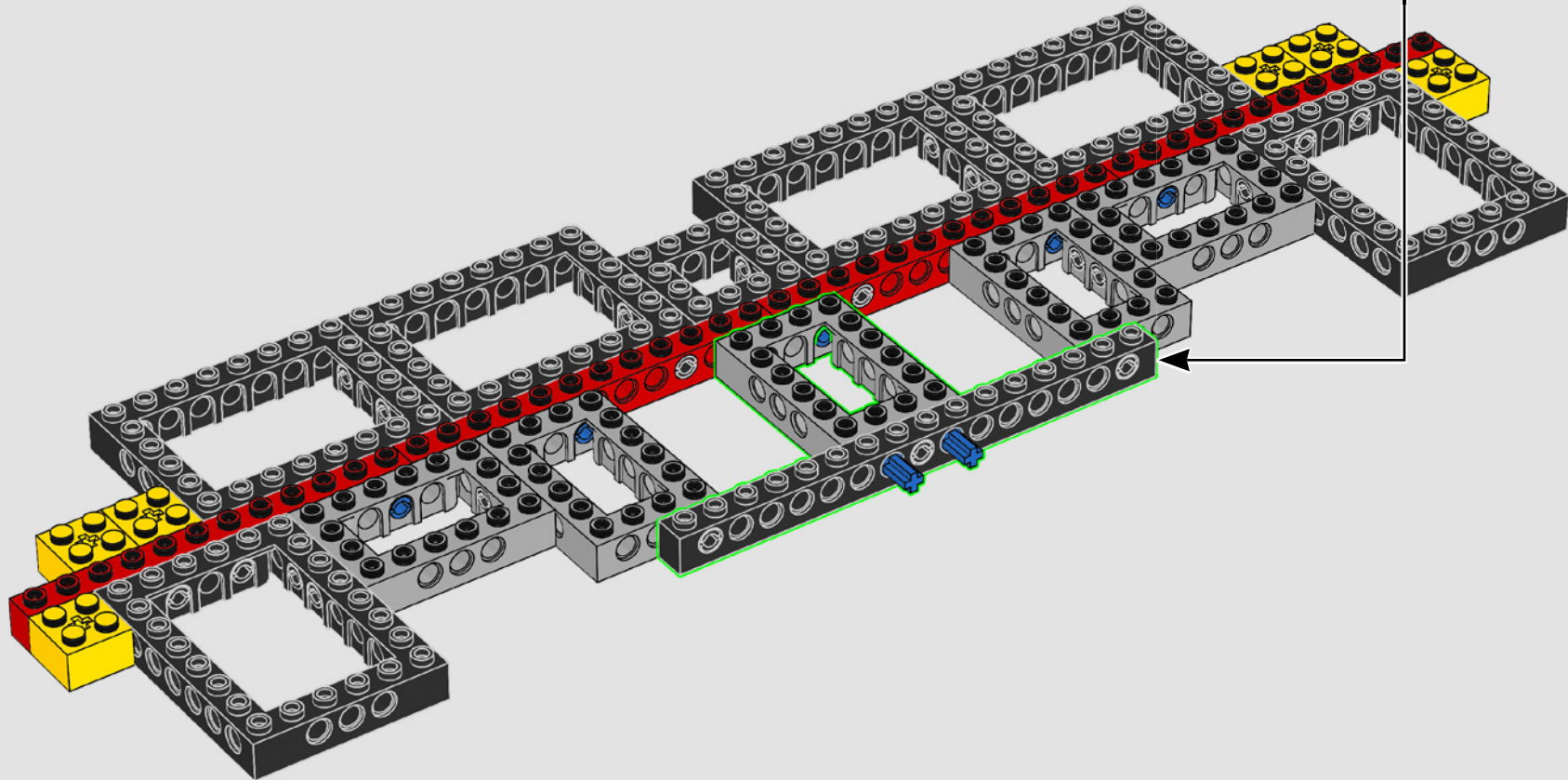
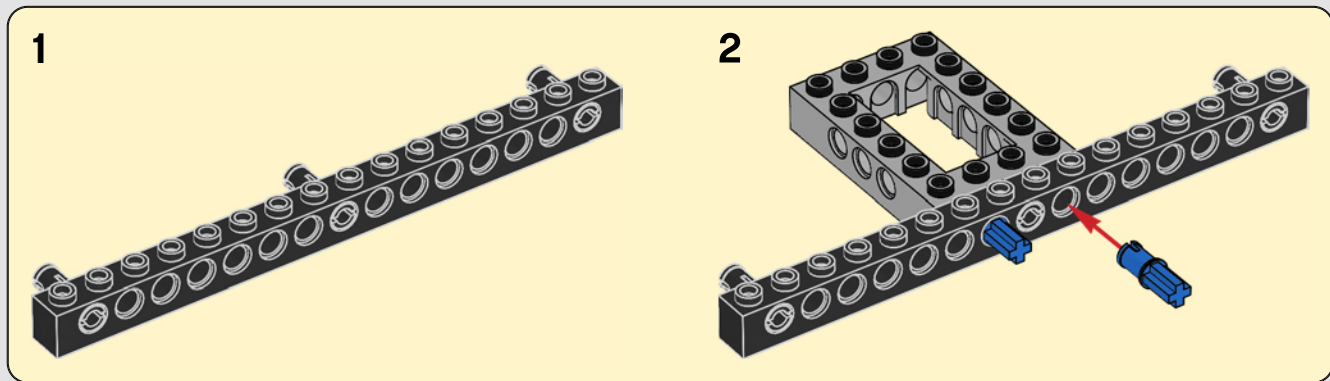


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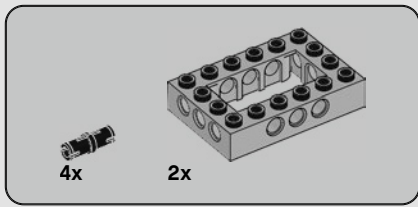




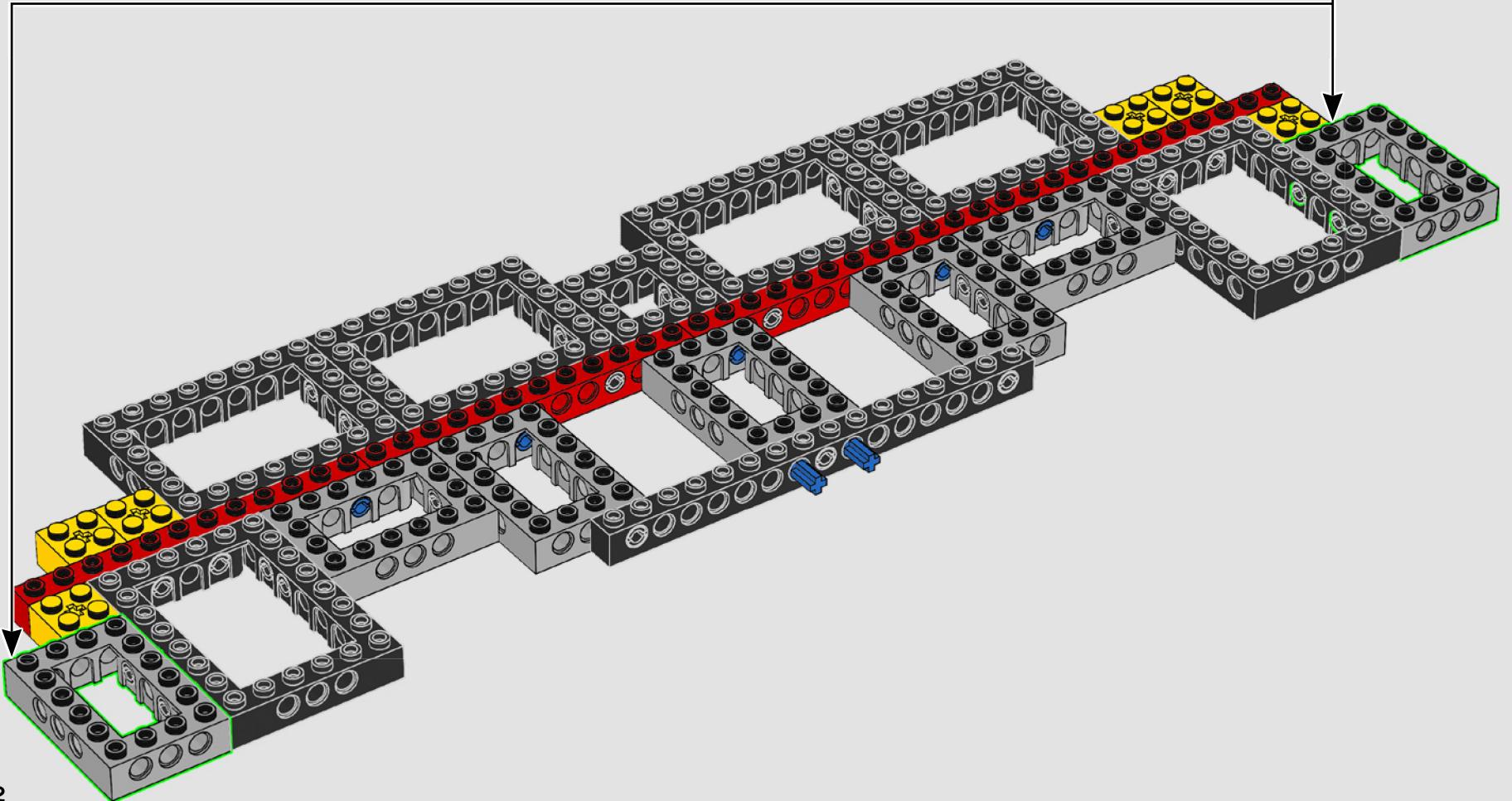
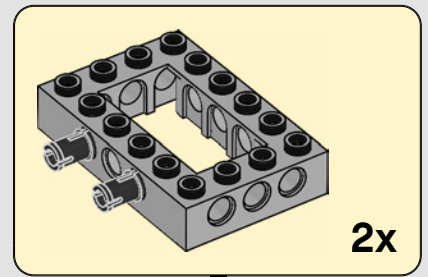
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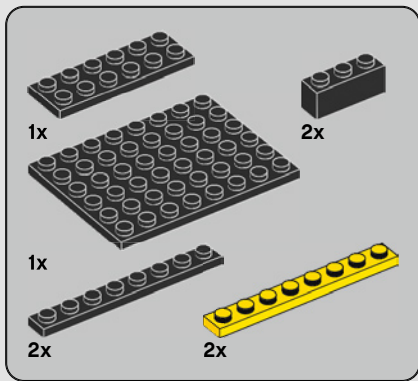




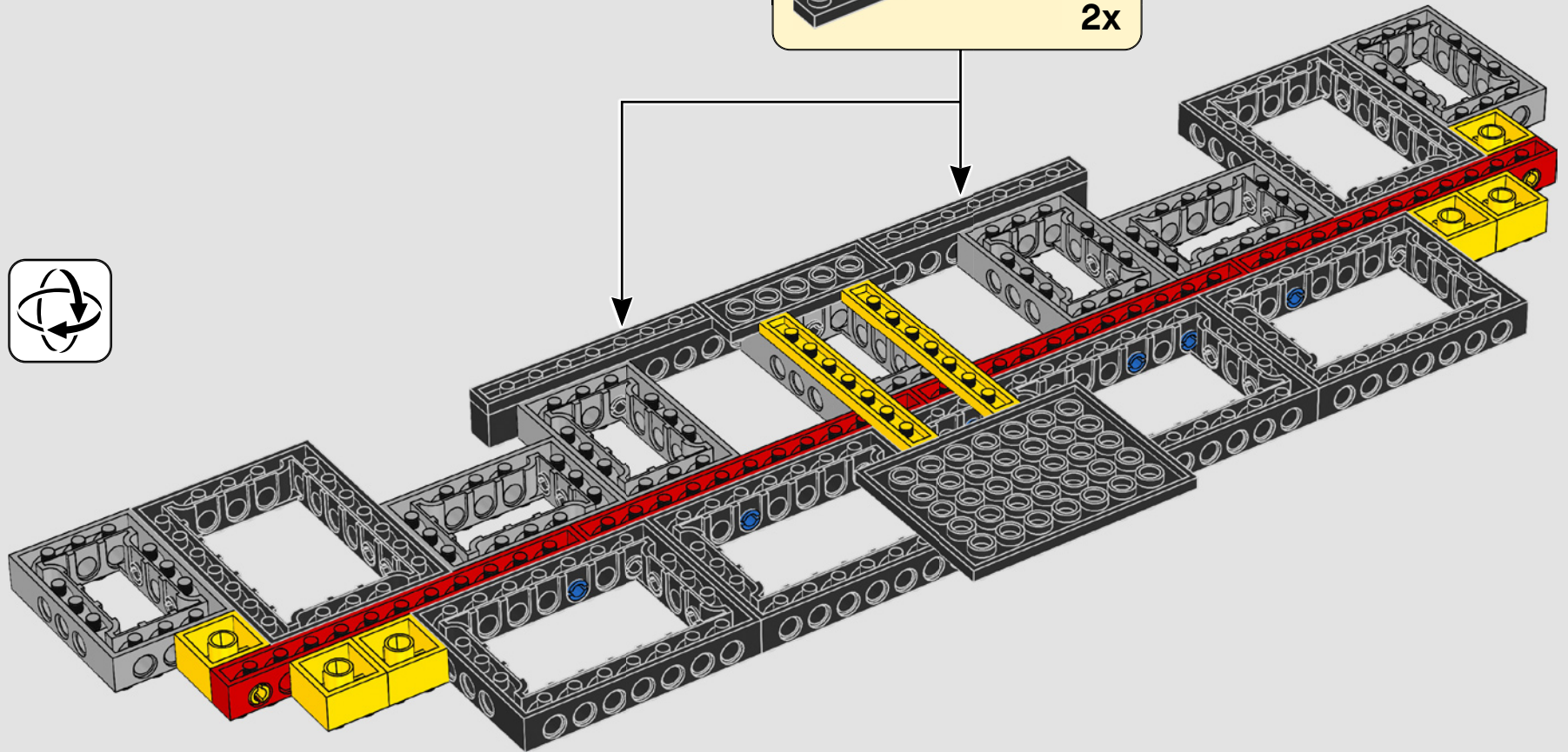
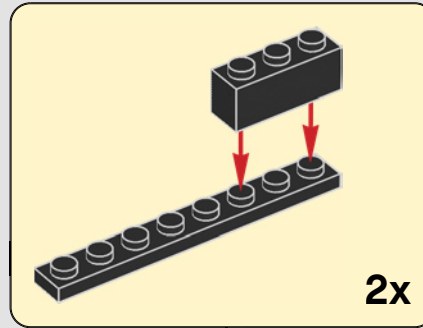


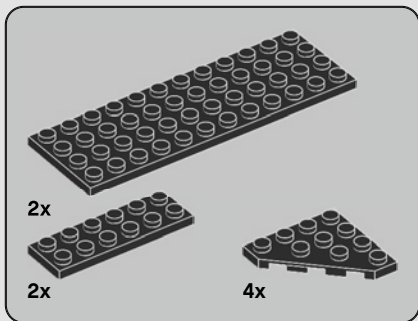
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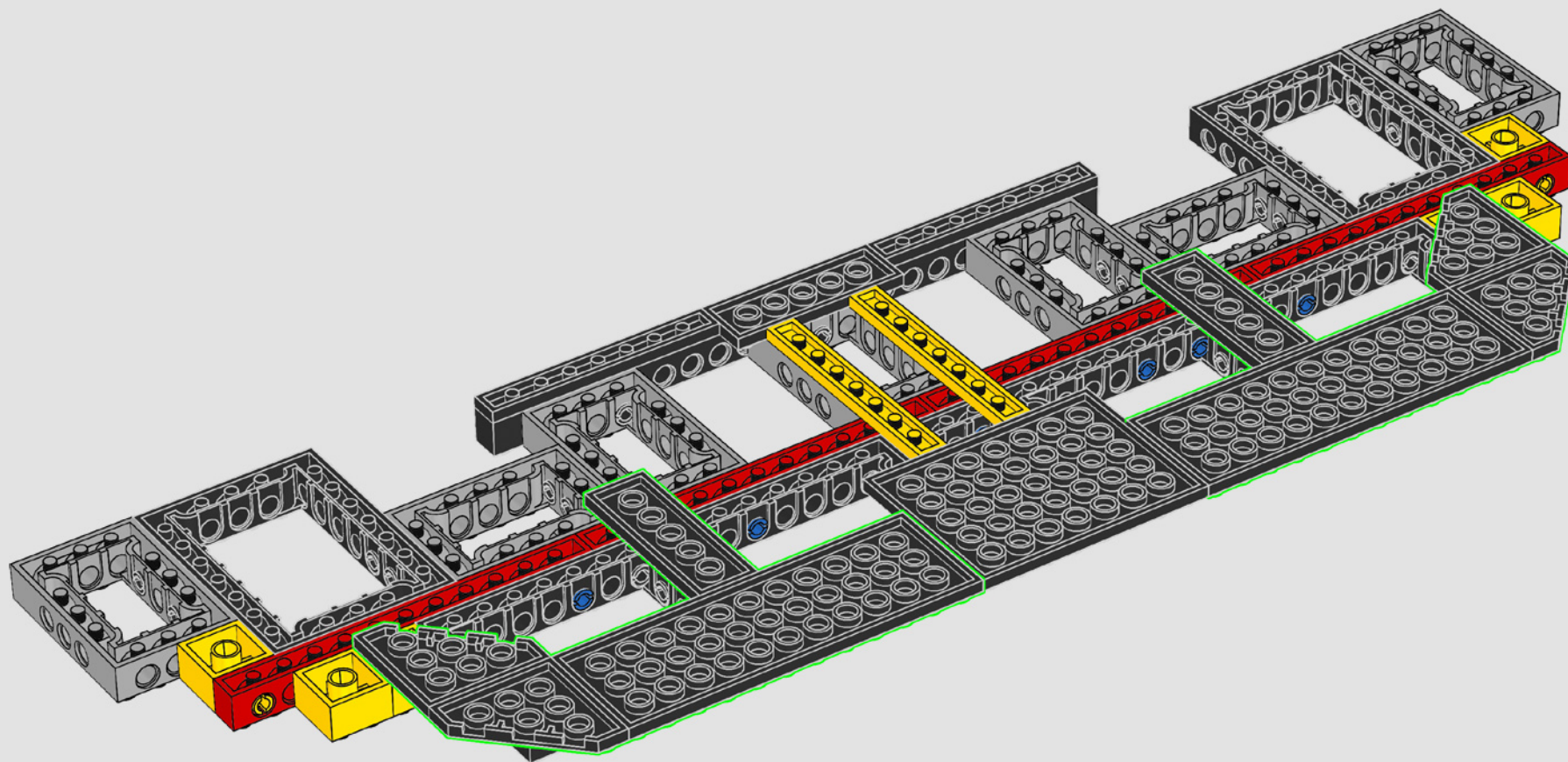


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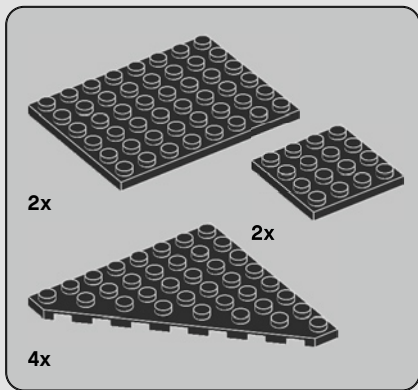




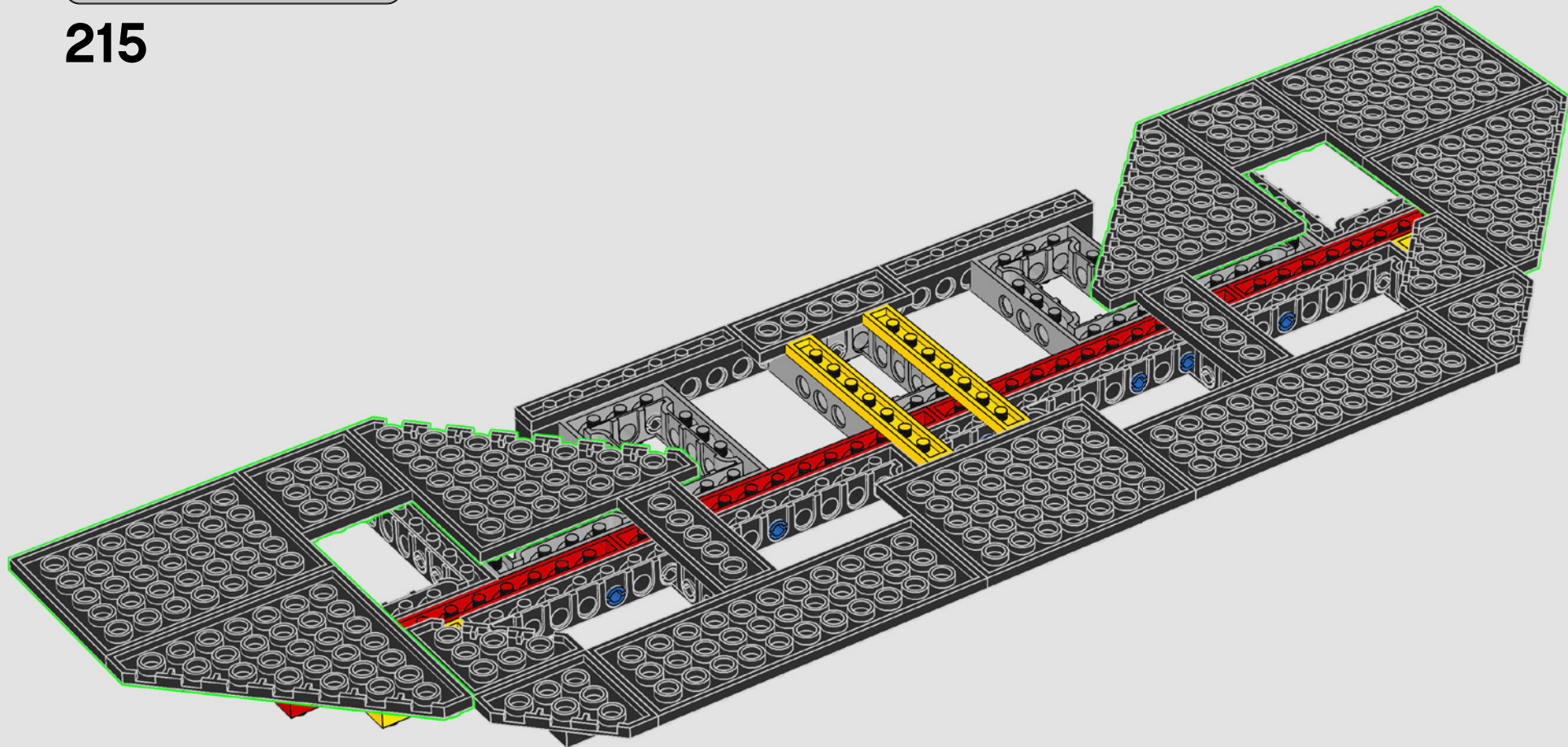
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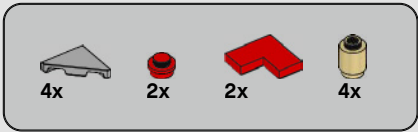







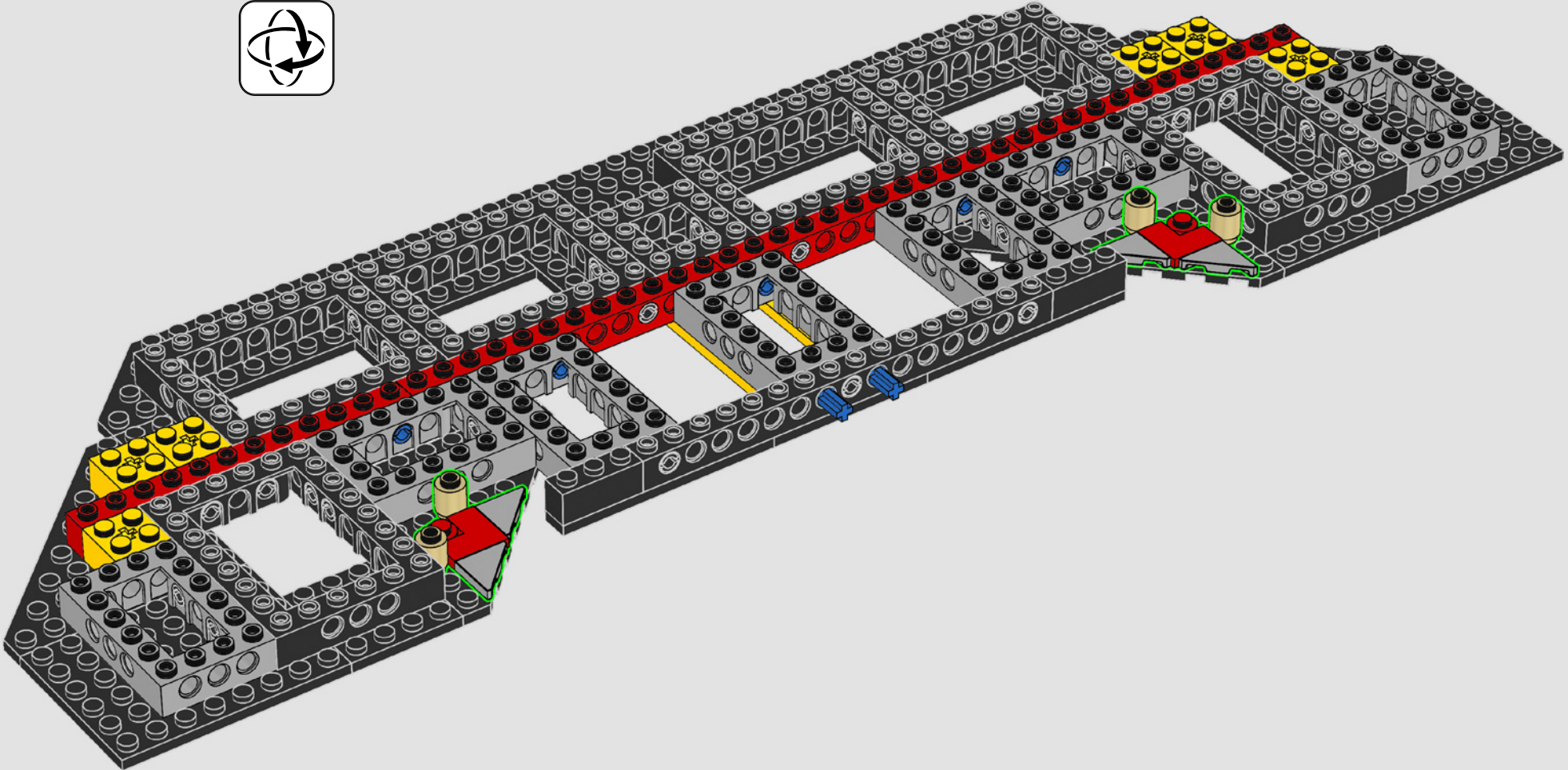


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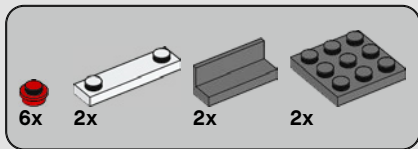


			
4x	2x	2x	4x

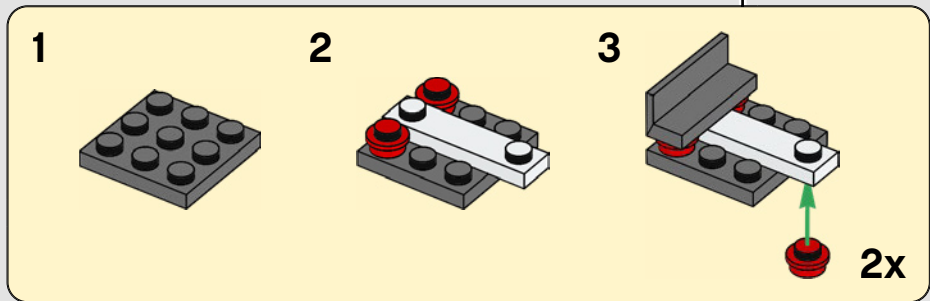
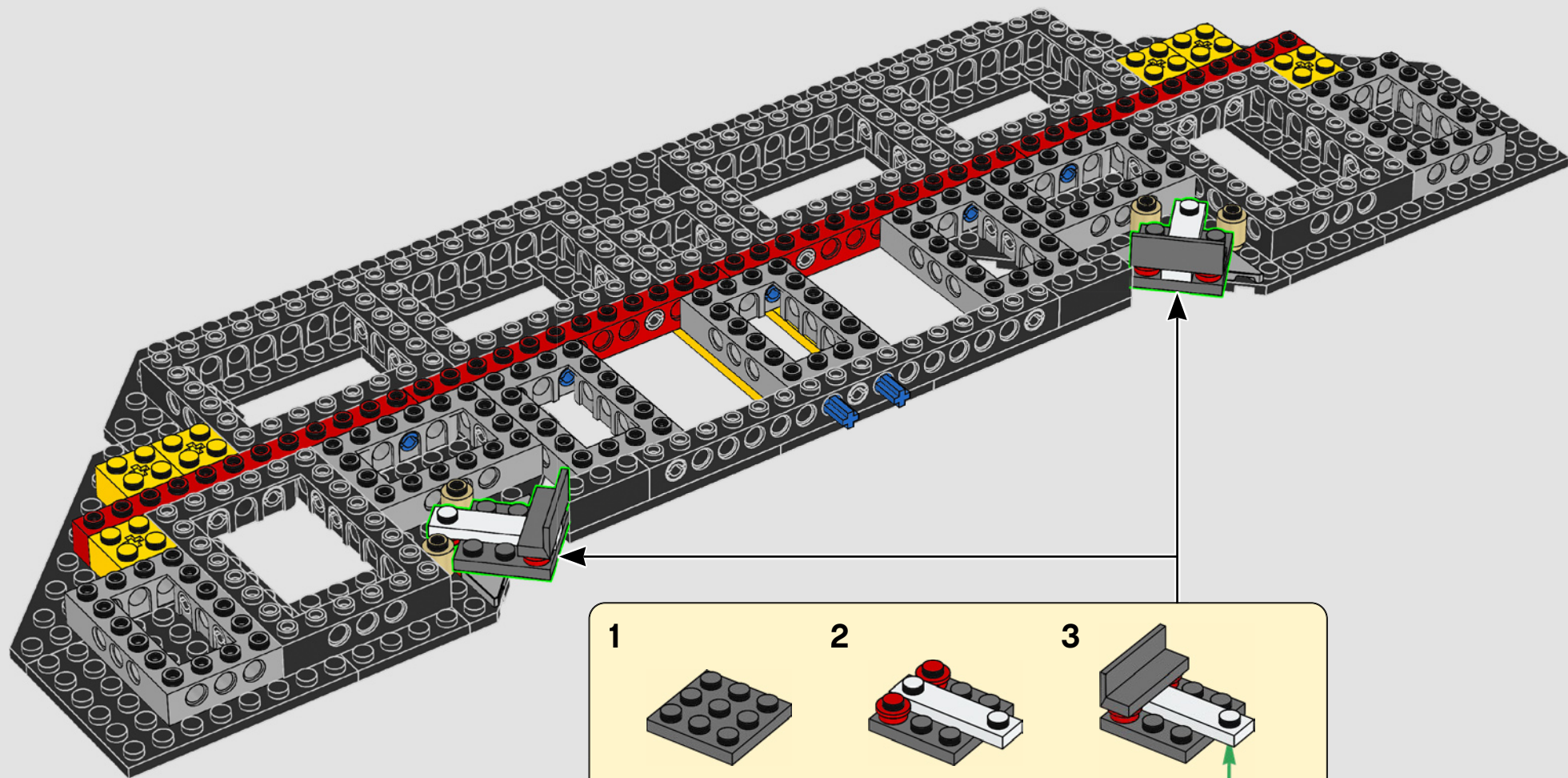
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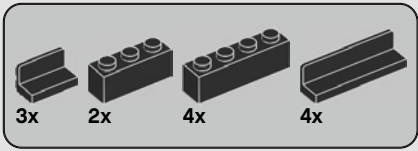




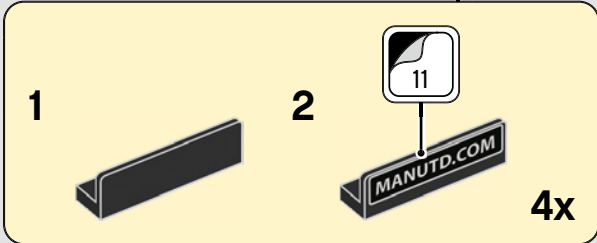
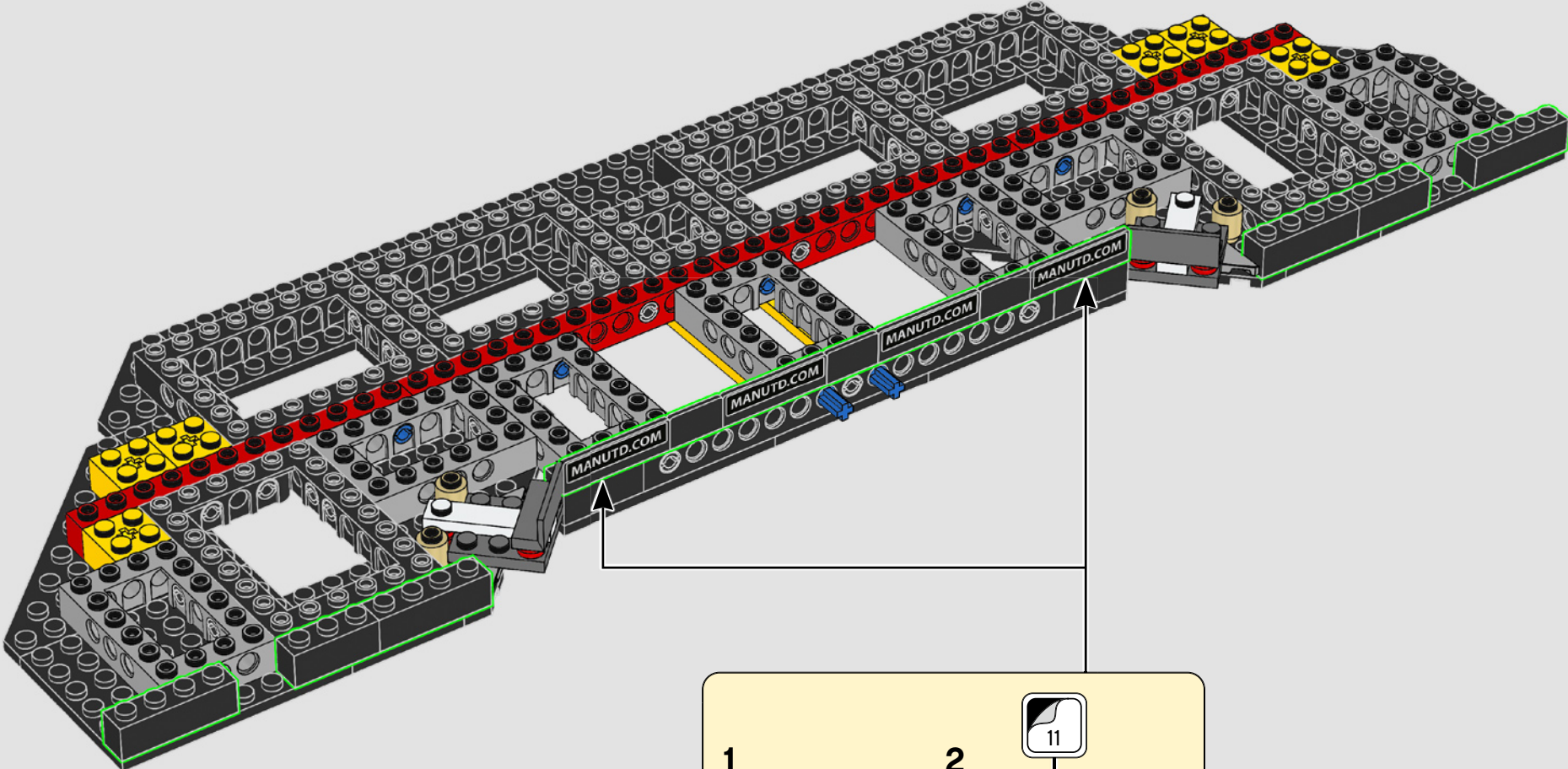
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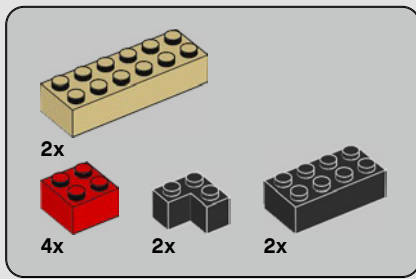




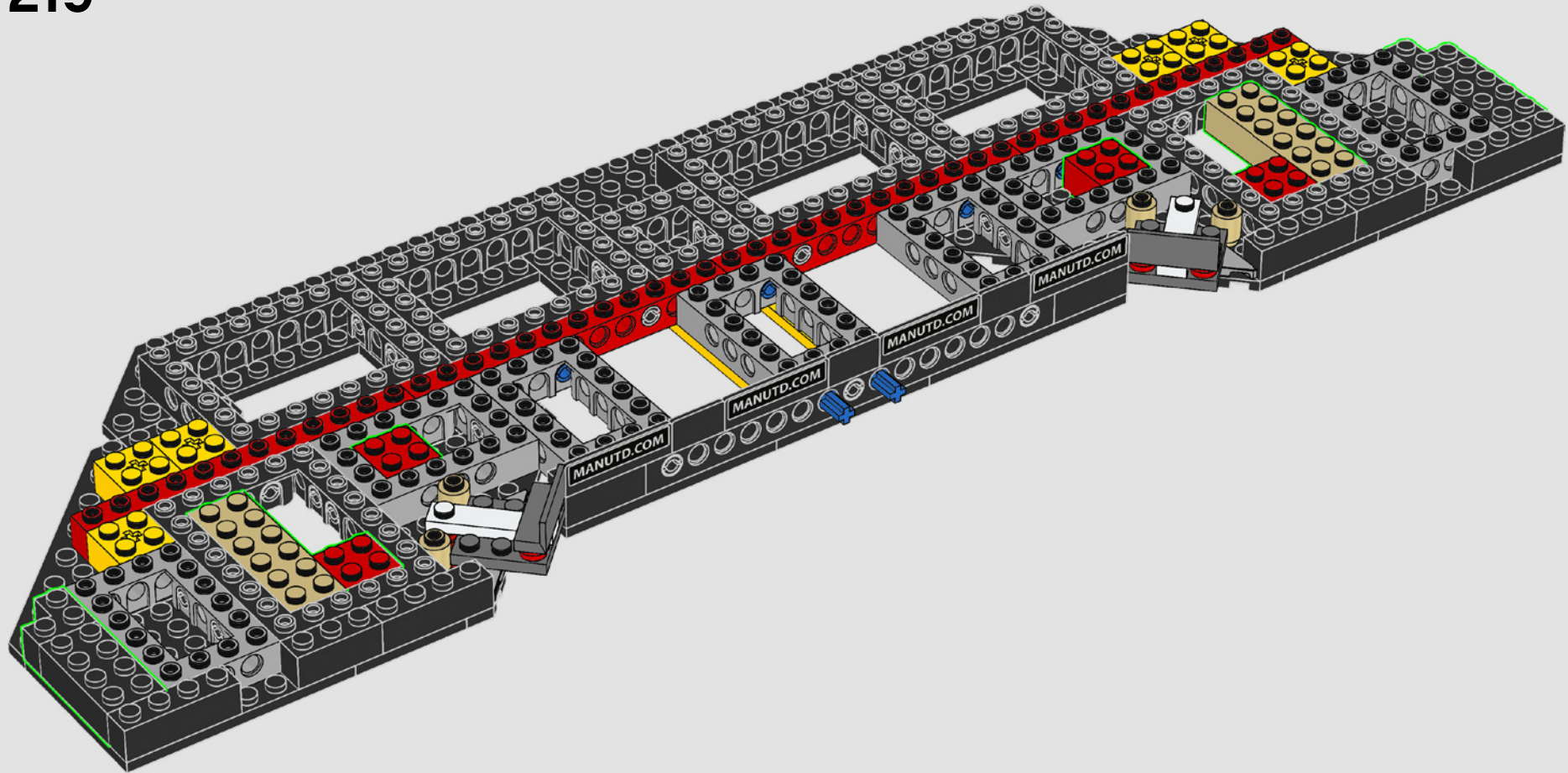


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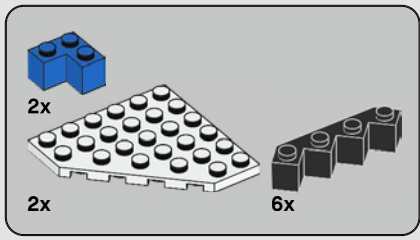




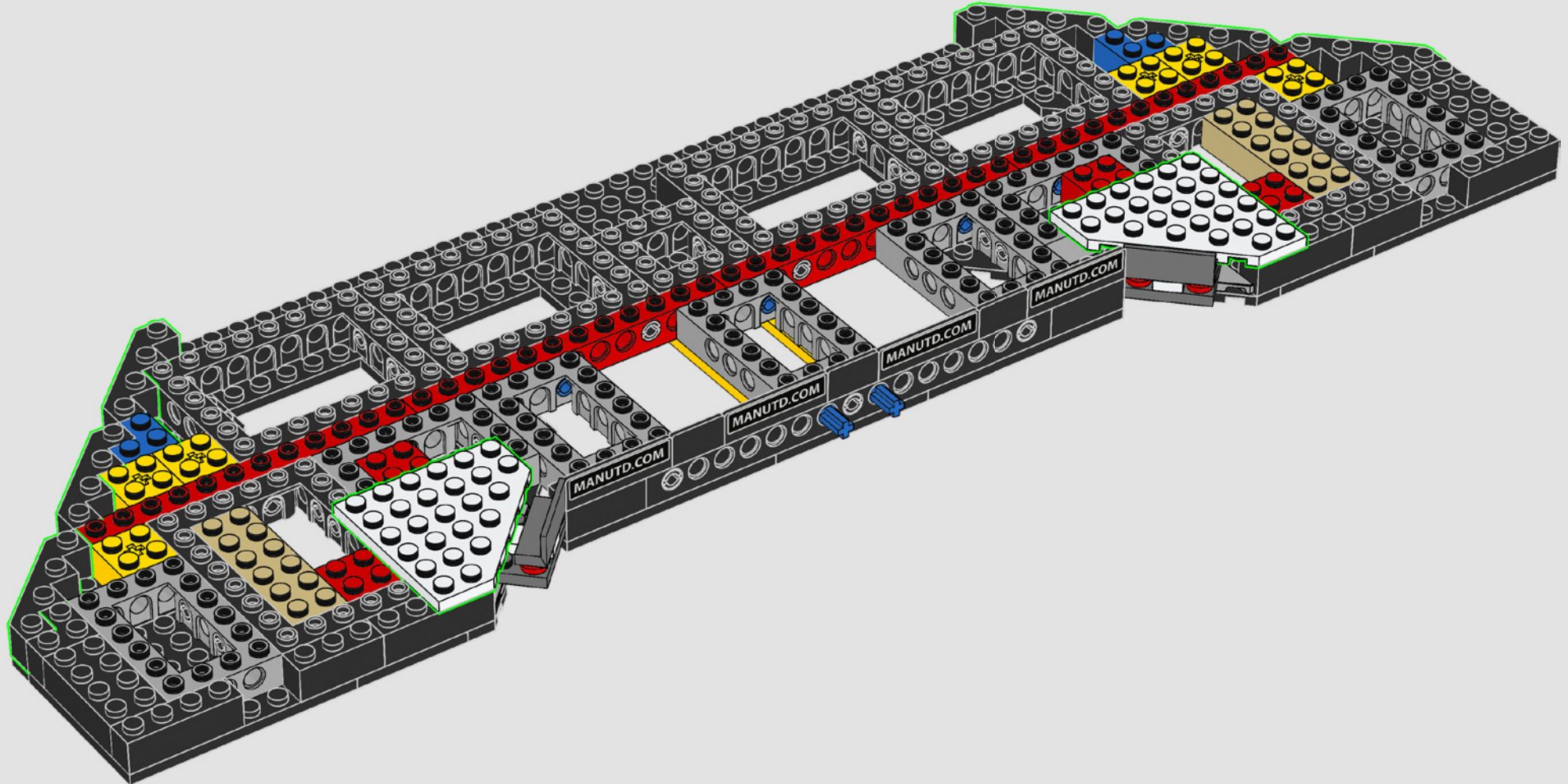
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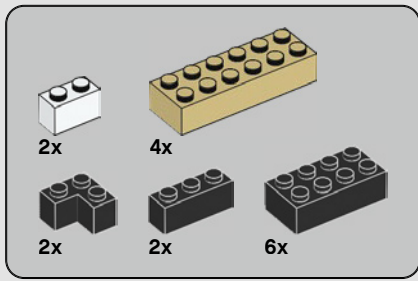




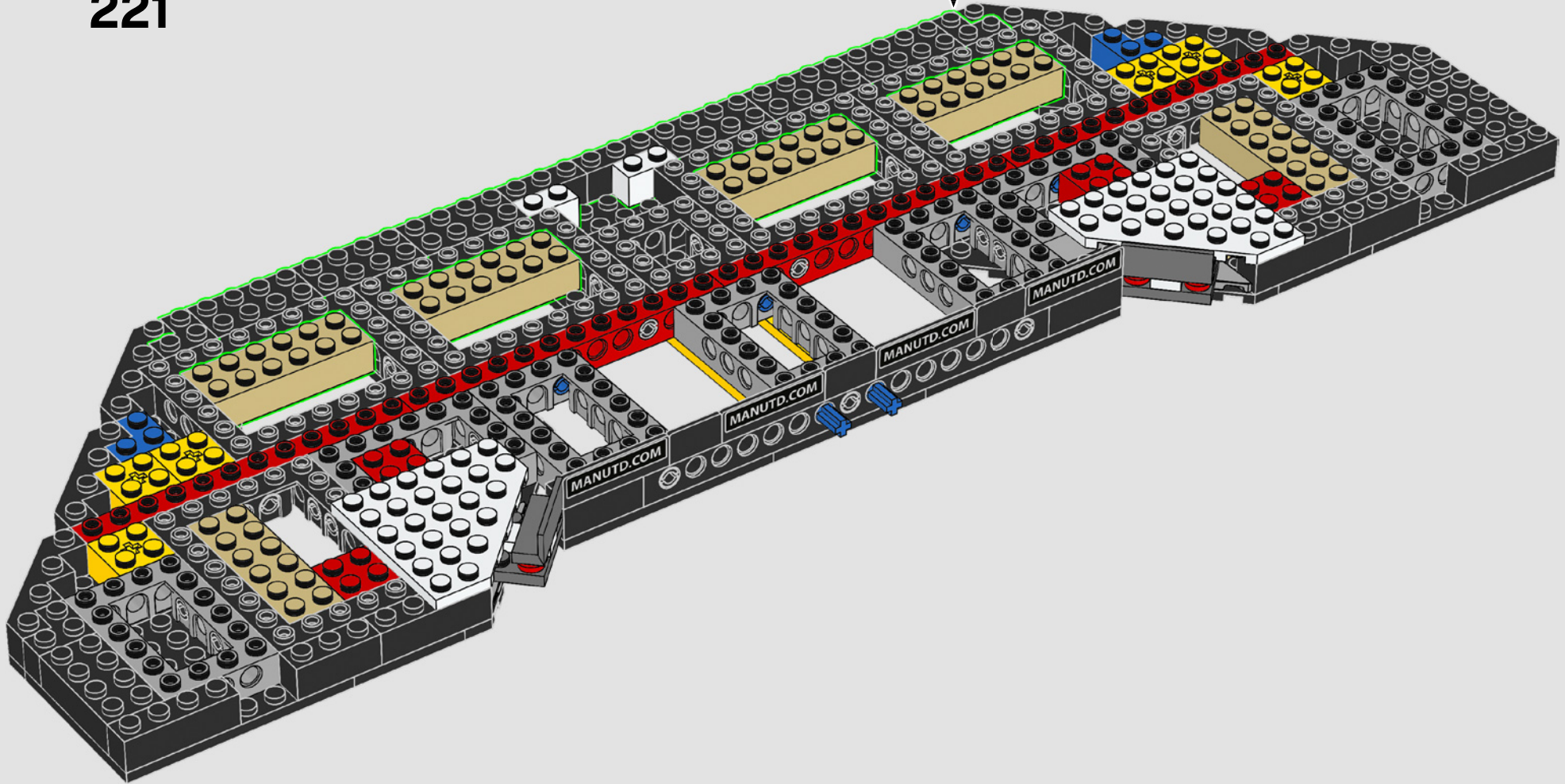
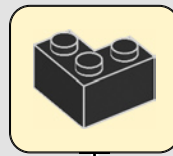
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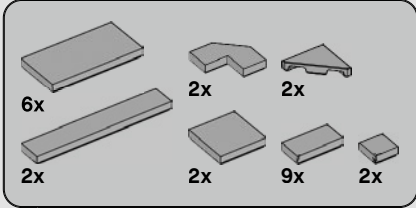
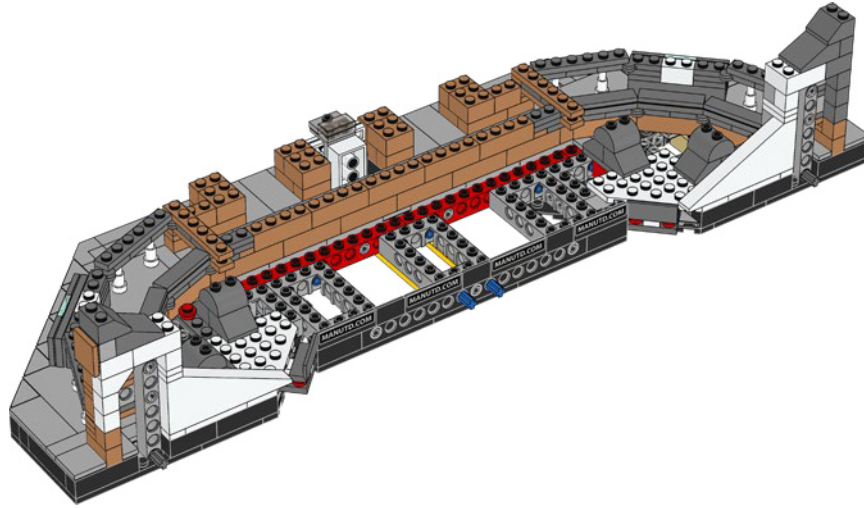
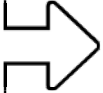




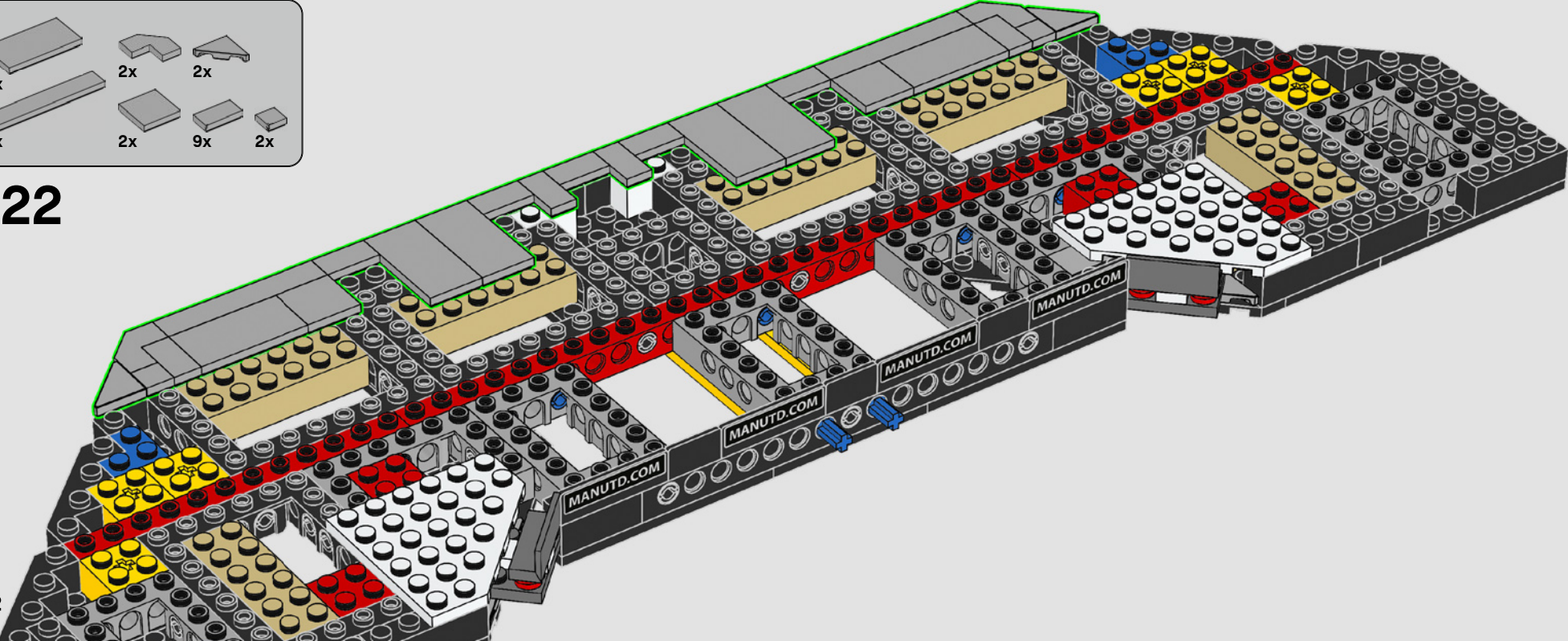


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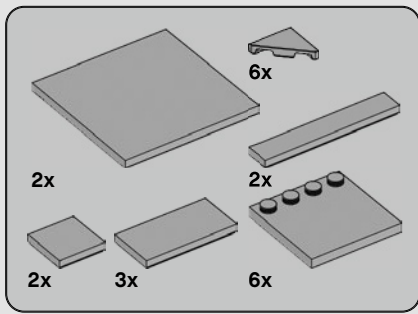




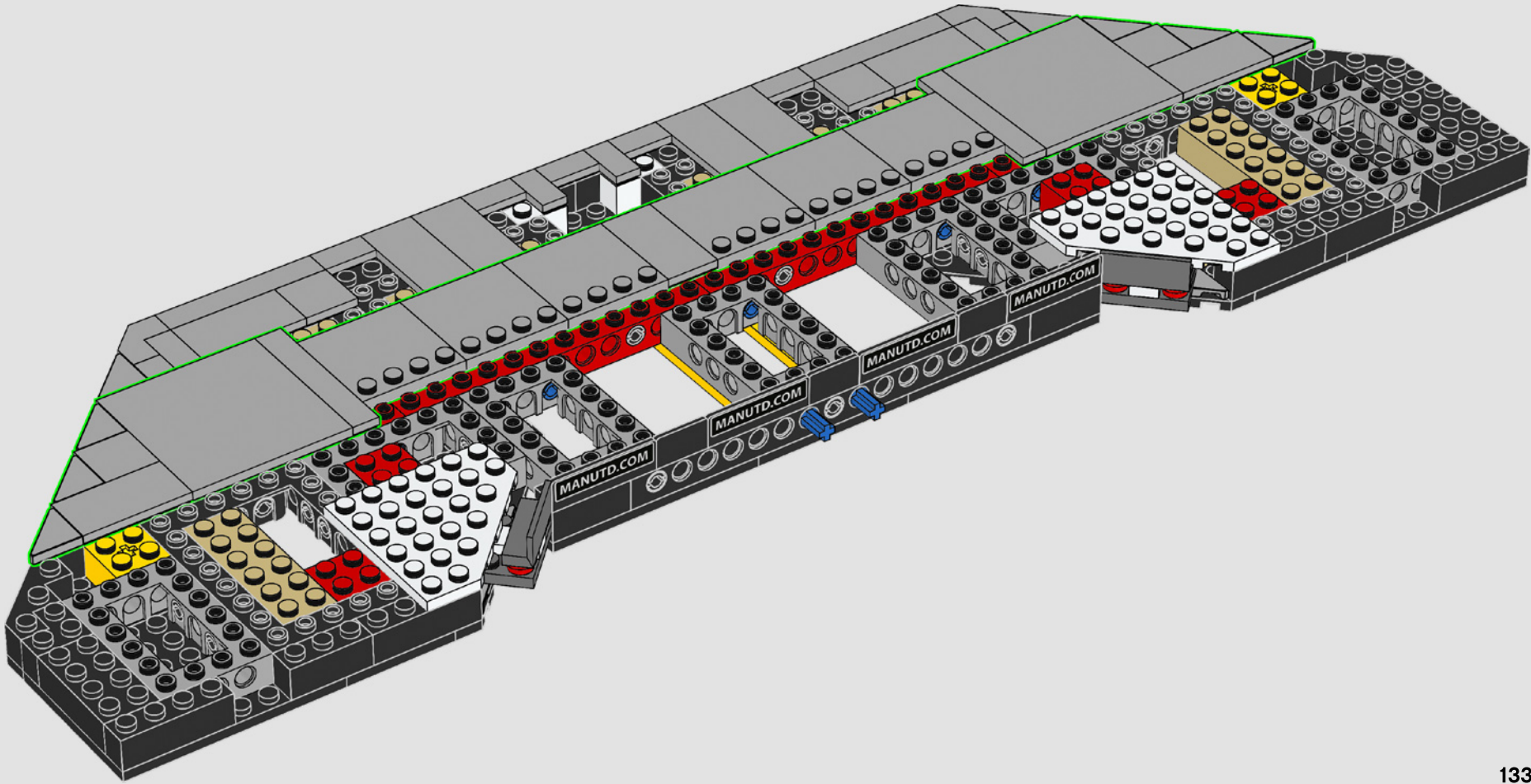
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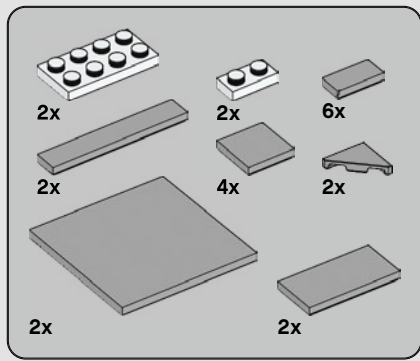




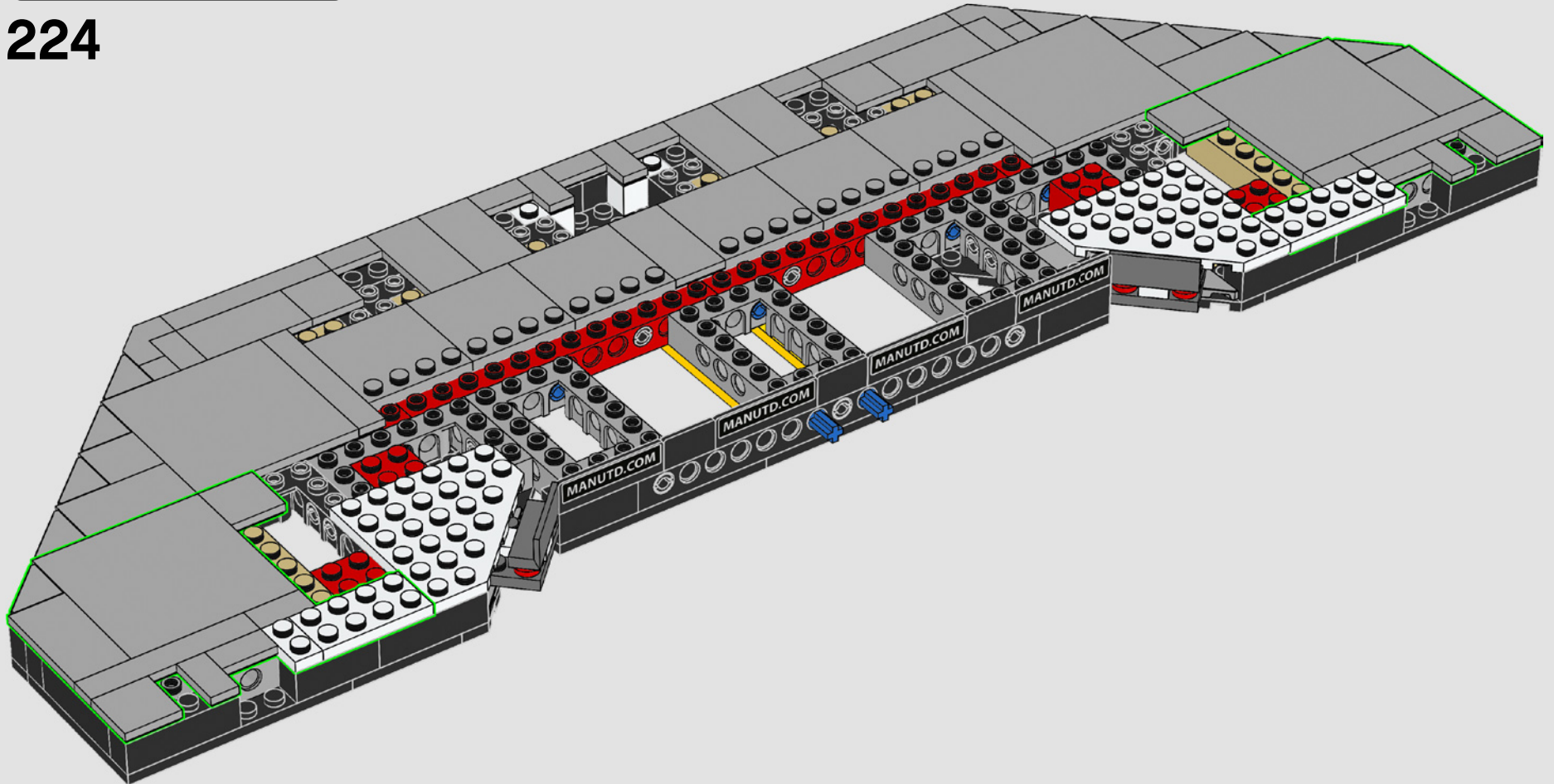
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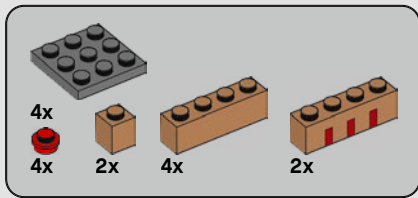




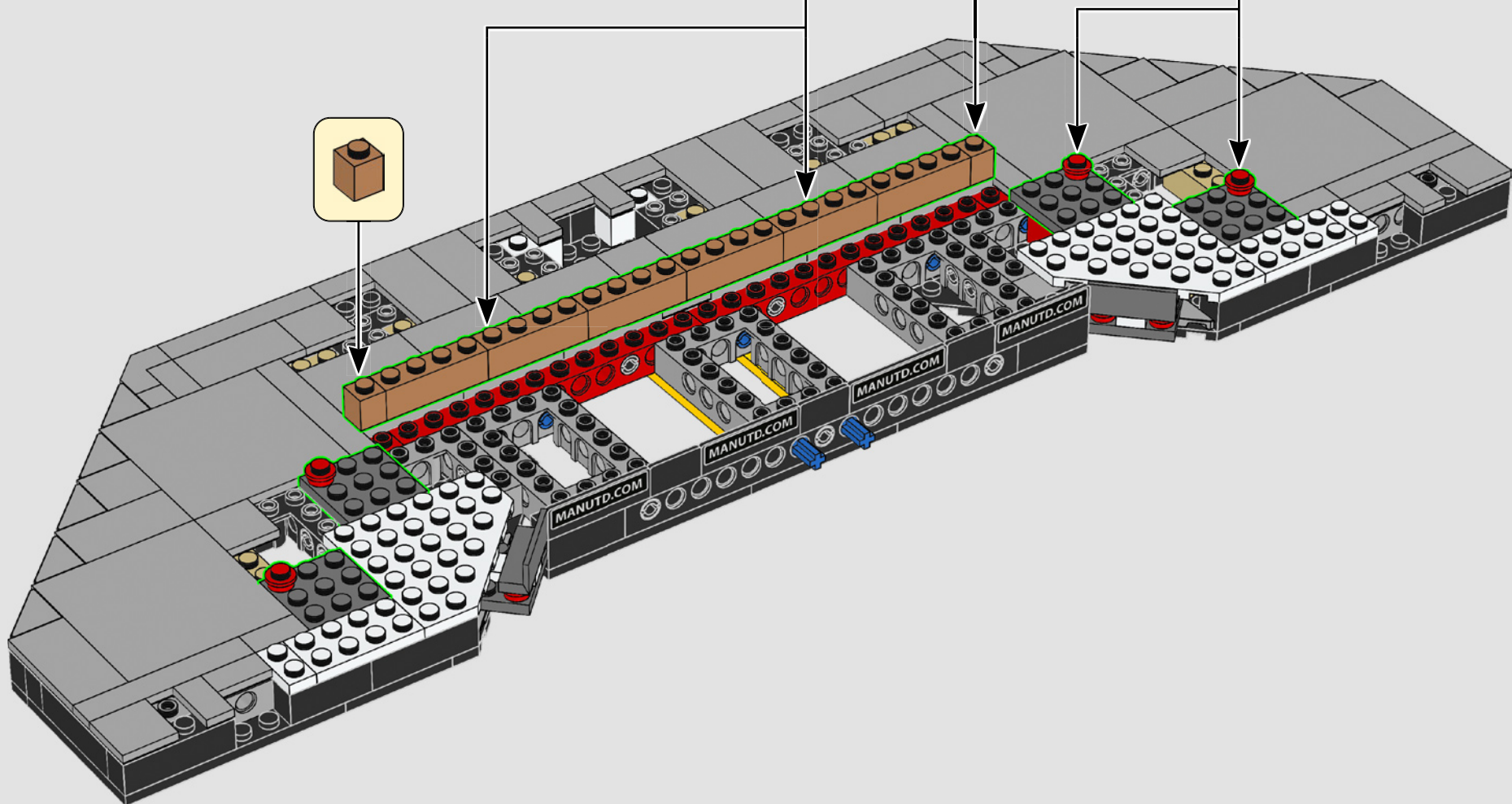
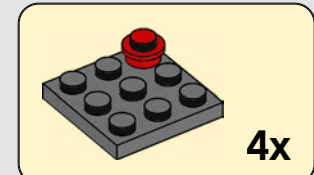
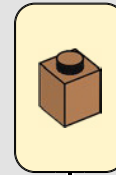
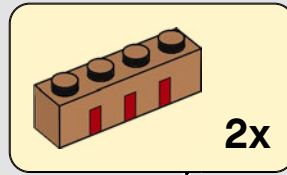


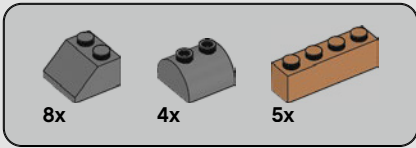
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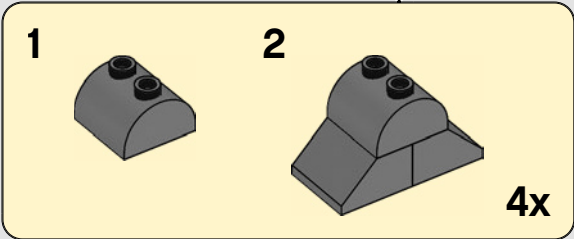
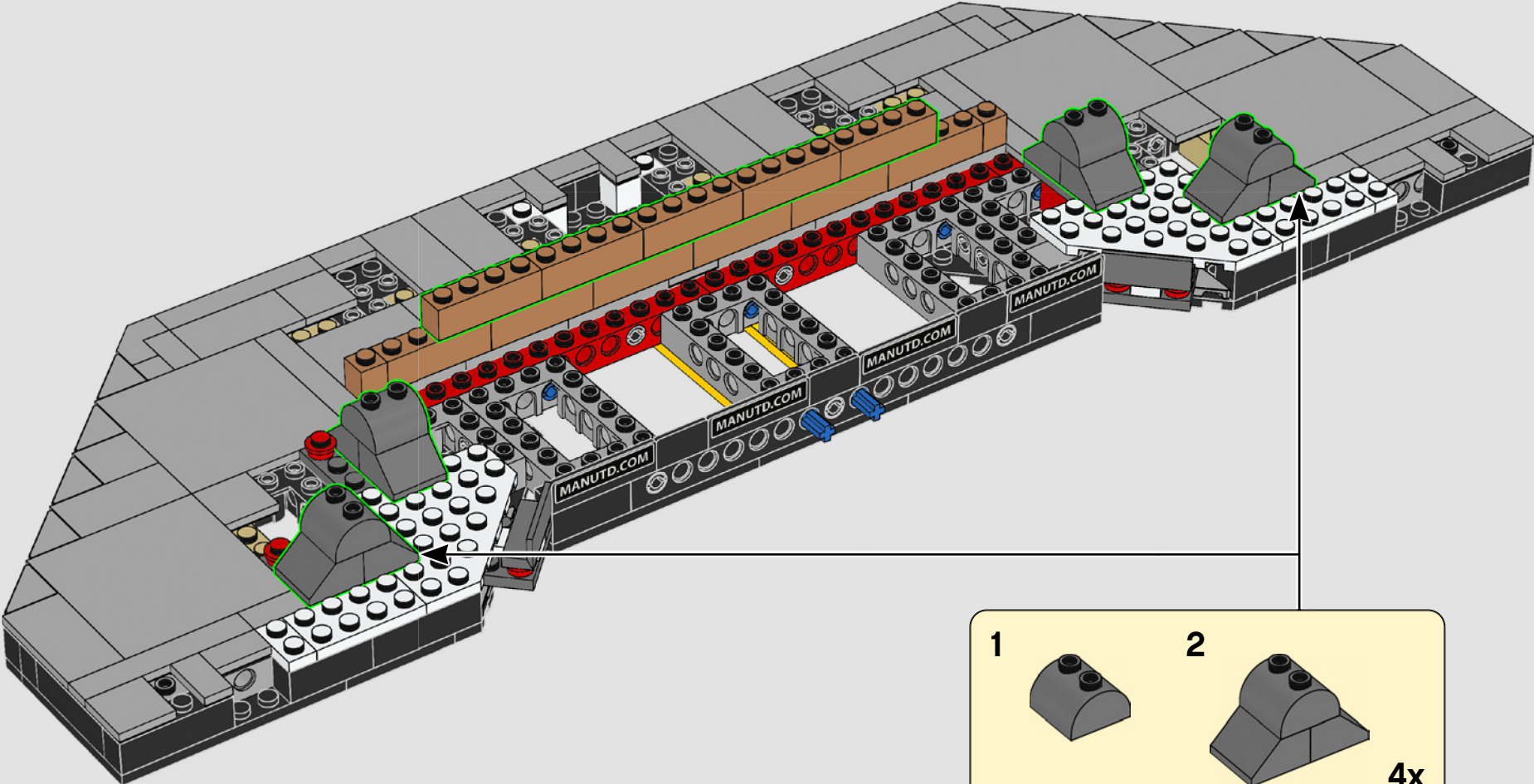


225

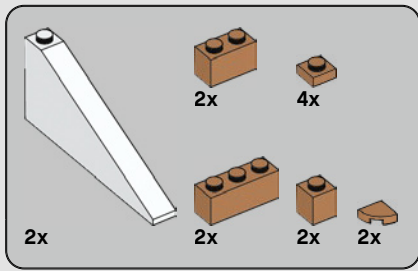




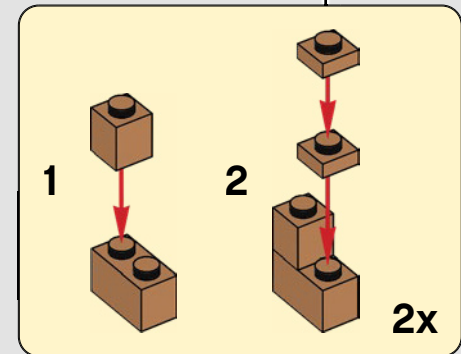
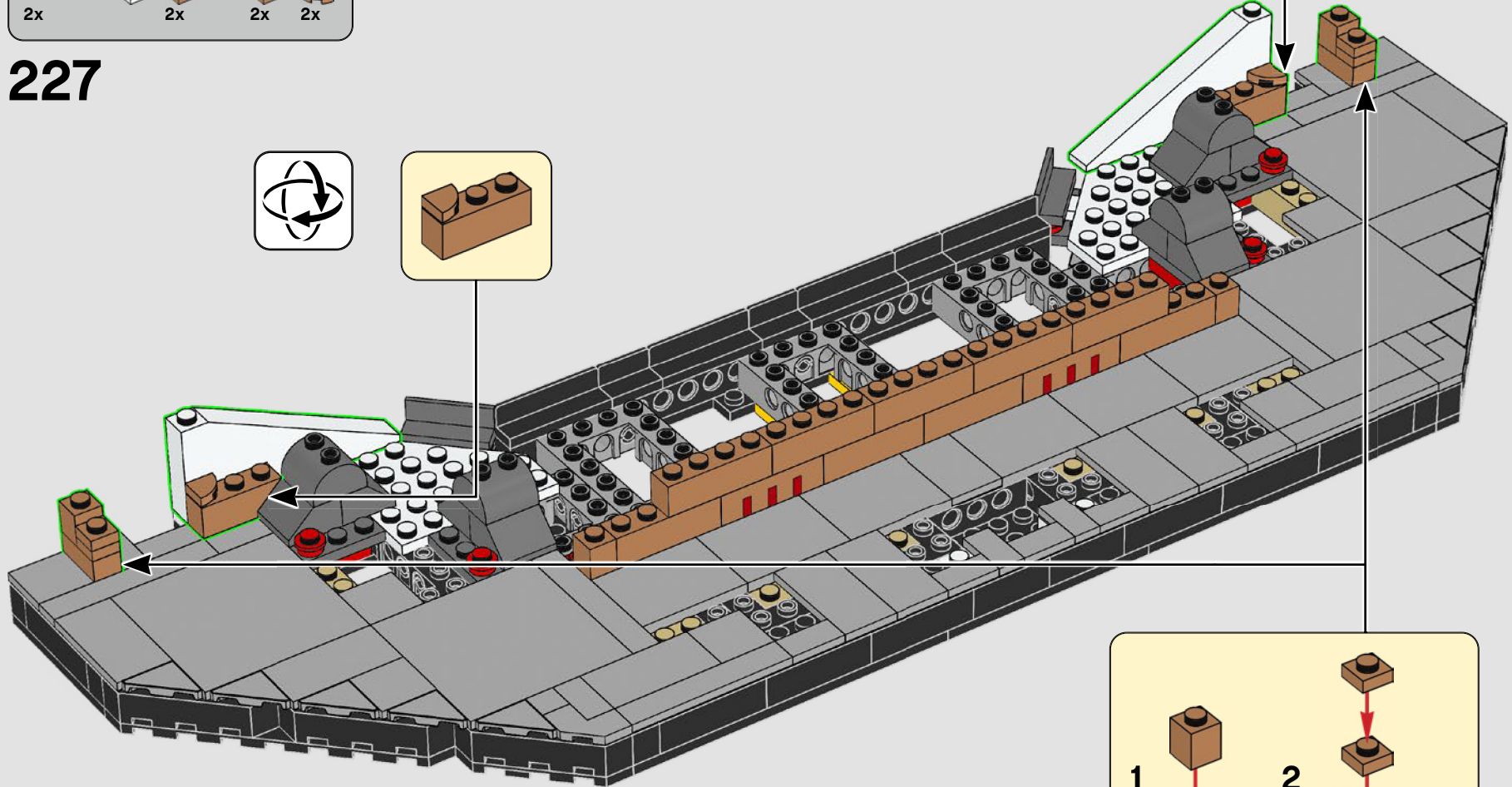
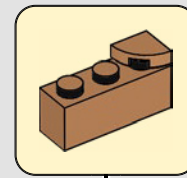
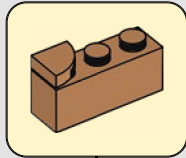
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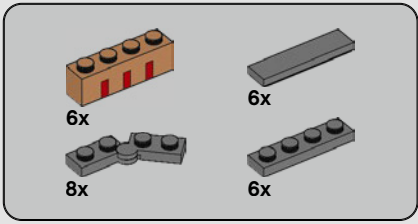






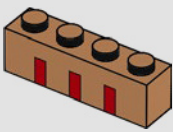
227



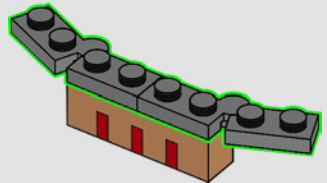


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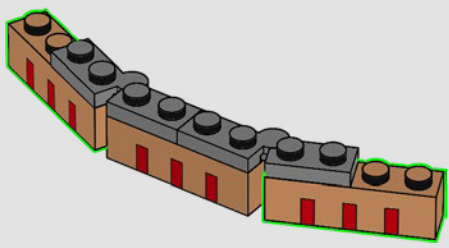
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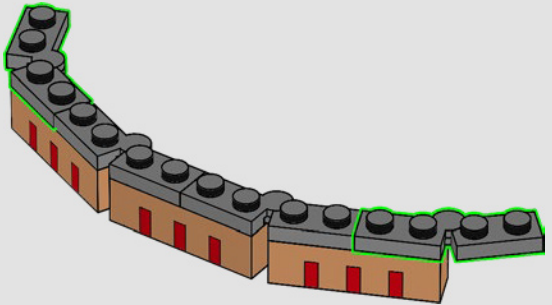
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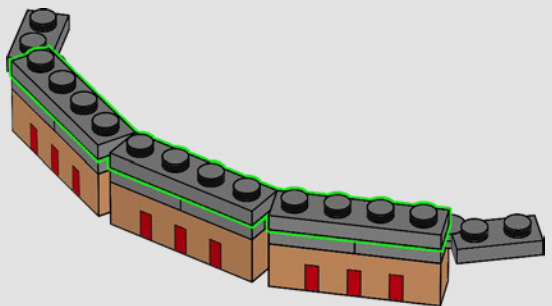
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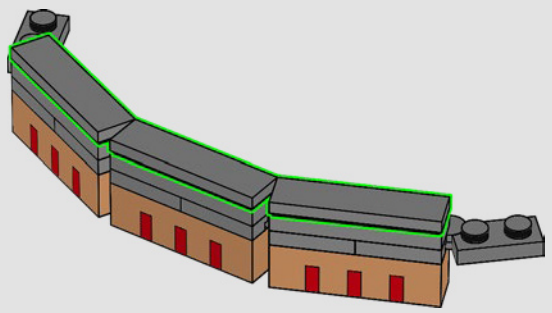
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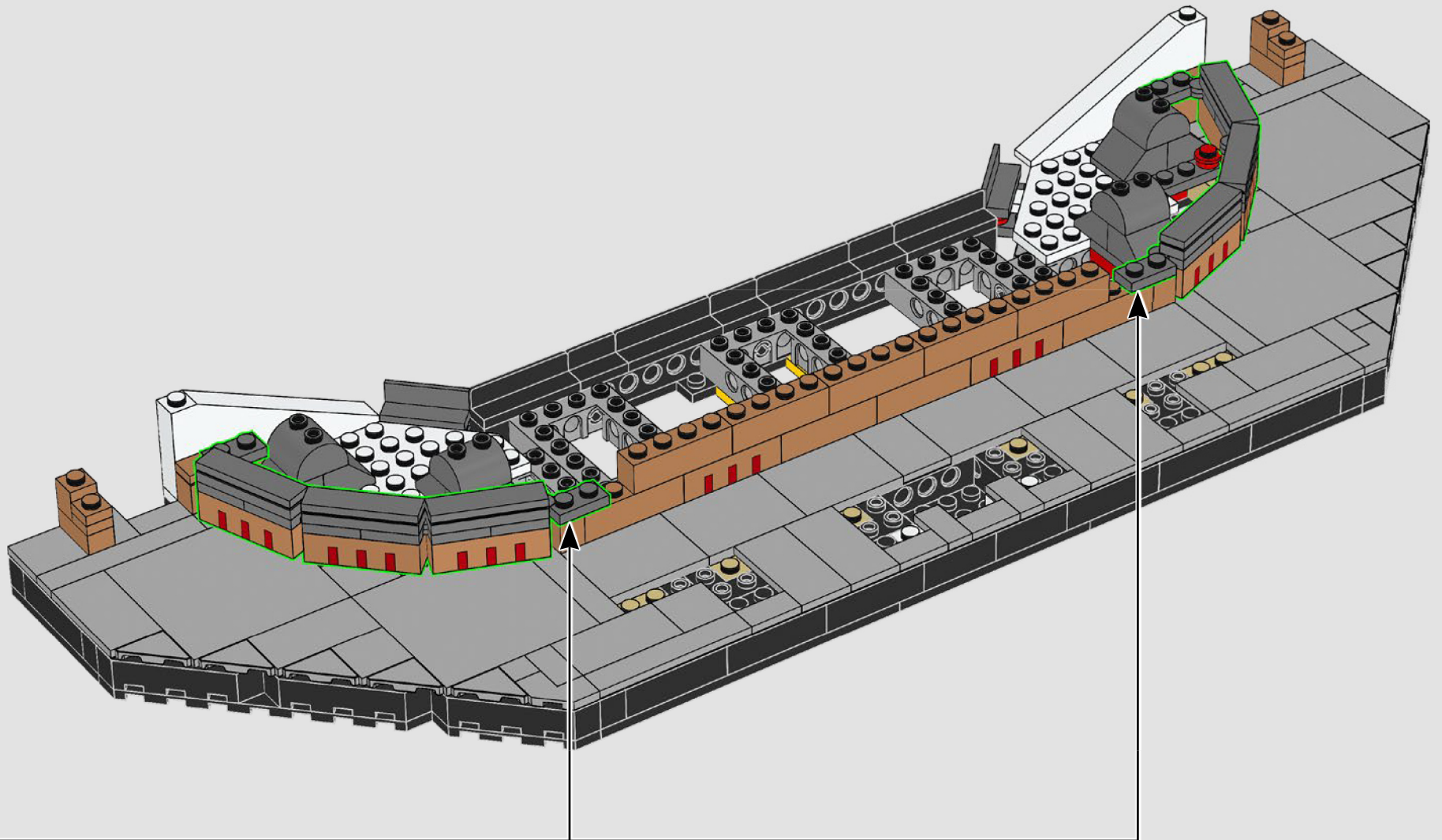
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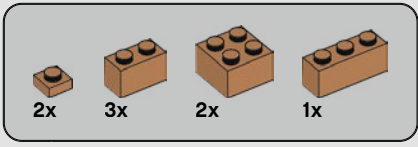
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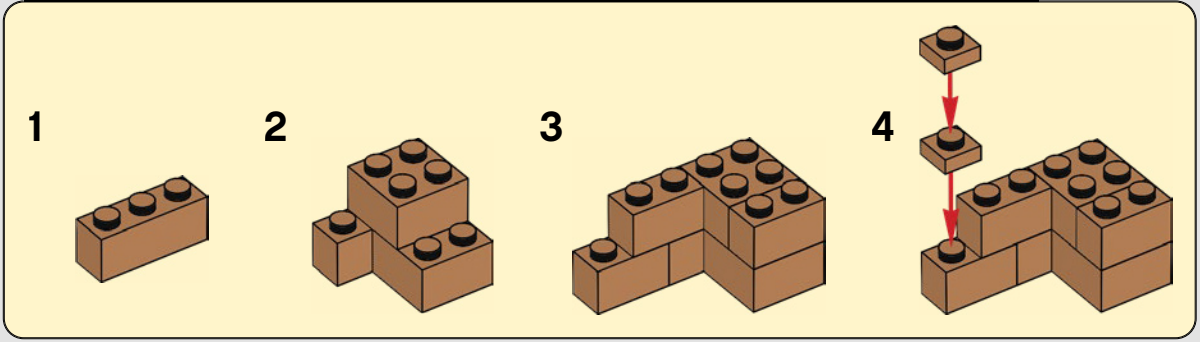
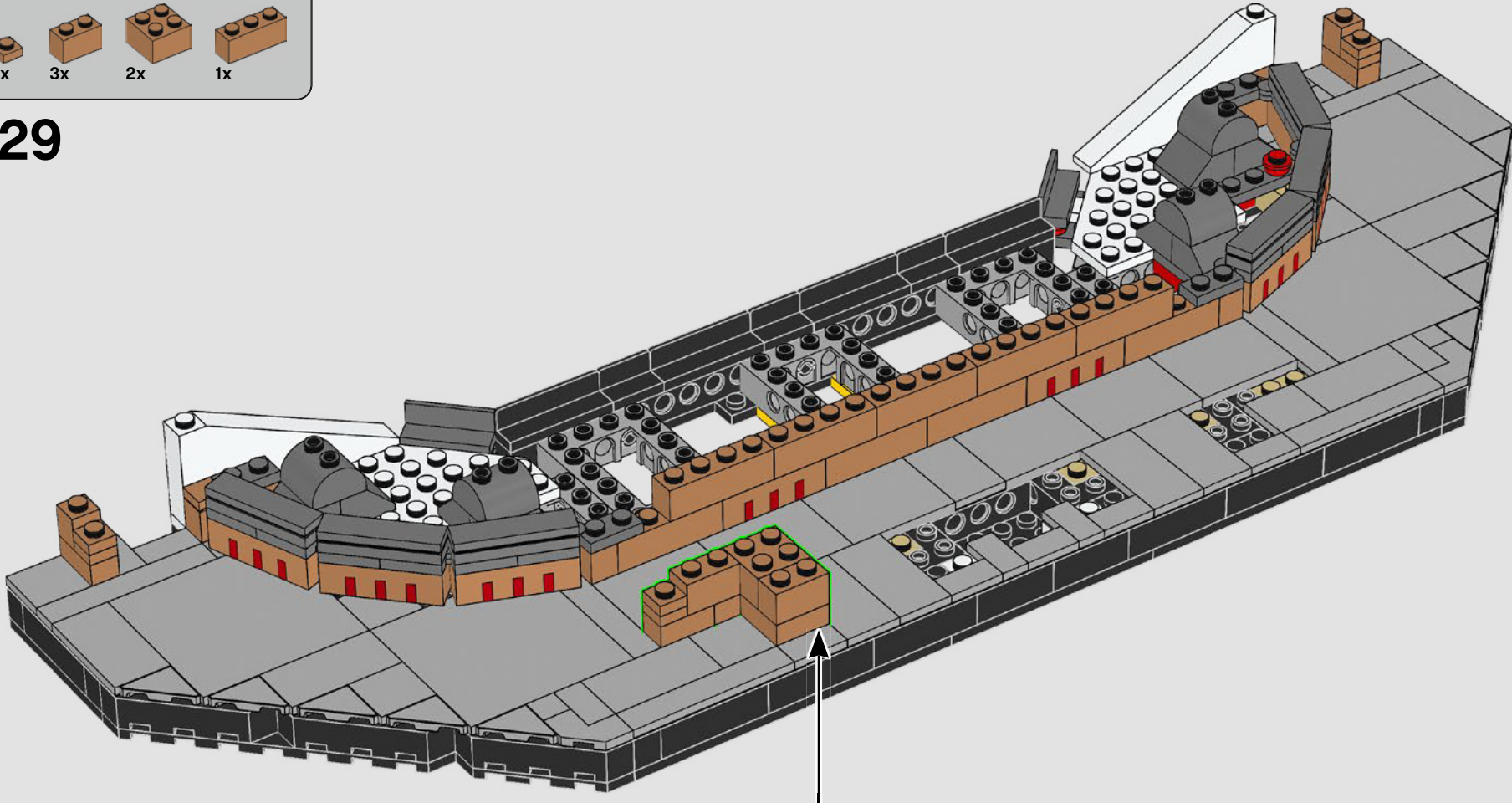
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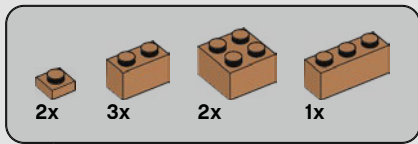




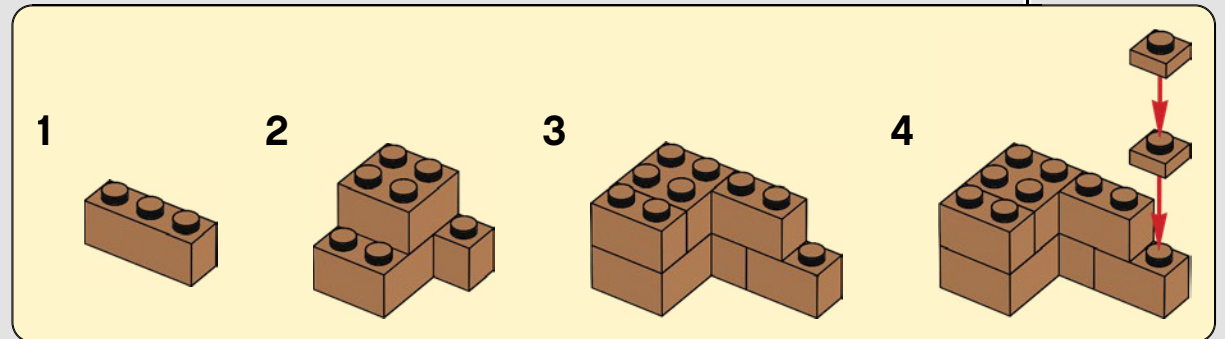
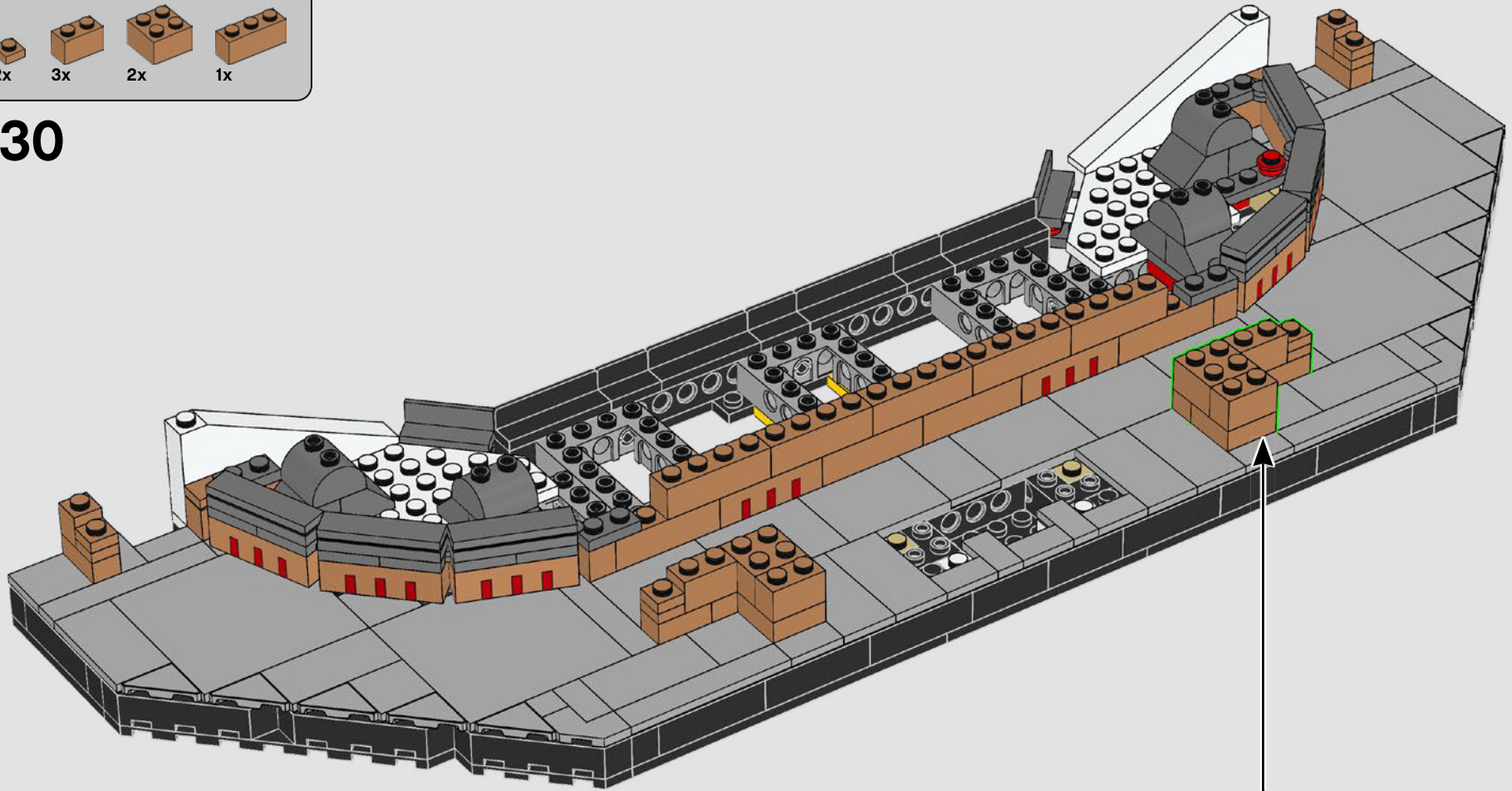


229

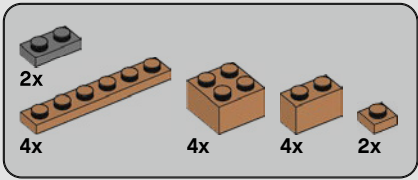




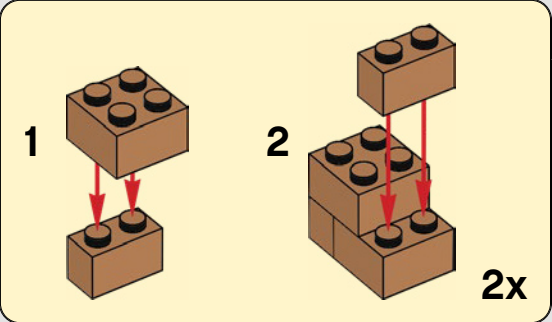
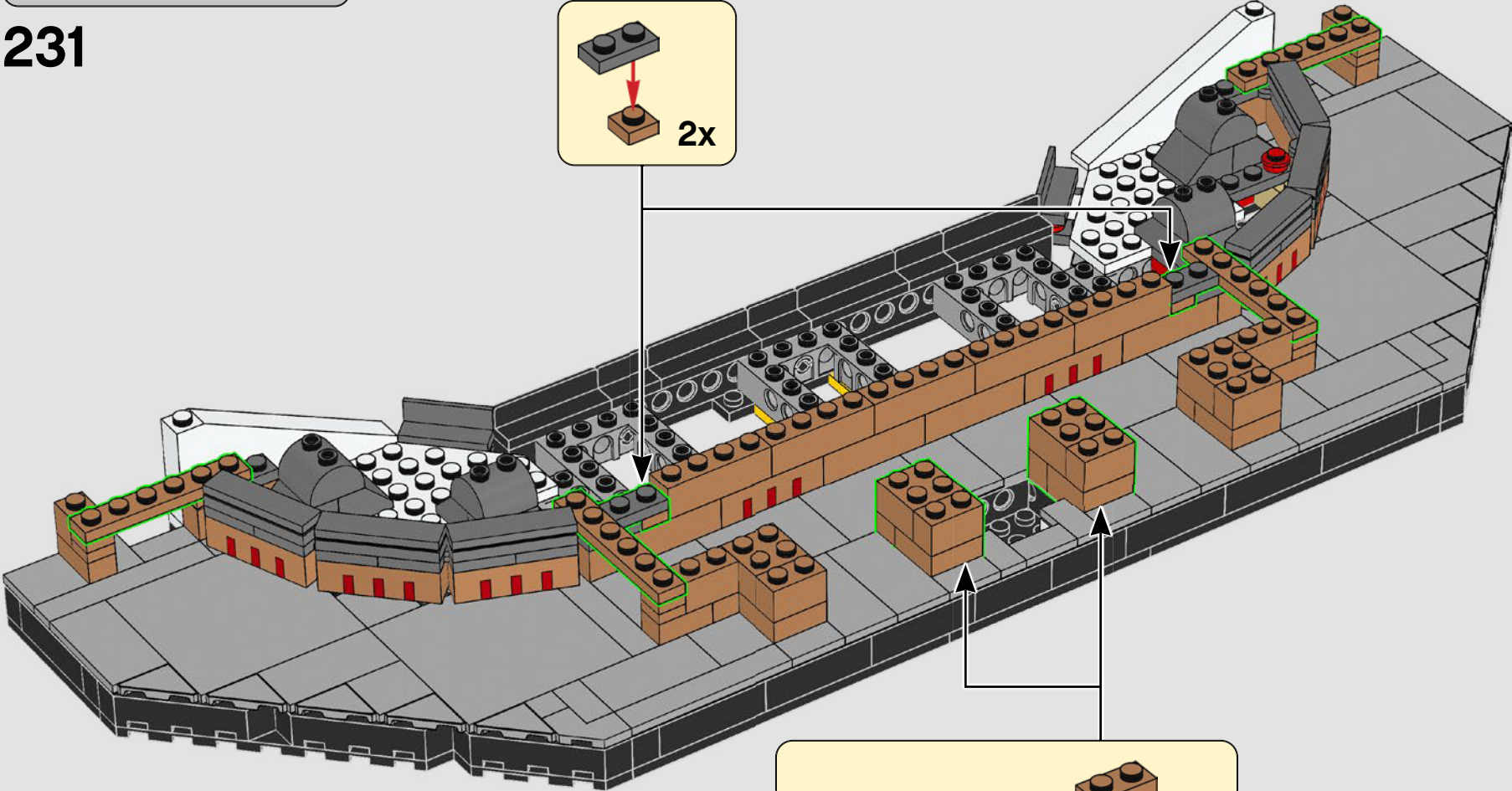
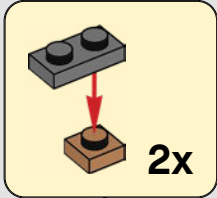
230



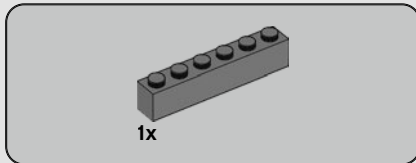
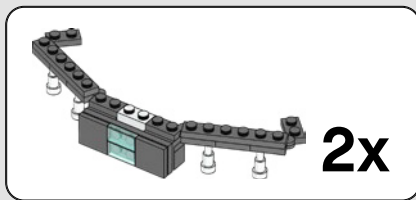




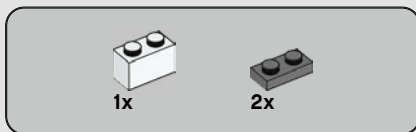
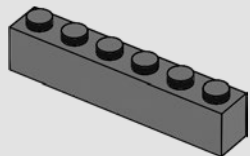
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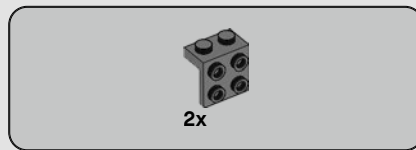
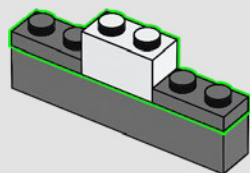




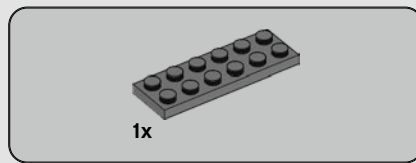
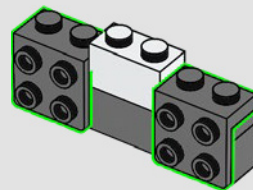
232



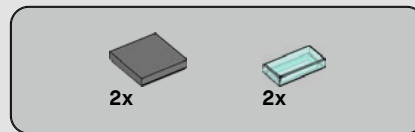
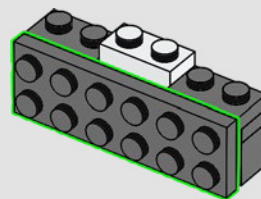
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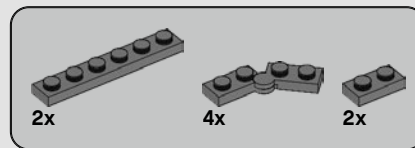
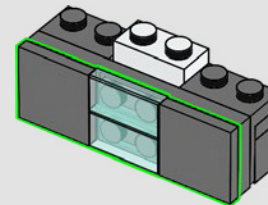
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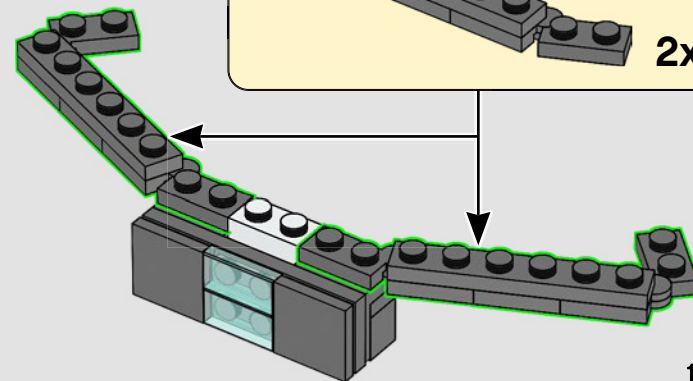
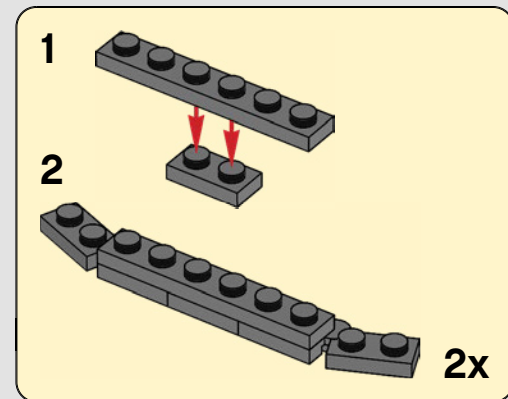
235



236



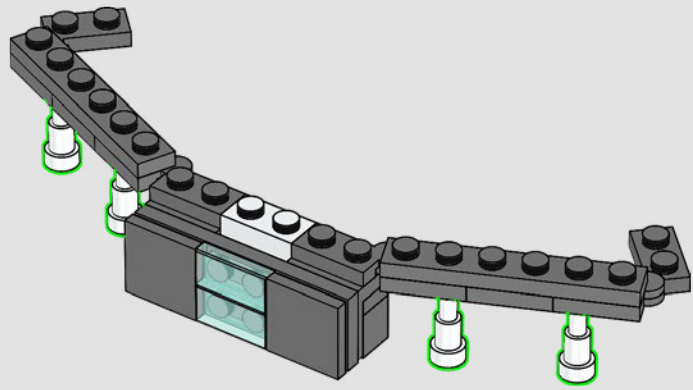
237





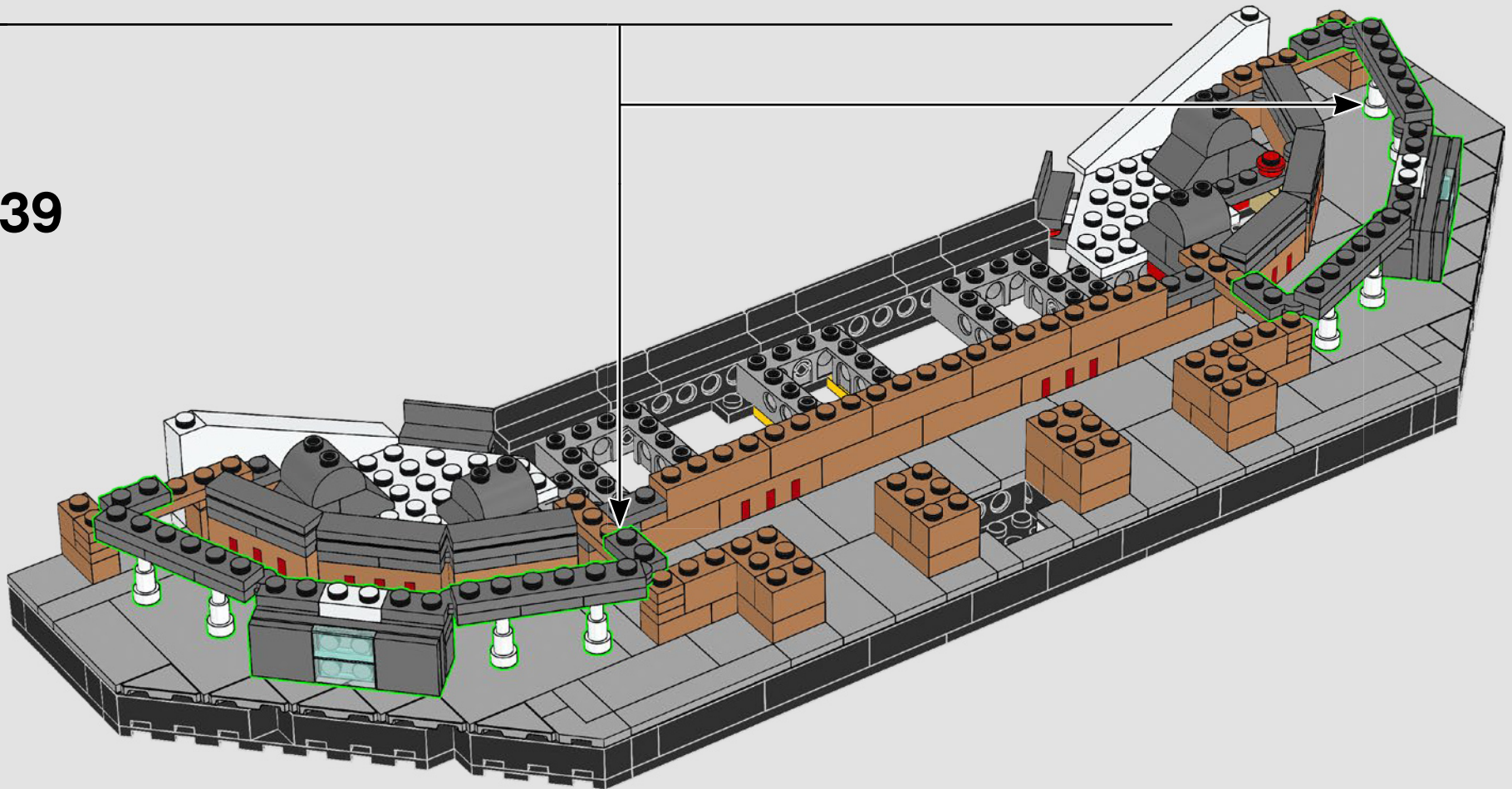
4x

238



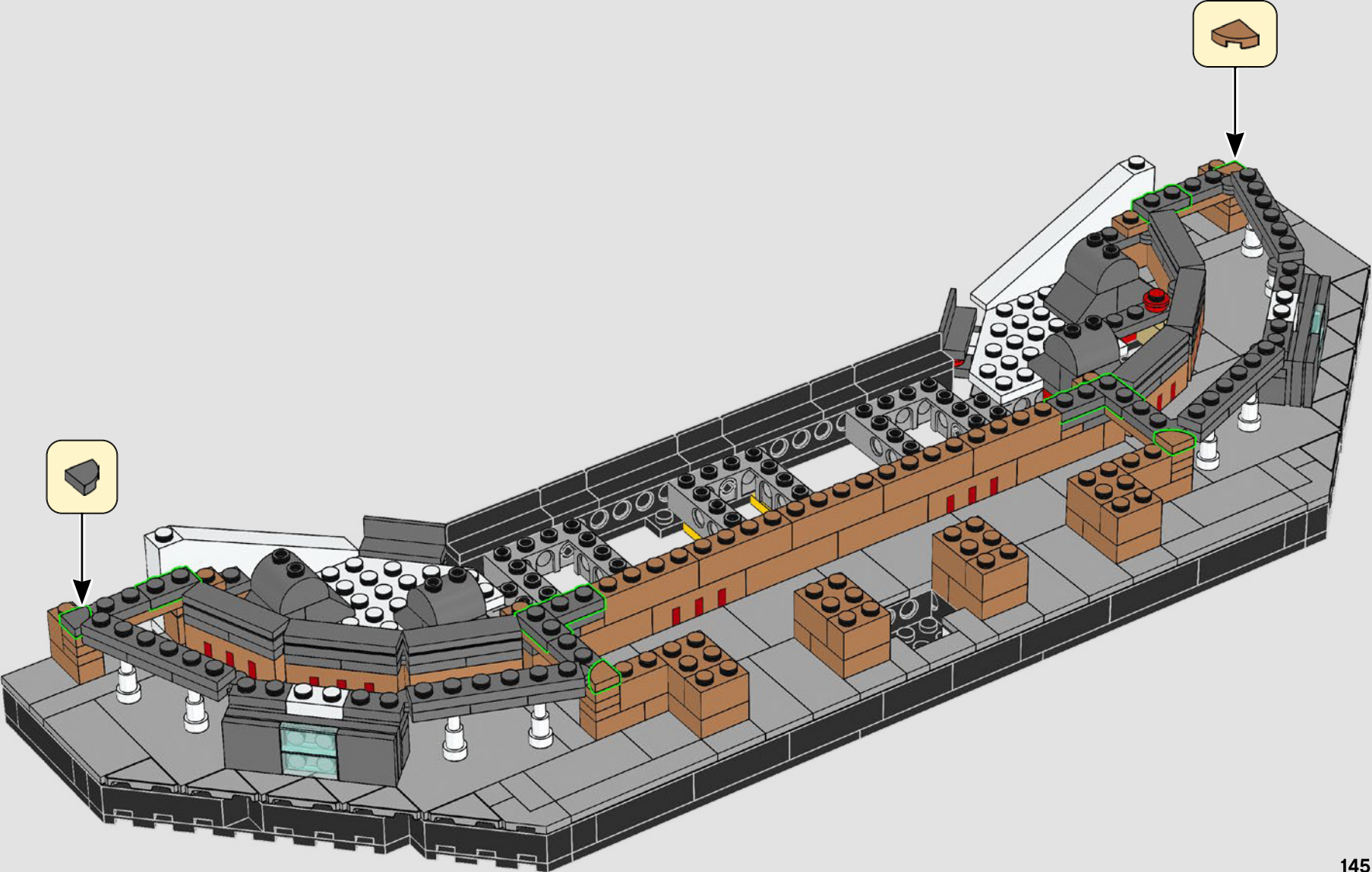
2x

239

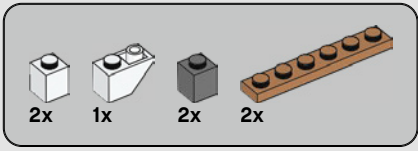


6x 1x 3x

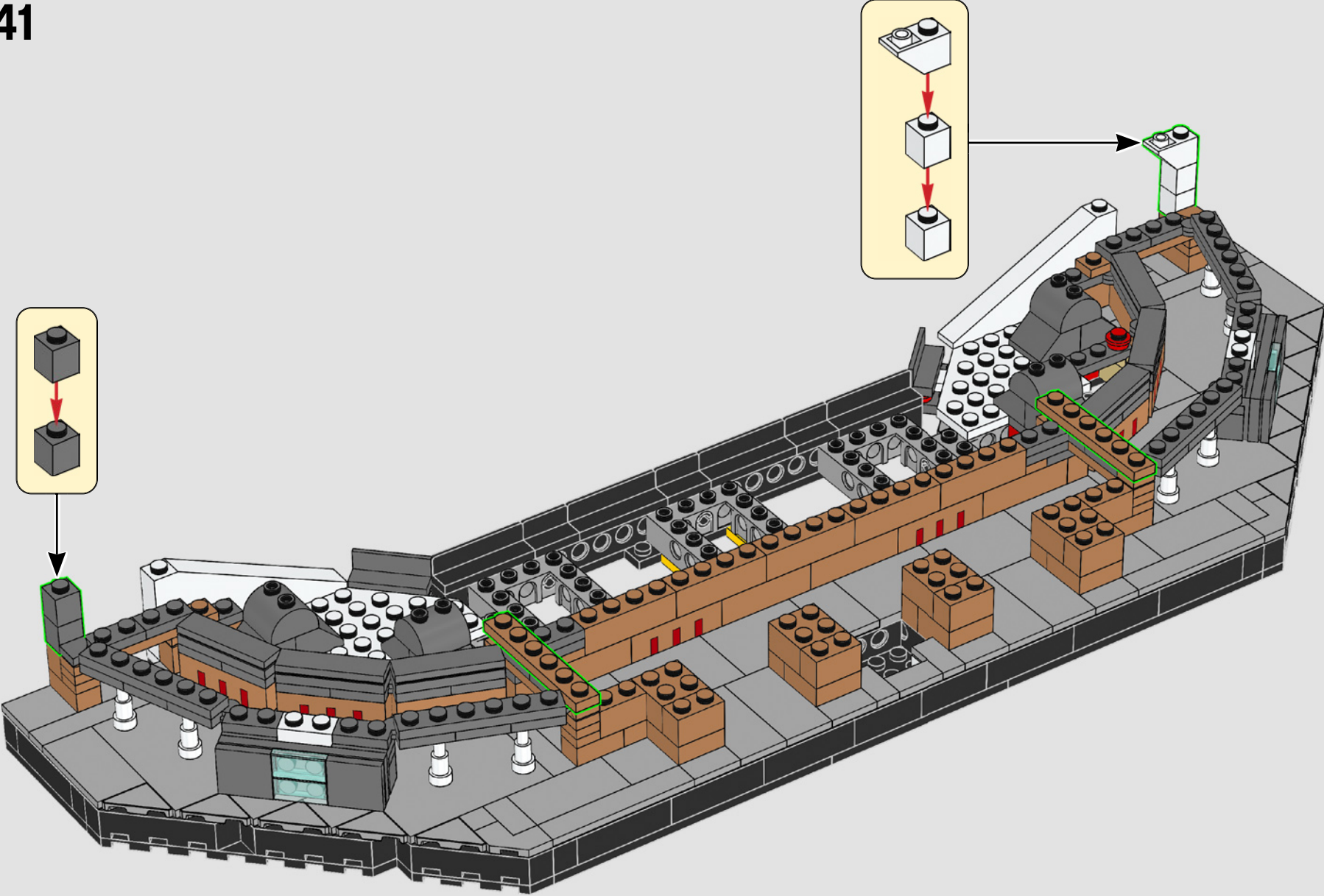
240

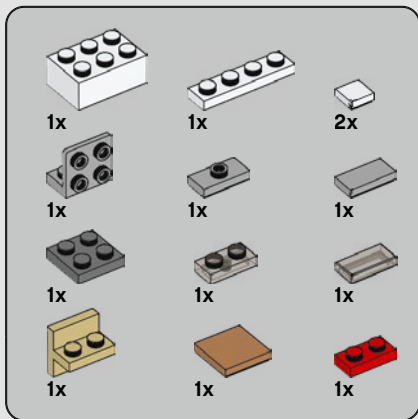




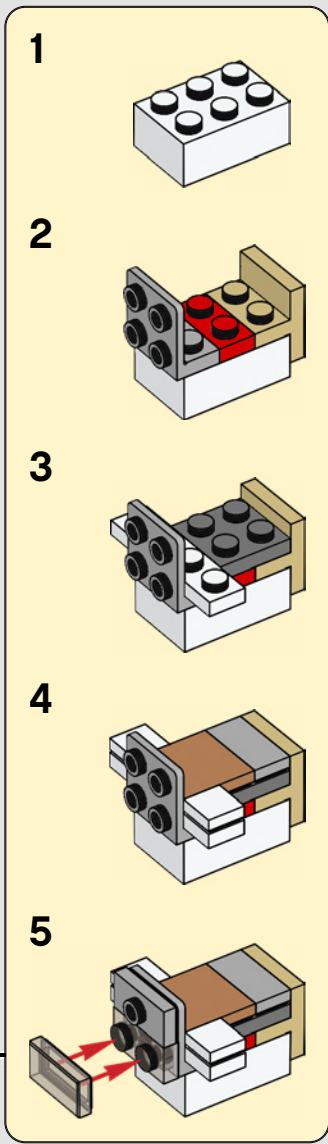
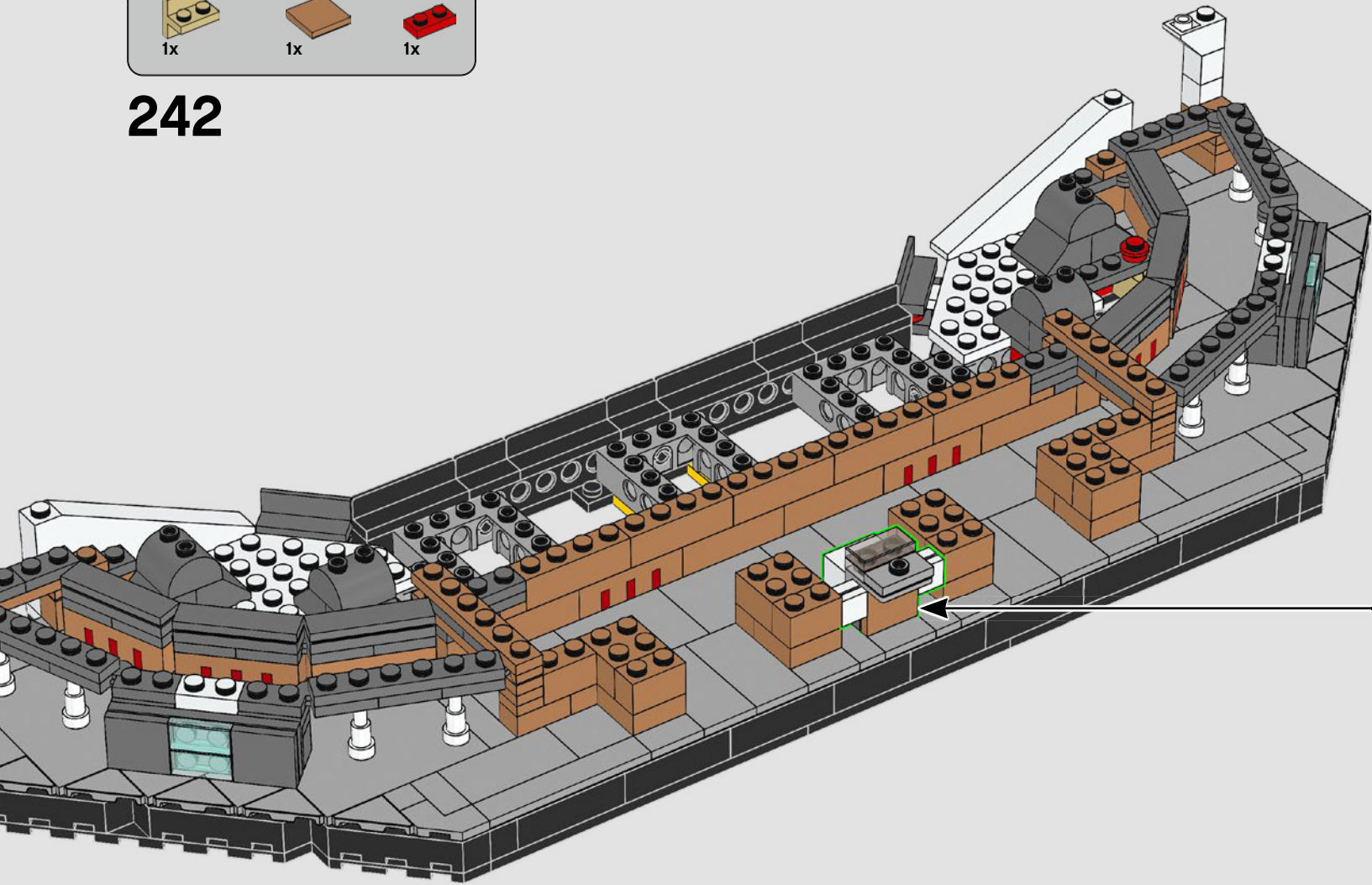


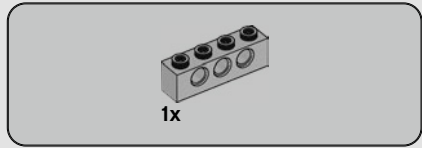
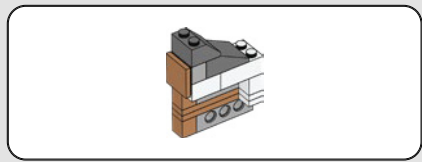
241



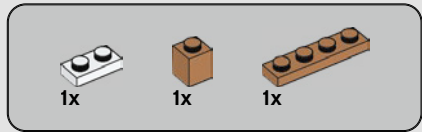
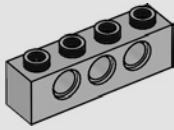


242

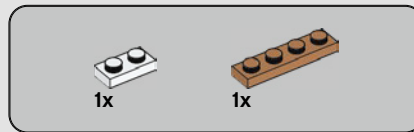
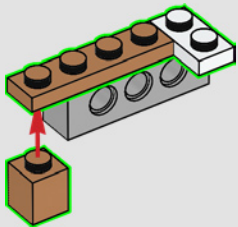




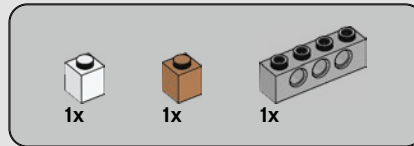
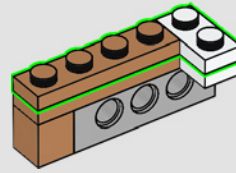
243



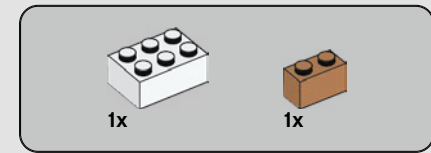
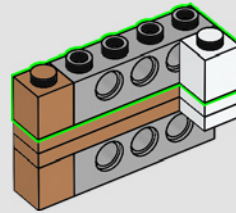
244



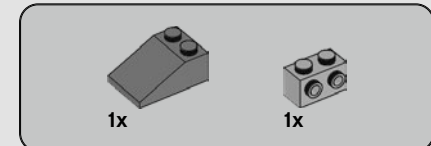
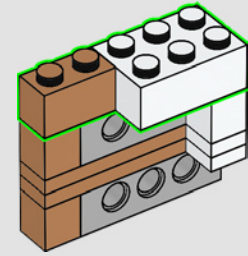
245



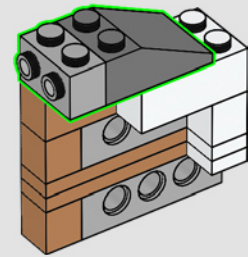
246



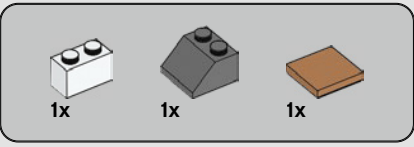
247



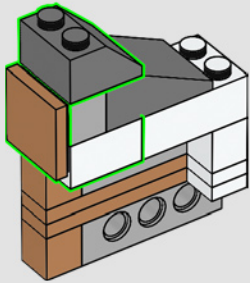
248



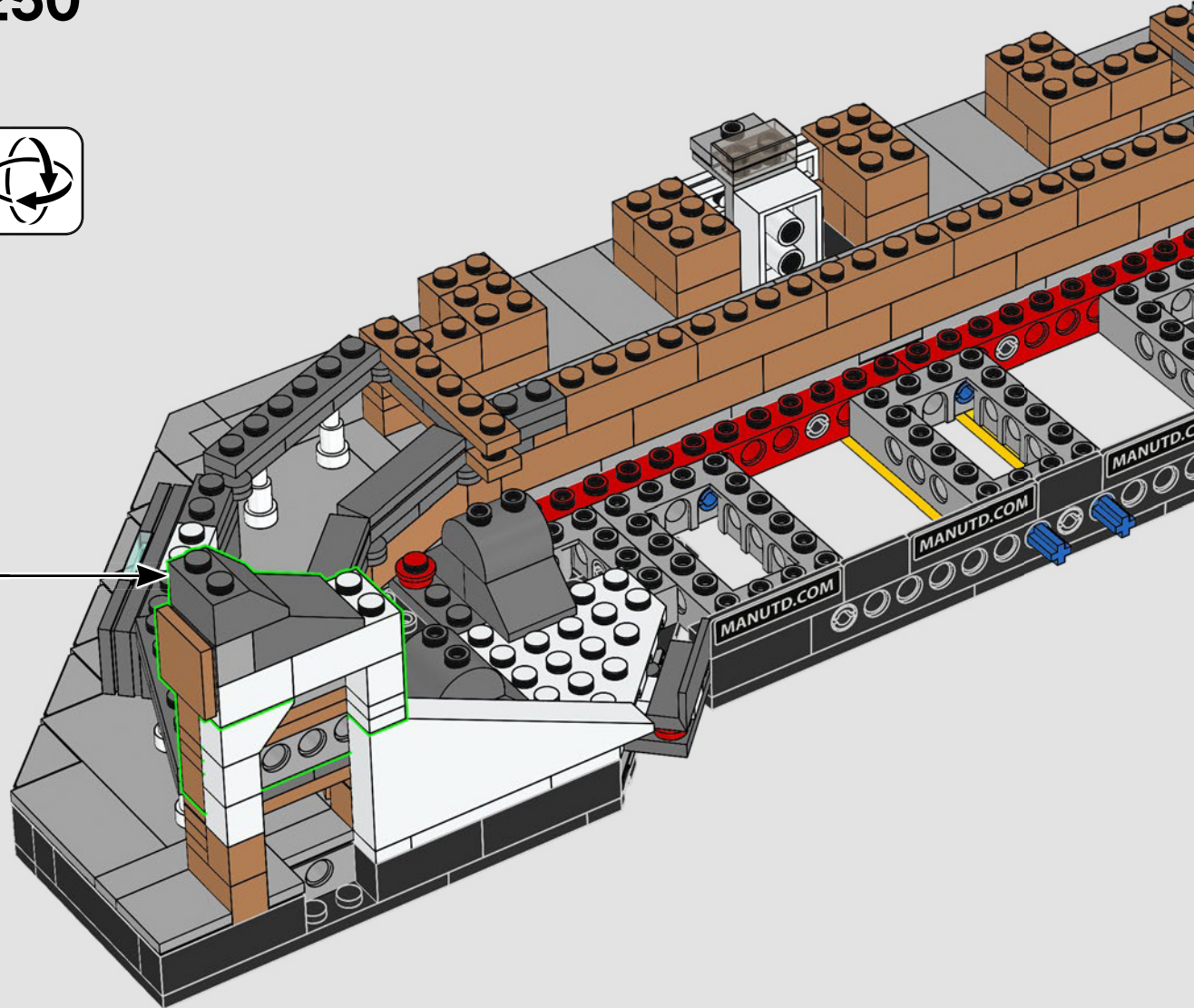


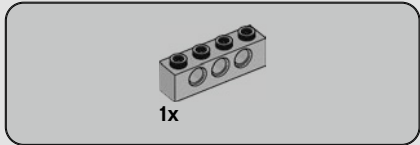
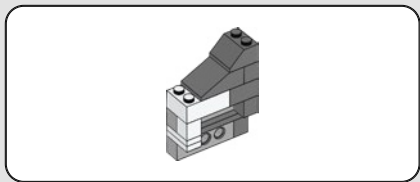


249

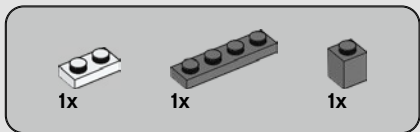
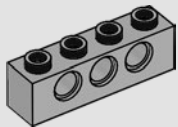


250

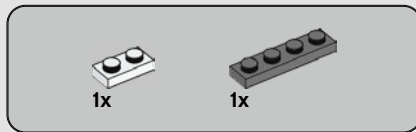
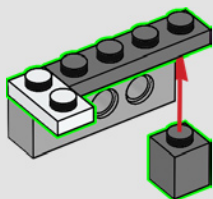




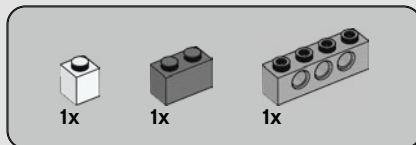
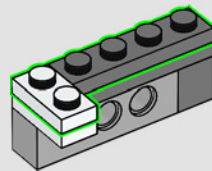
251



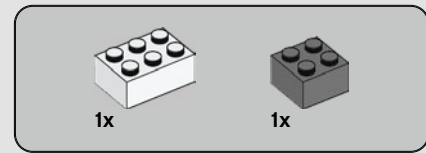
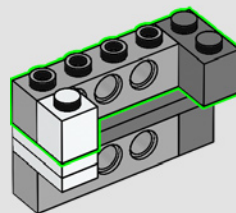
252



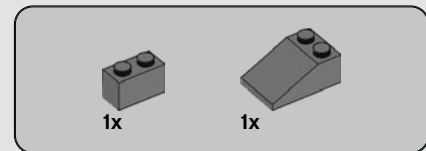
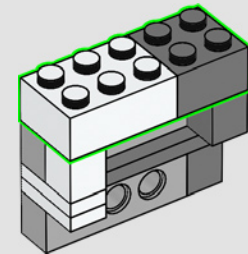
253



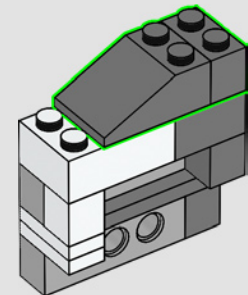
254

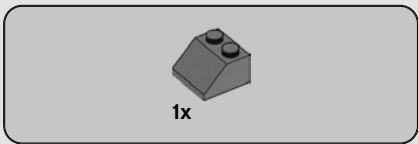


255

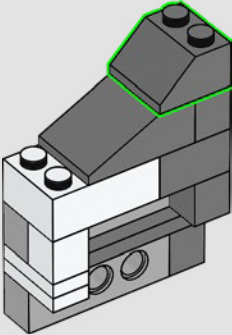


256

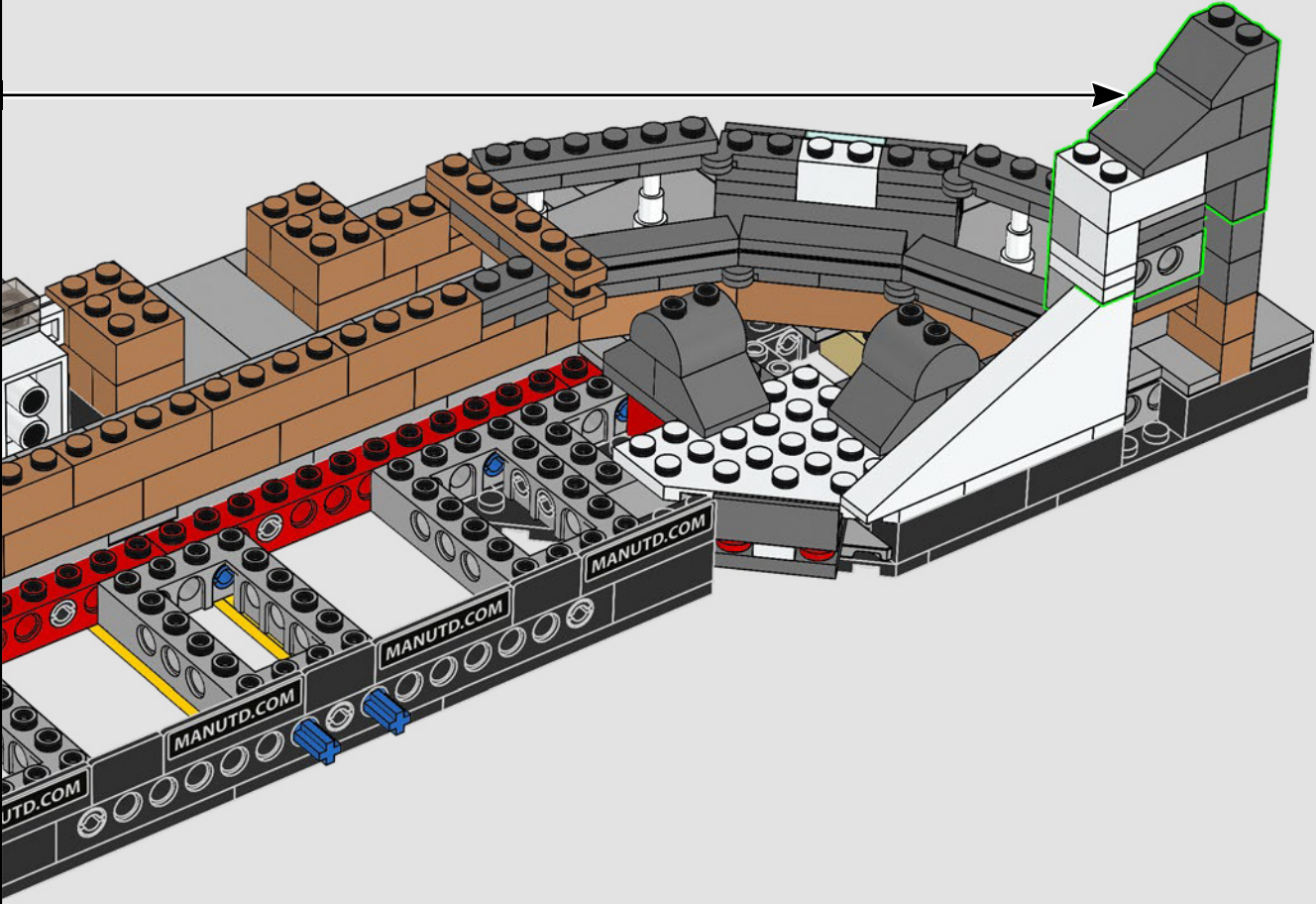




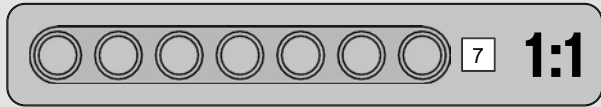
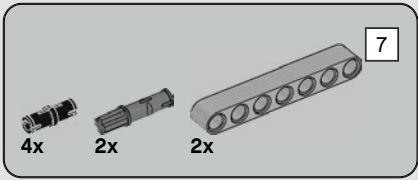
257



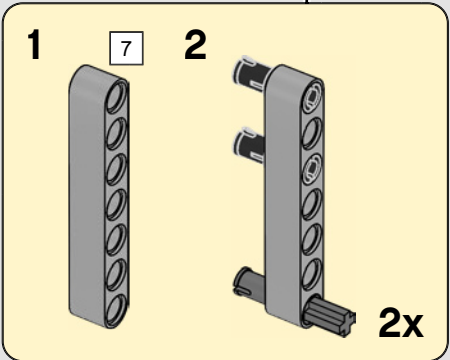
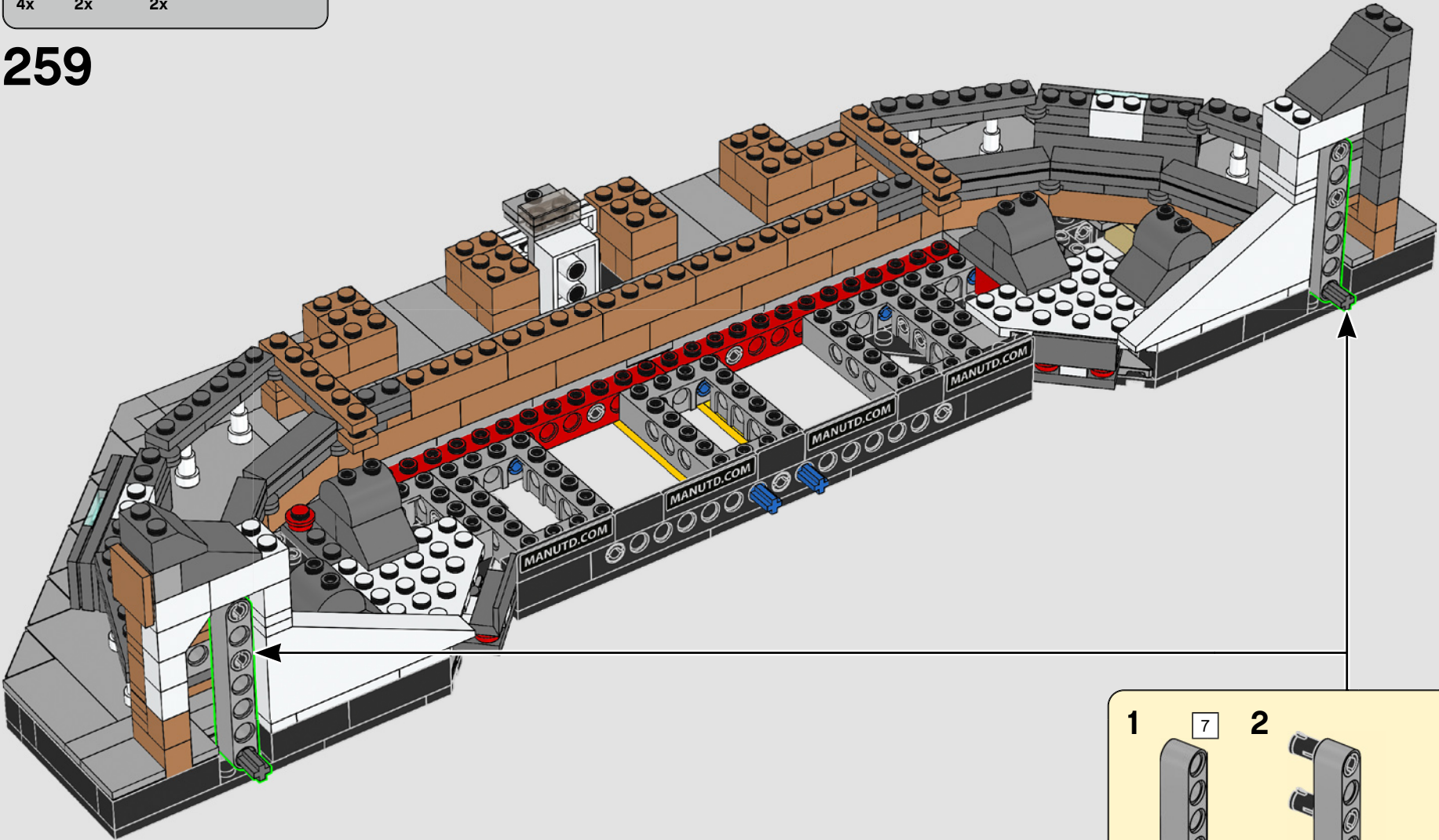
258



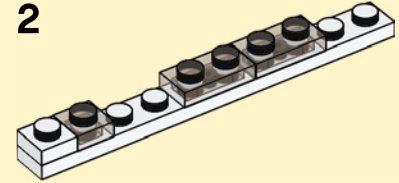
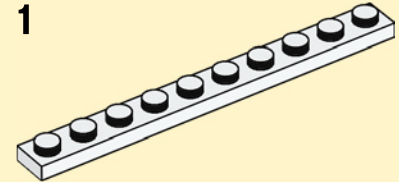
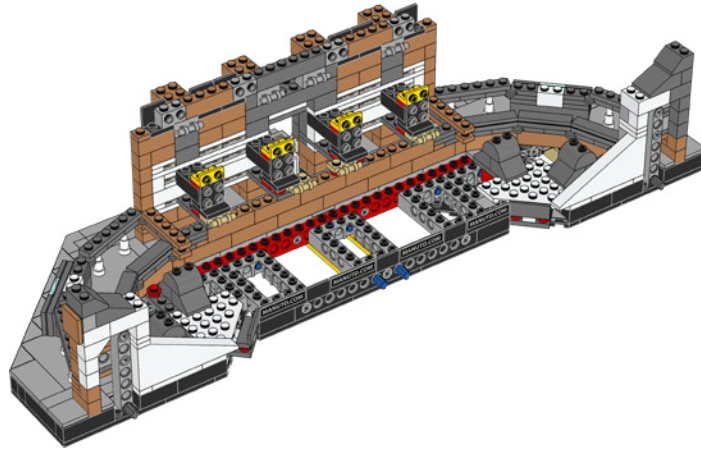
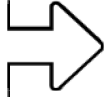




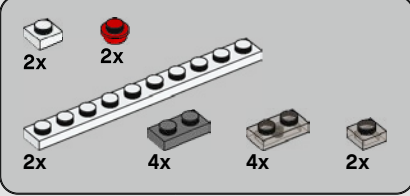
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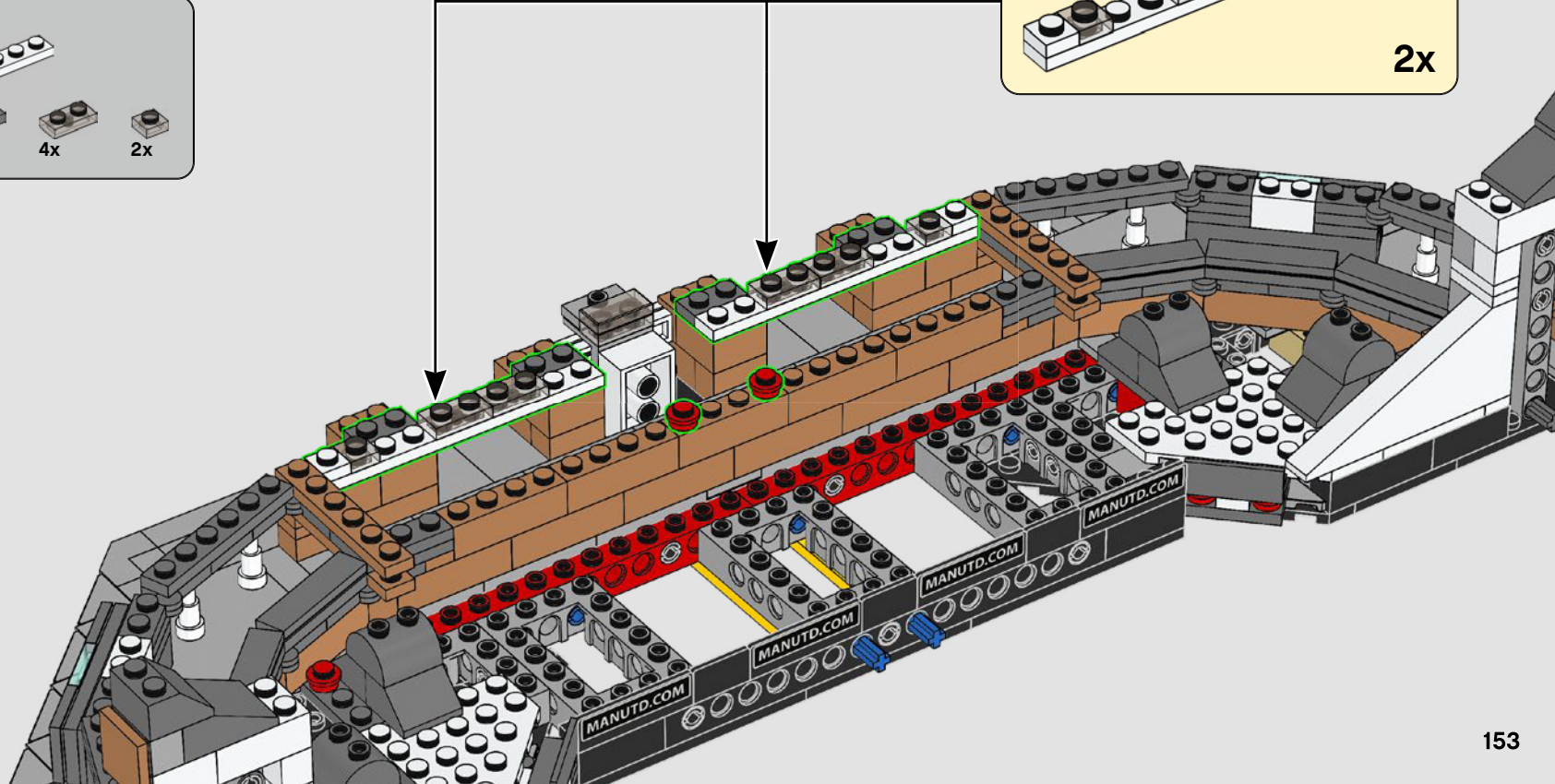
10



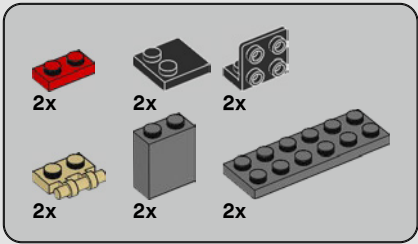
2x



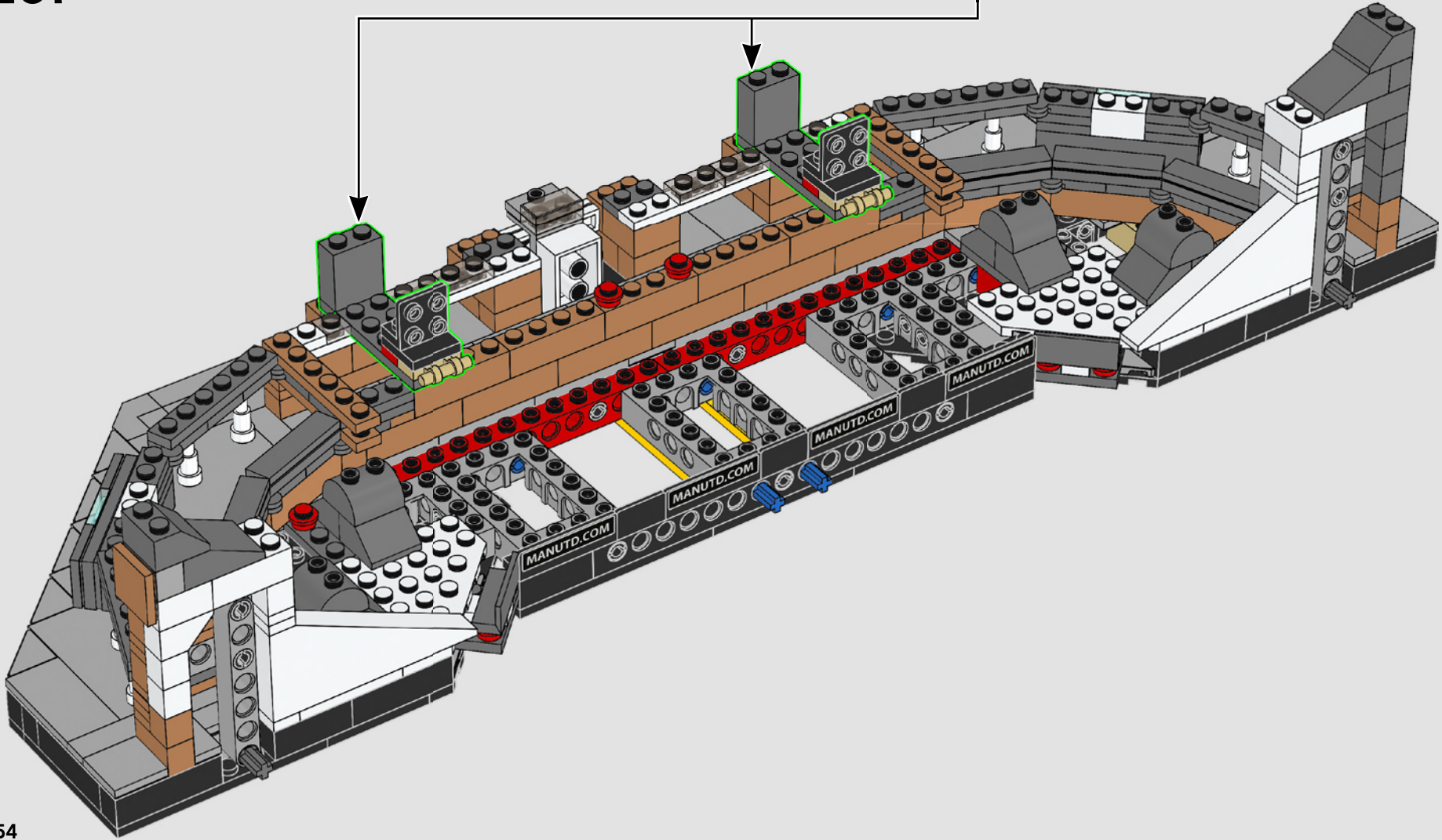
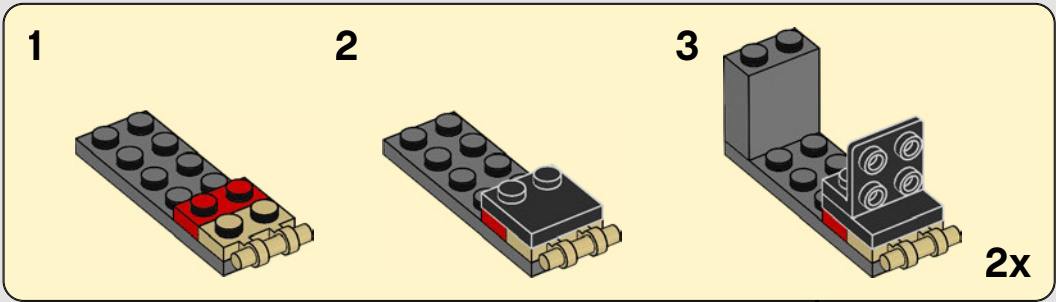
260



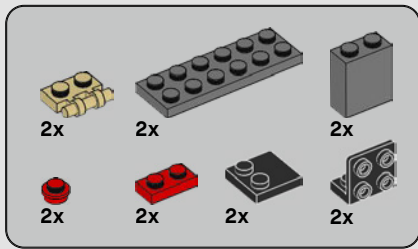




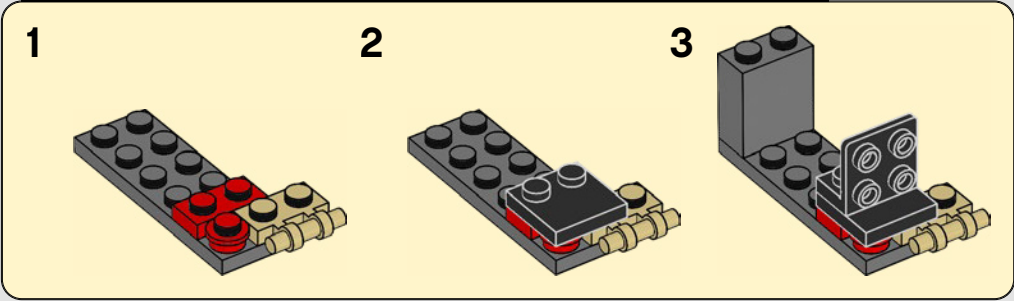
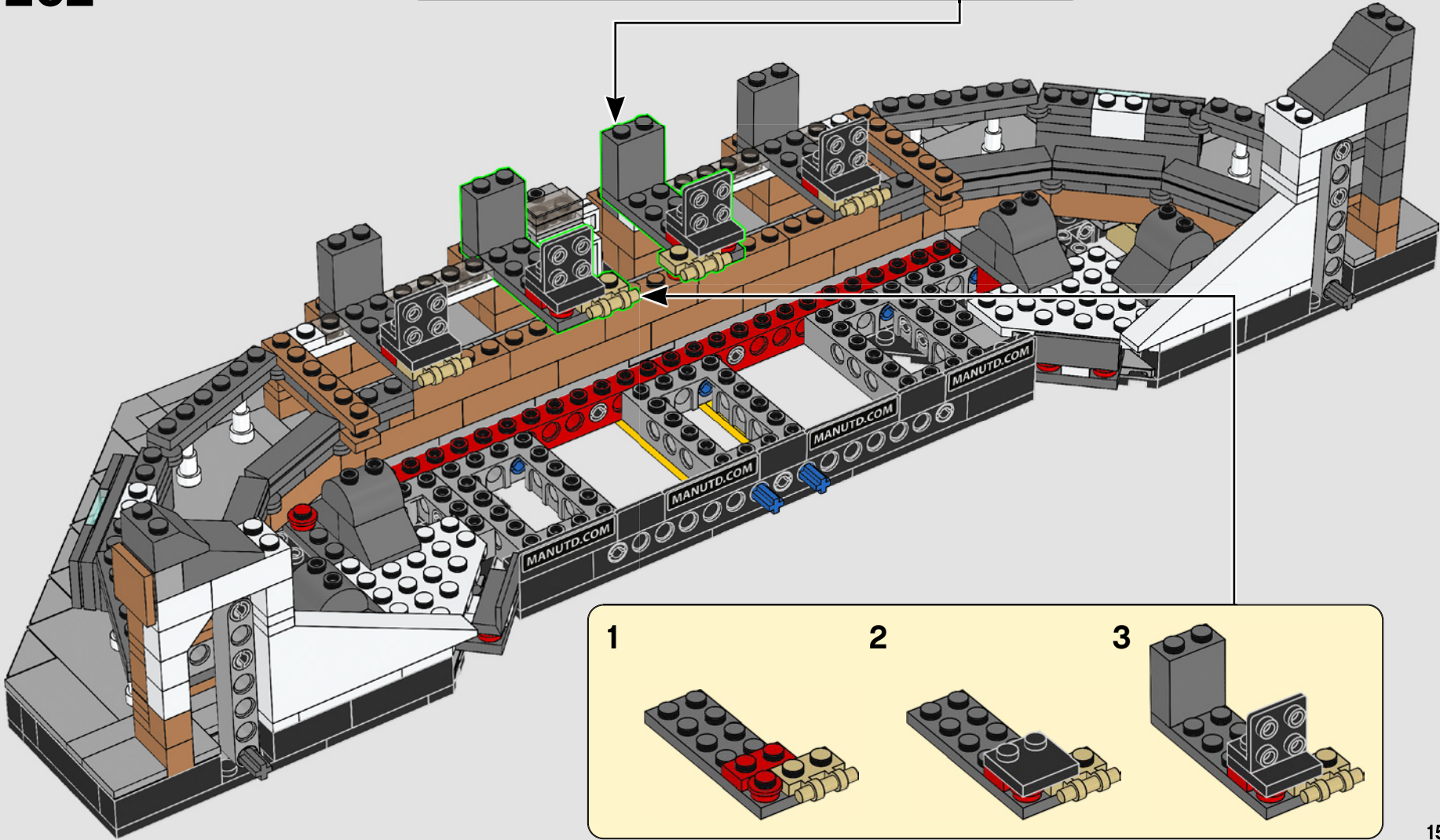
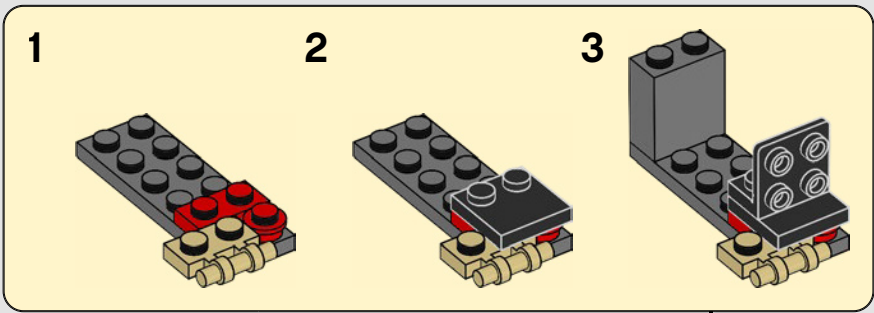
261

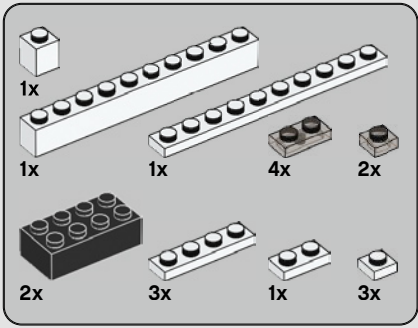






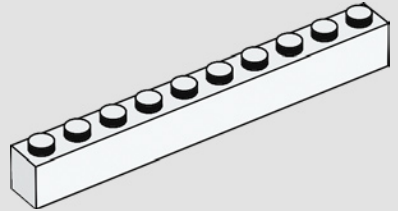
262



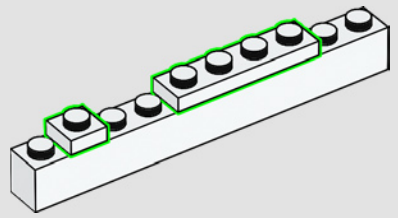


# 263

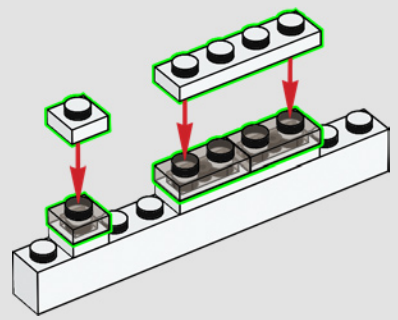
1



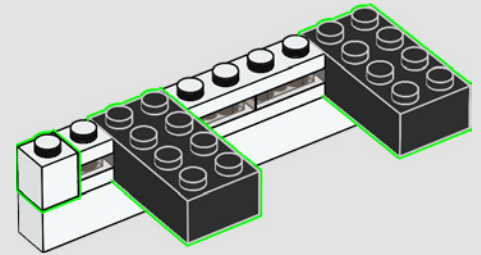
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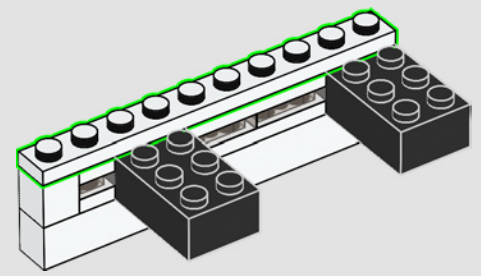
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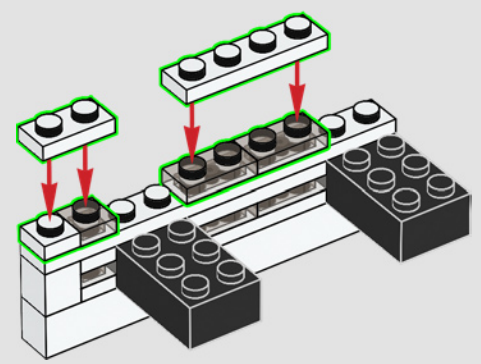
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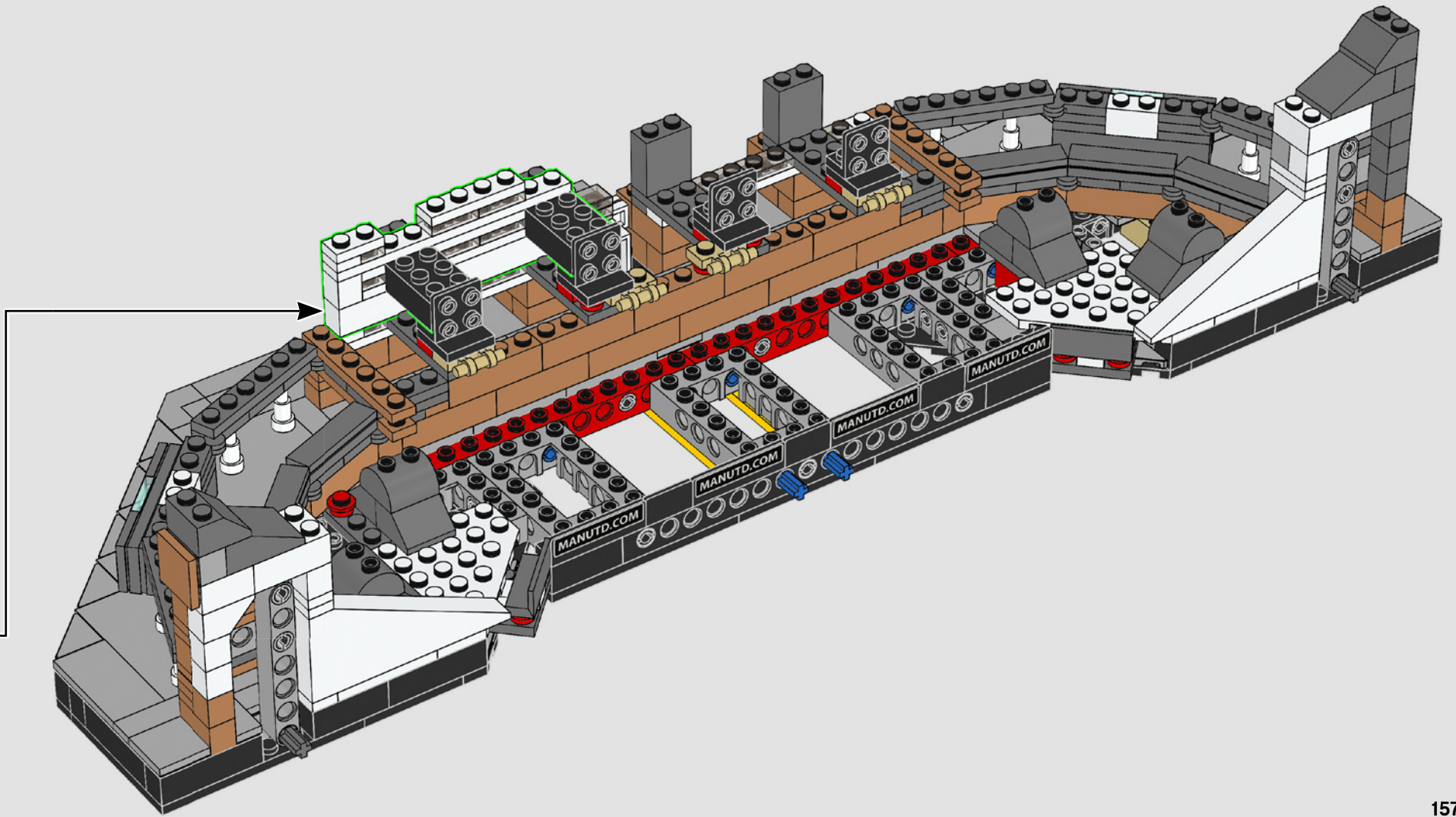


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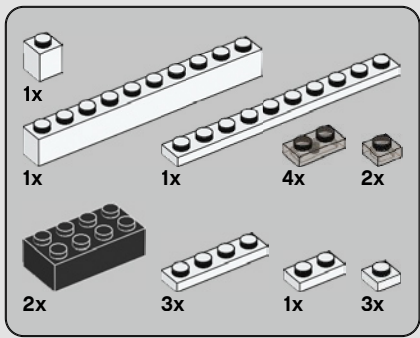


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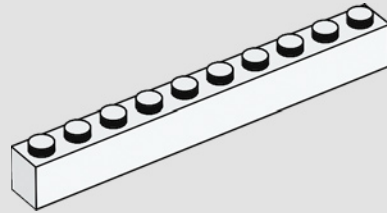




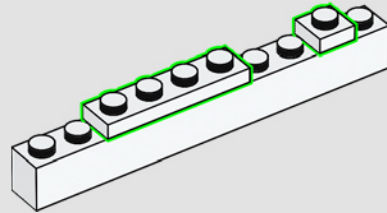


264

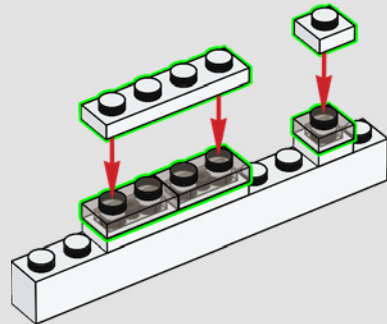
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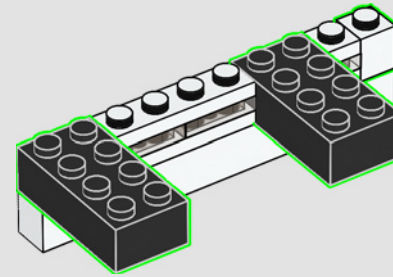
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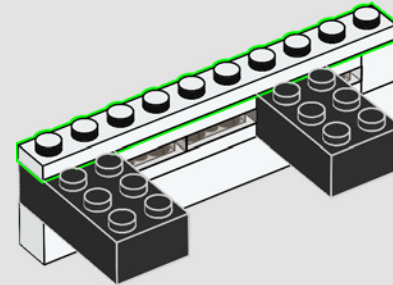
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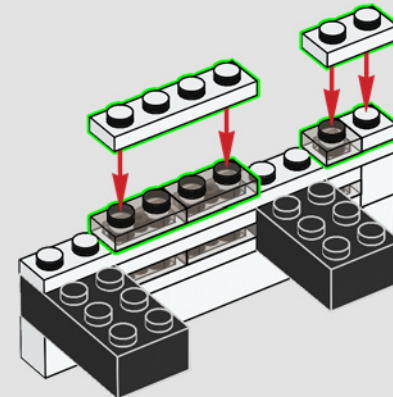
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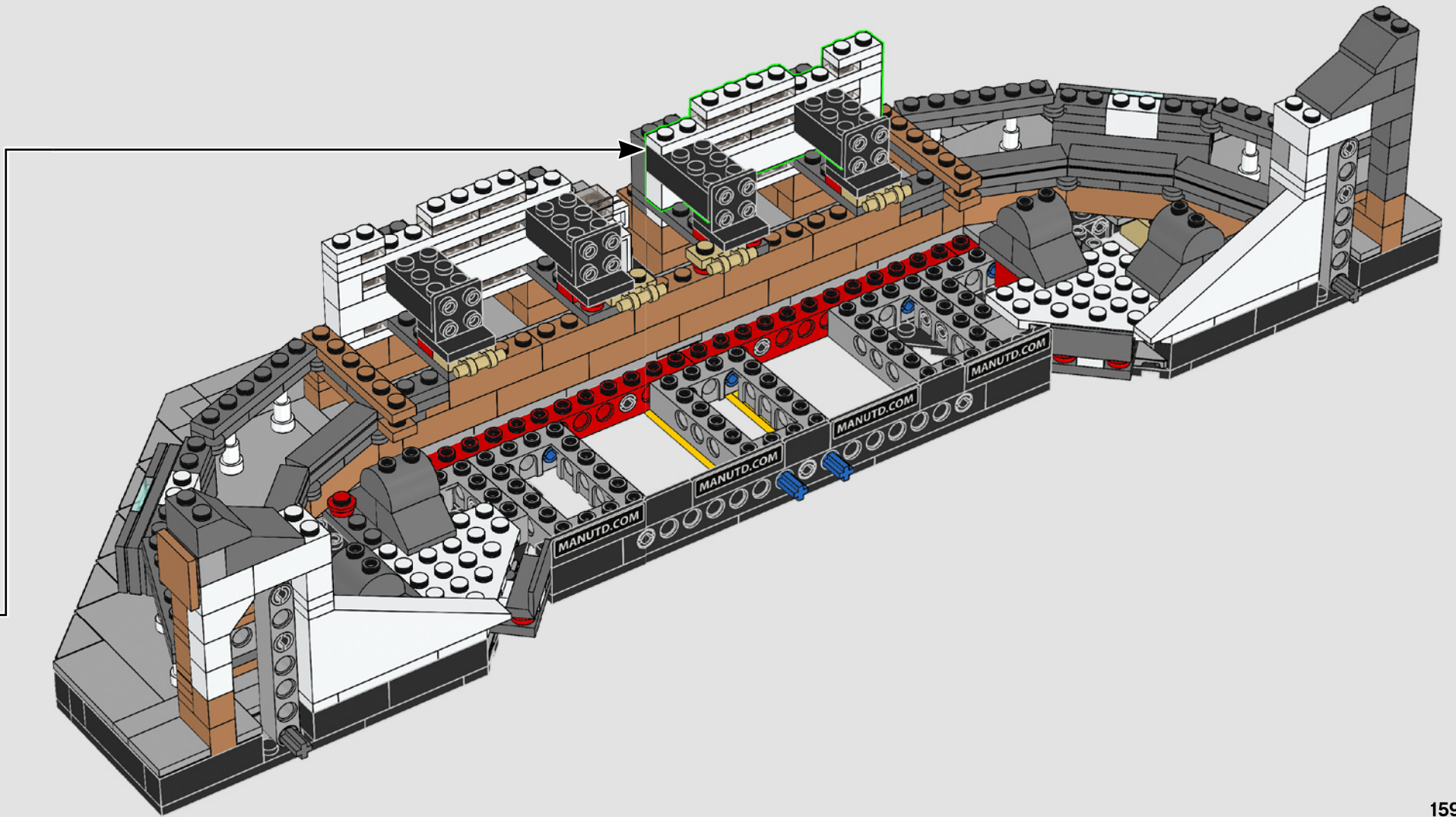


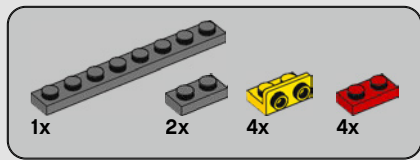
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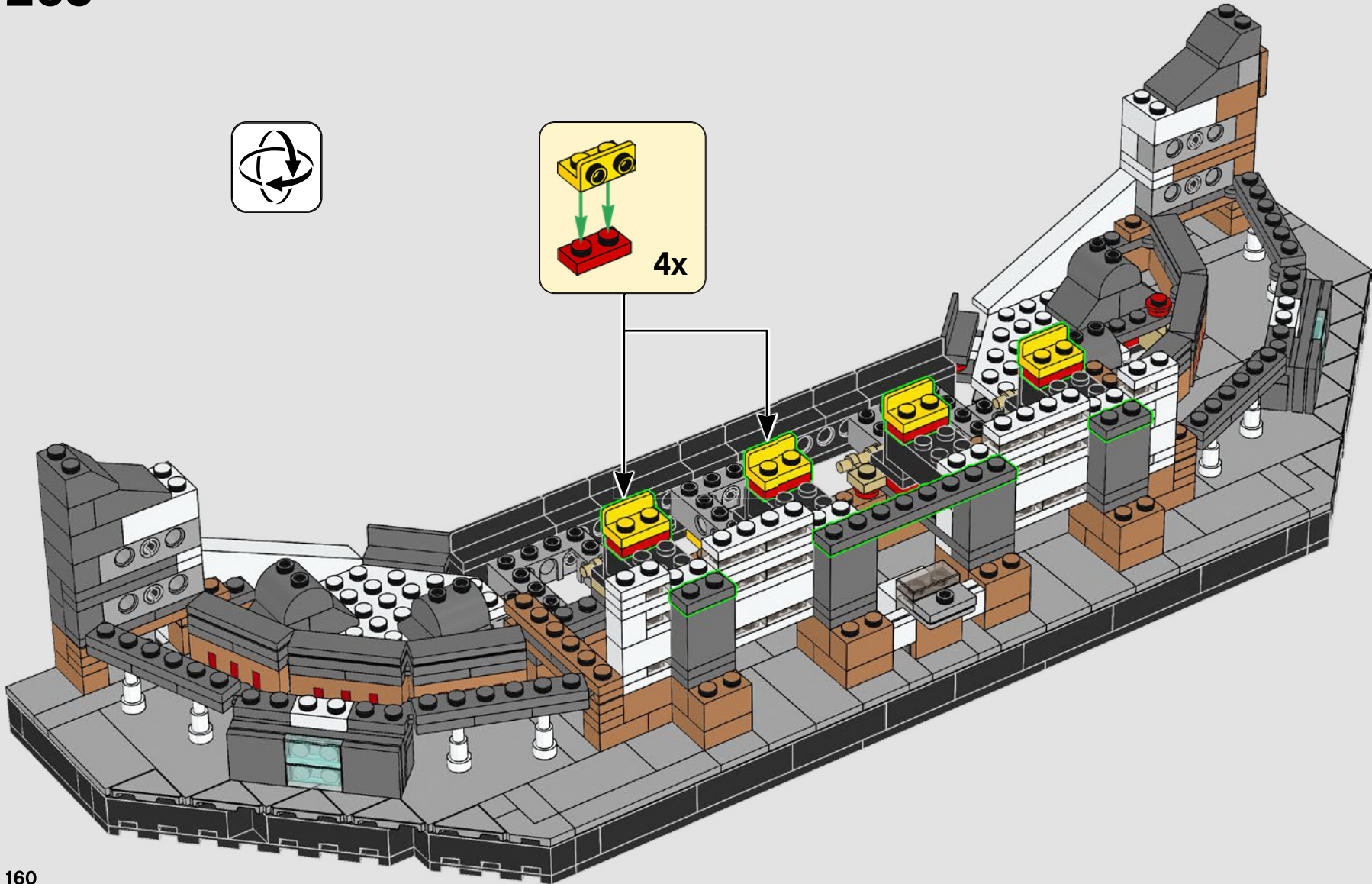
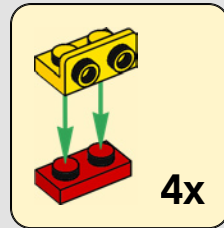
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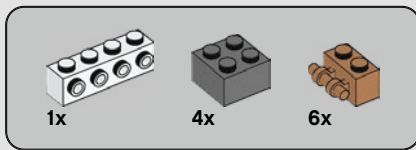




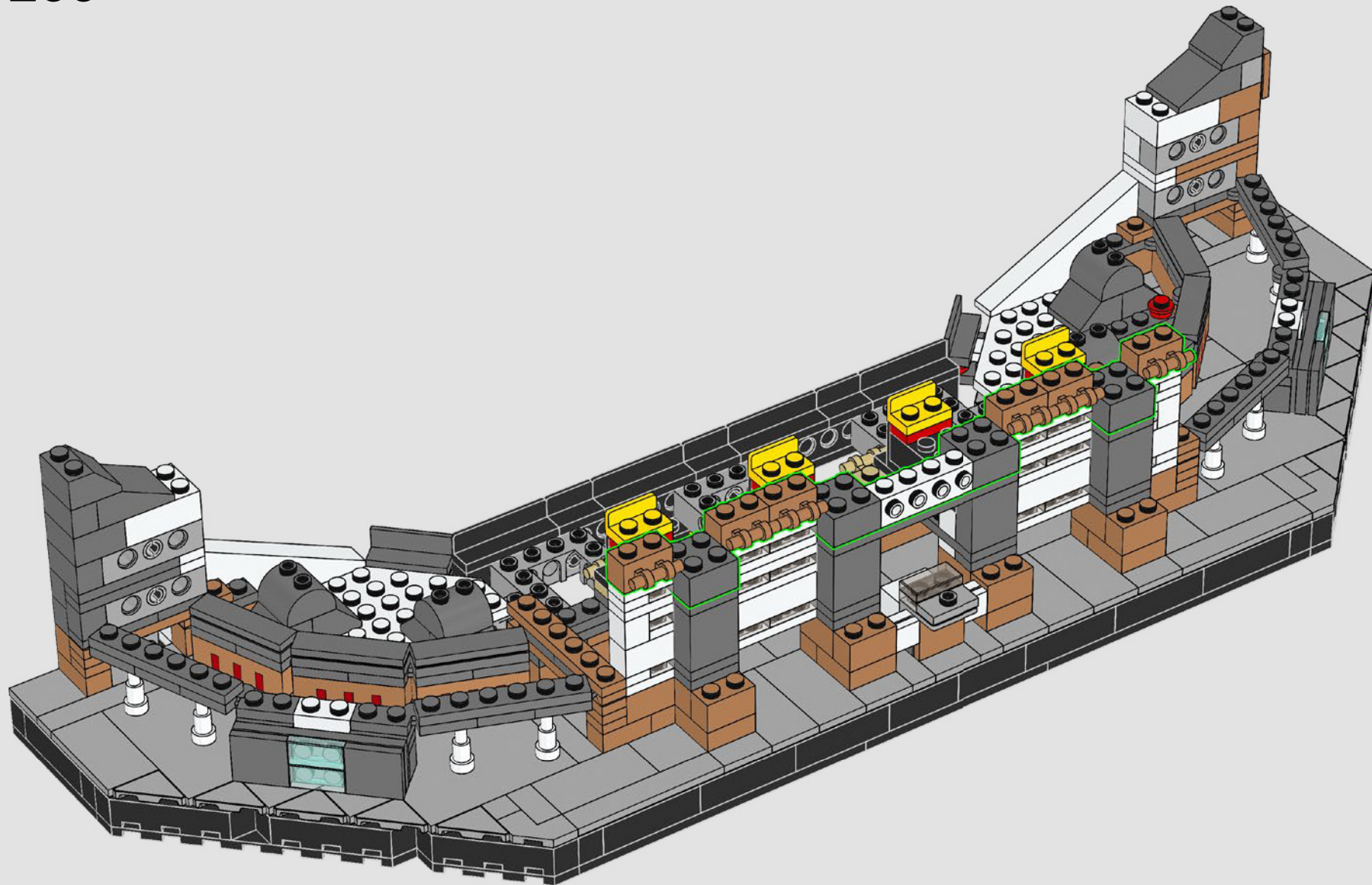
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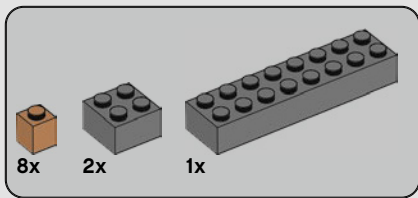




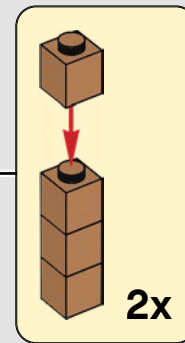
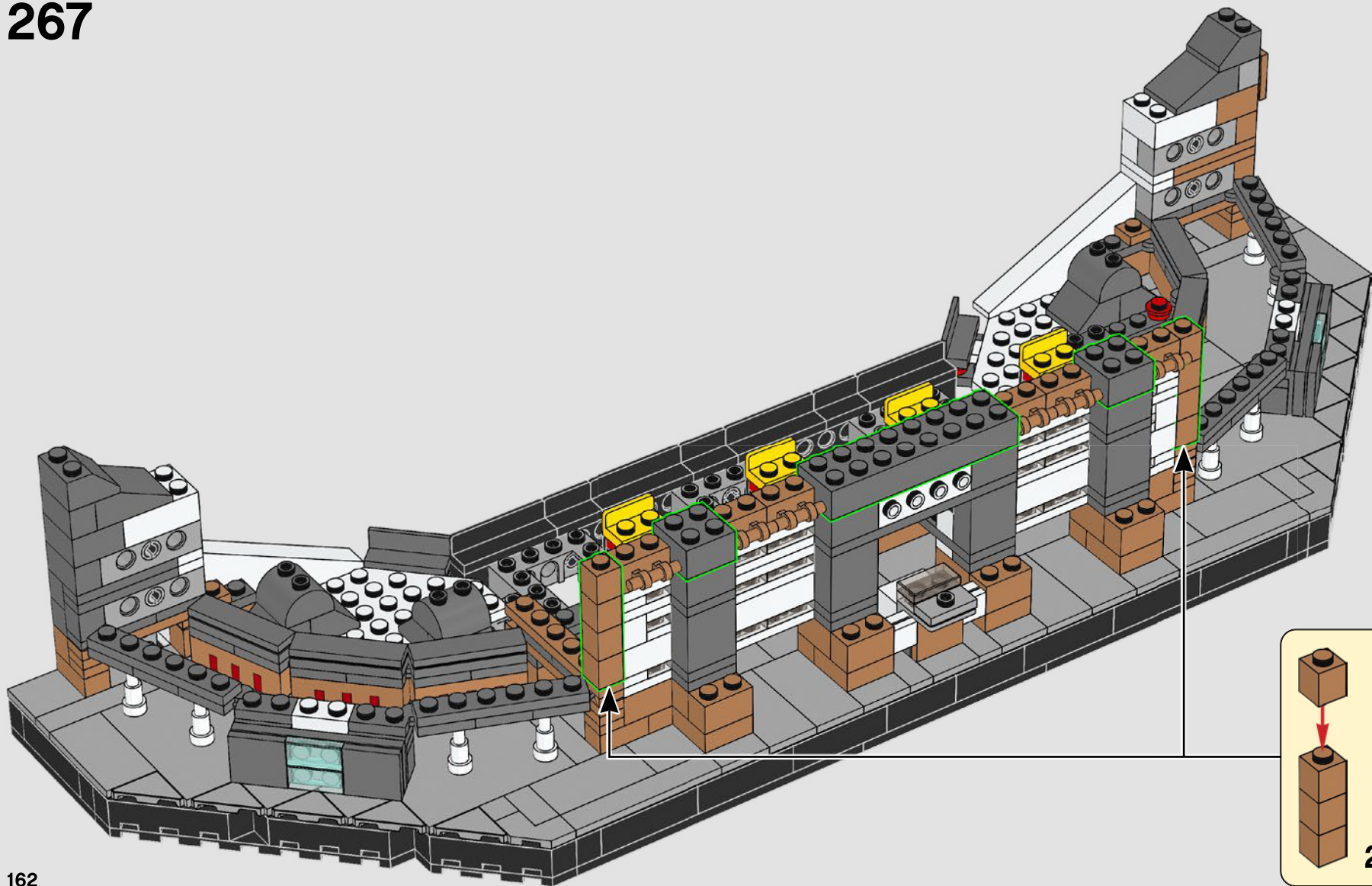


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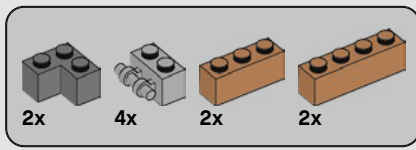




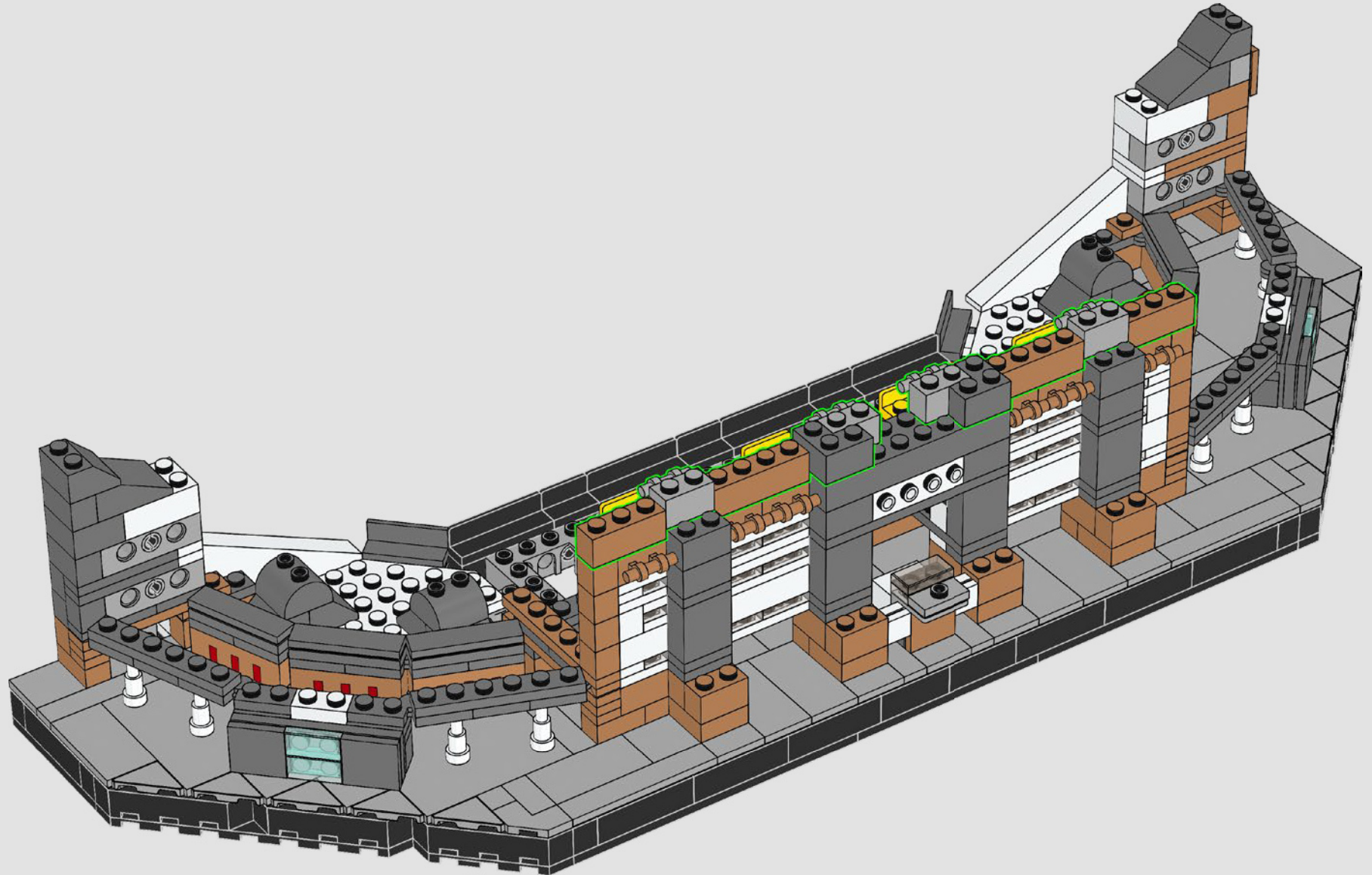
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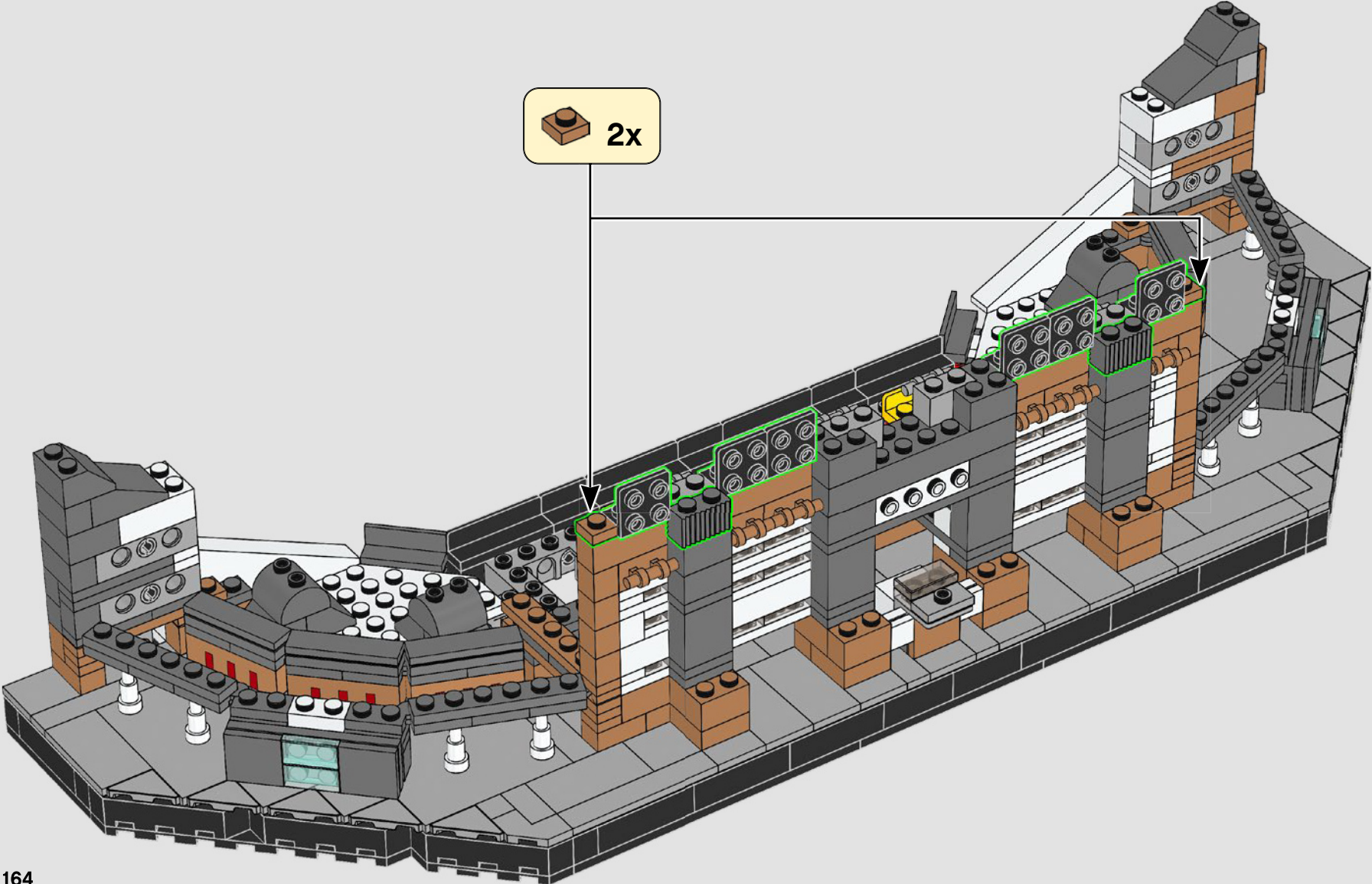
268

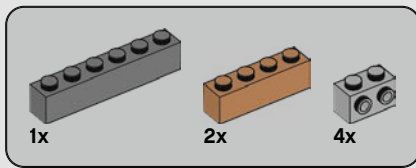




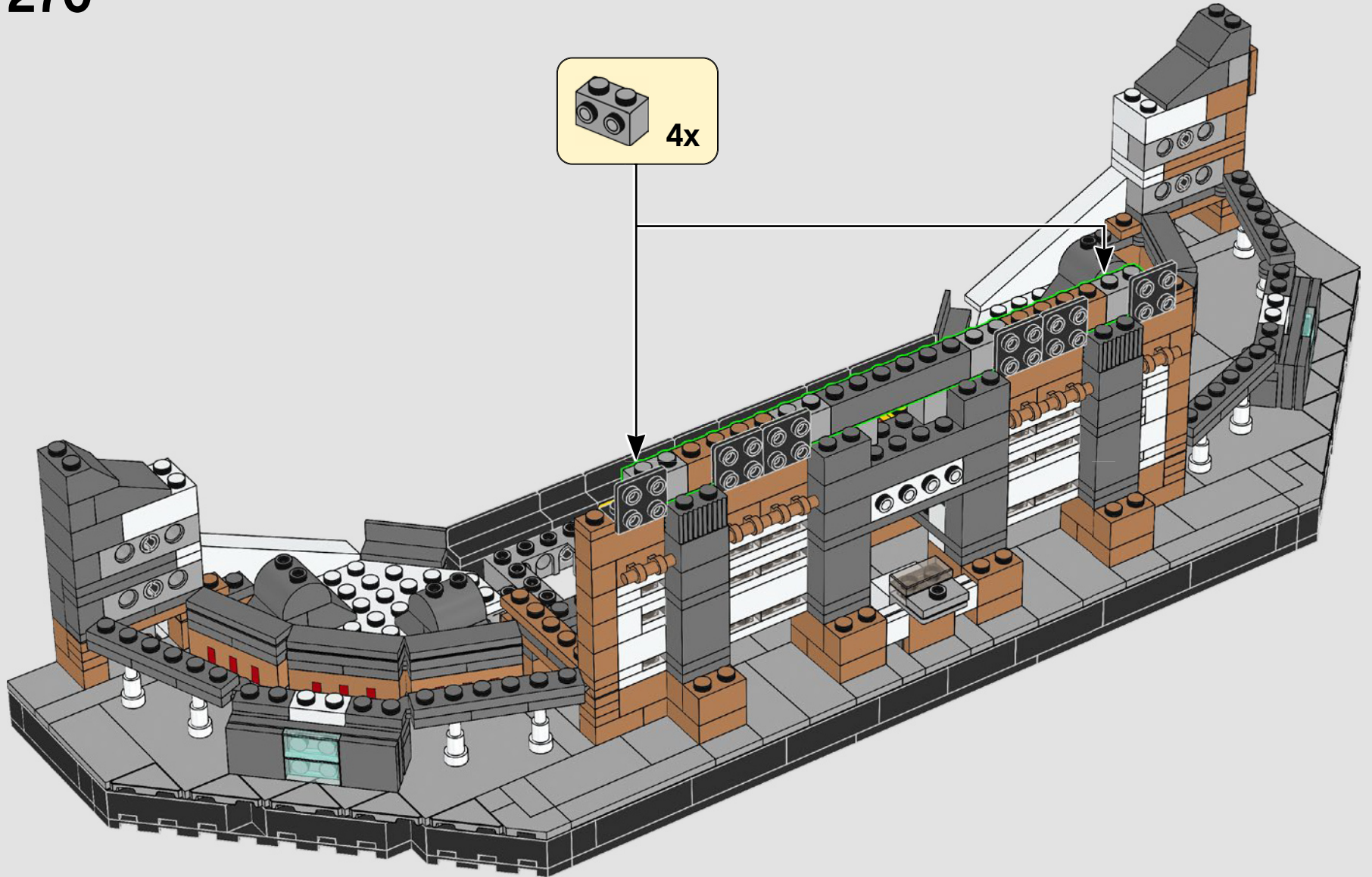
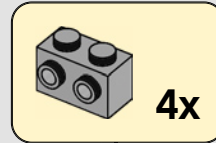


# 269

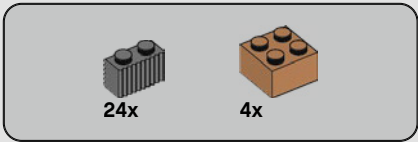




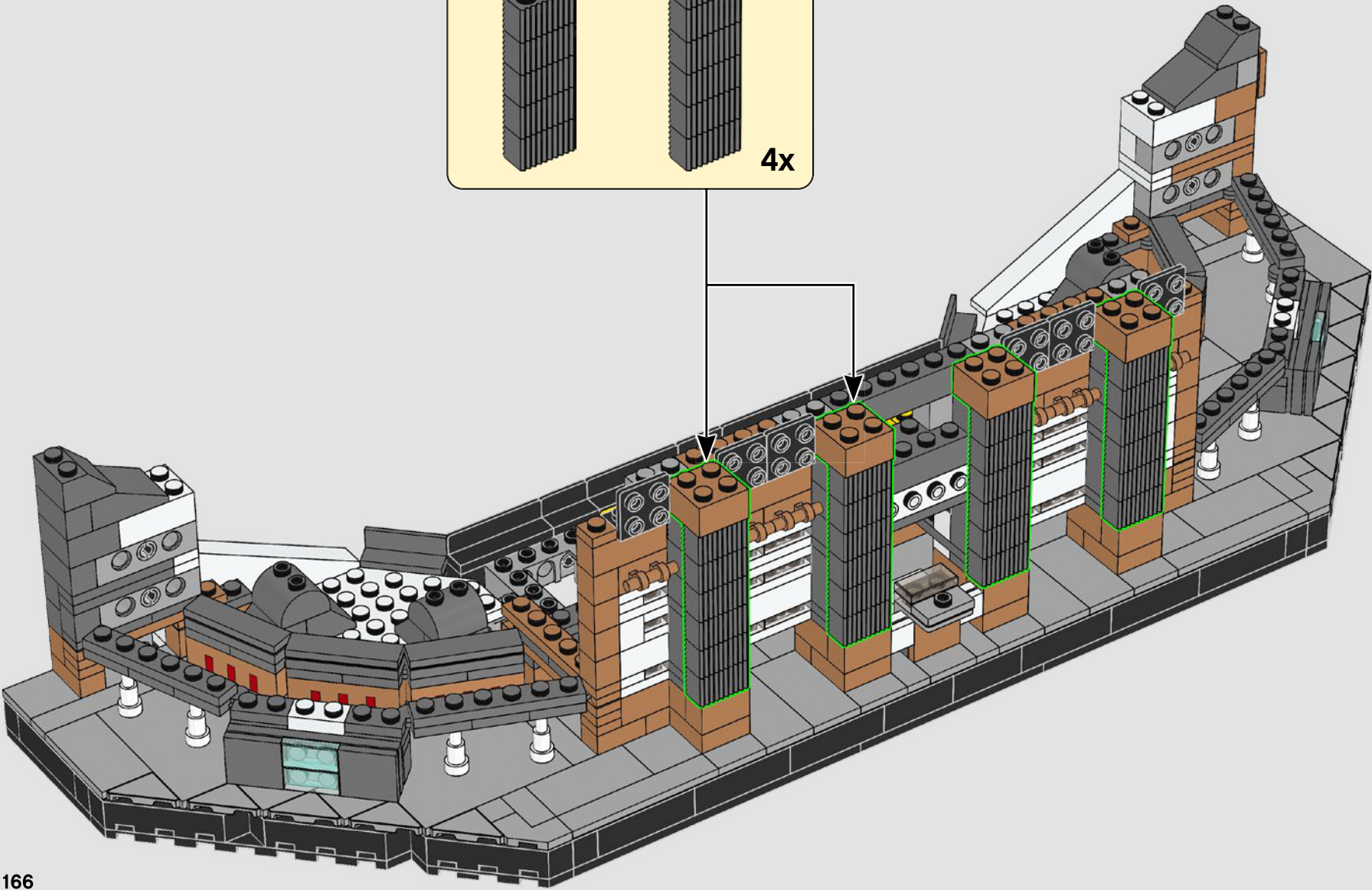
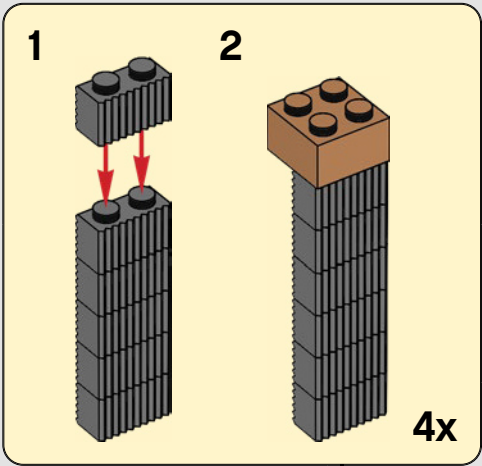
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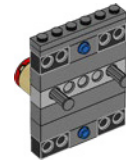
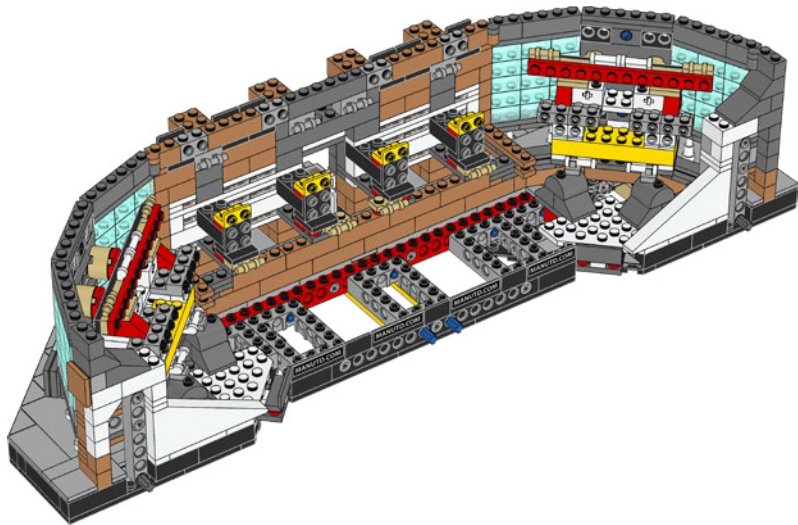
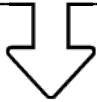
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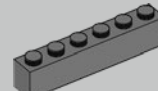




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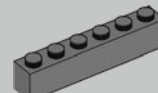
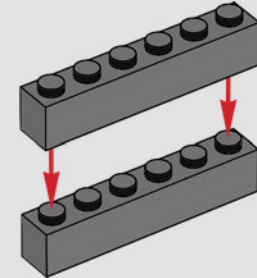


2x



2x

272

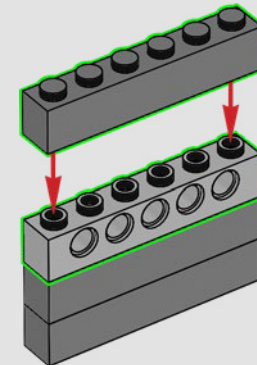


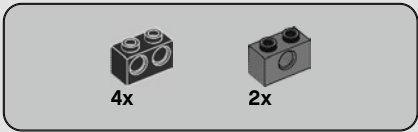
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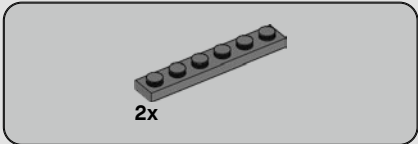
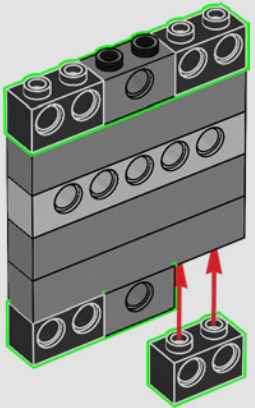
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273

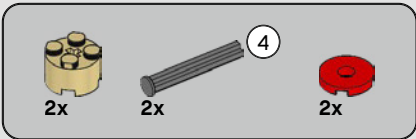
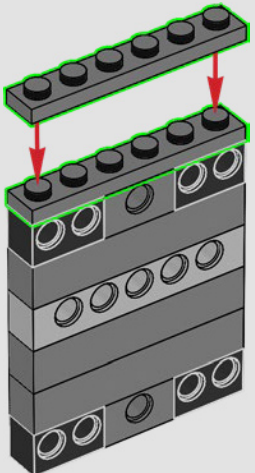




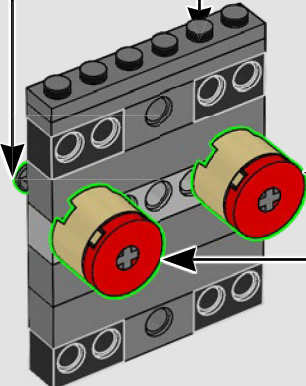
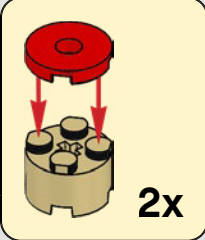
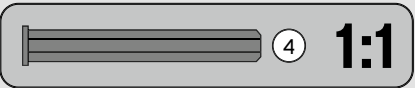
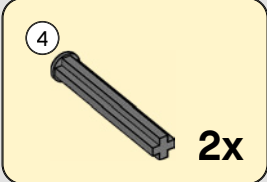
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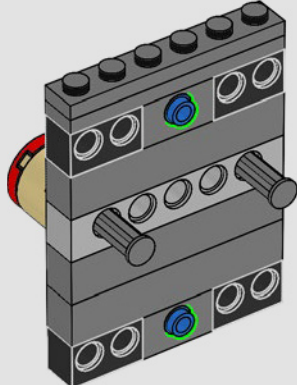
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276

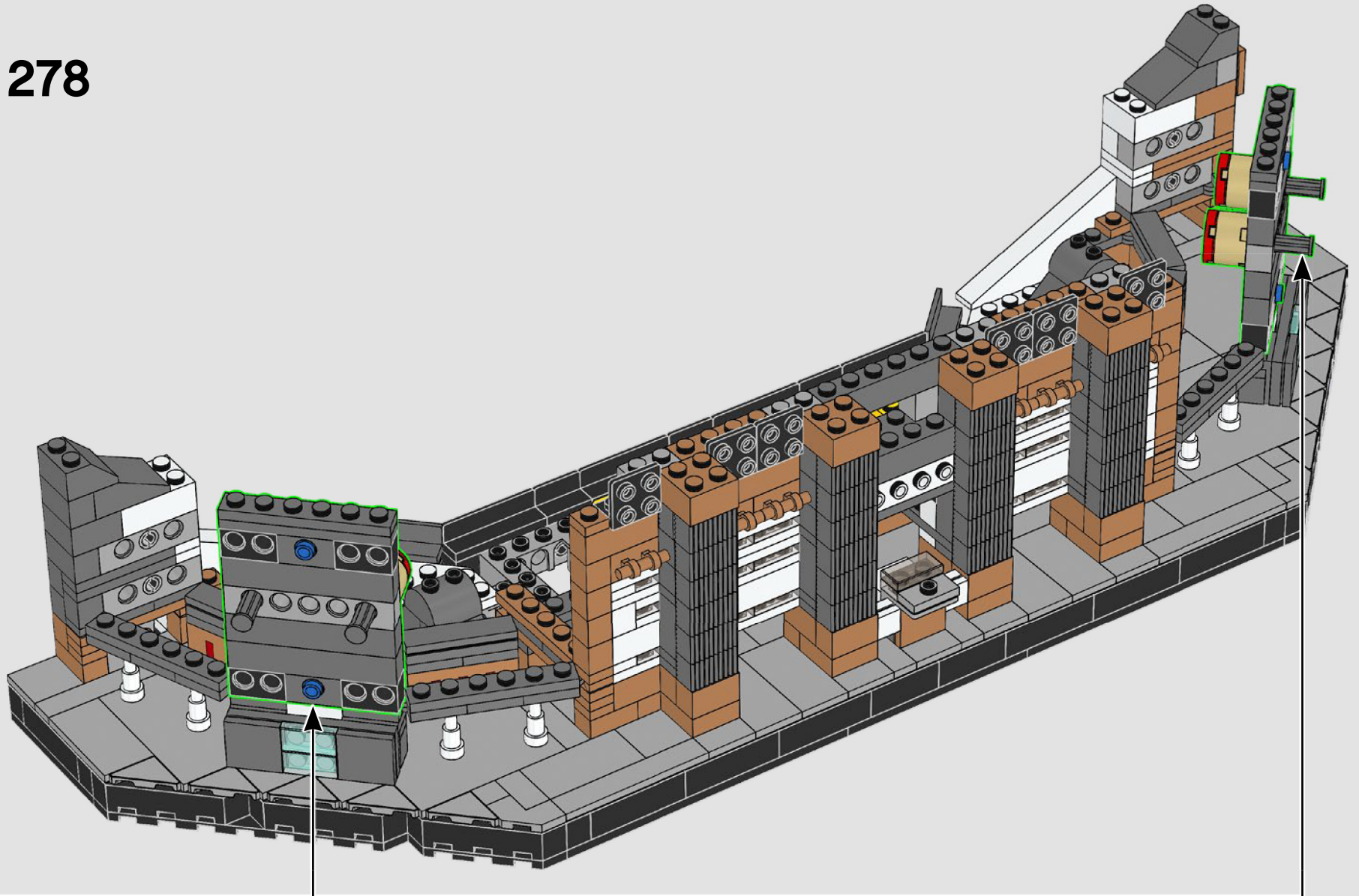


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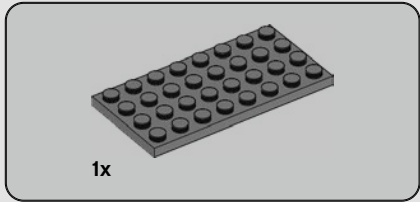
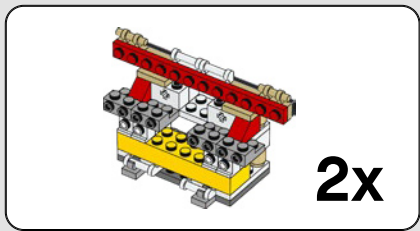


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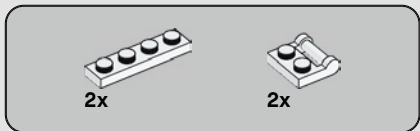
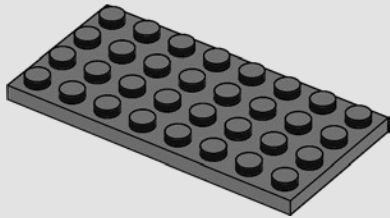
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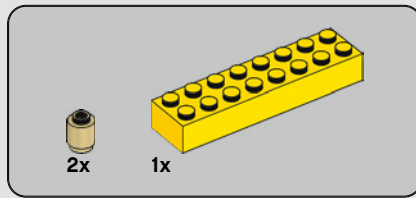
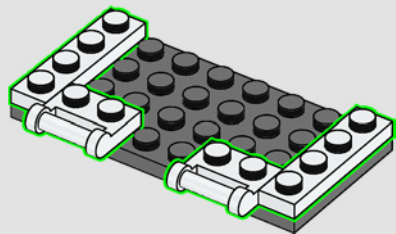




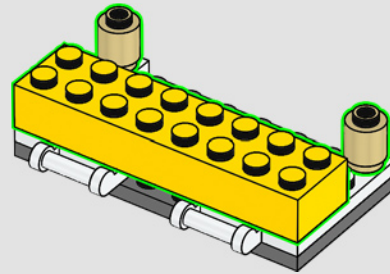
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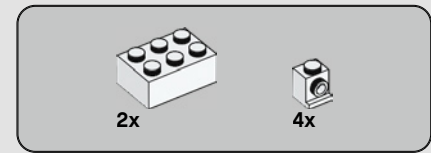
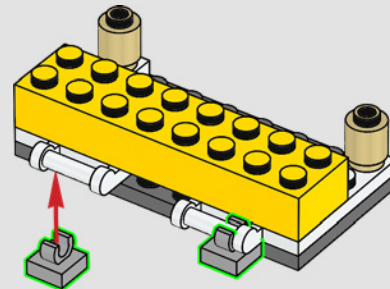
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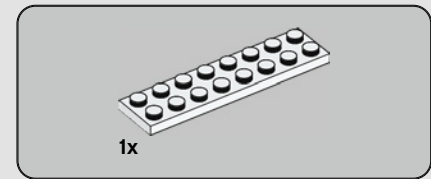
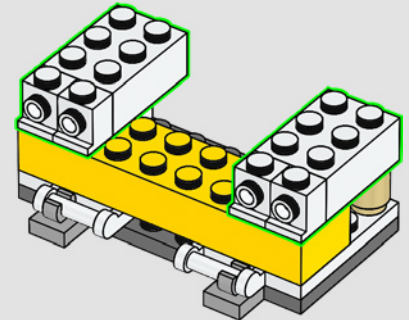
281



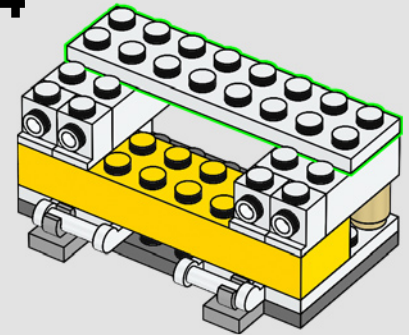
282



283

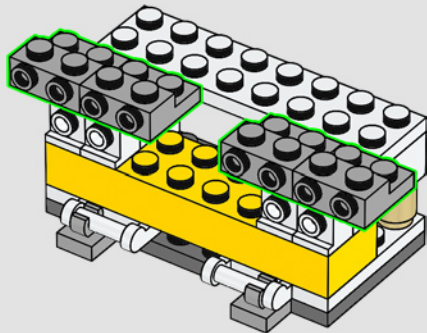


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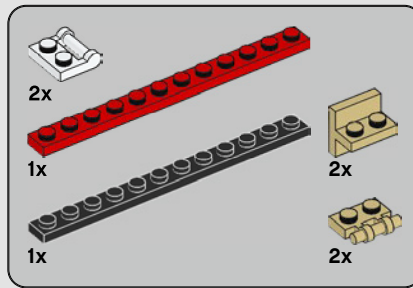
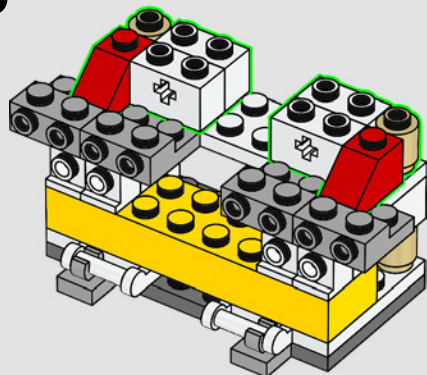




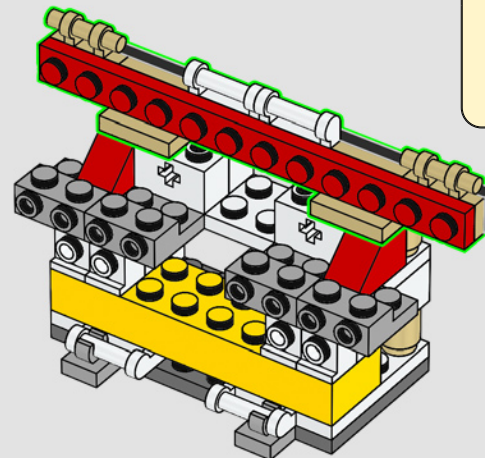
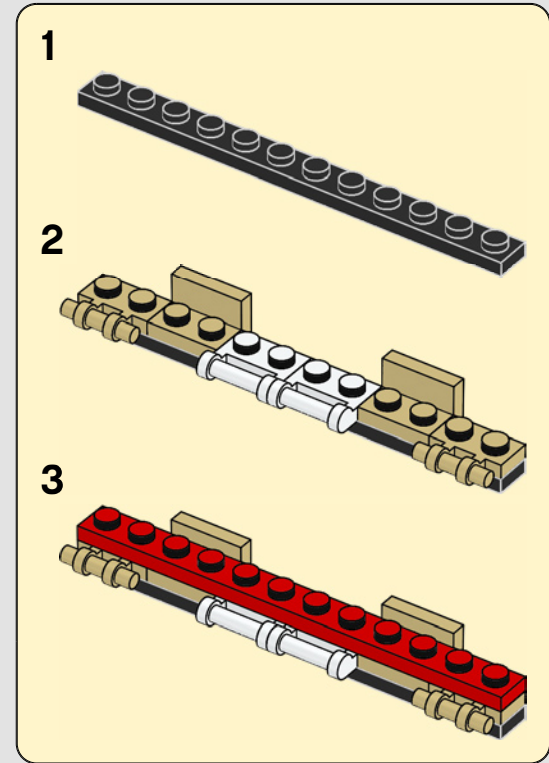
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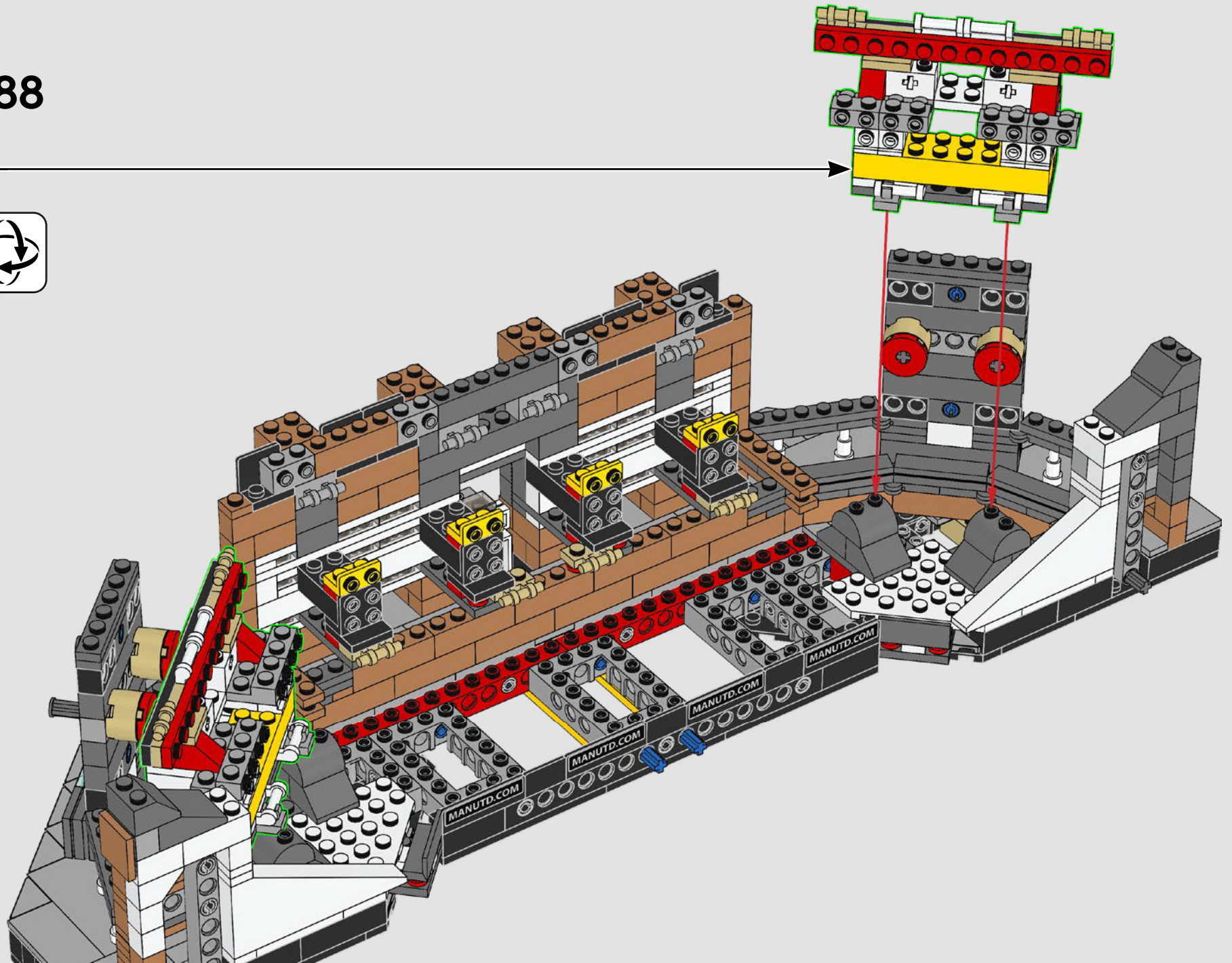
286



287

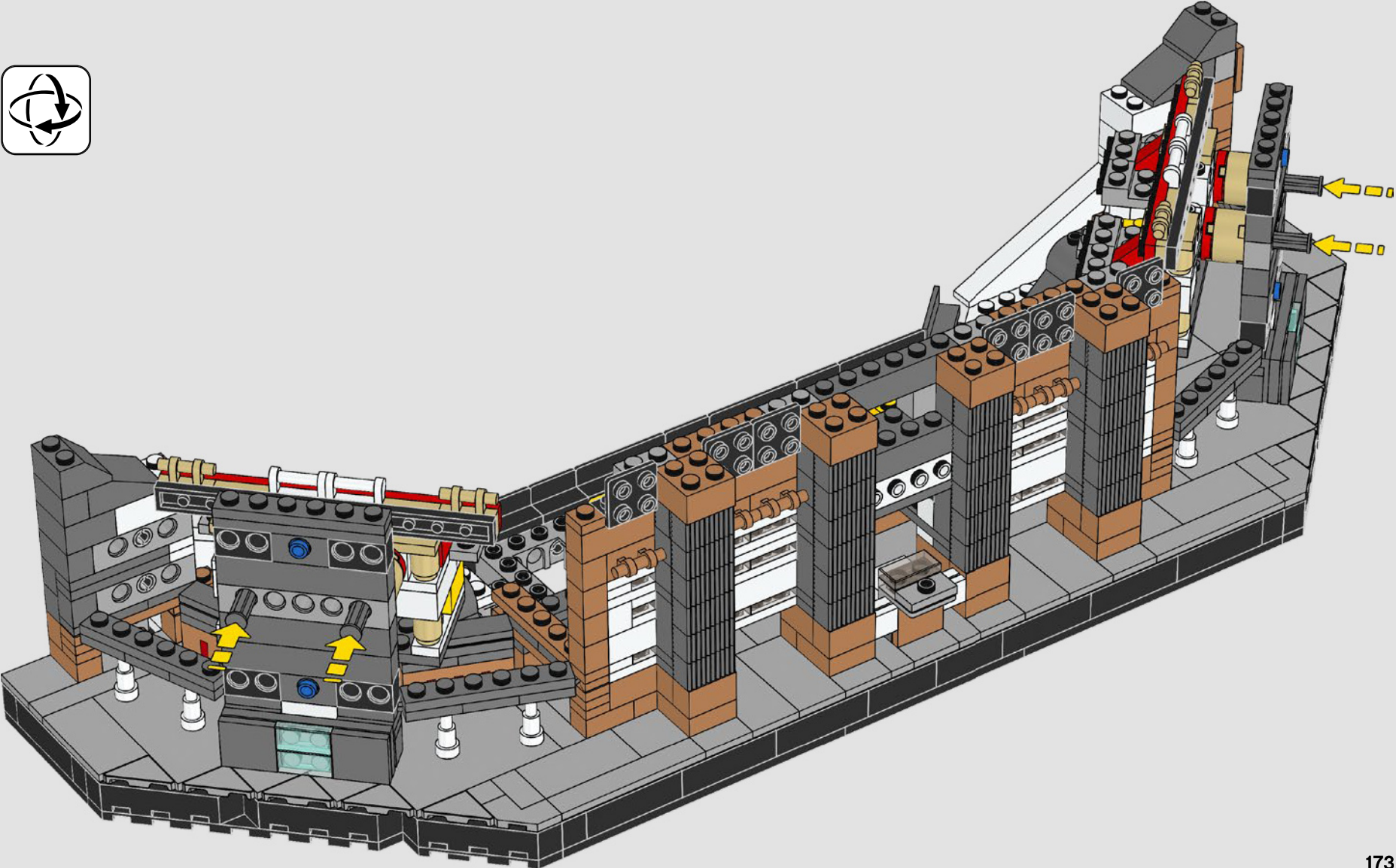


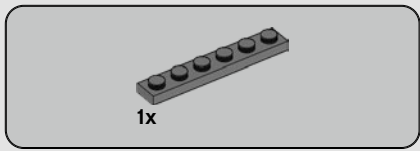
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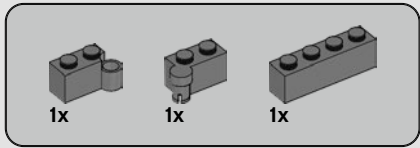
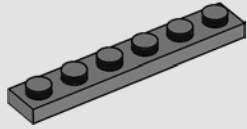


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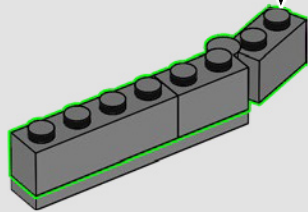
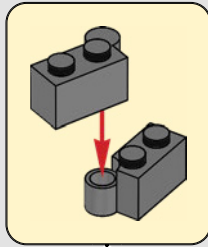




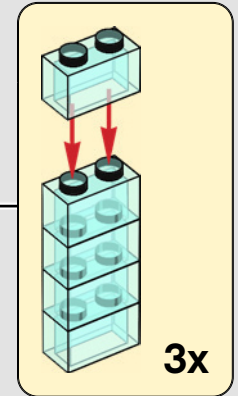
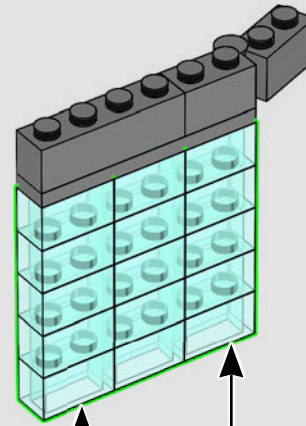
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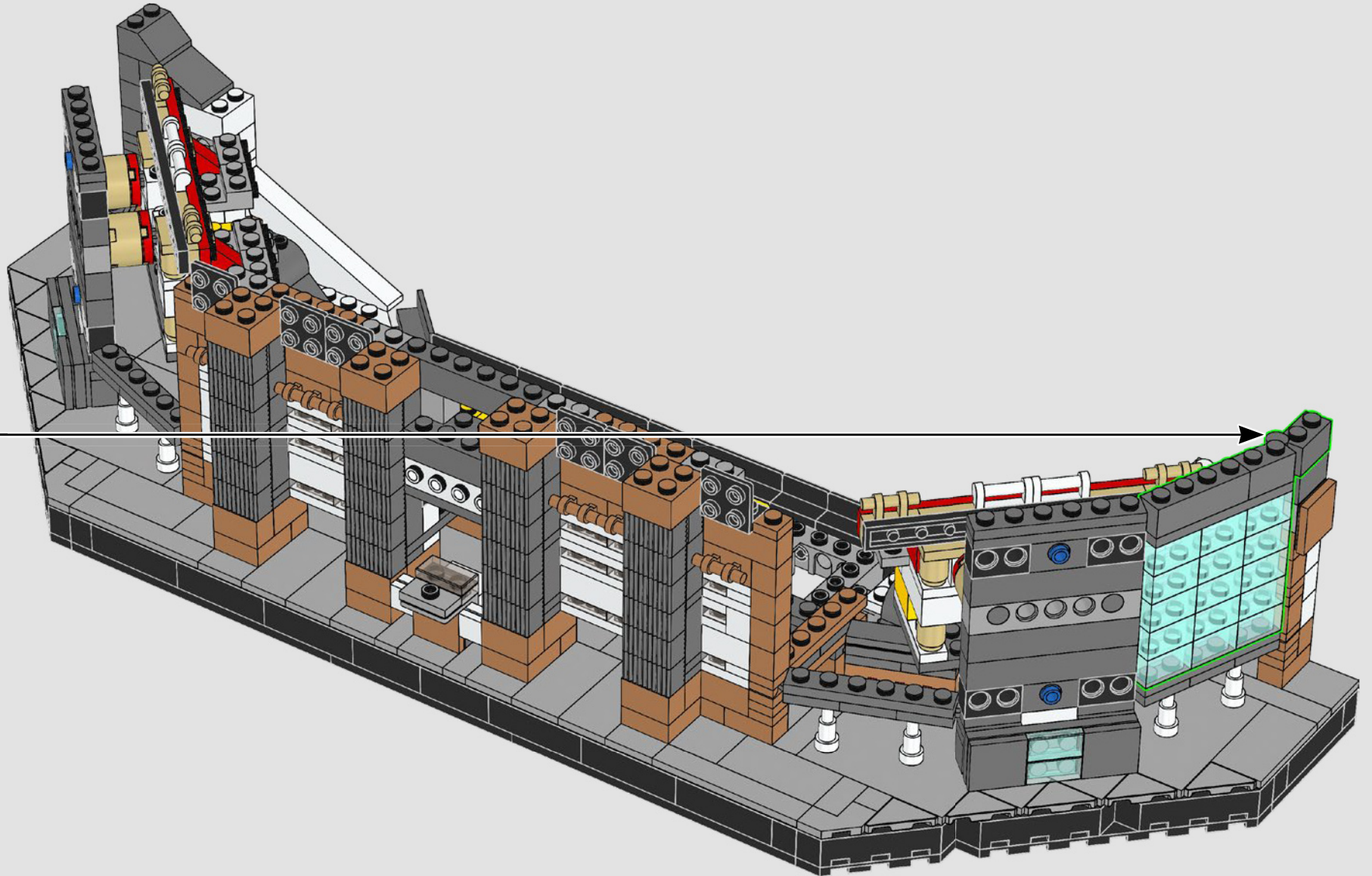
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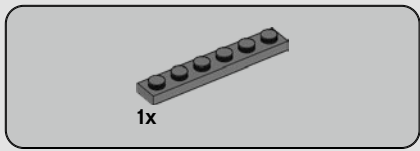
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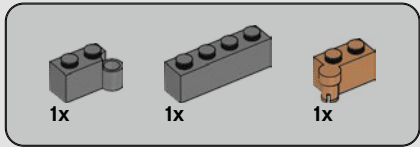
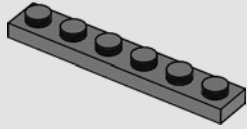
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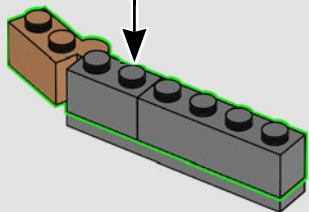
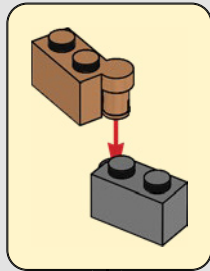




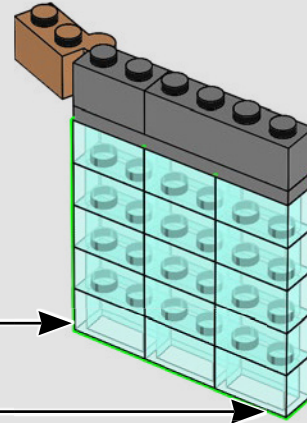
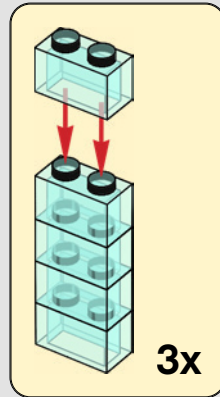
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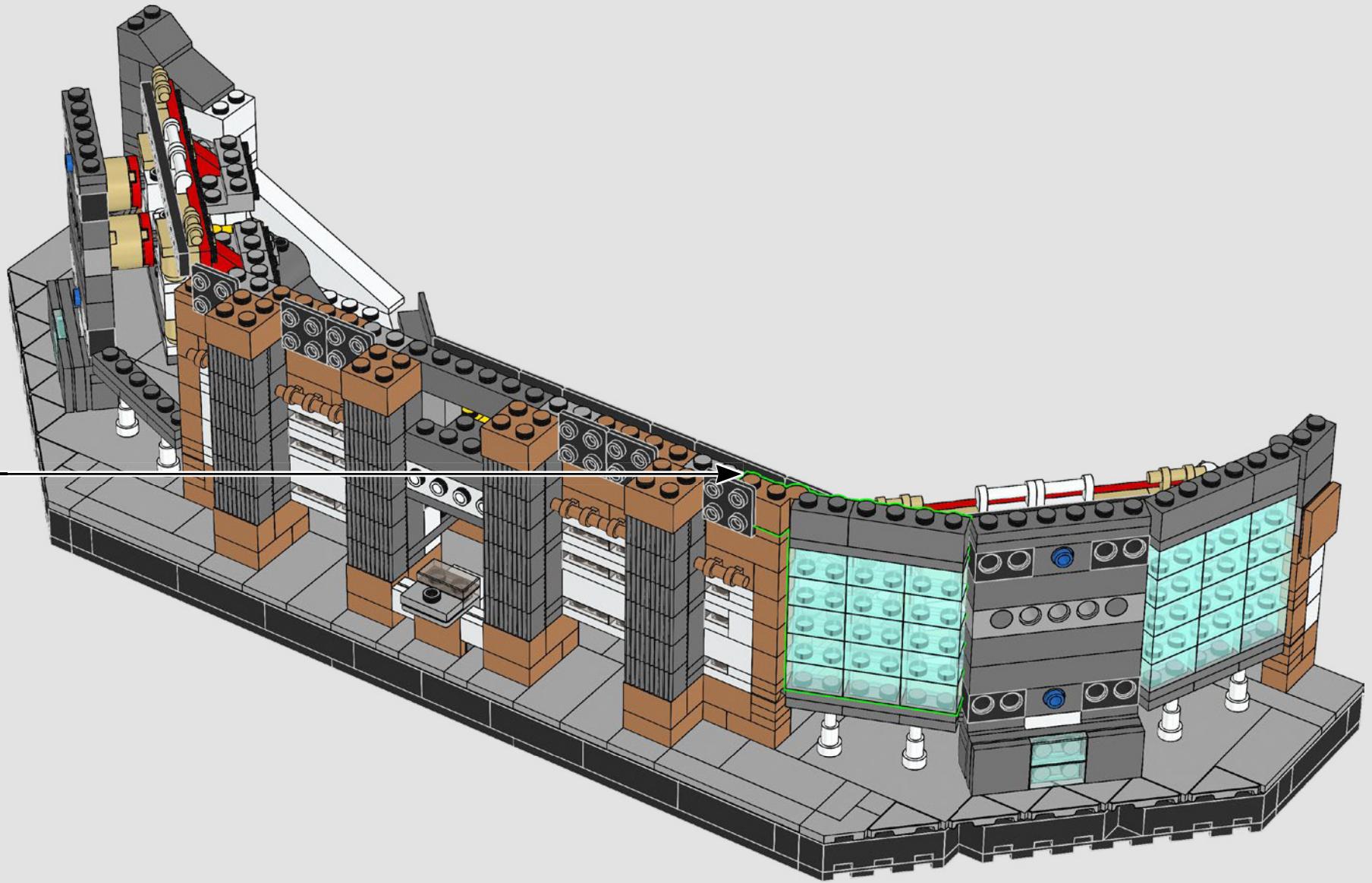
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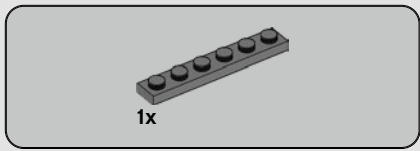


296

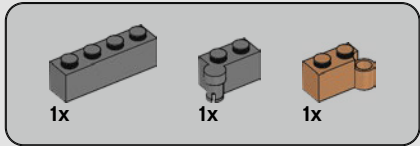
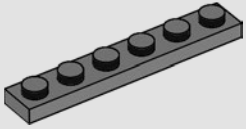


297

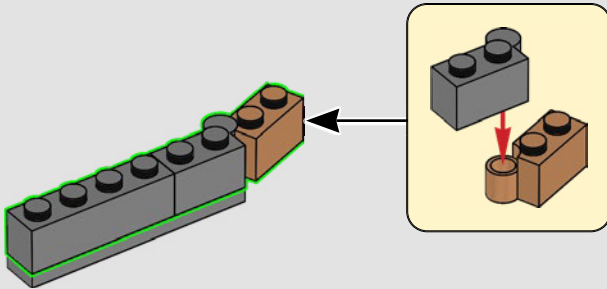




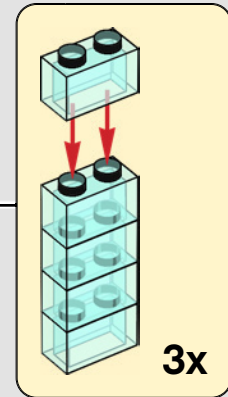
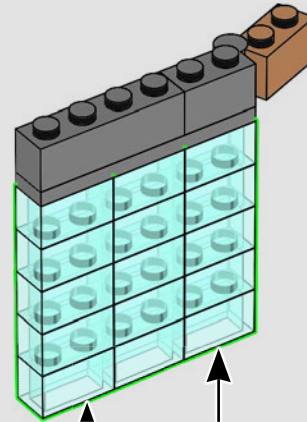
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299

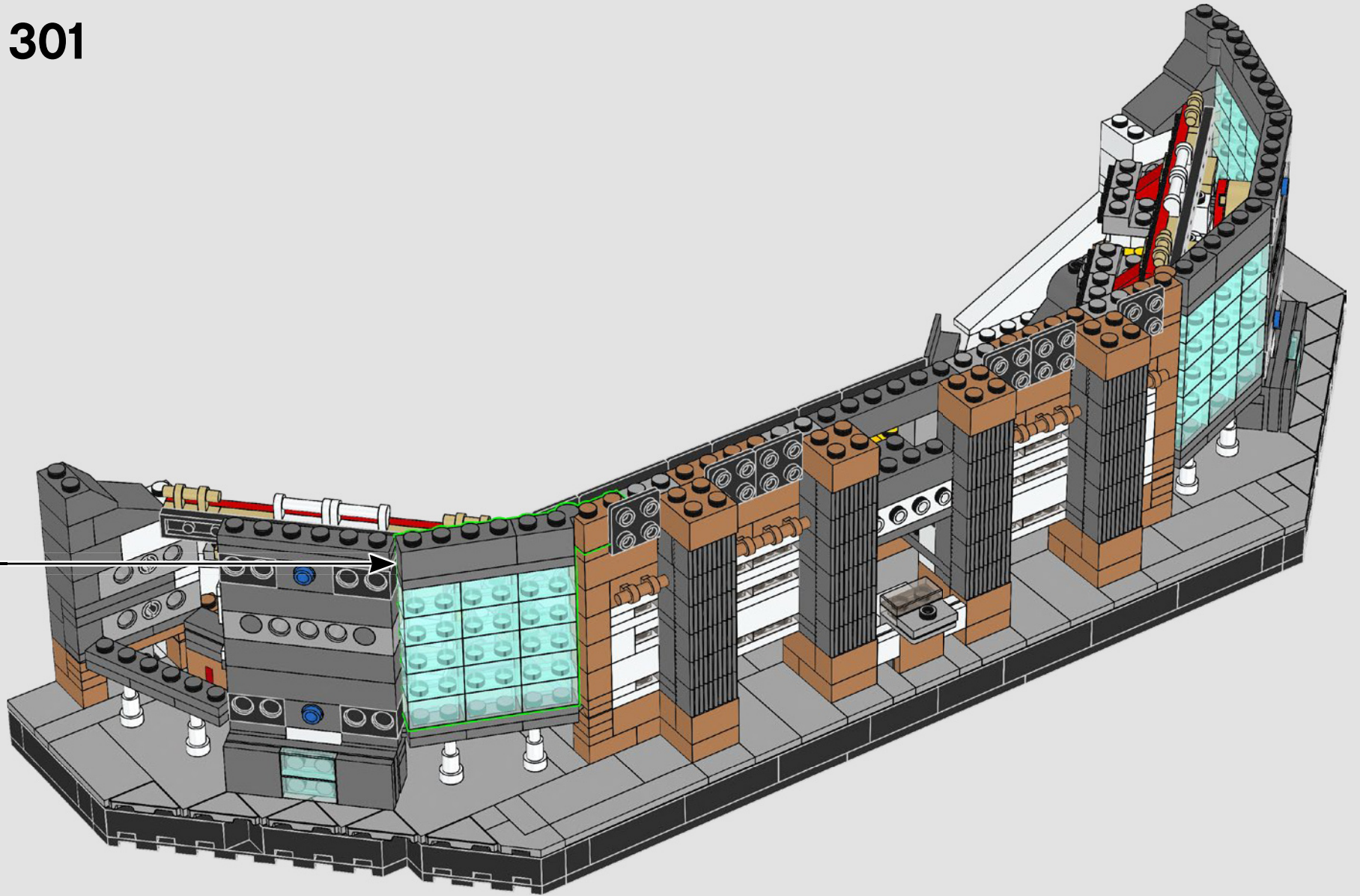


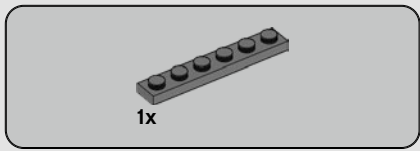
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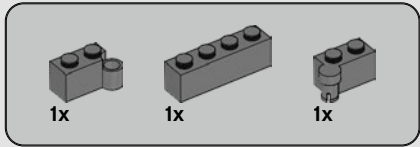
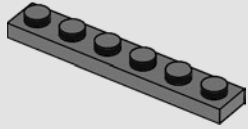


301

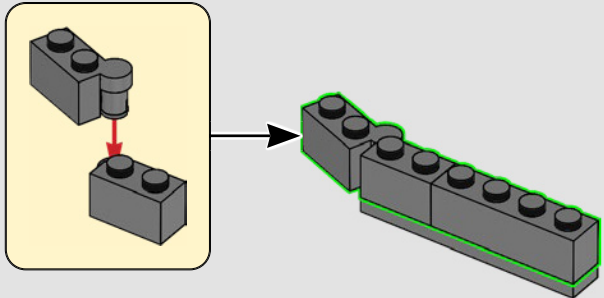




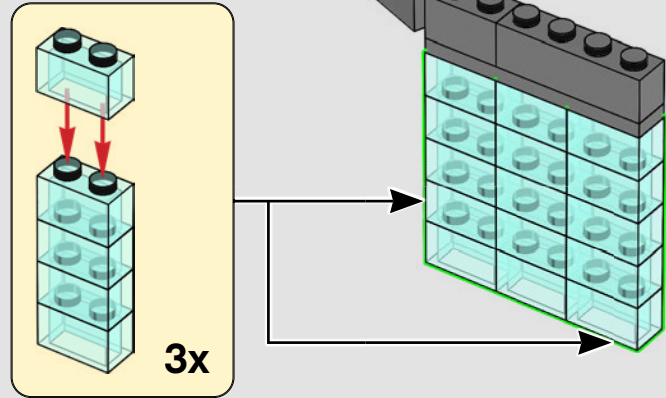
**302**



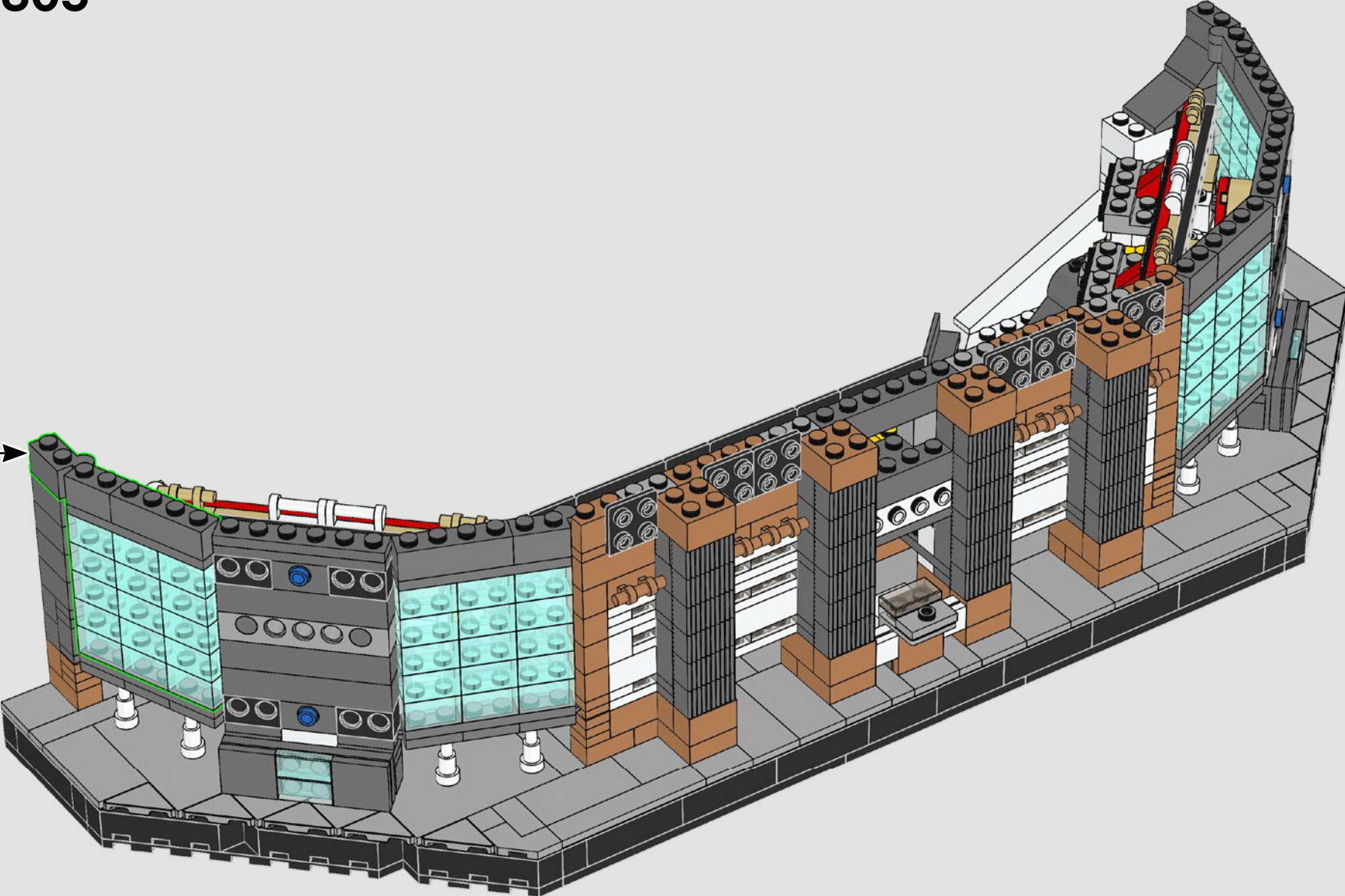
**303**



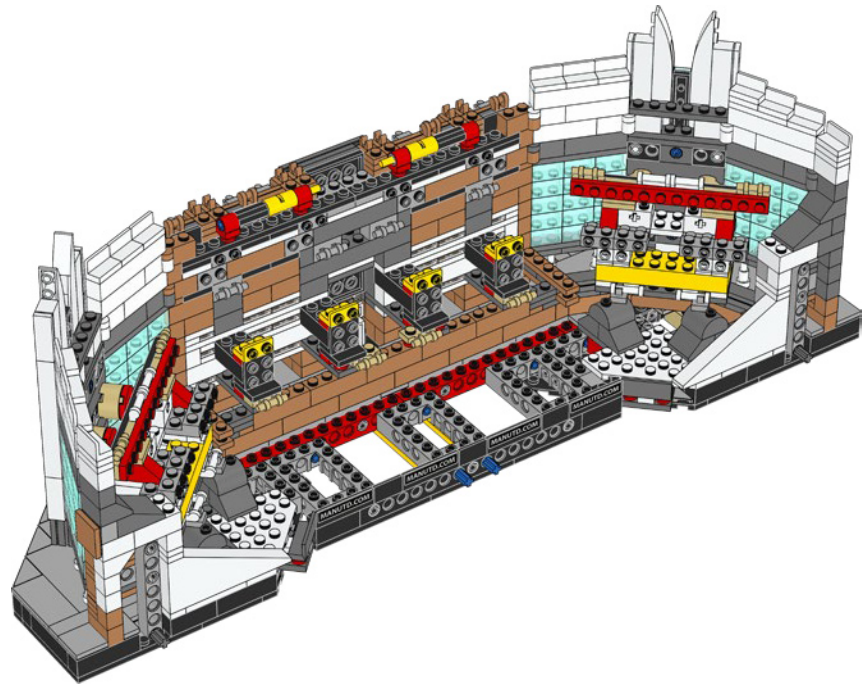
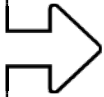
**304**

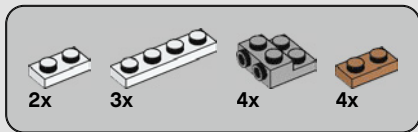


305

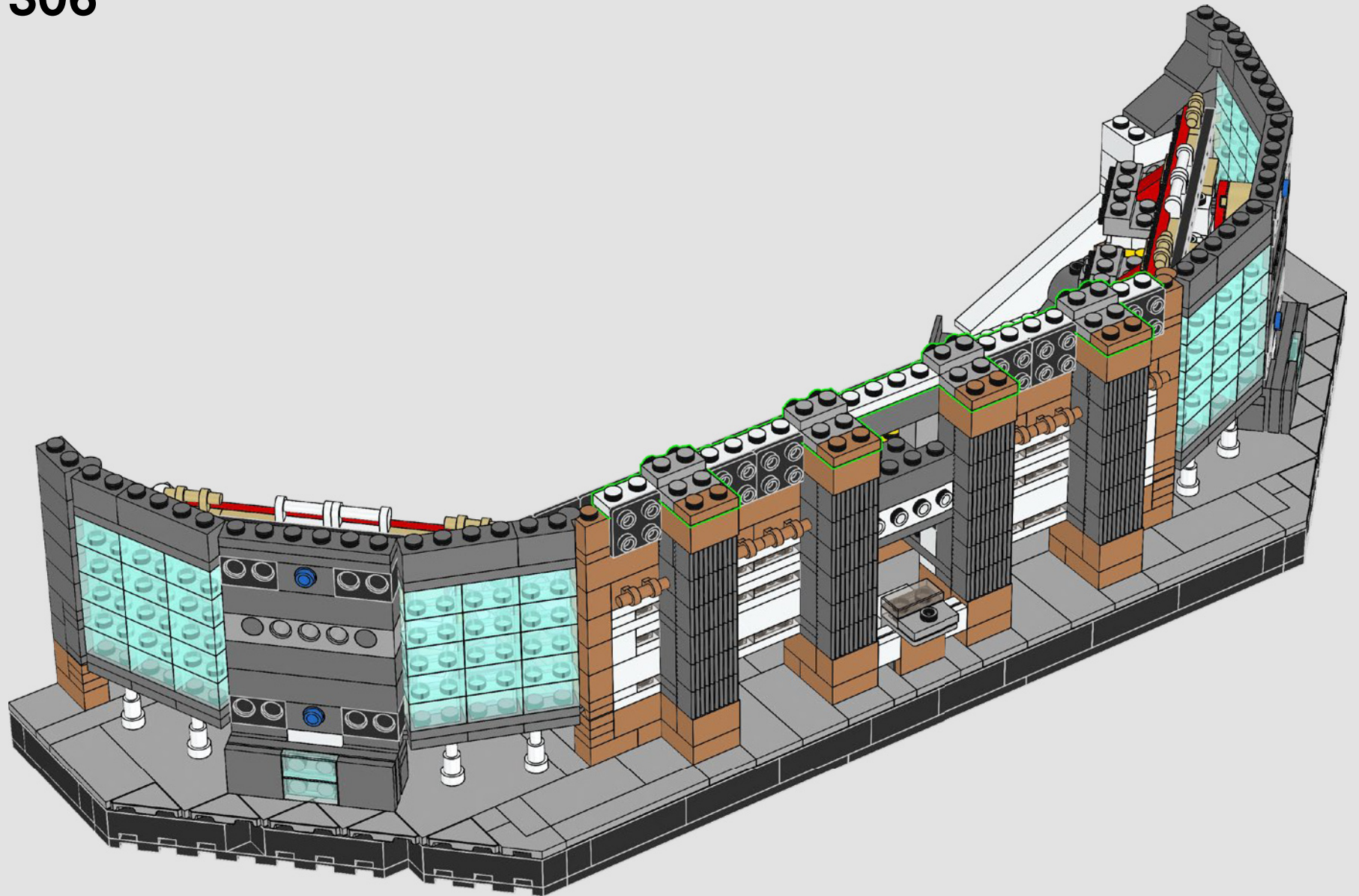








306



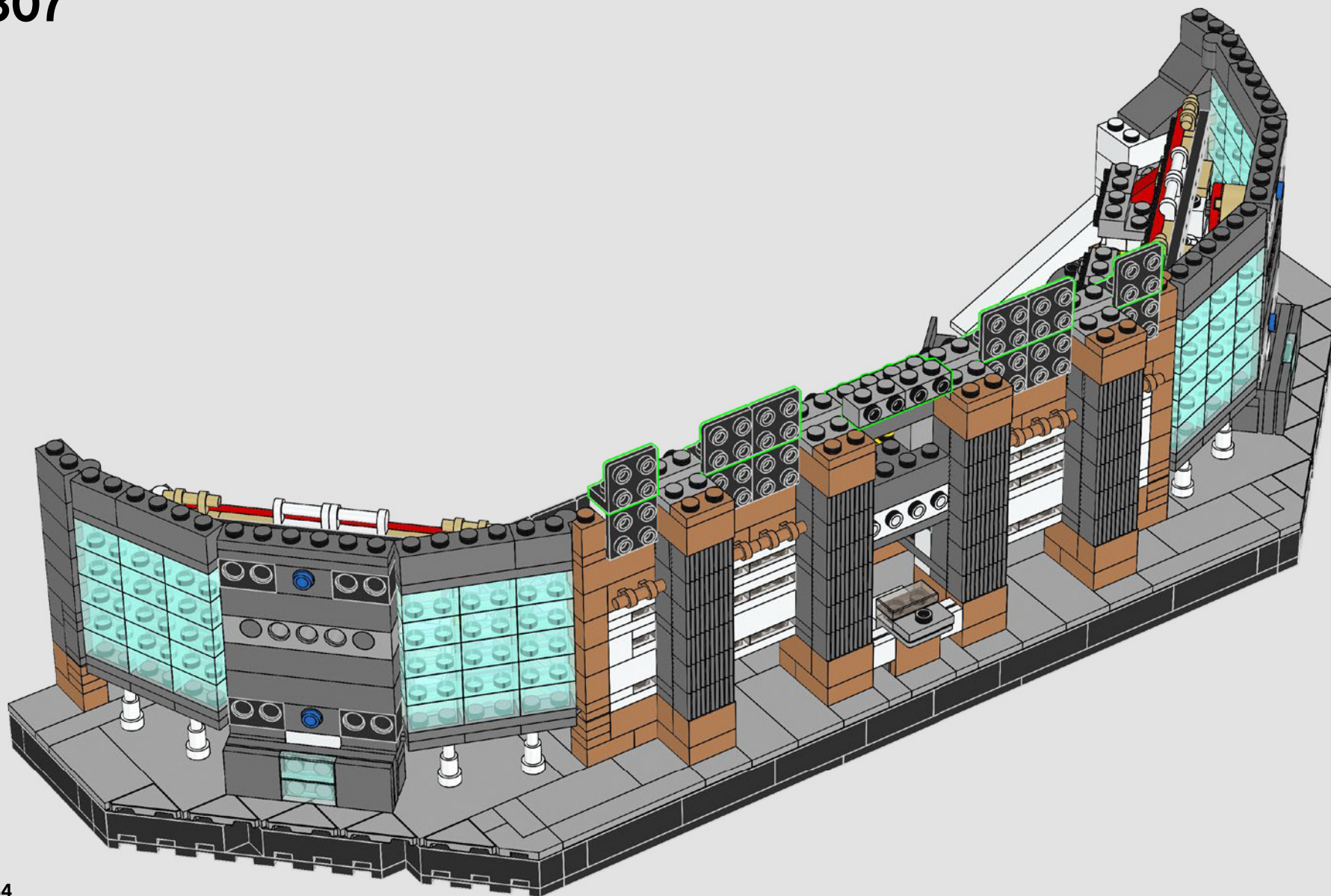


2x

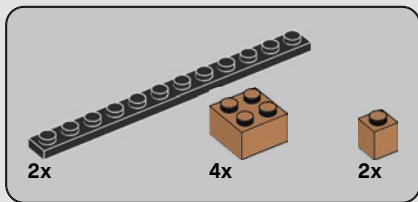


6x

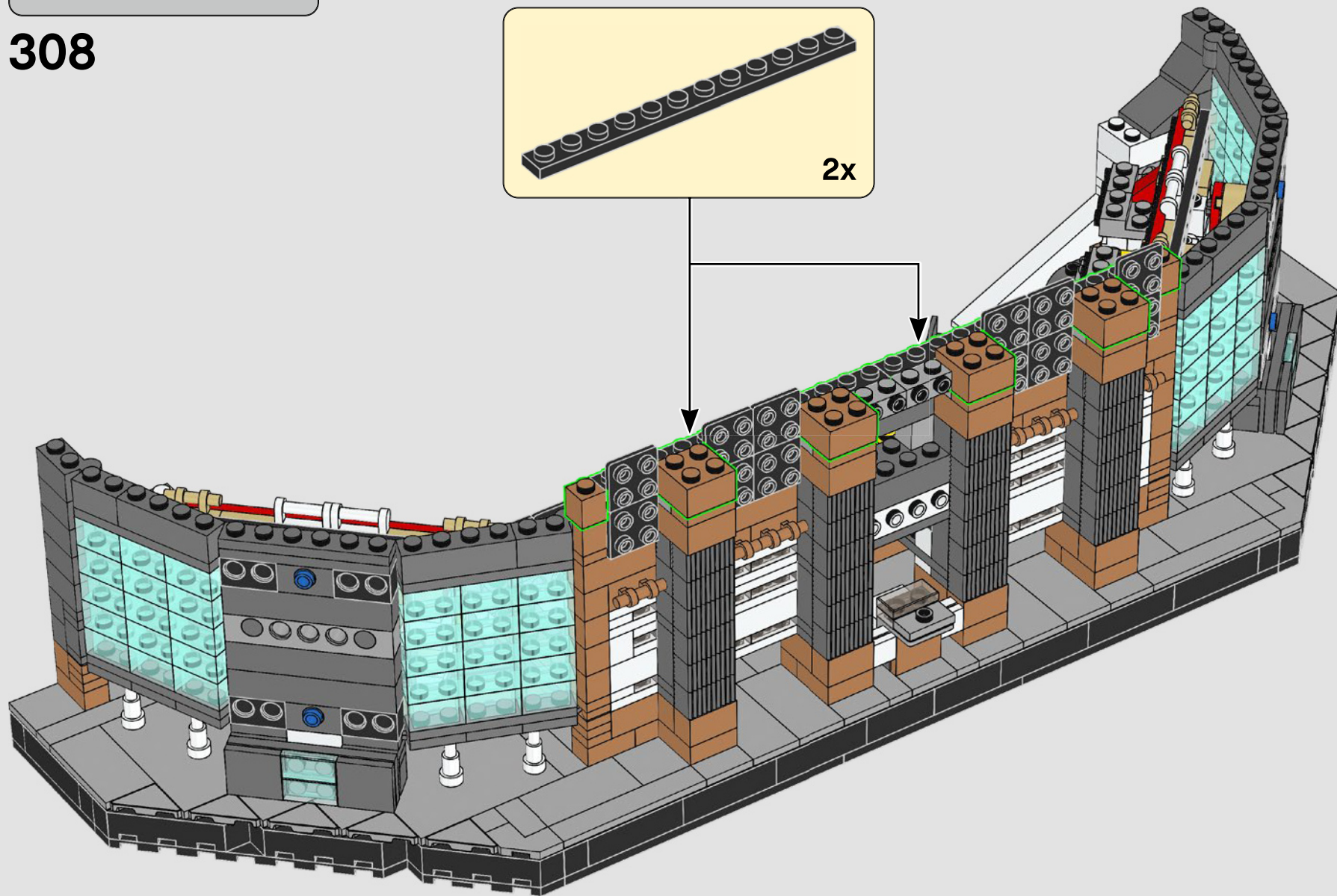
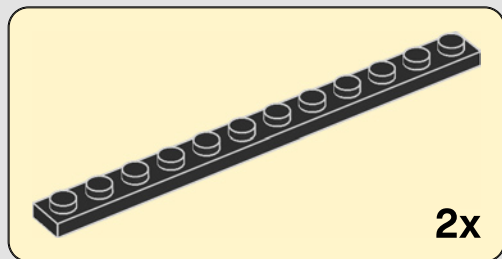
# 307







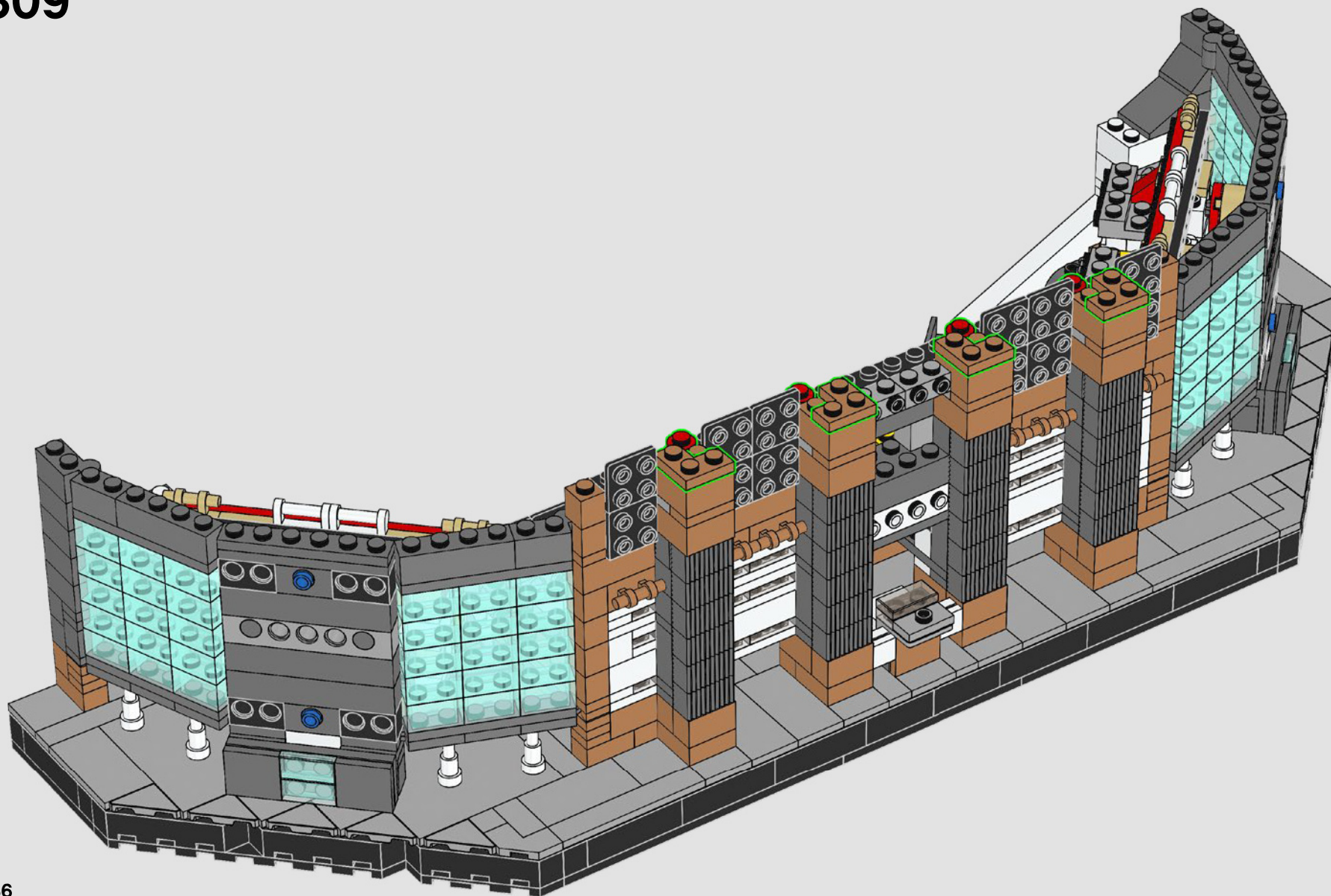
308



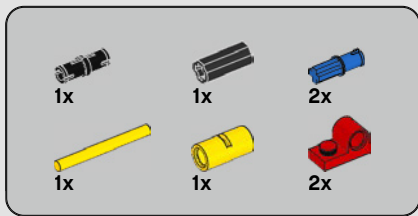
4x

4x

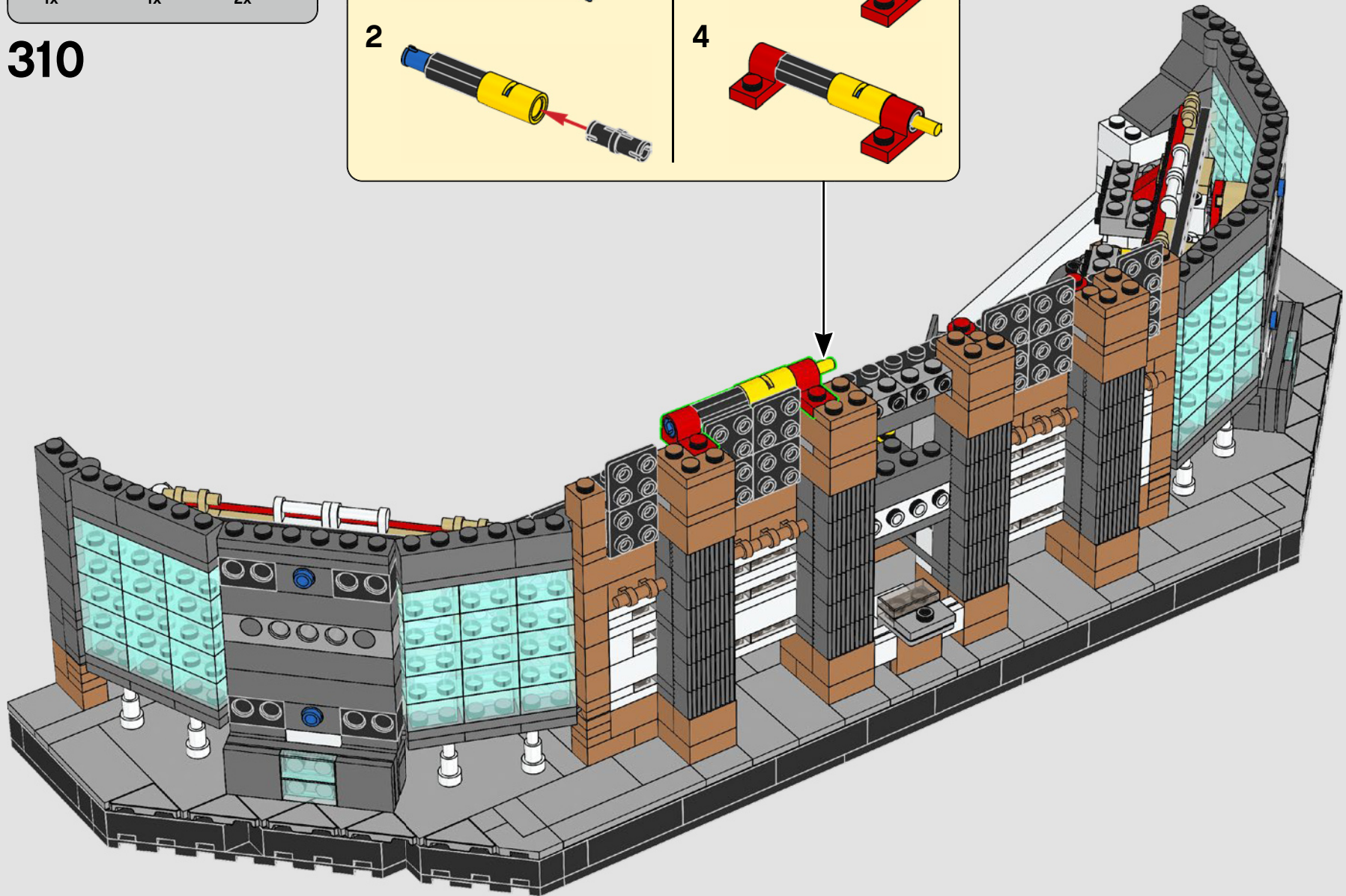
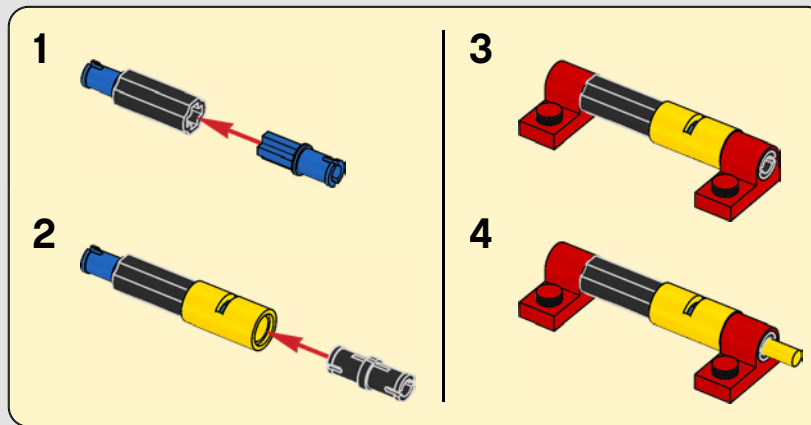
309



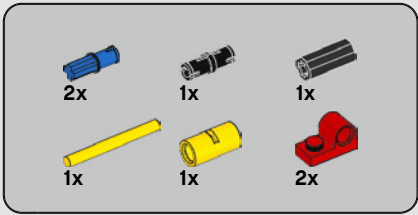




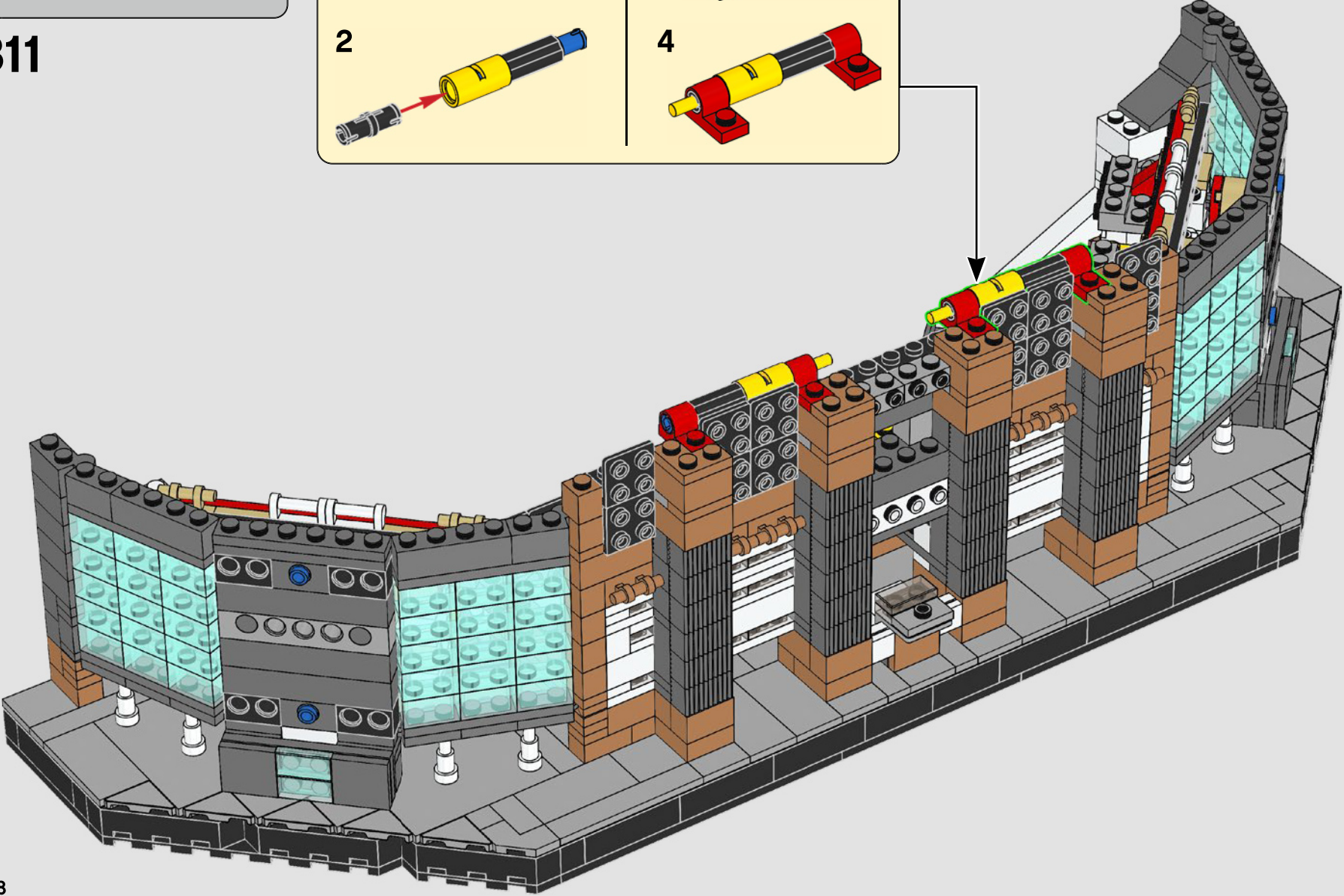
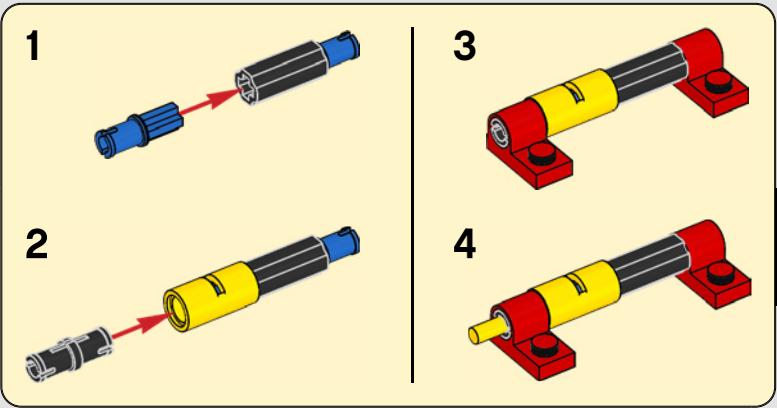
310







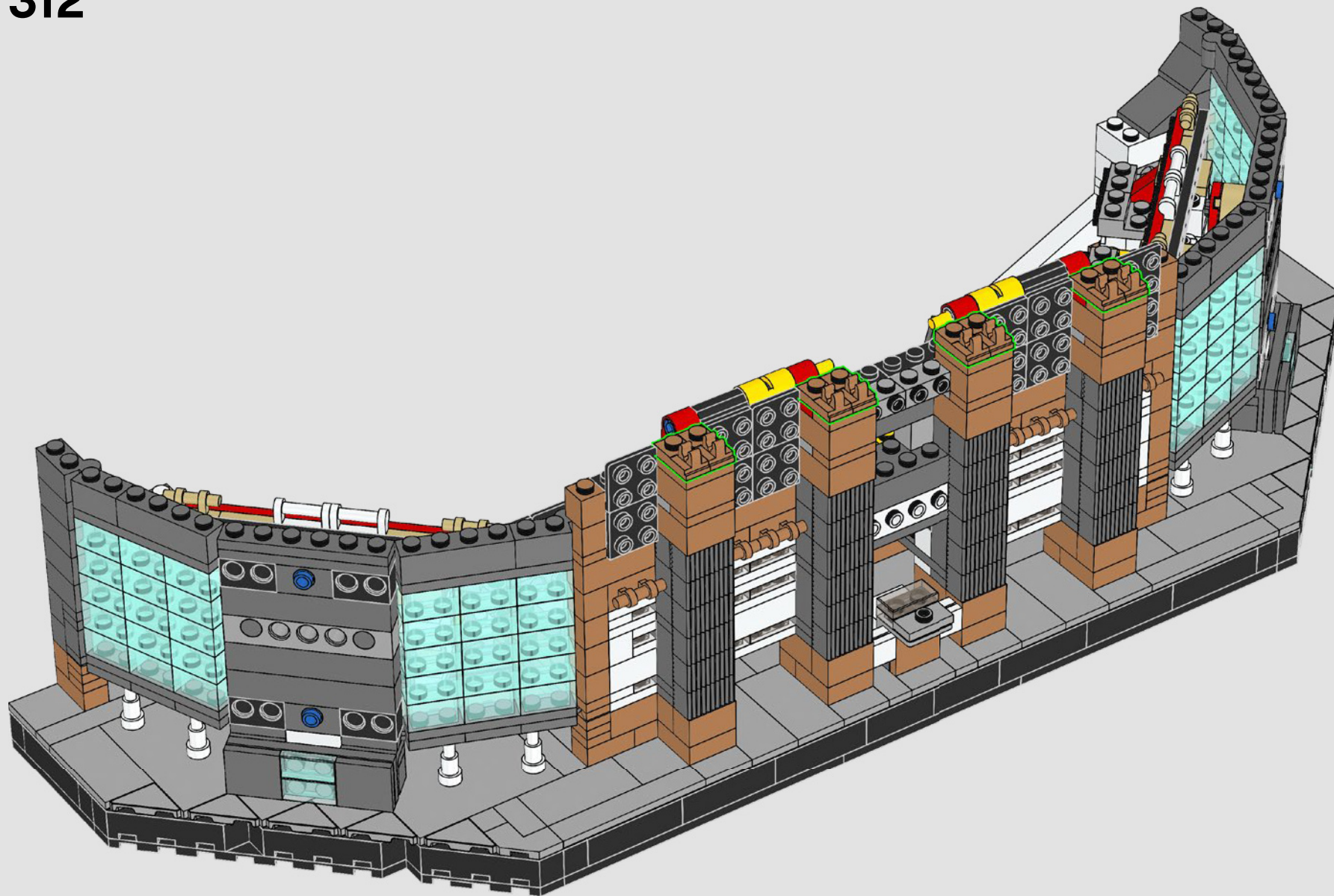
311

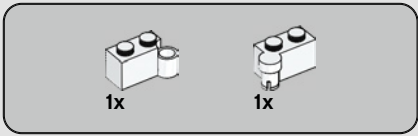




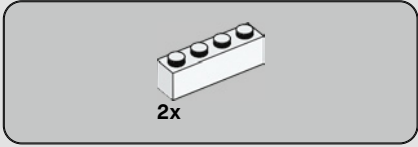
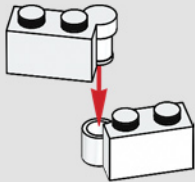
8x

# 312

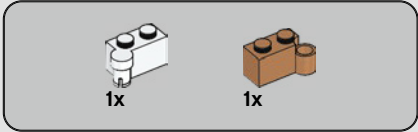
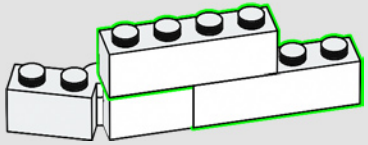




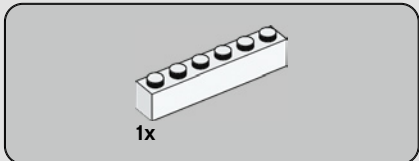
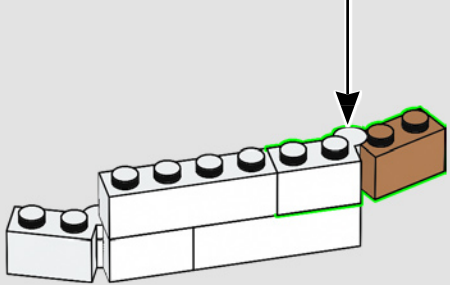
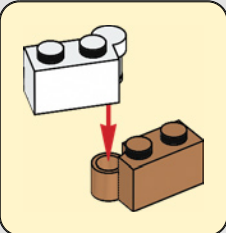
# 313



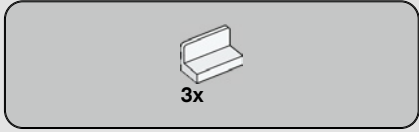
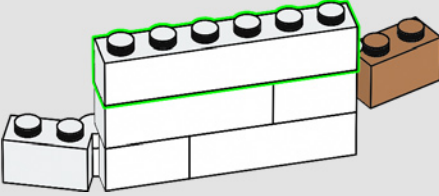
# 314



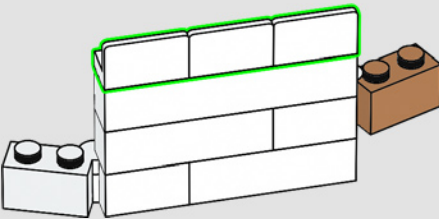
# 315



# 316

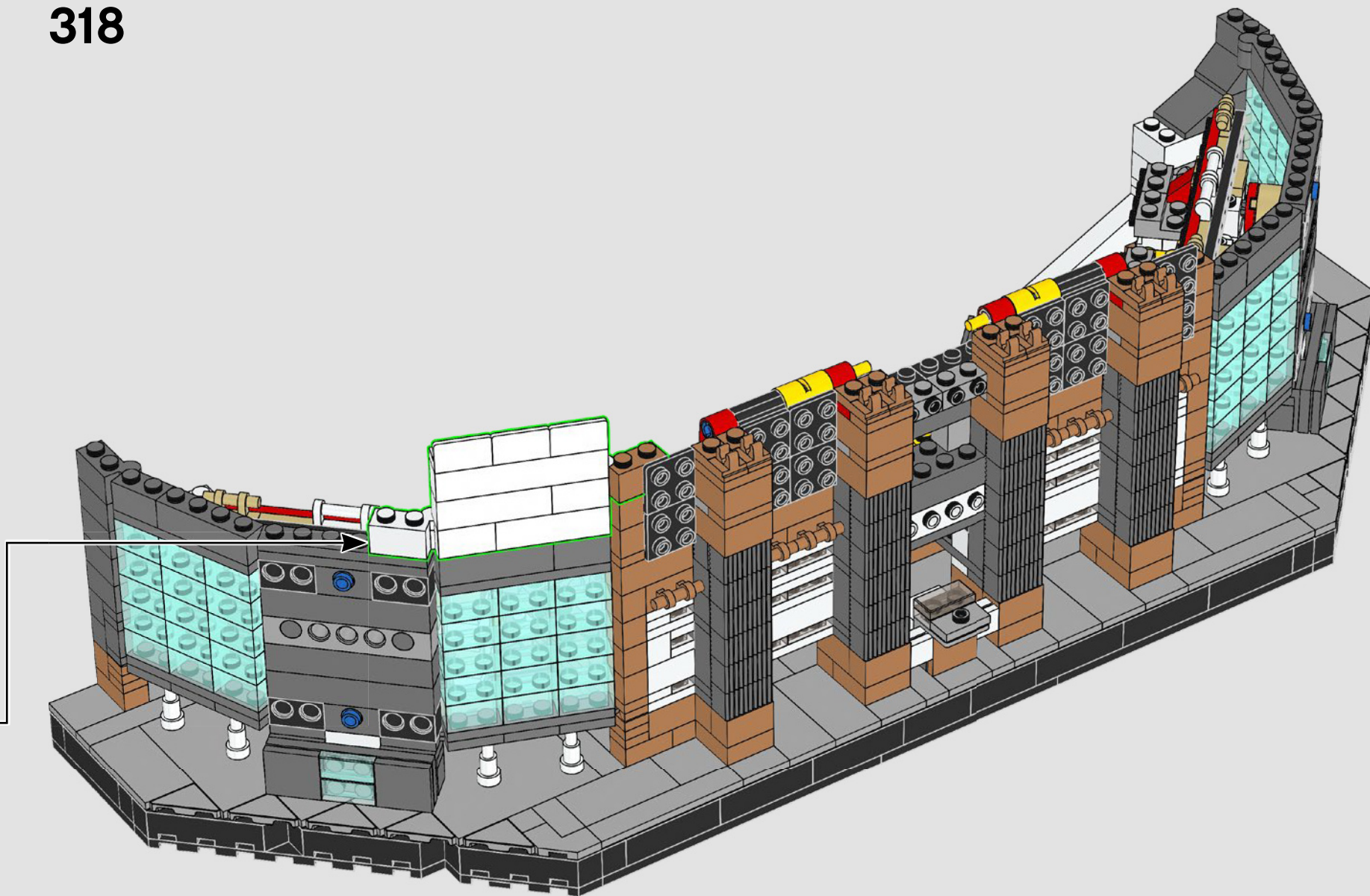


# 317



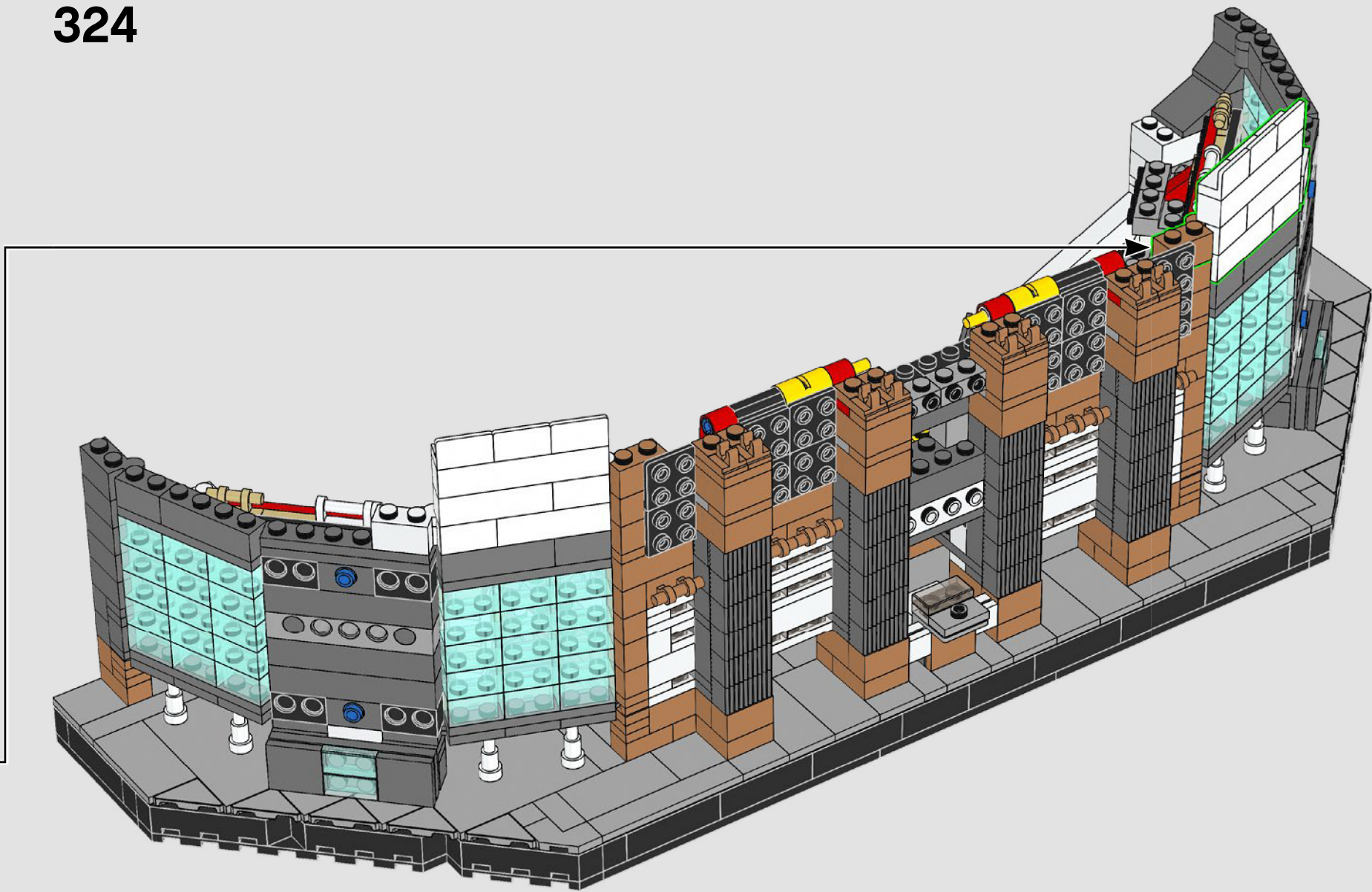


318

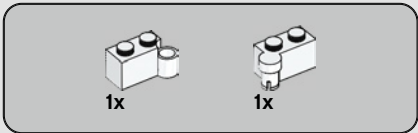




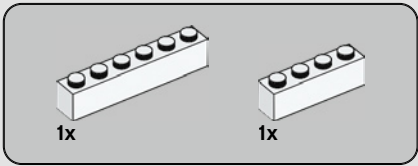
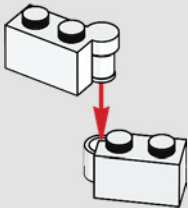
324



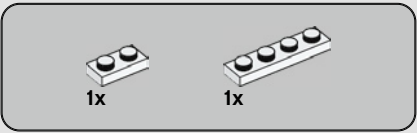
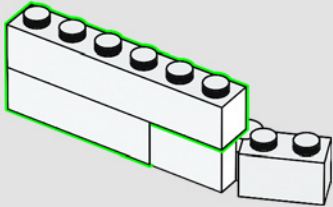




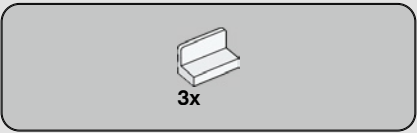
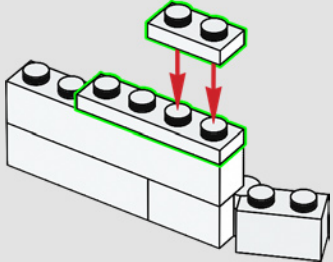
325



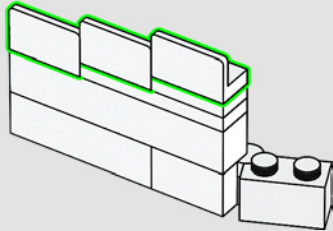
326



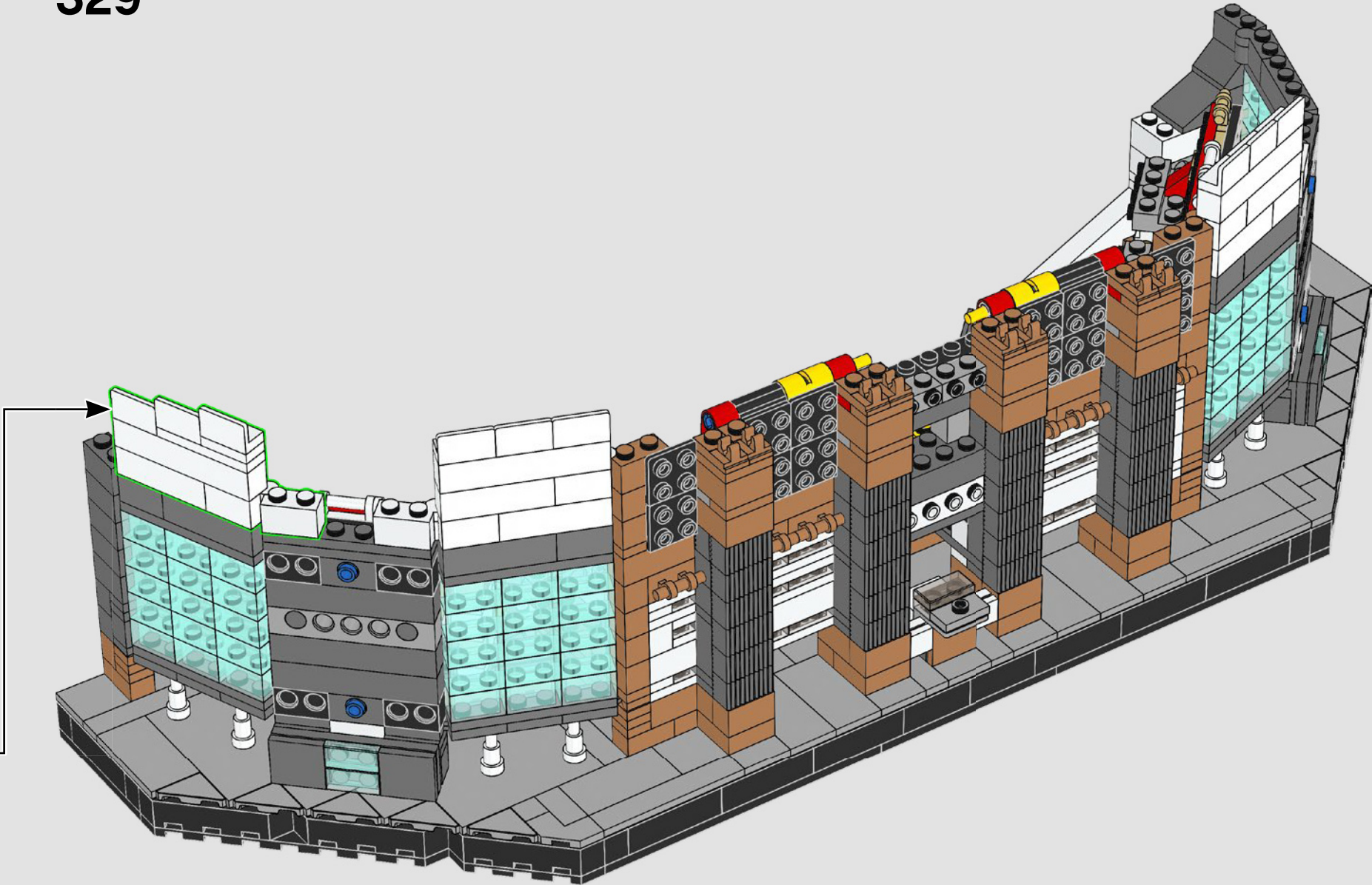
327



328



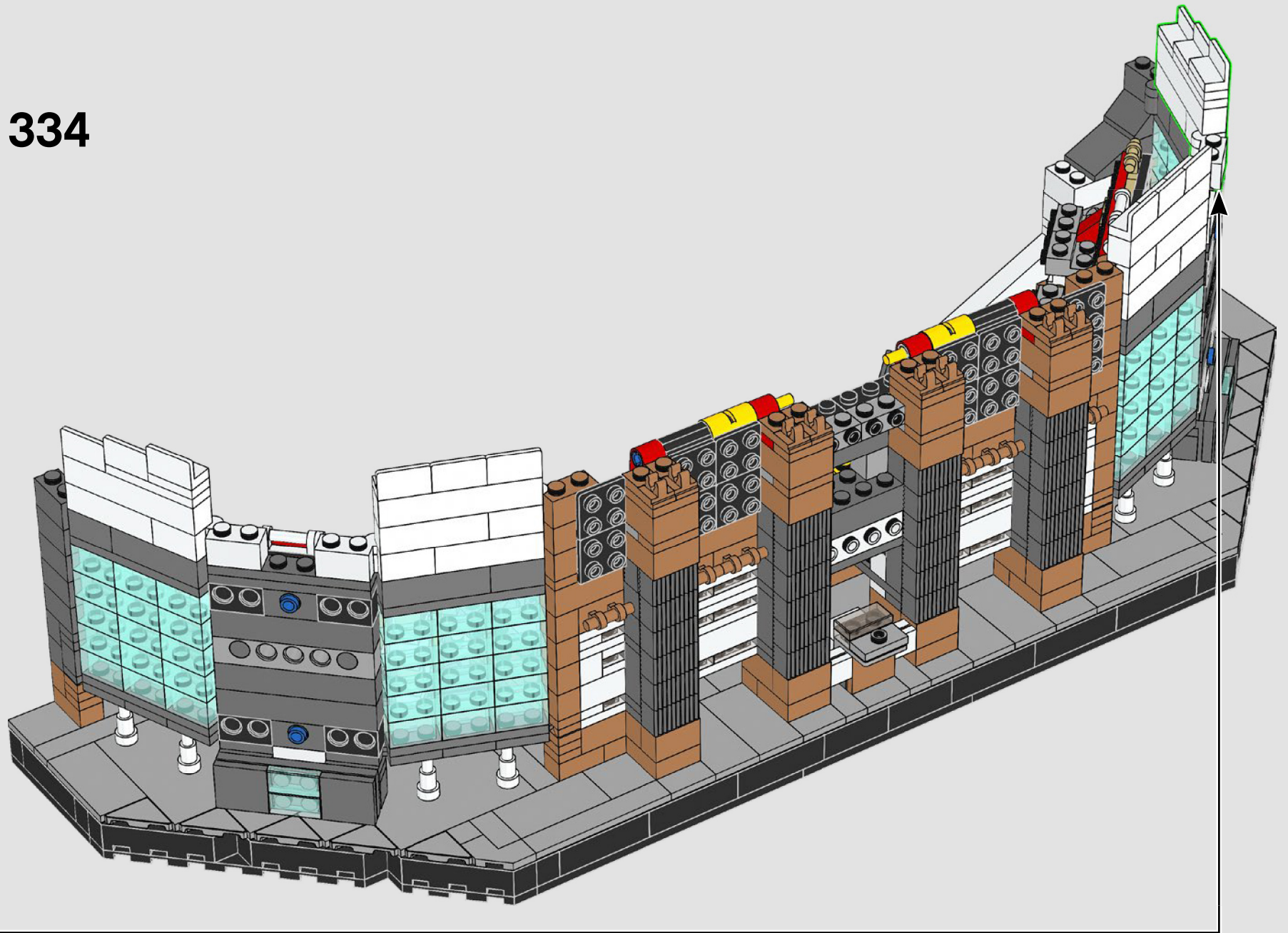
329





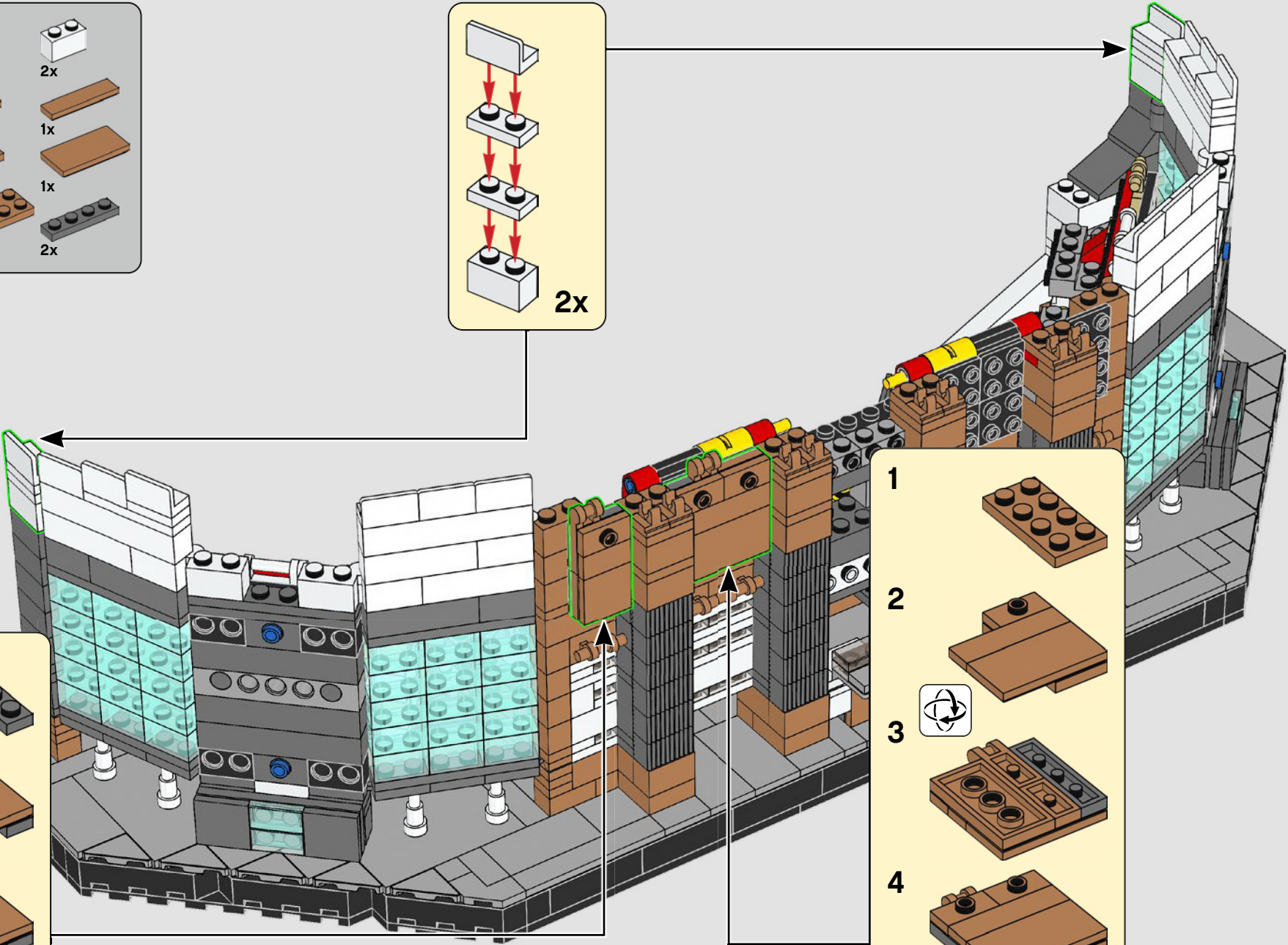
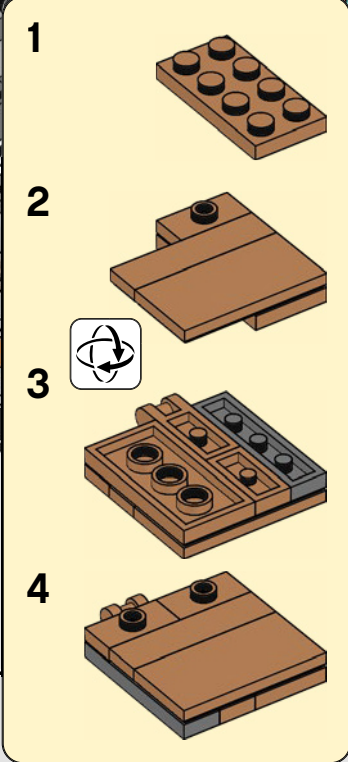
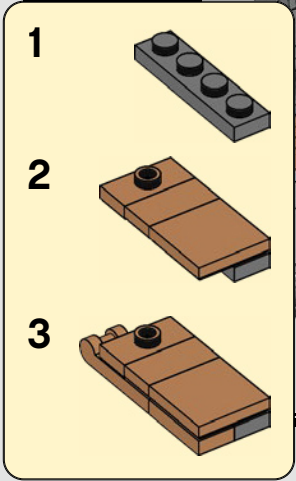
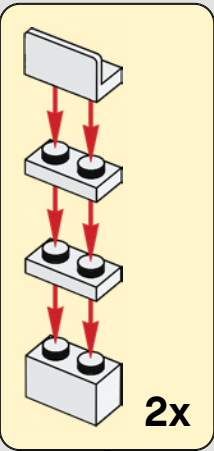


334



- |    |    |    |
|----|----|----|
|    |    |    |
| 4x | 2x | 2x |
|    |    |    |
| 3x | 1x | 1x |
|    |    |    |
| 1x | 2x | 1x |
|    |    |    |
| 2x | 1x | 2x |

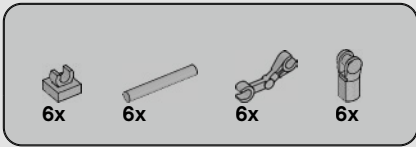
# 335



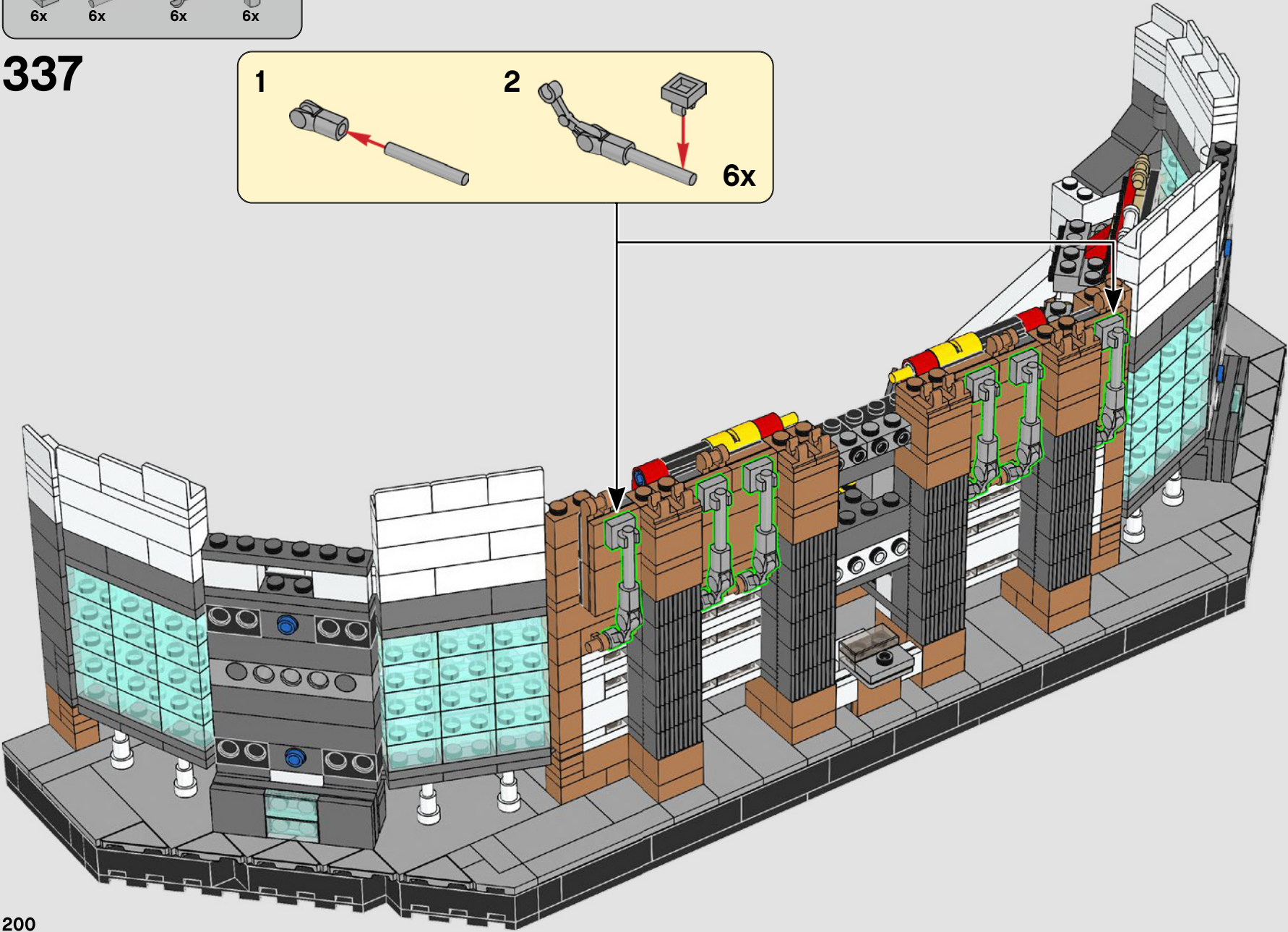
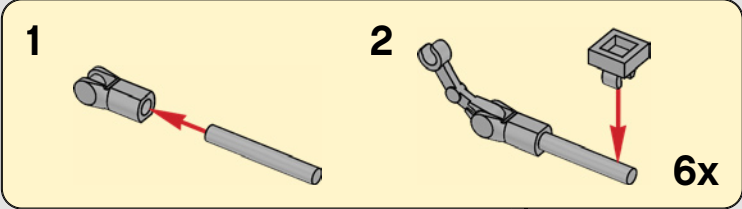


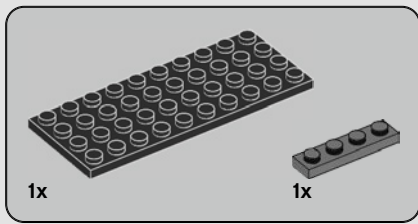




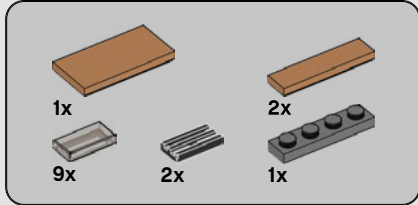
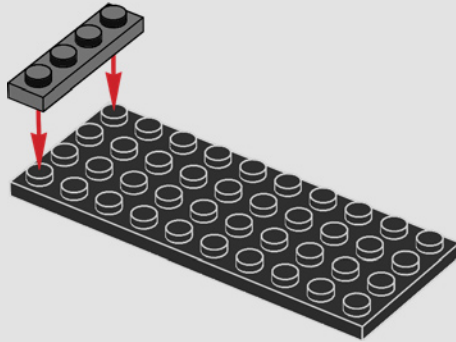


337

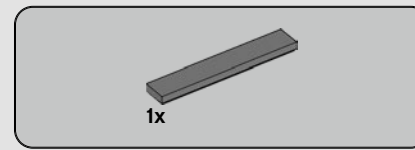
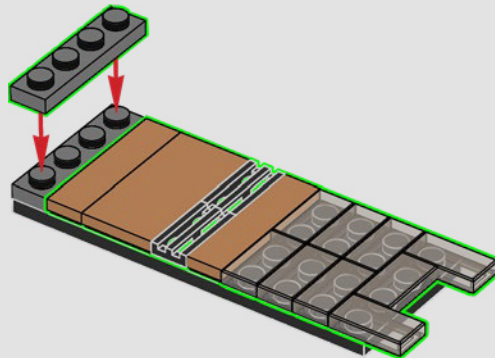




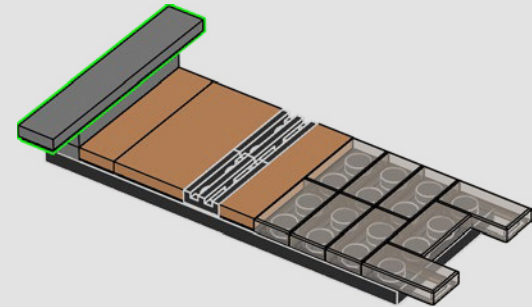
**338**



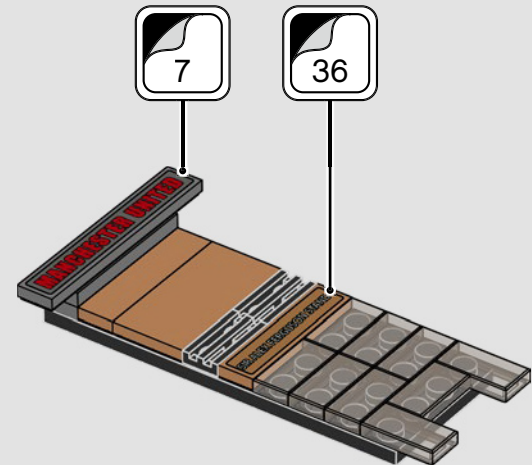
**339**



**340**

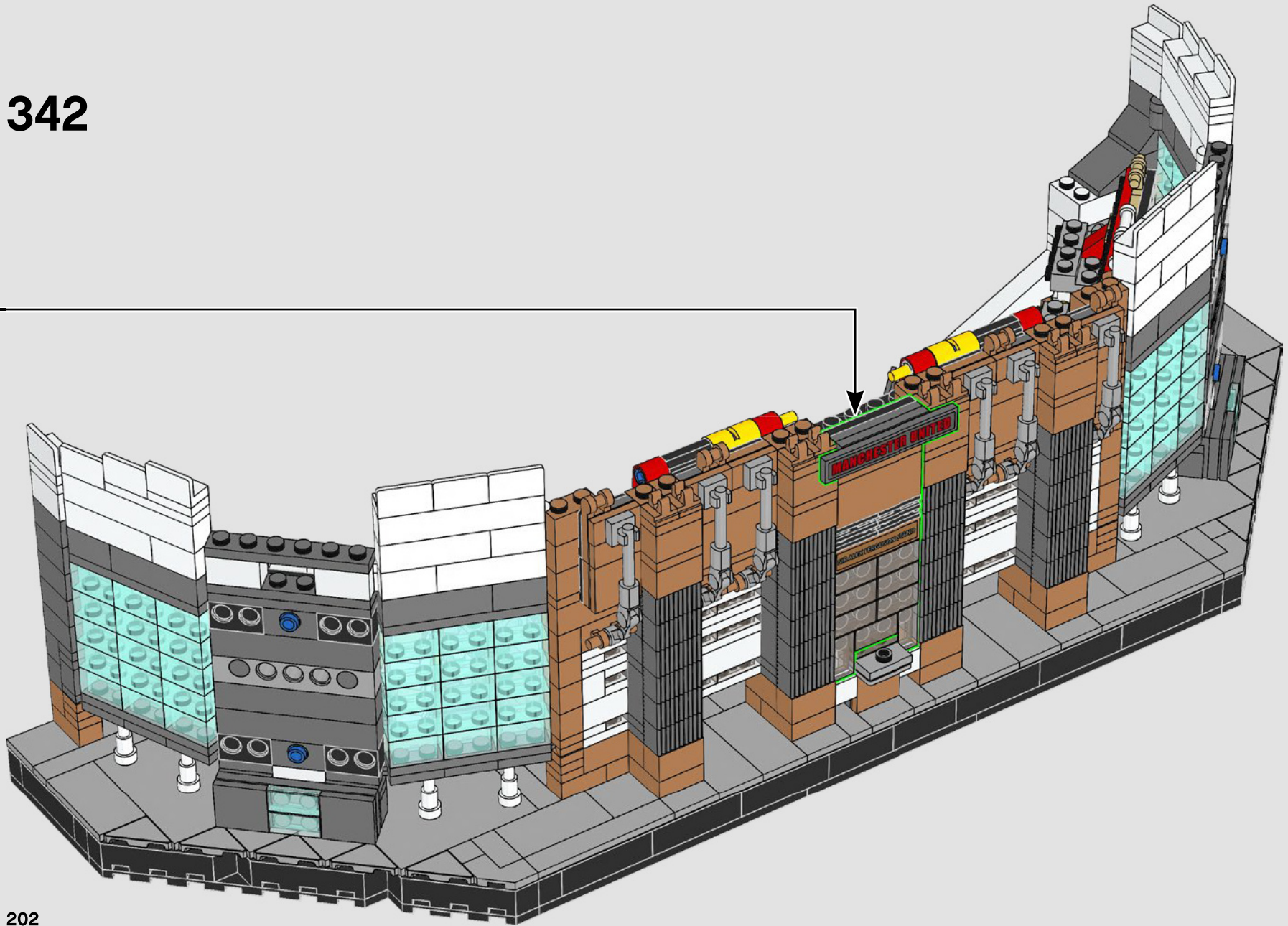


**341**

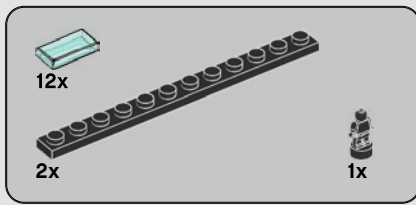




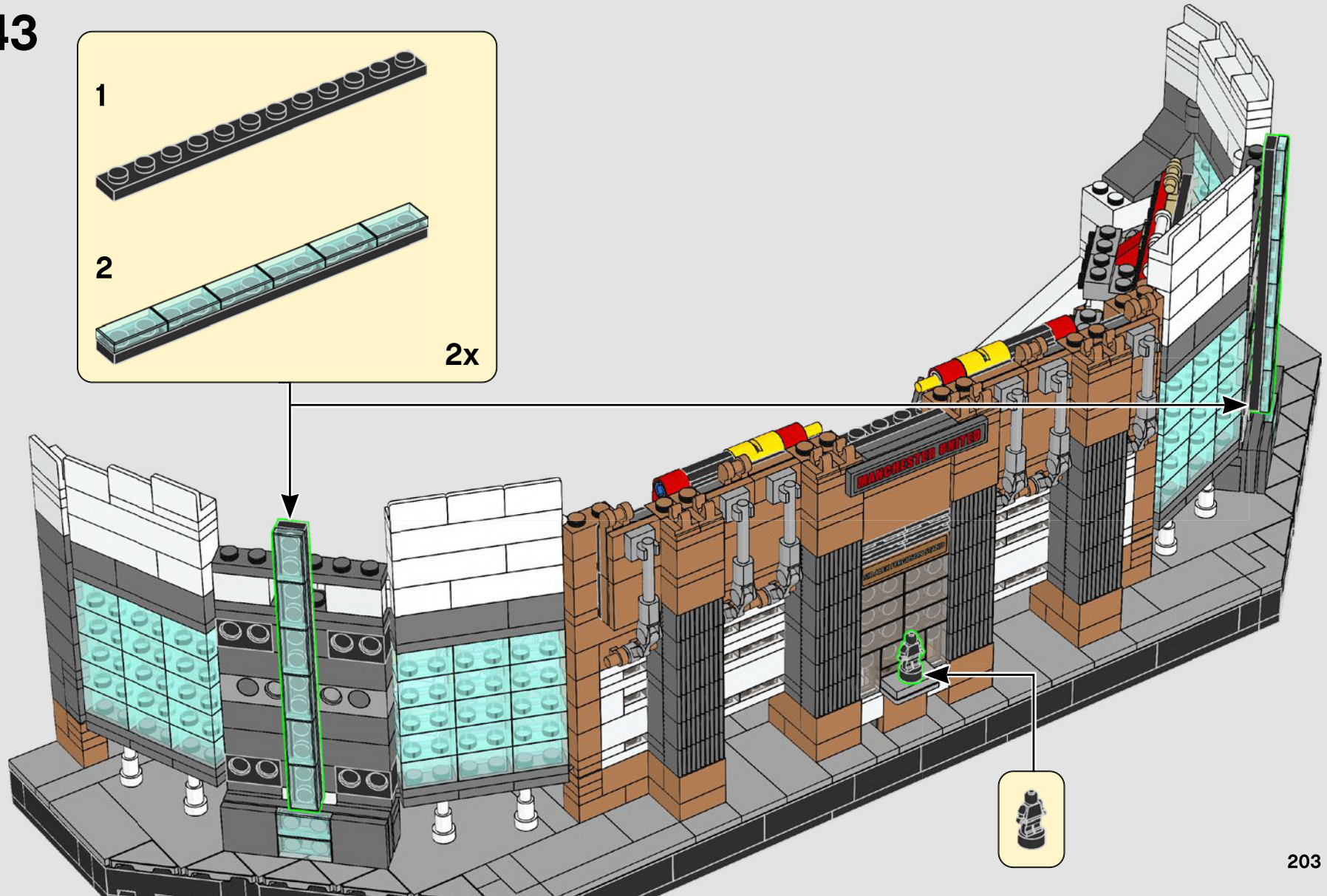
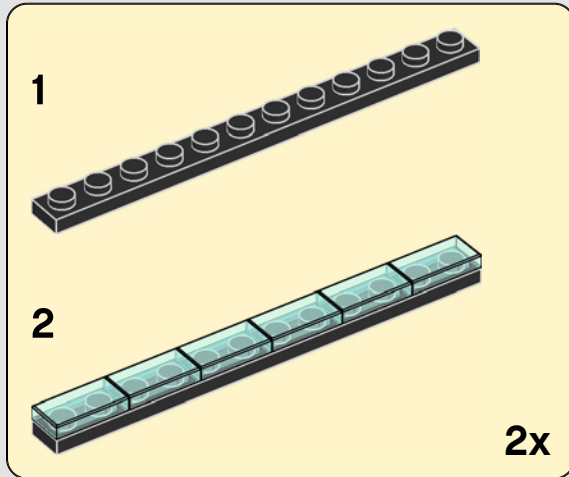
342

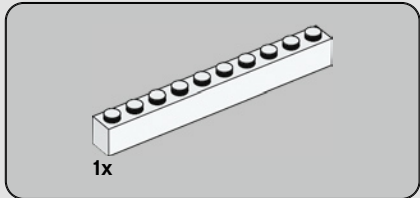
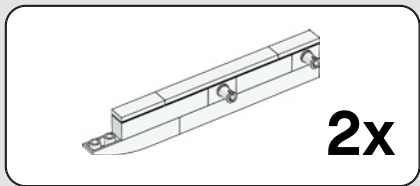




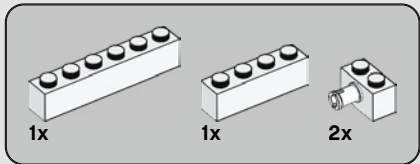
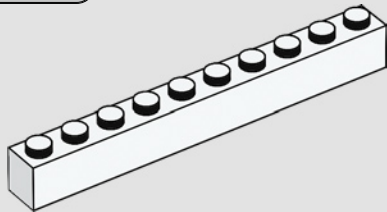


343

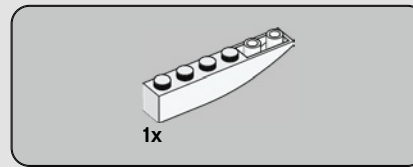
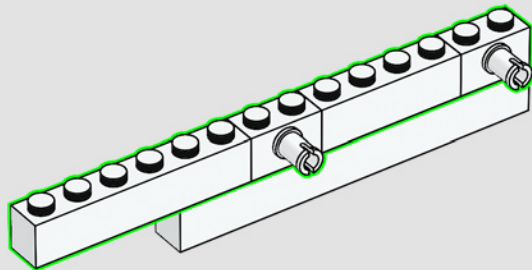




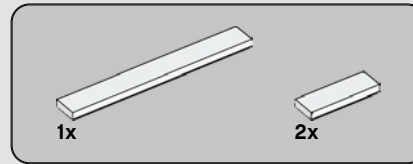
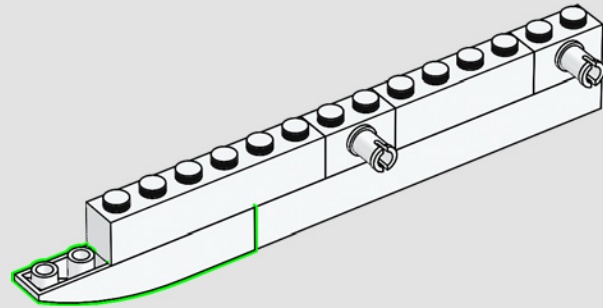
344



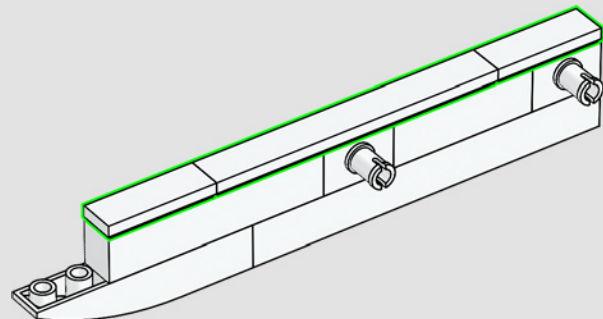
345



346

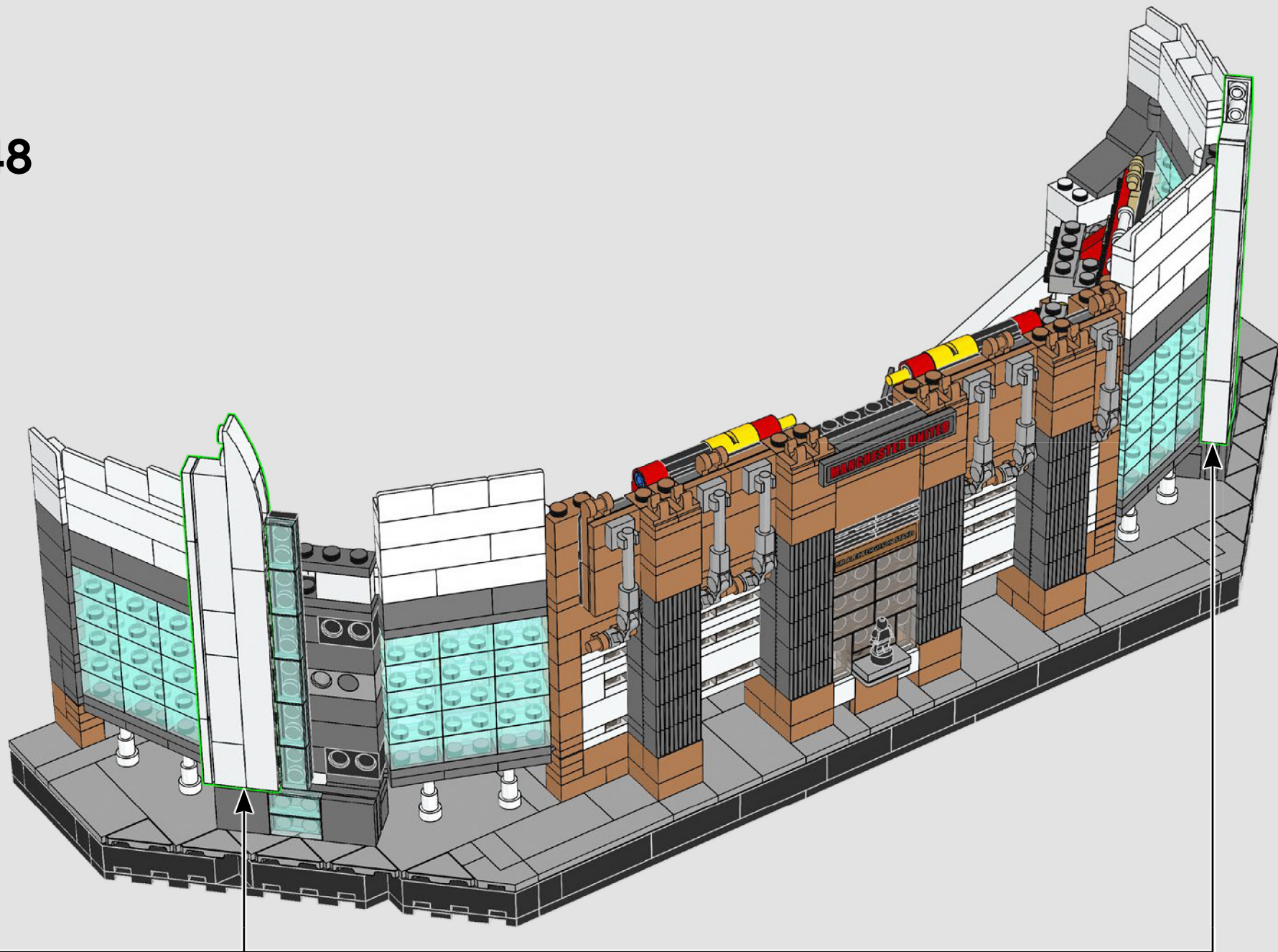


347

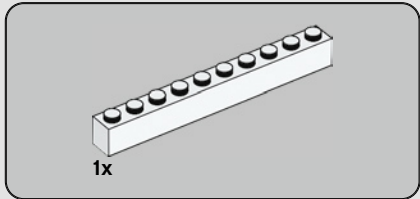
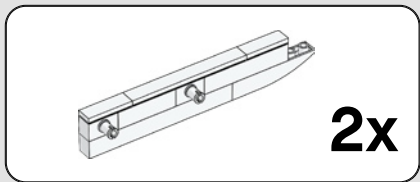


2x

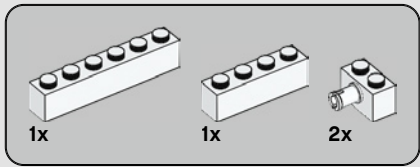
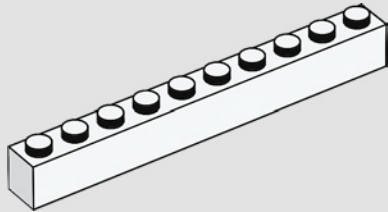
348



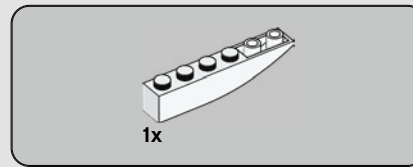
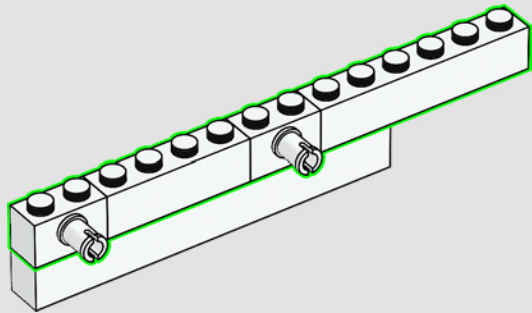




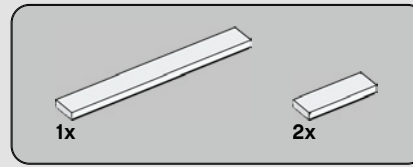
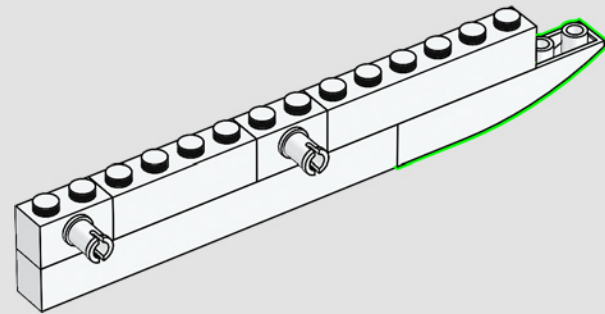
**349**



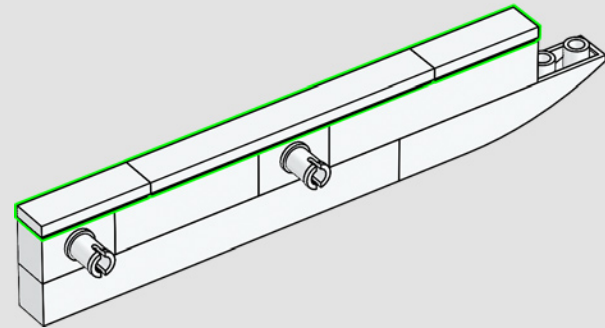
**350**



**351**

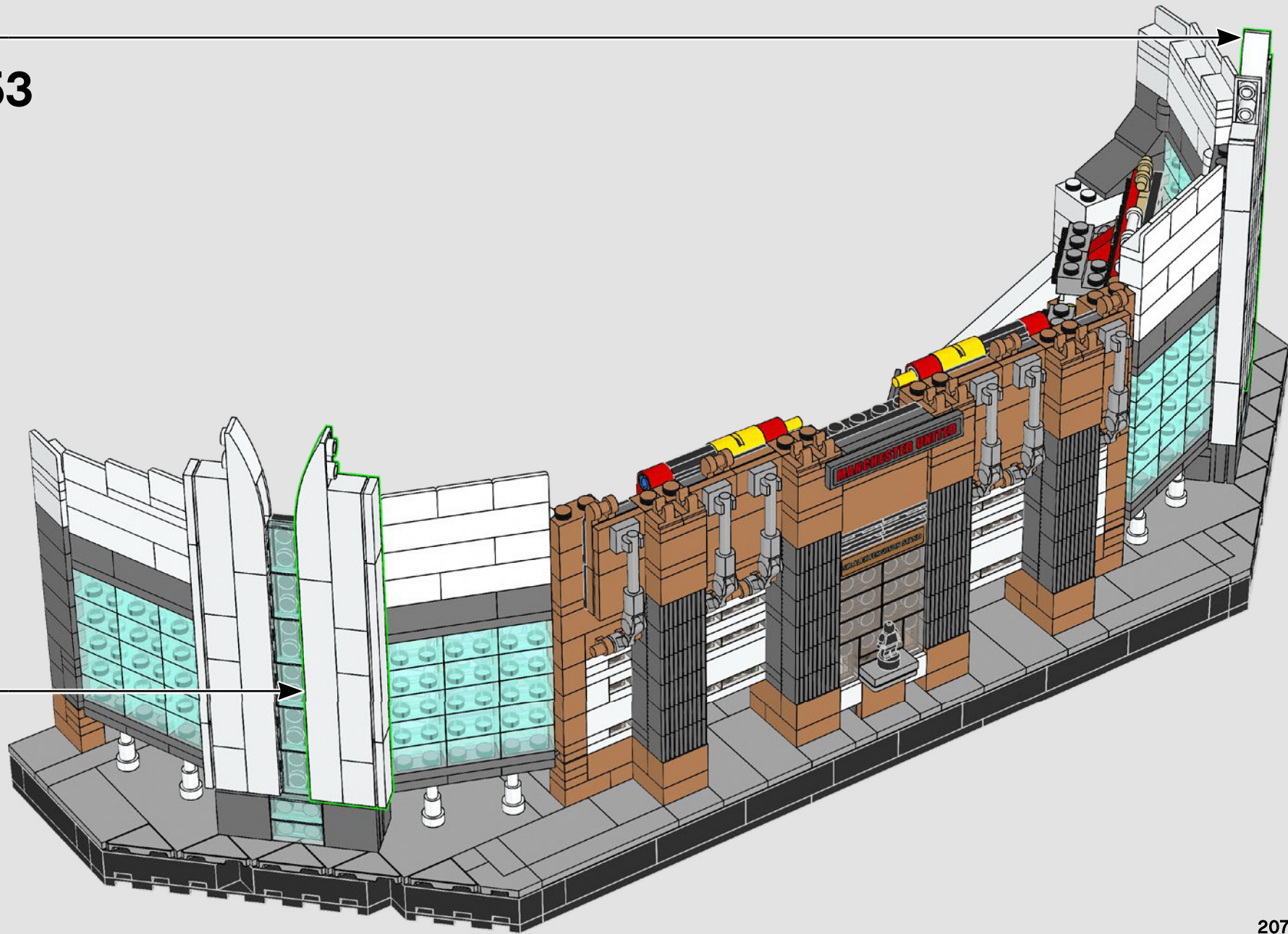


**352**

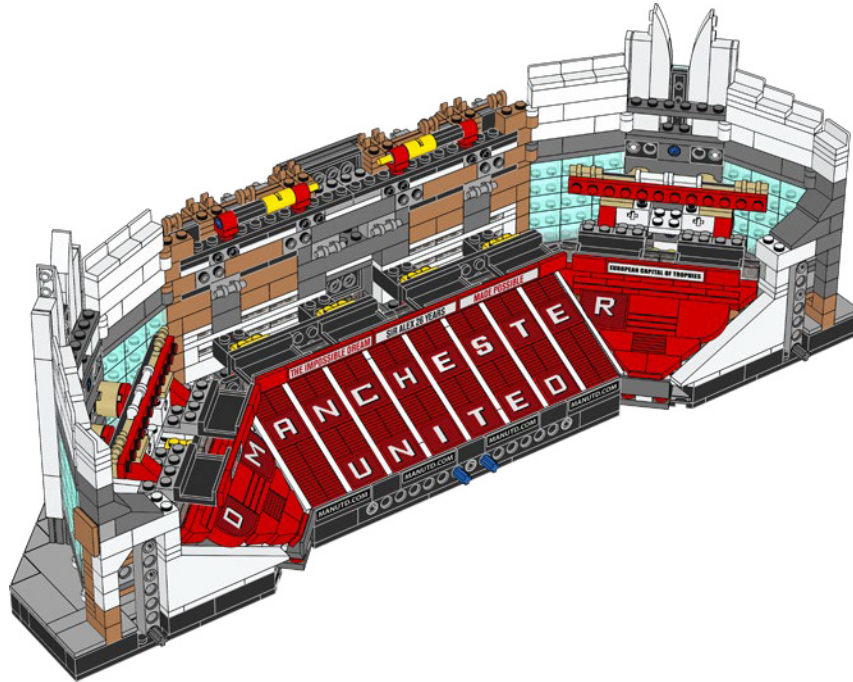


**2x**

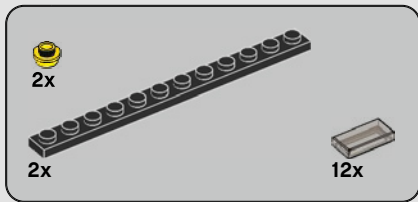
353



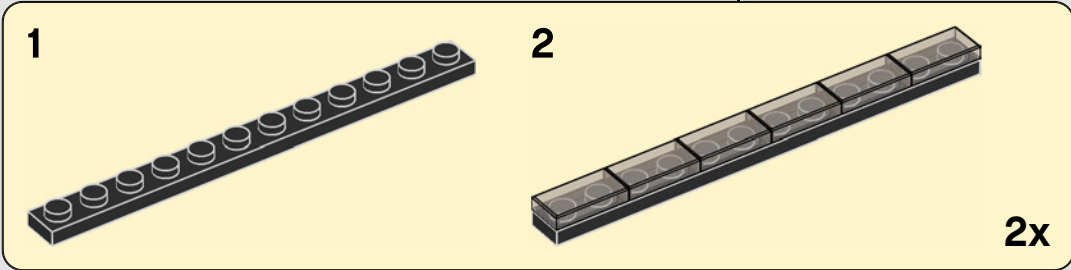
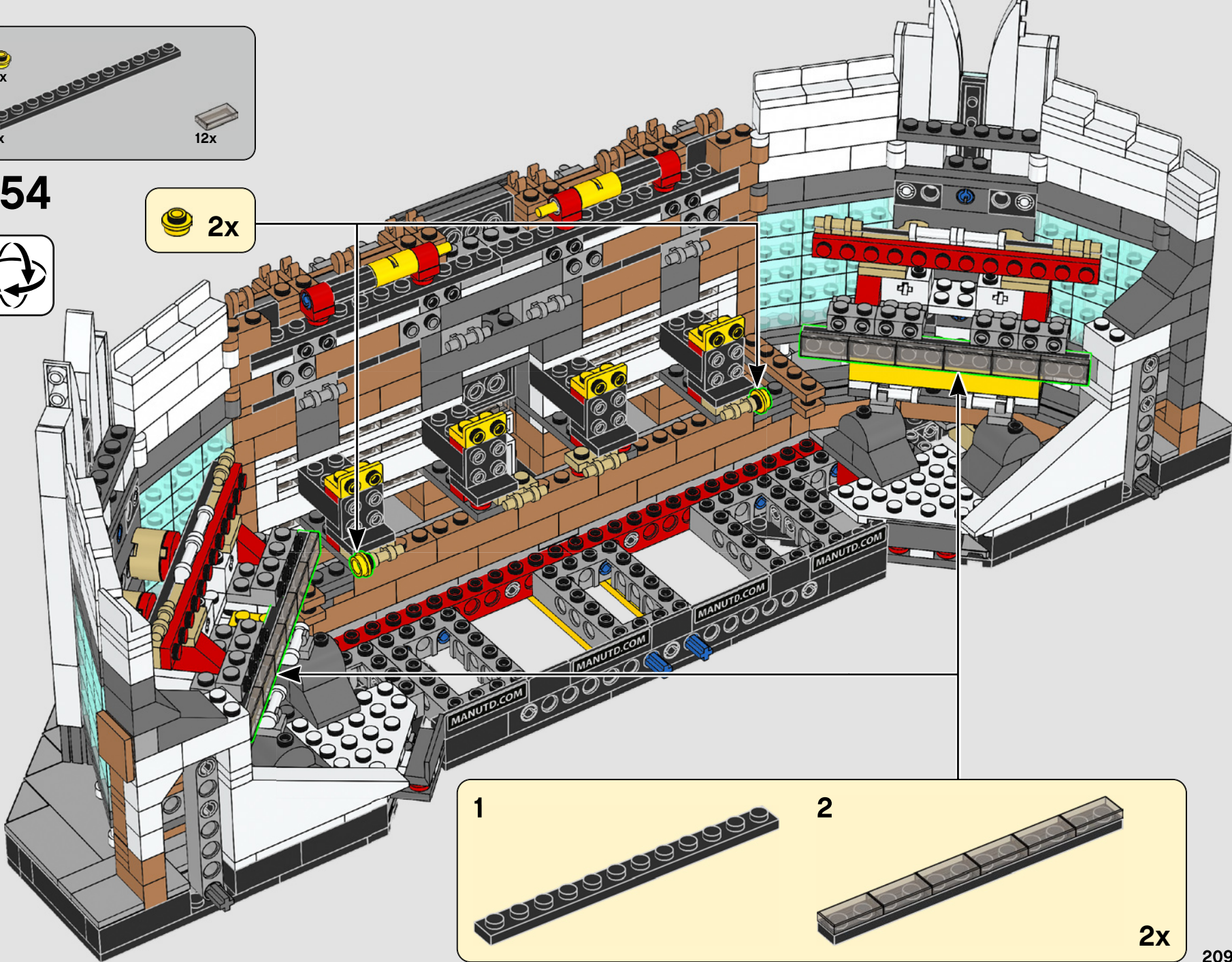
13

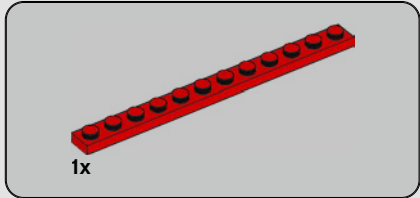
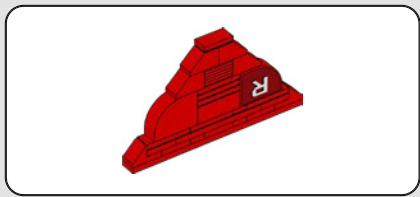




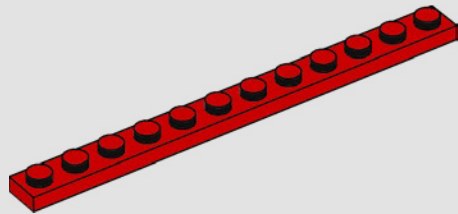


354

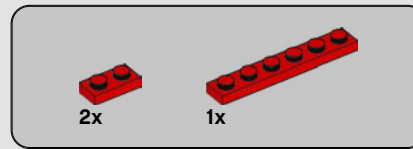
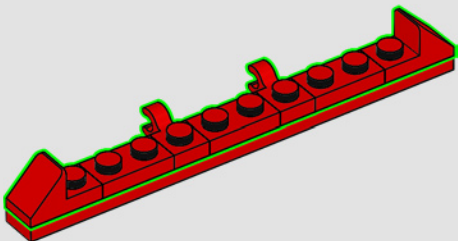




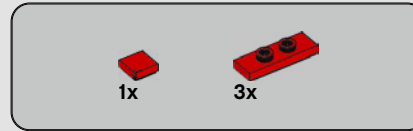
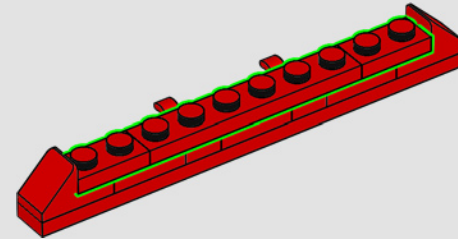
355



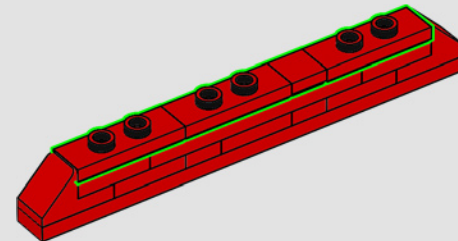
356

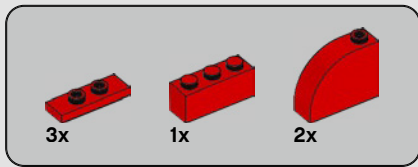


357

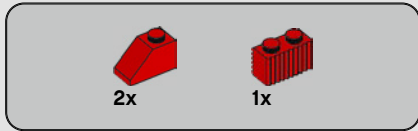
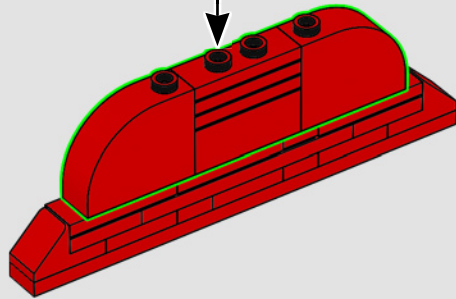
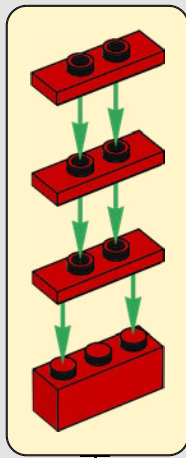


358

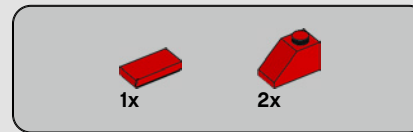
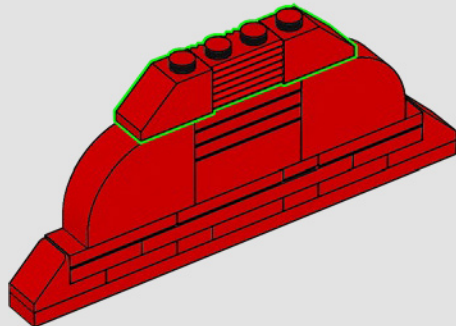




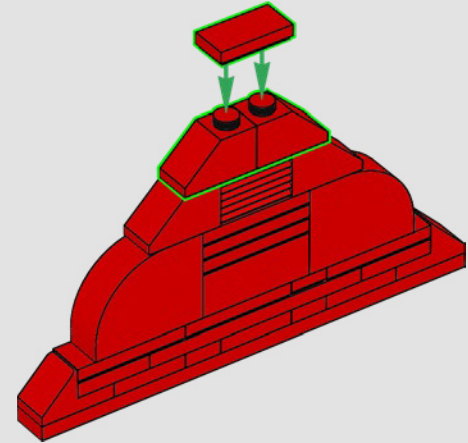
359



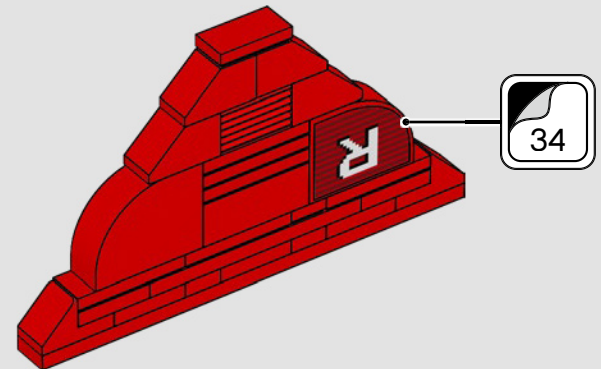
360



361

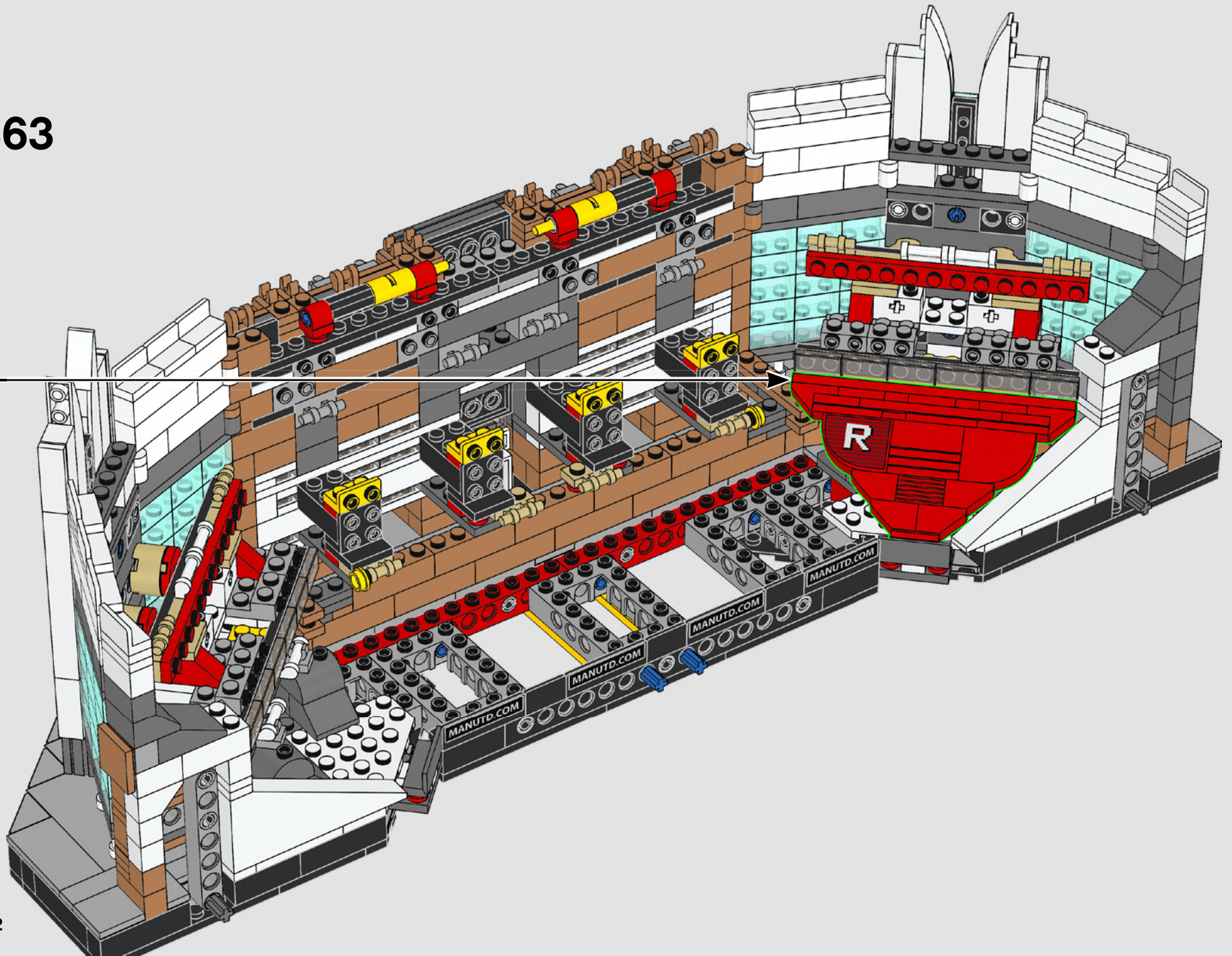


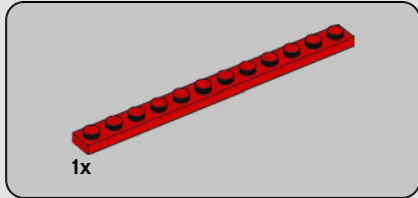
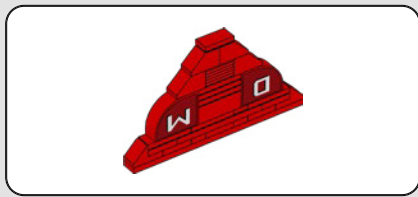
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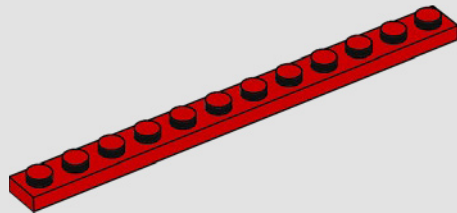


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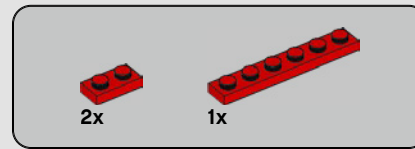
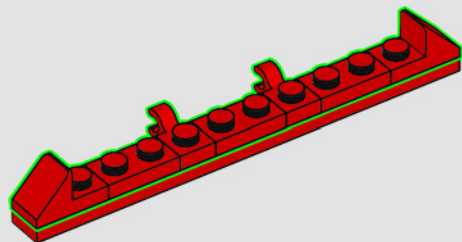




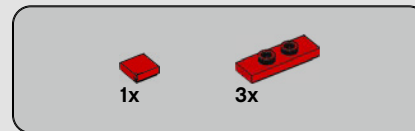
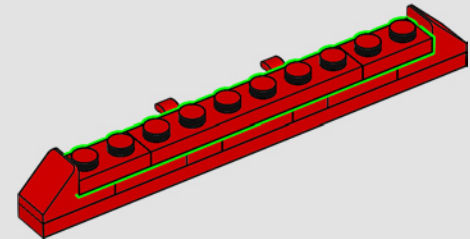
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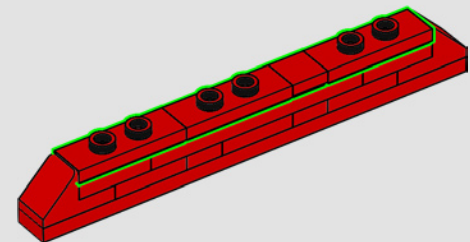
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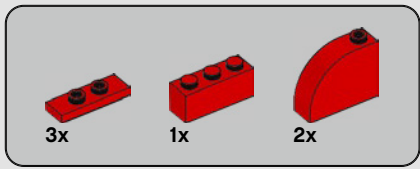


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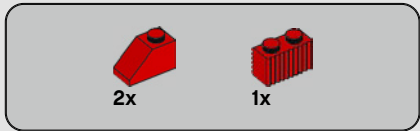
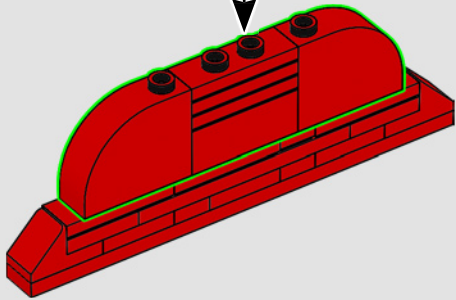
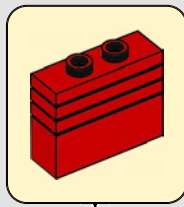


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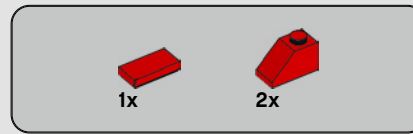
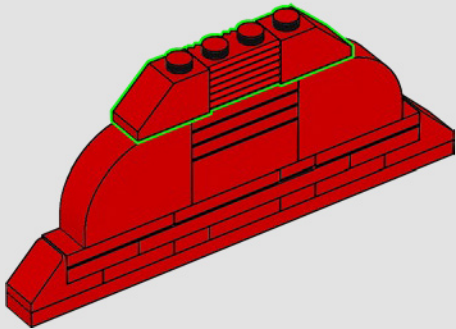




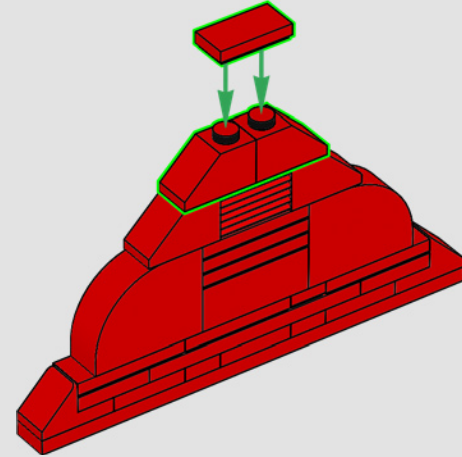
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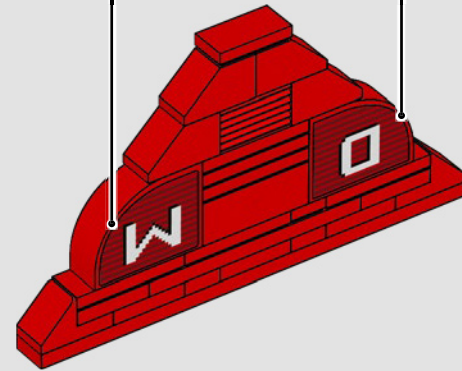
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370

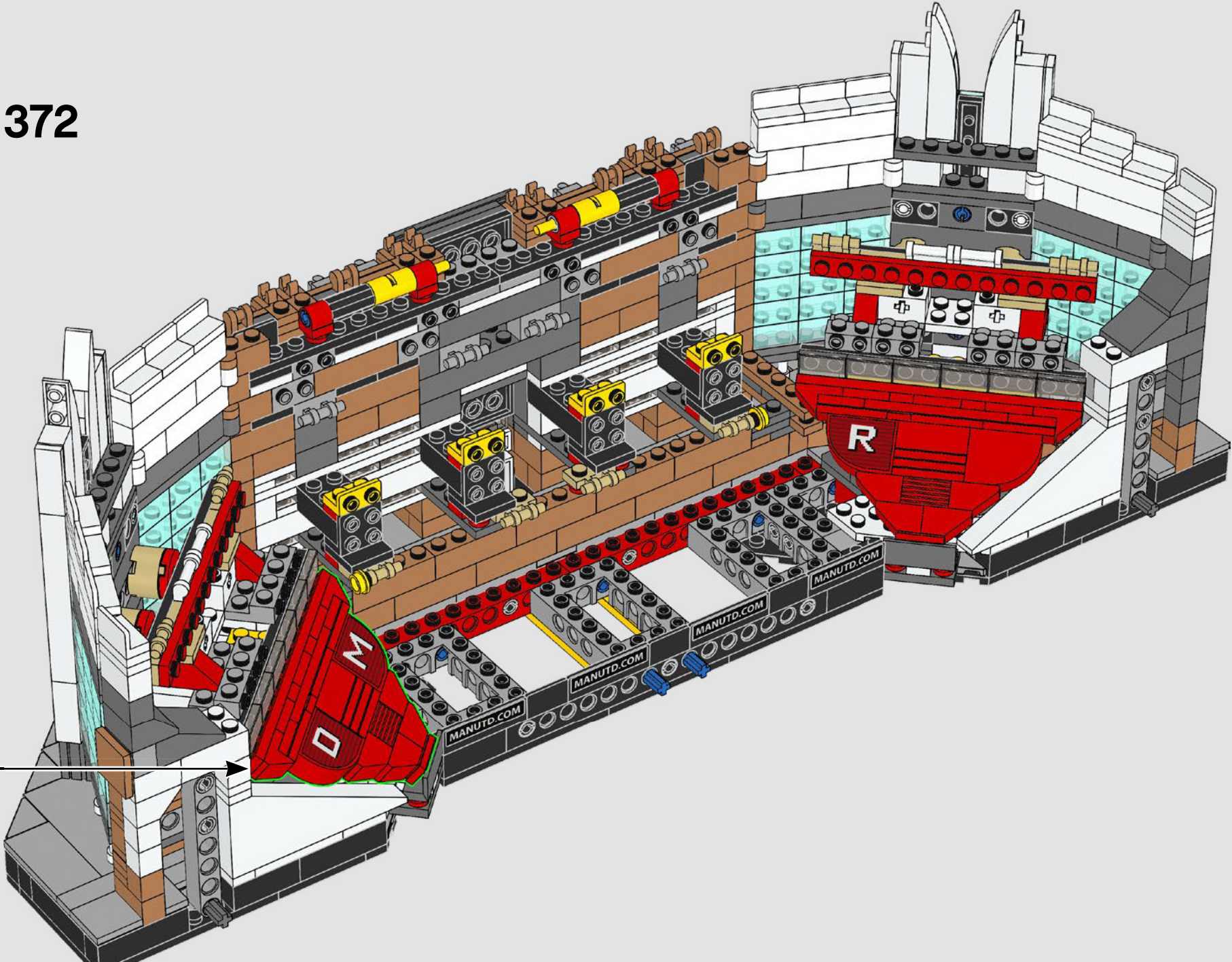


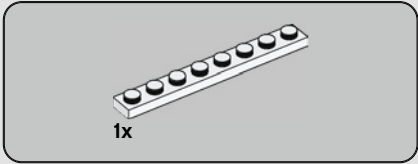
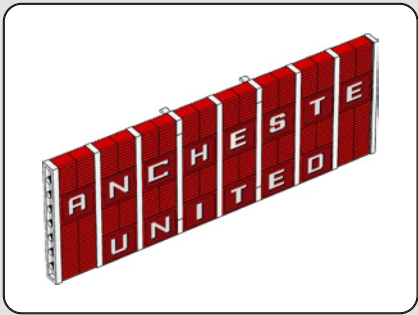
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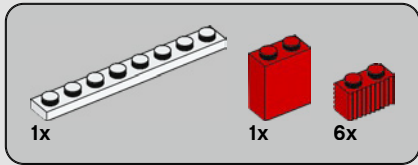
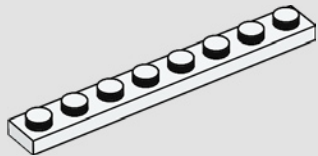


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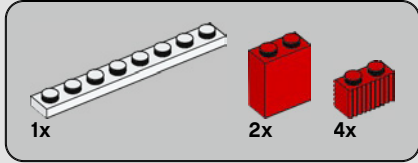
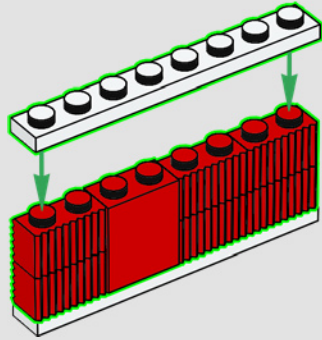




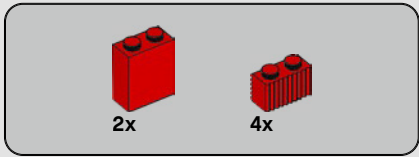
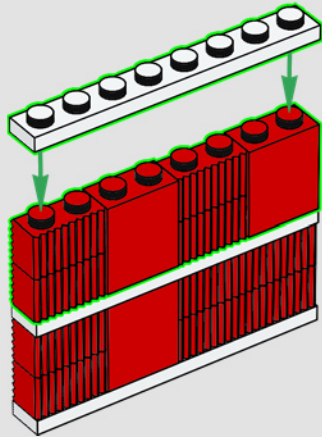
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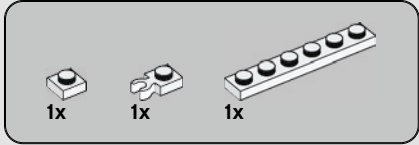
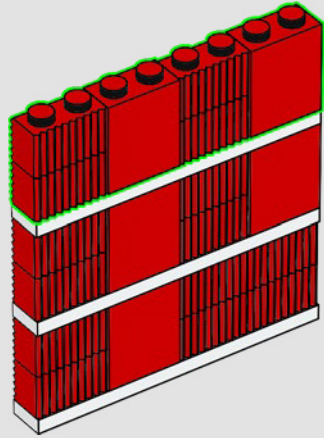
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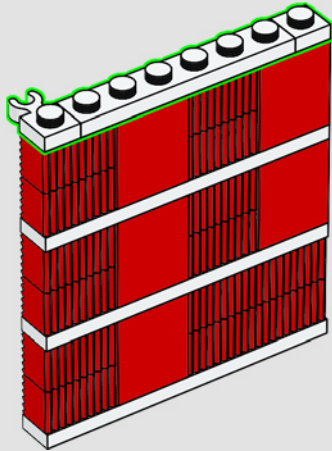
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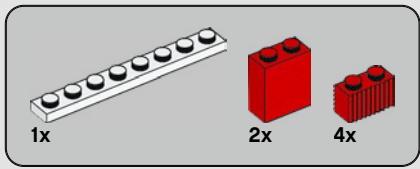
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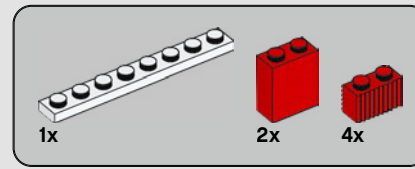
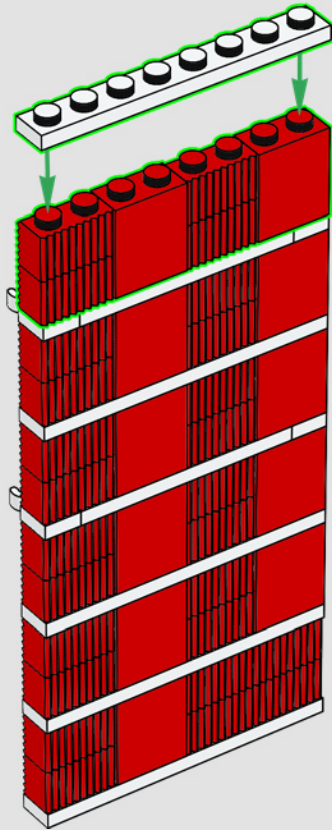




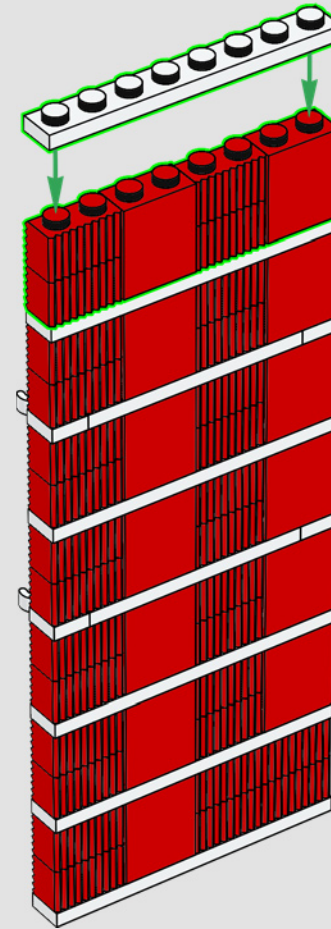


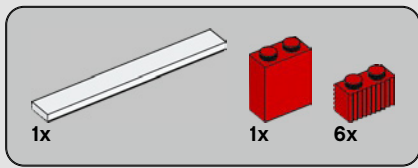


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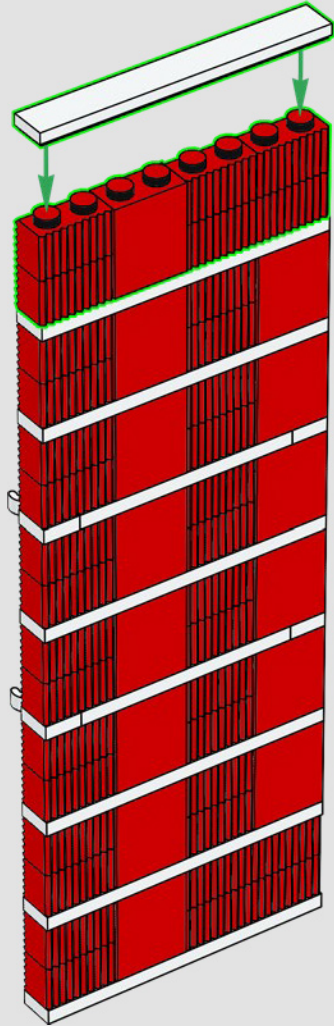


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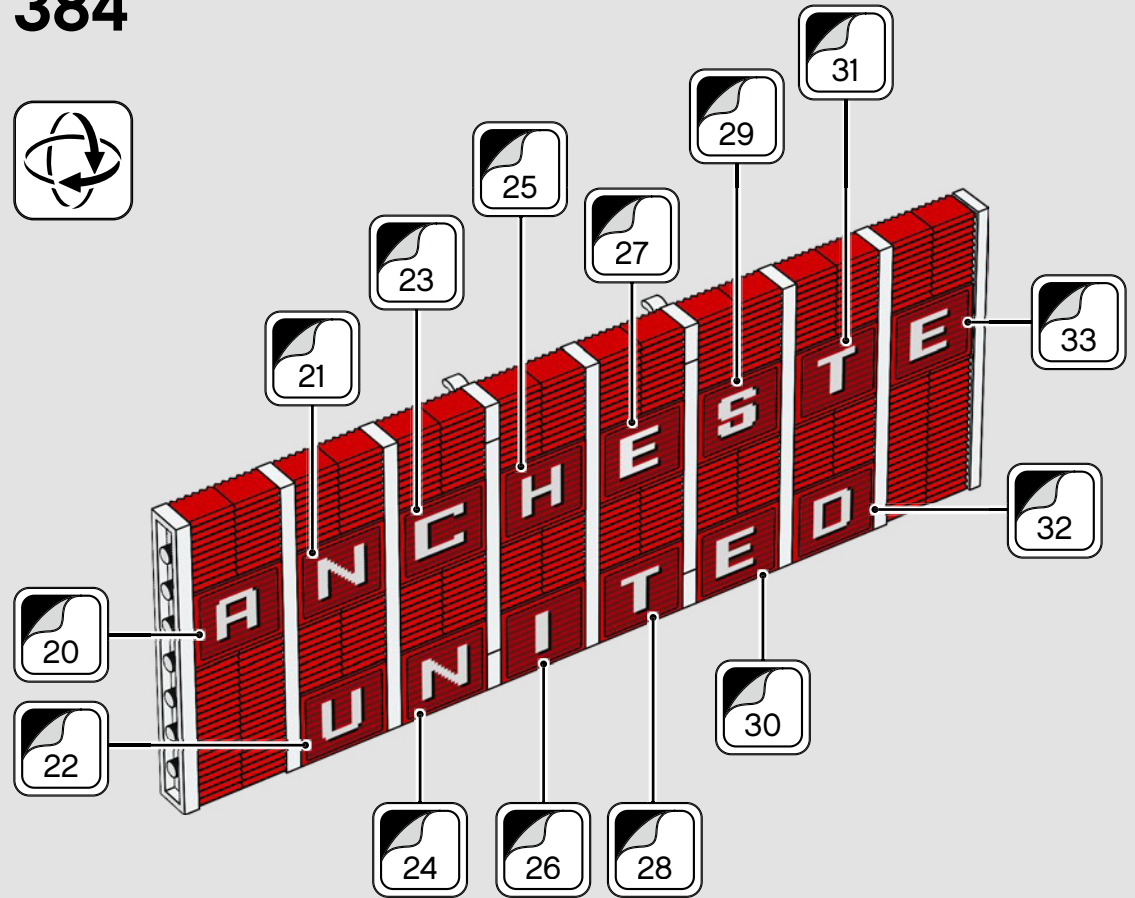
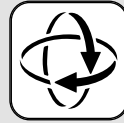




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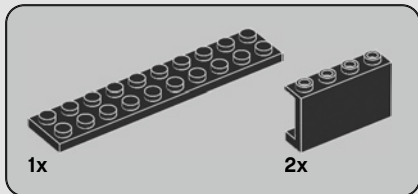
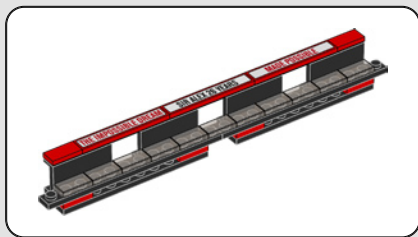
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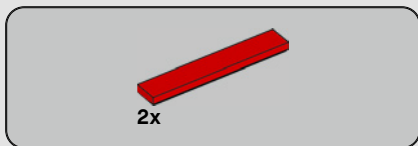
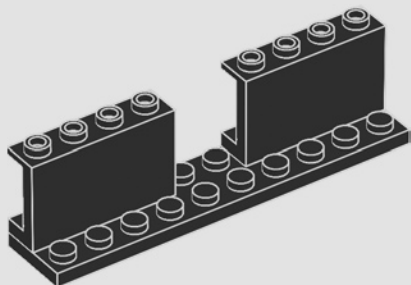




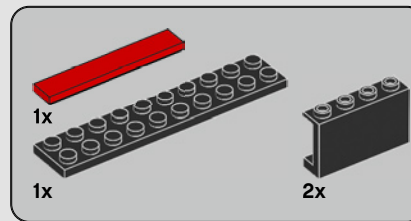
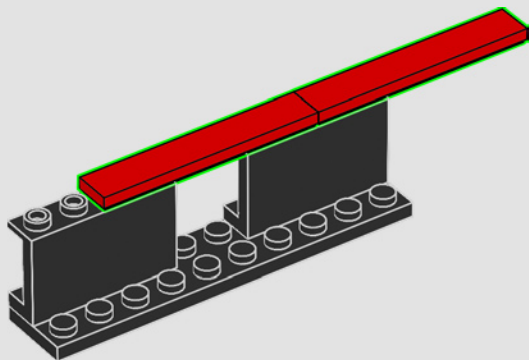




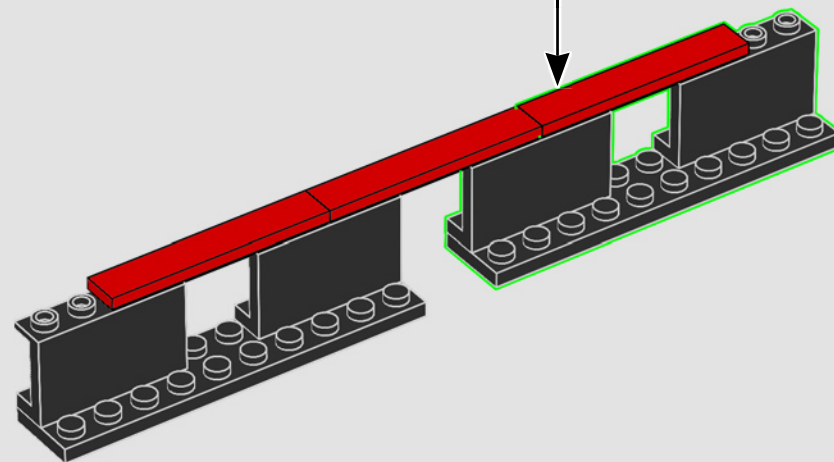
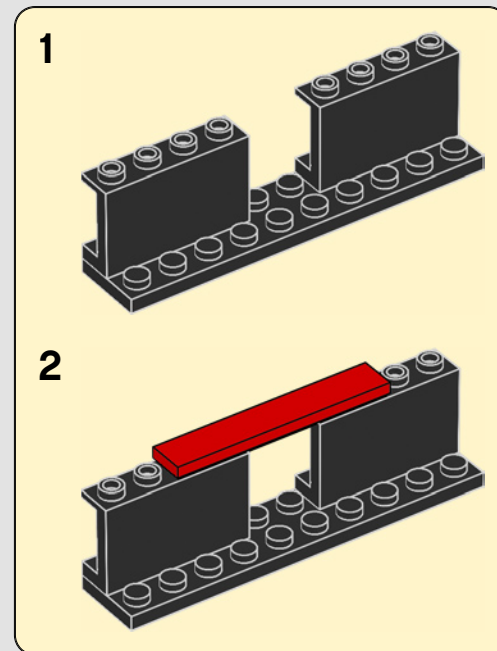
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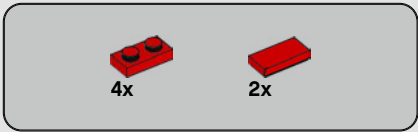


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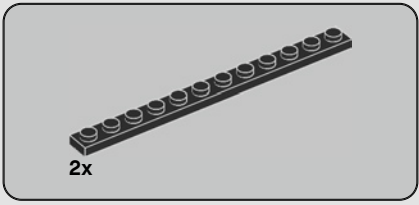
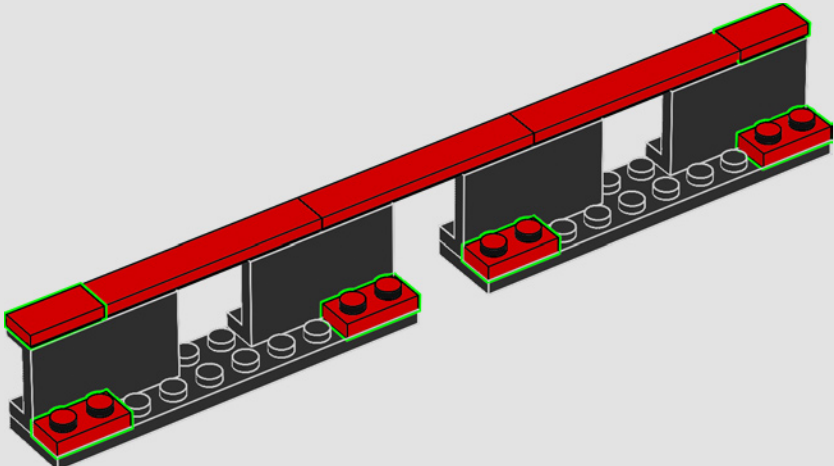


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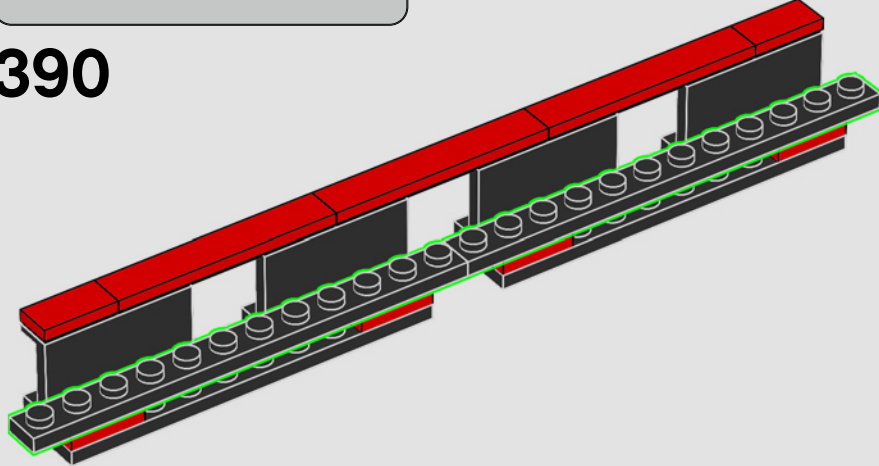




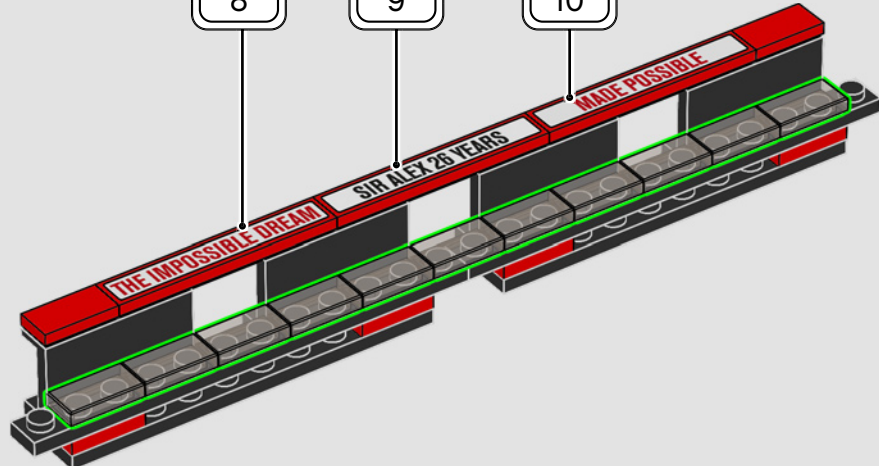
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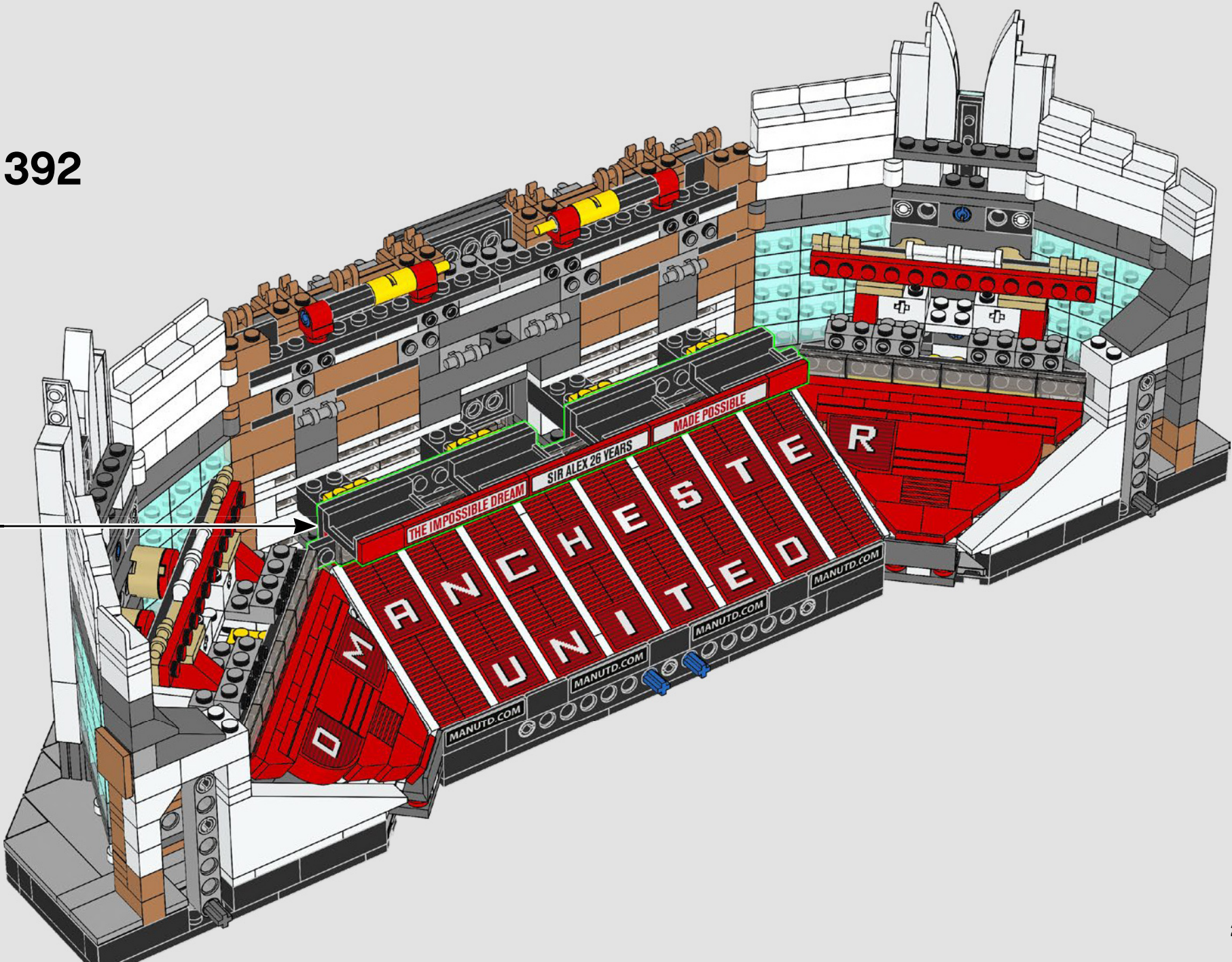
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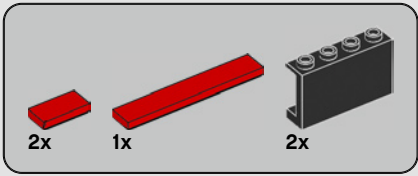
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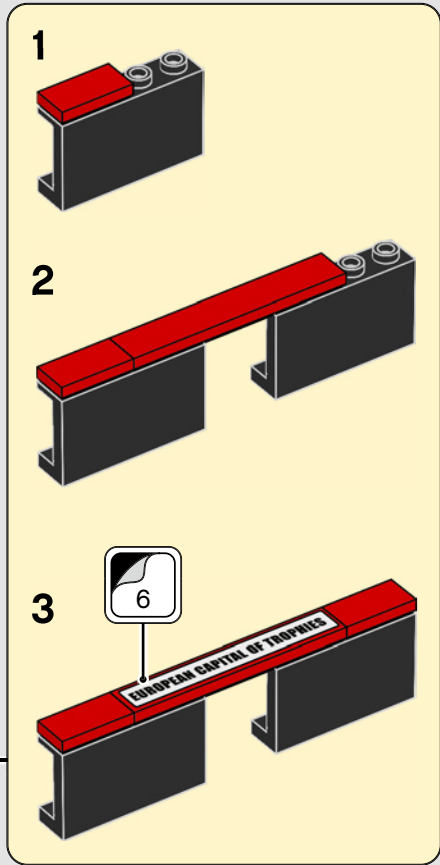
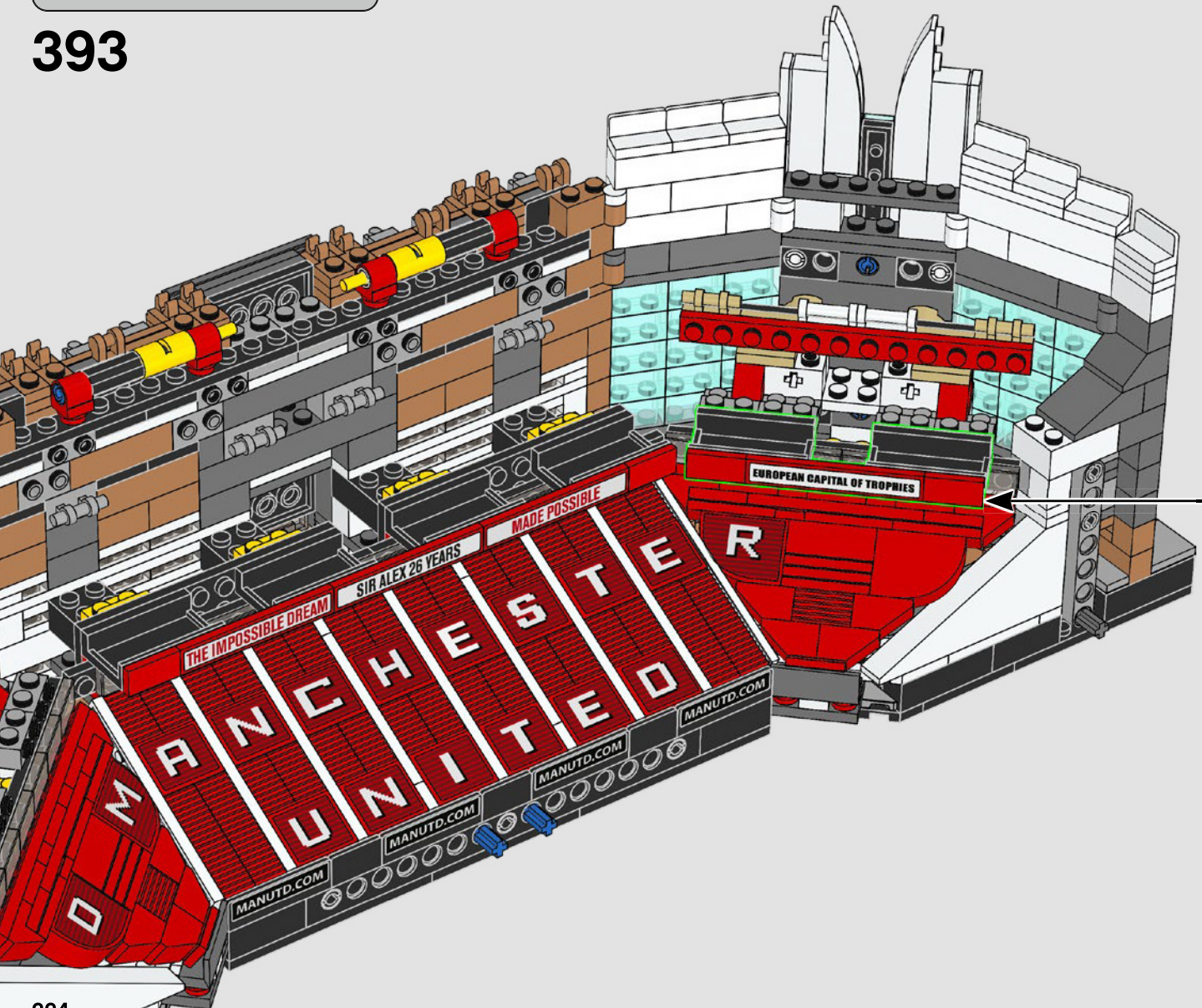
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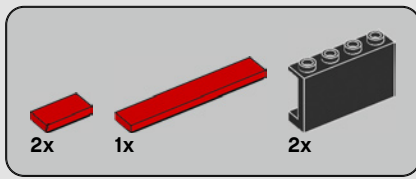




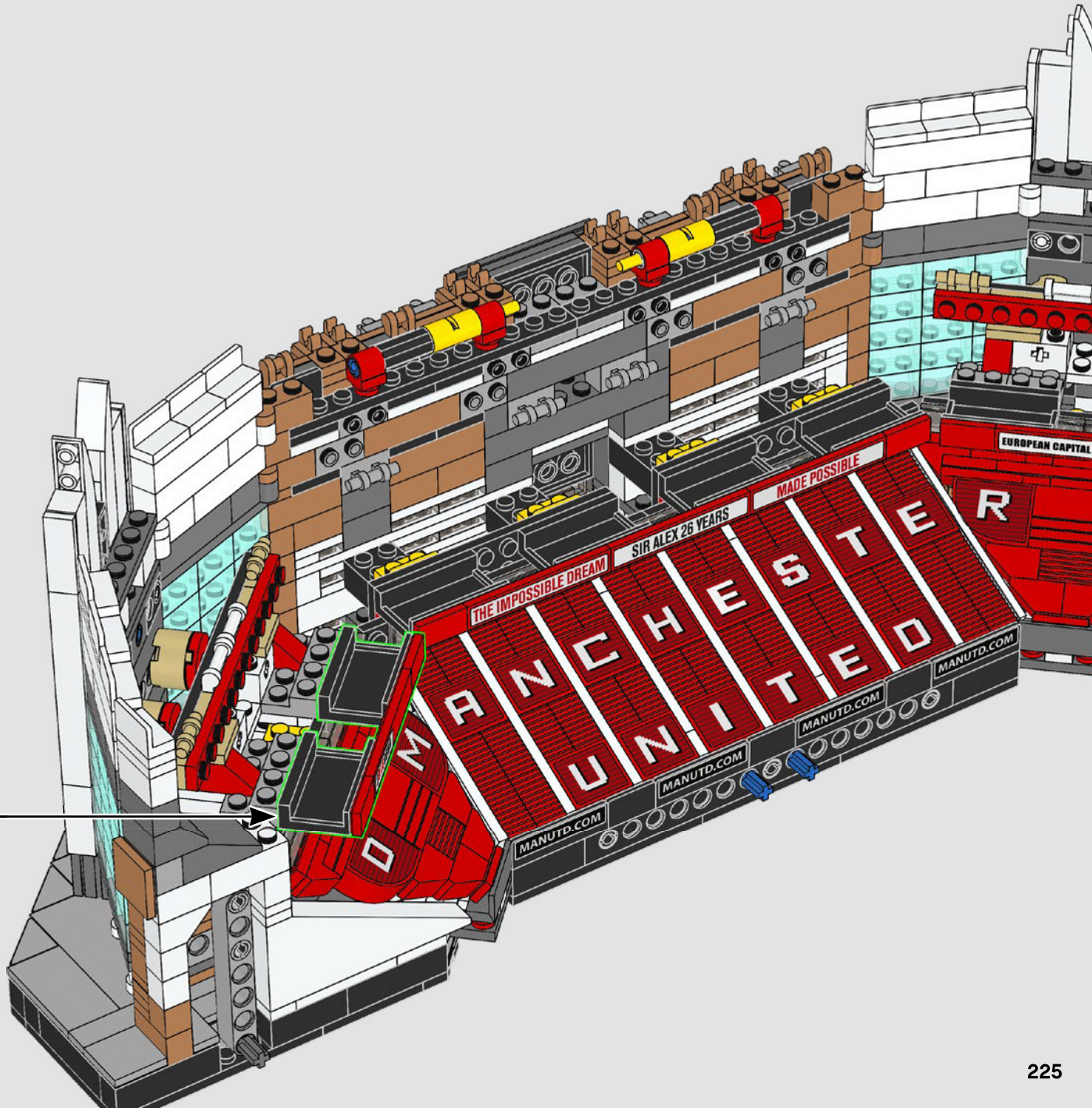
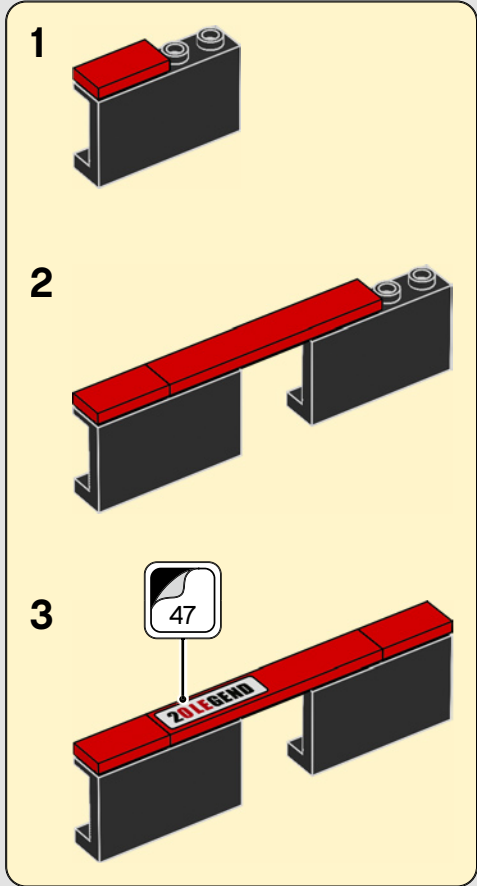
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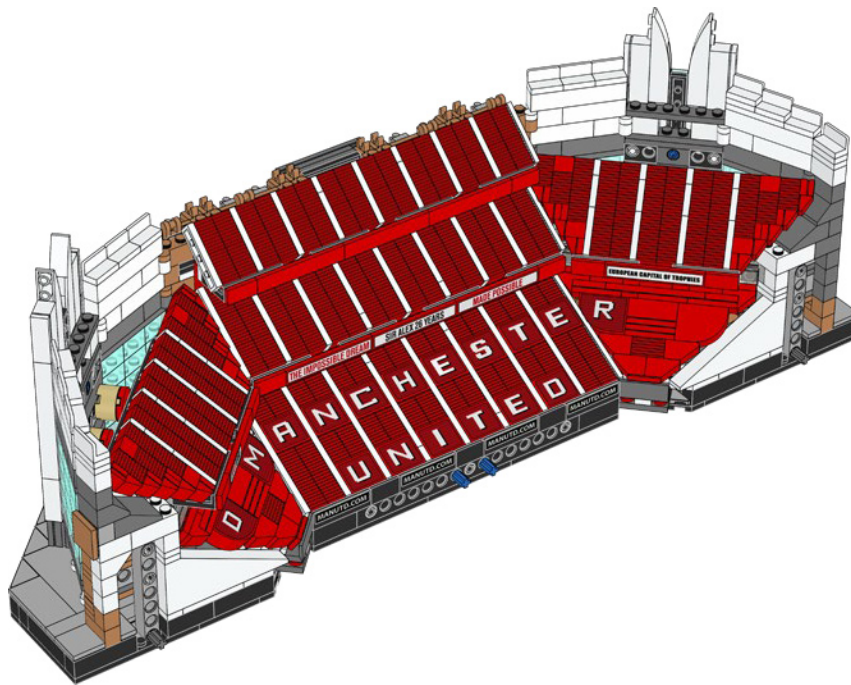




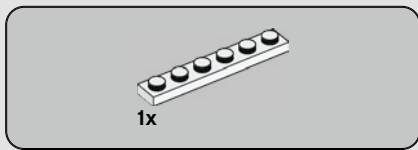
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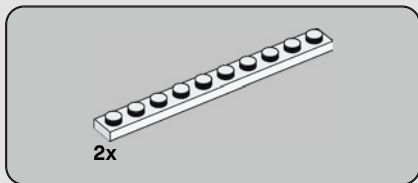
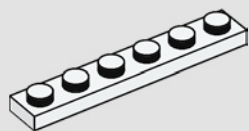
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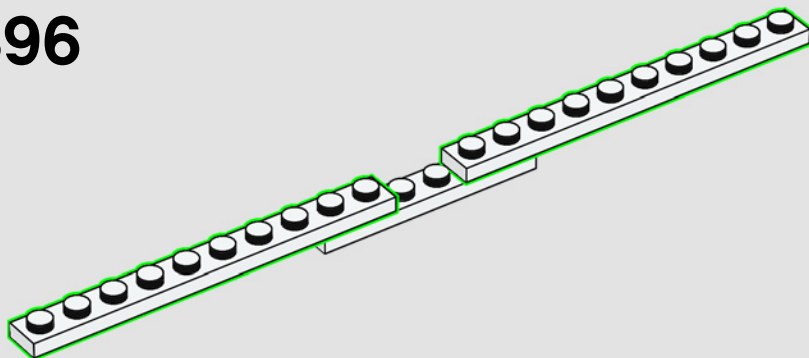




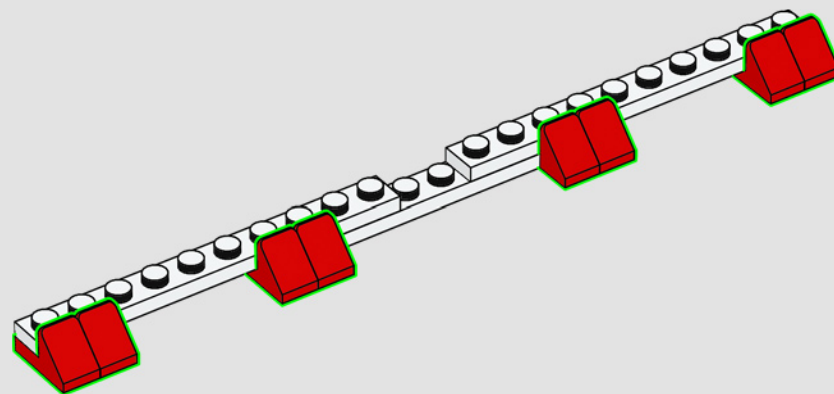
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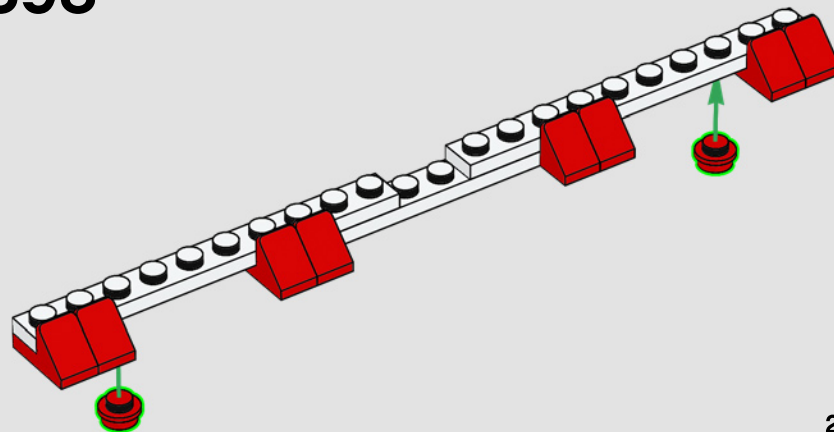
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397



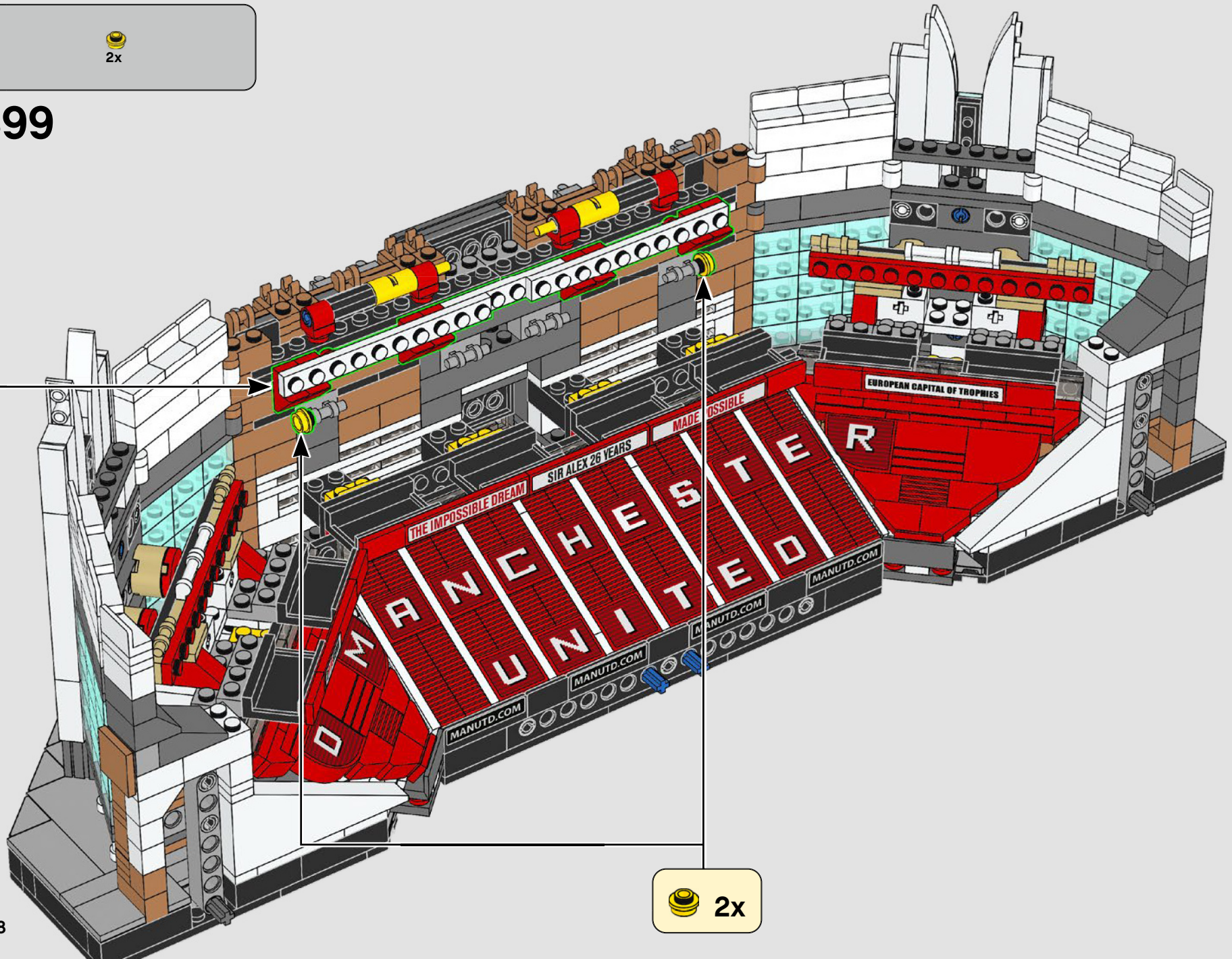
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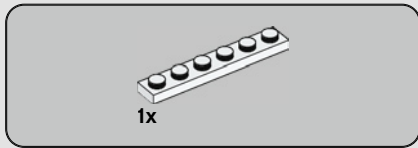
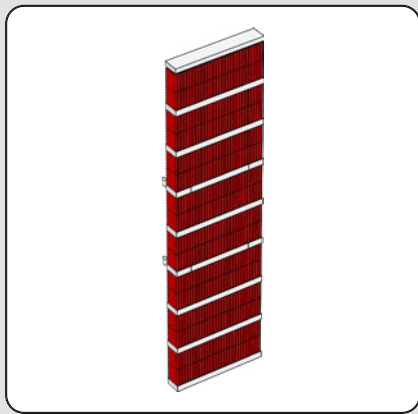


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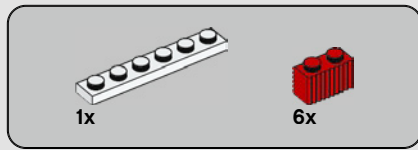
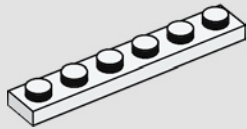
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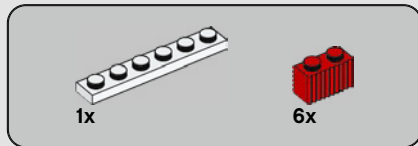
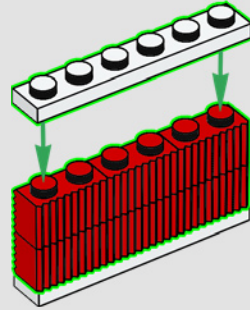
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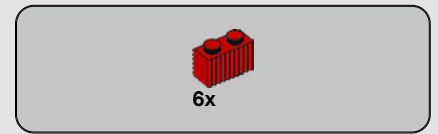
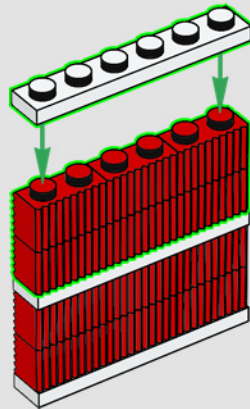
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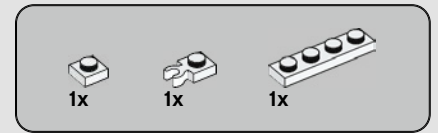
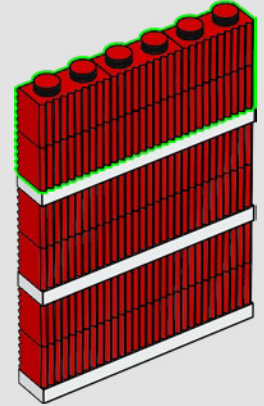
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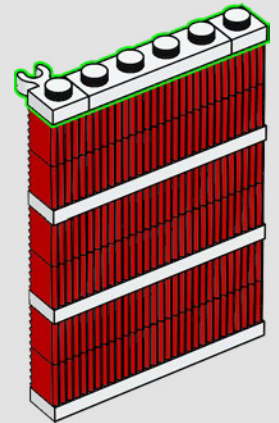
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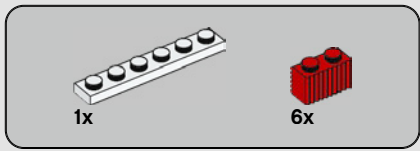
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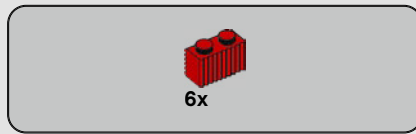
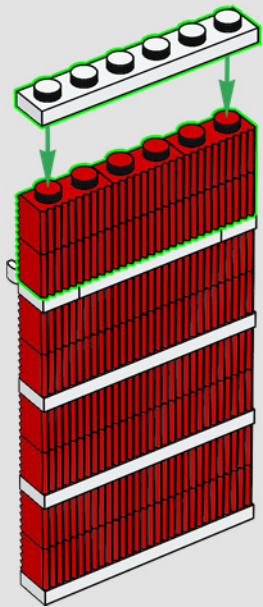
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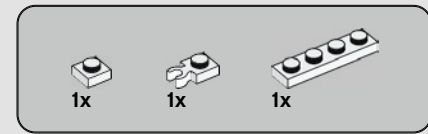
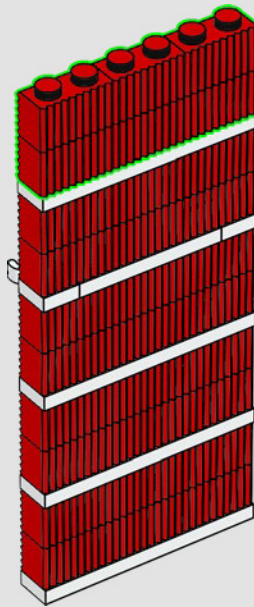




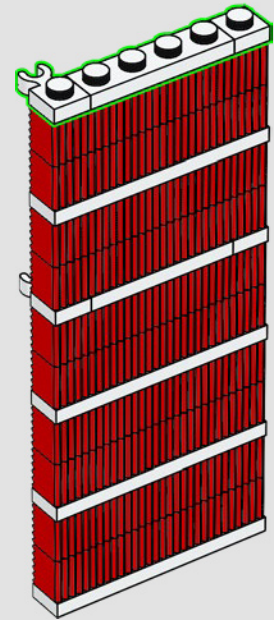
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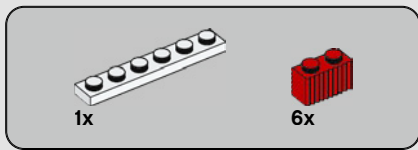


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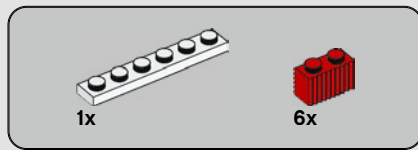
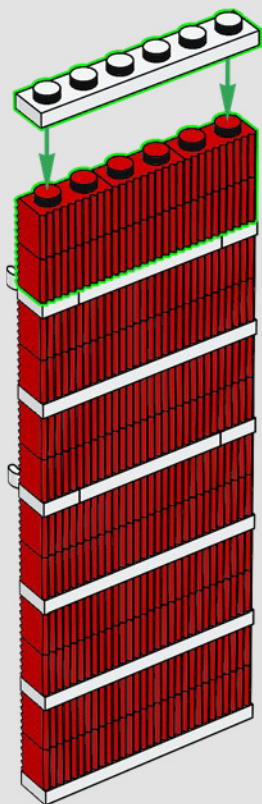


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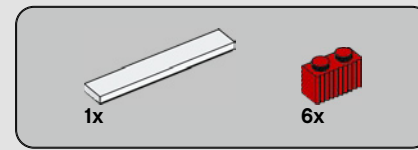
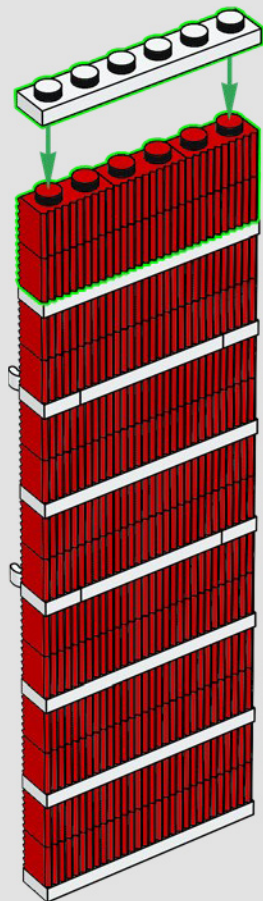




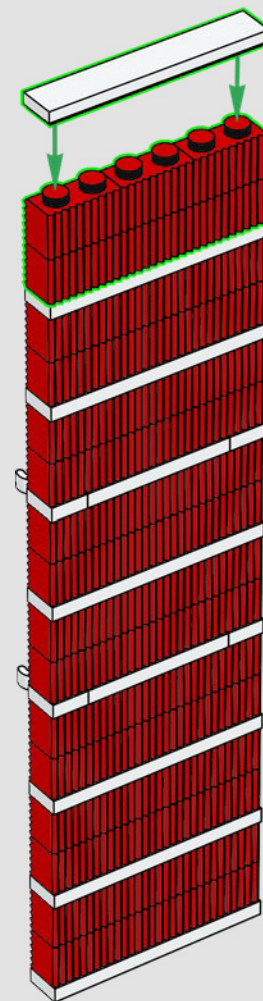
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409

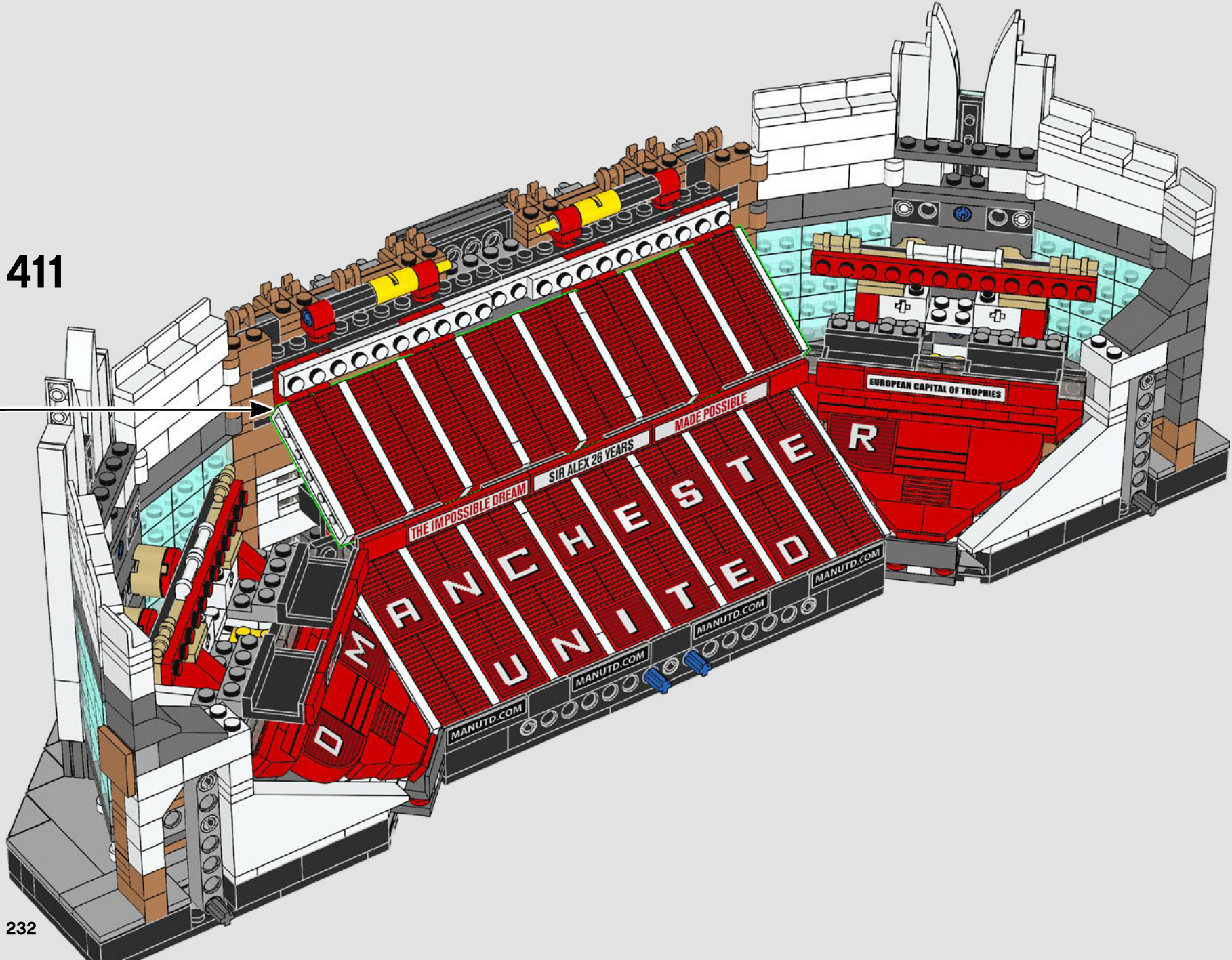


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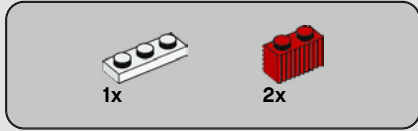
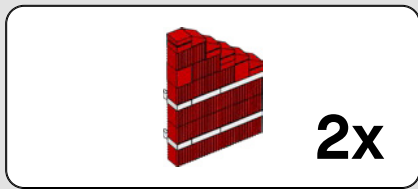




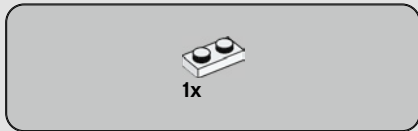
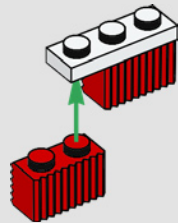
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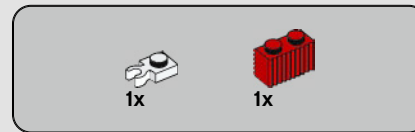
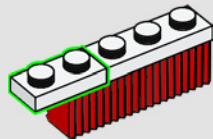




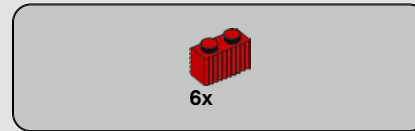
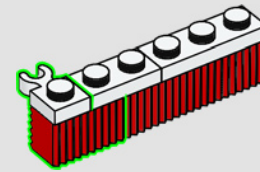
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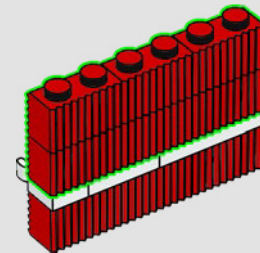
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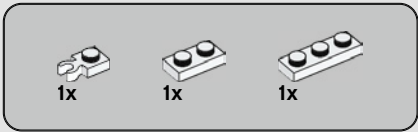


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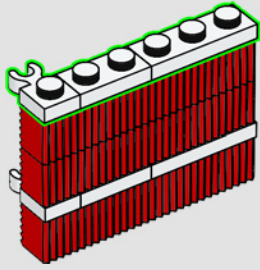


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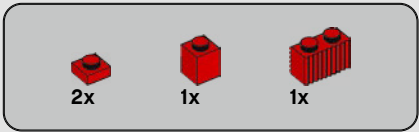
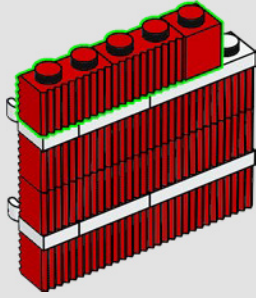




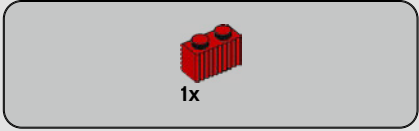
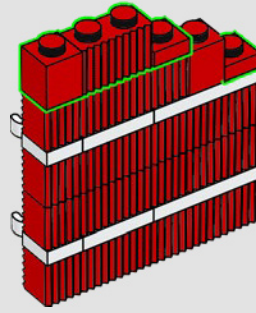
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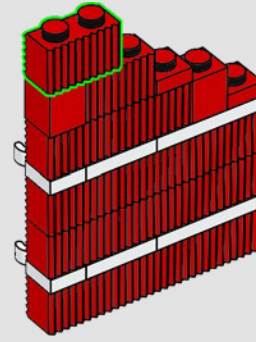
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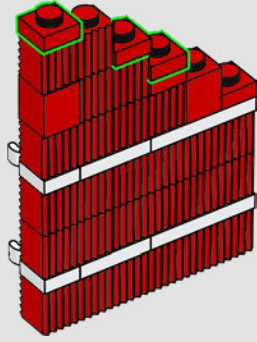
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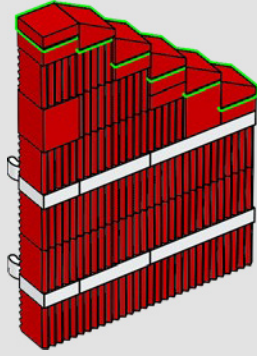
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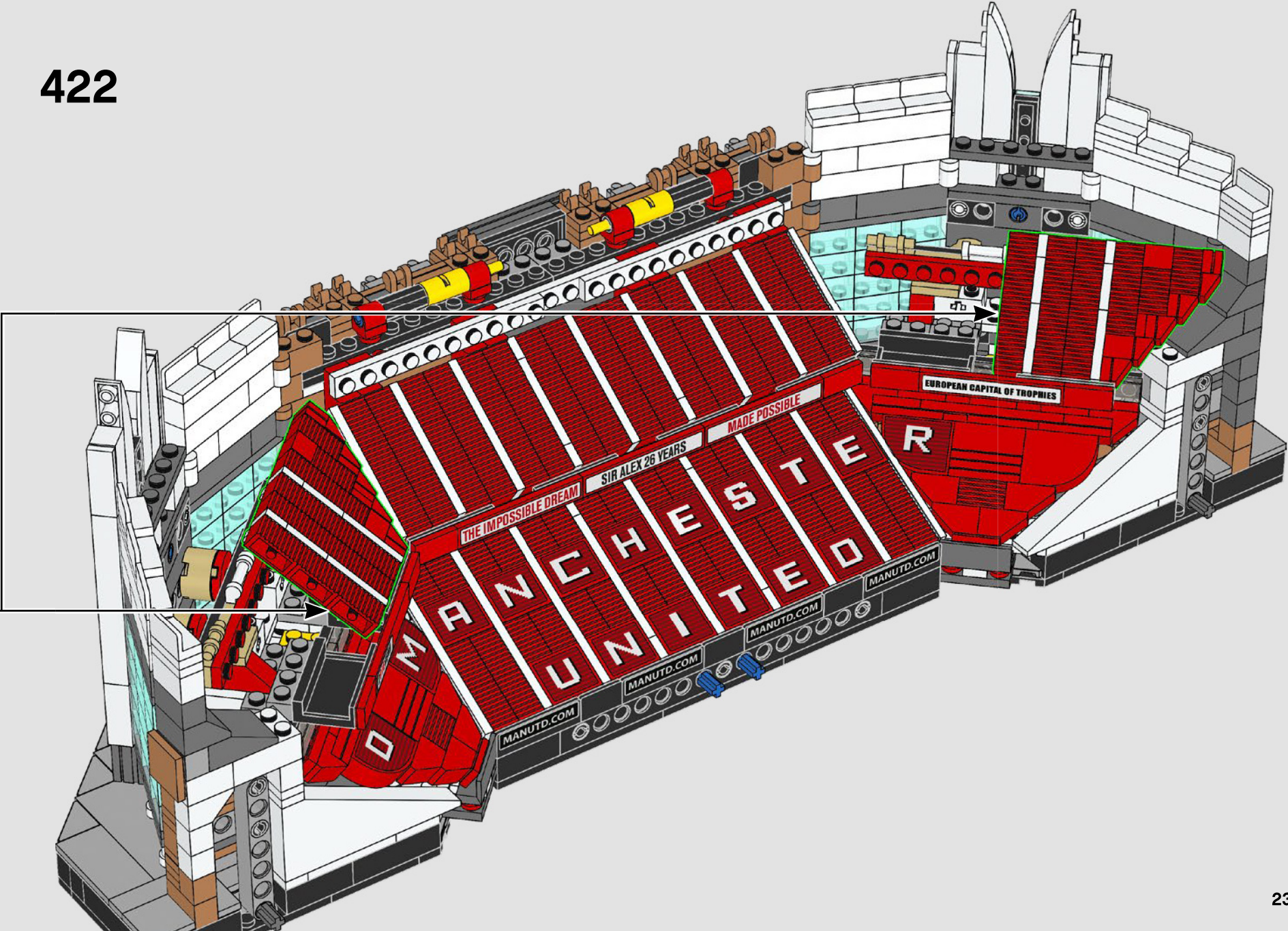
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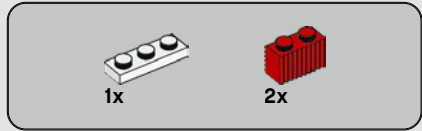
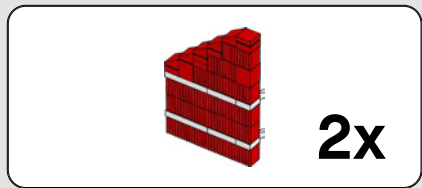
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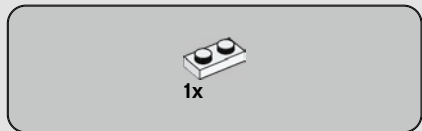
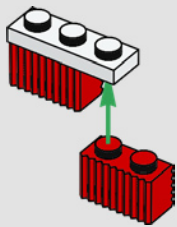
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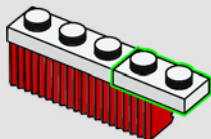




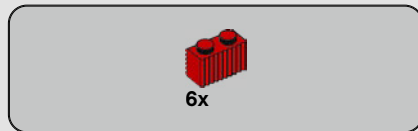
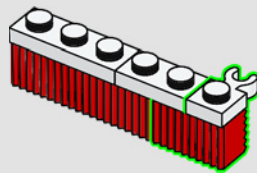
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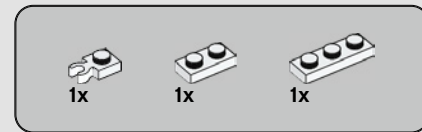
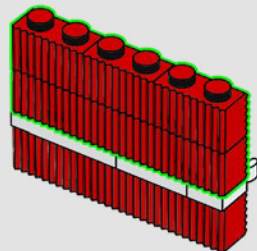
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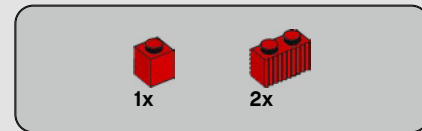
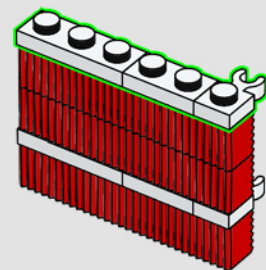
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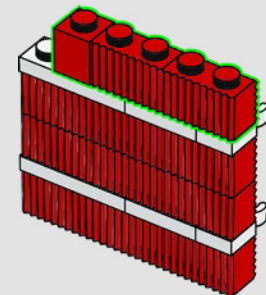
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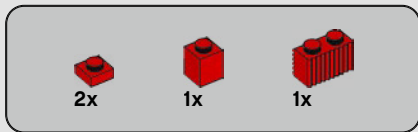


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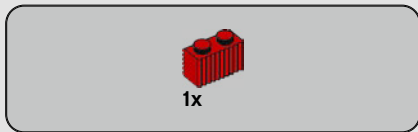
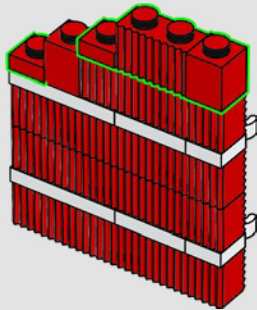


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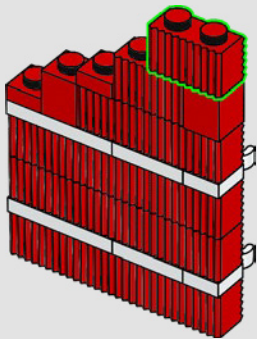




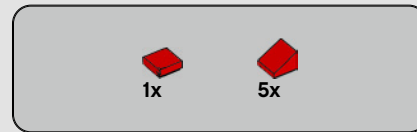
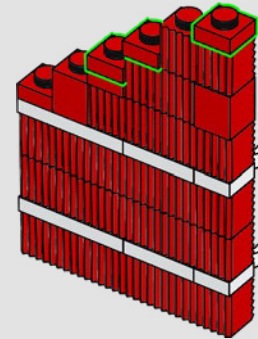
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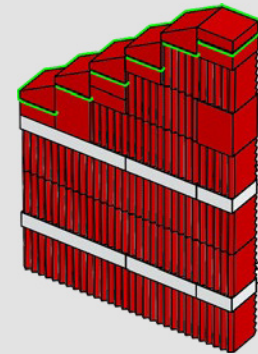
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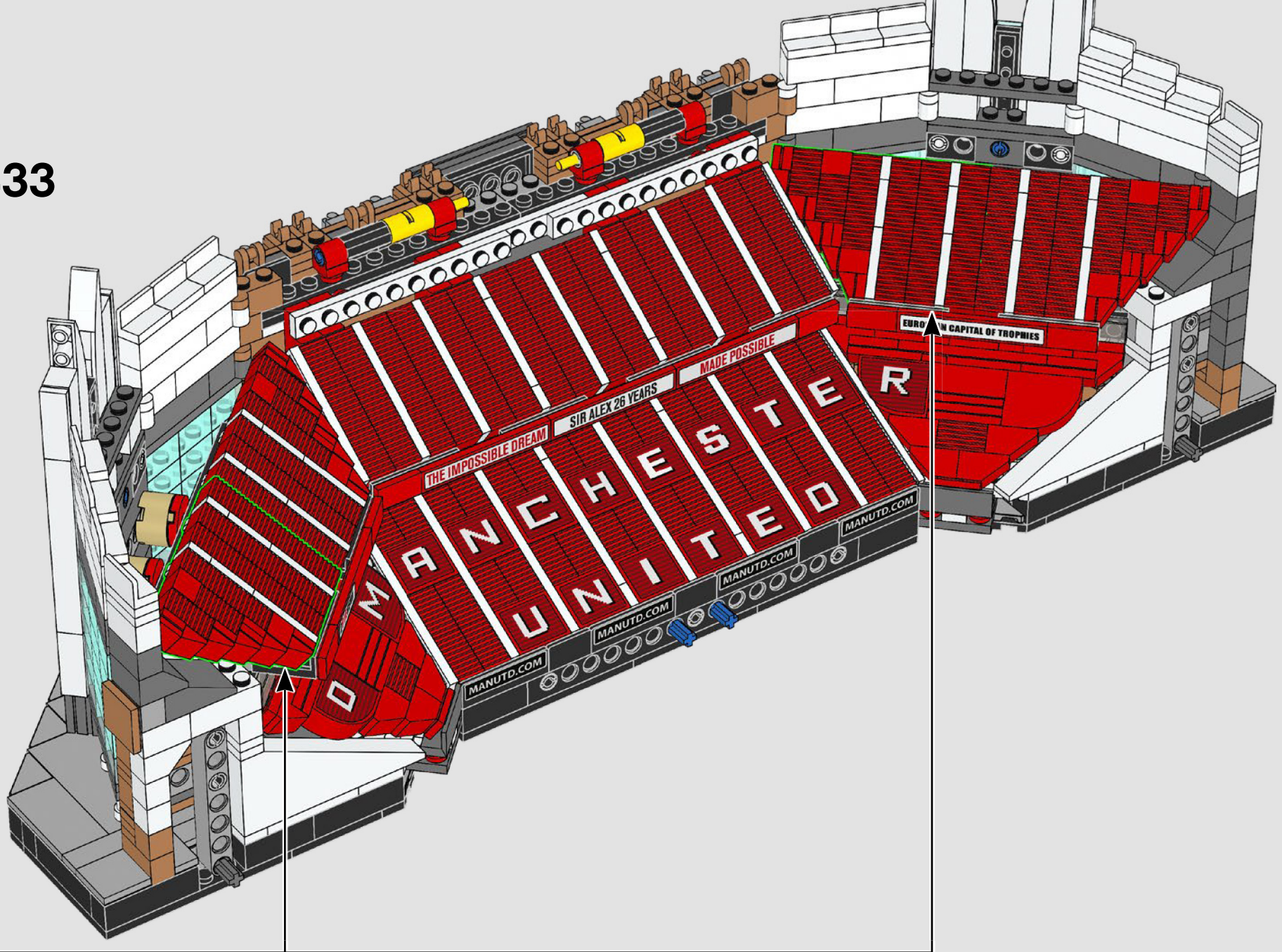


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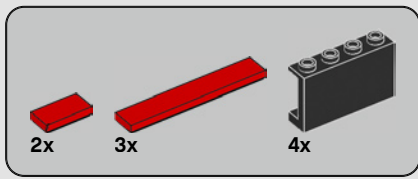


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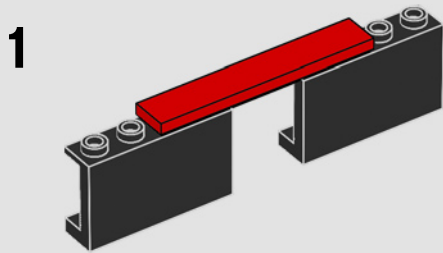
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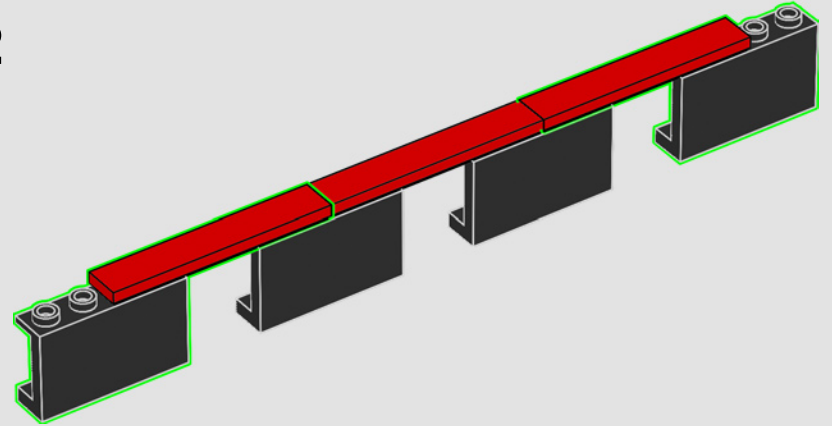




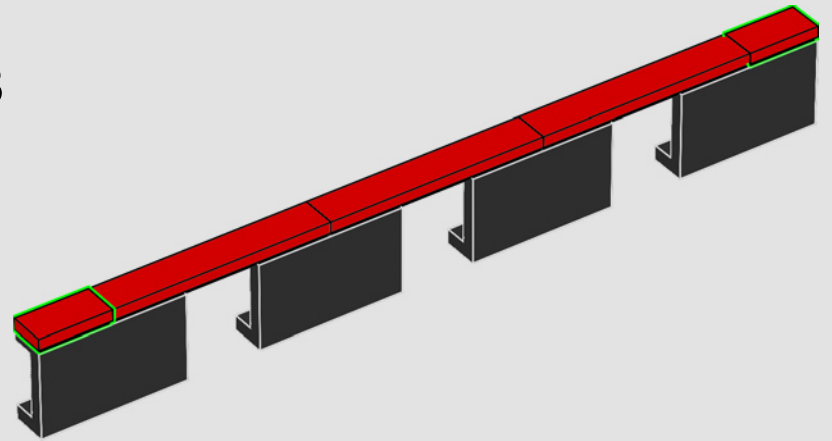
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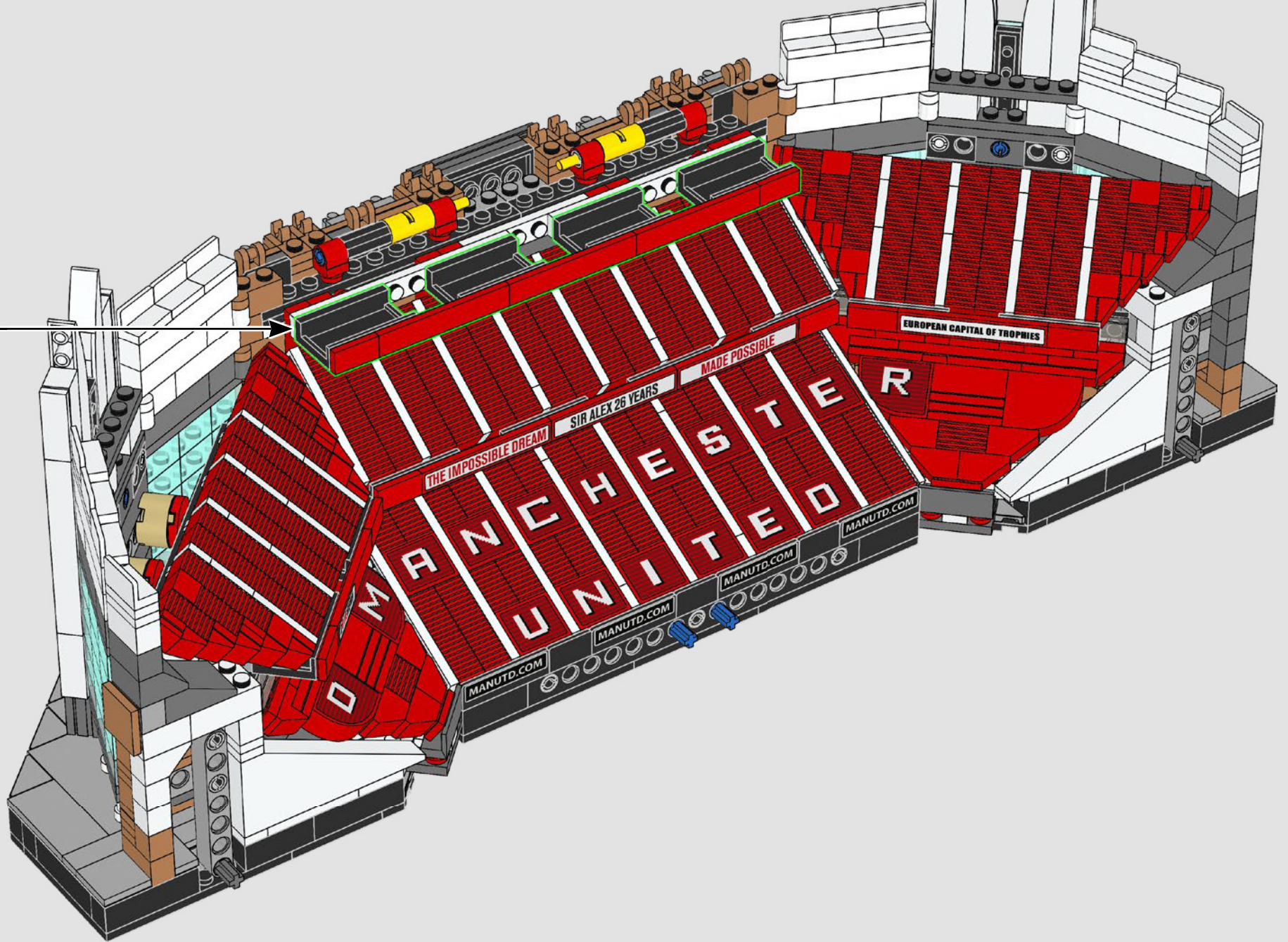


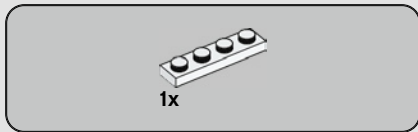
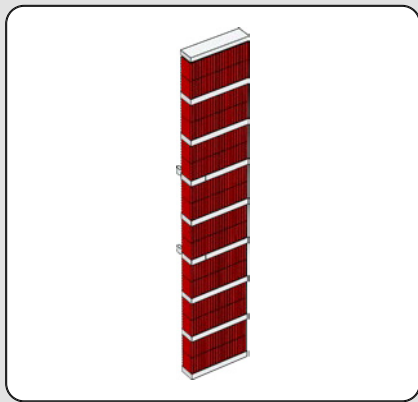
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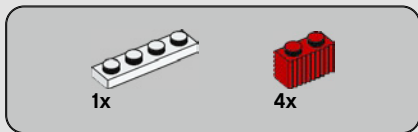
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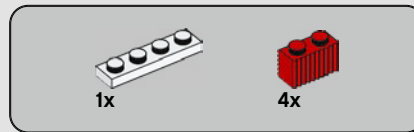
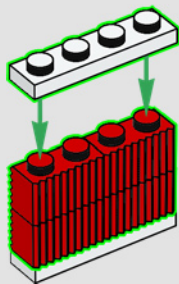




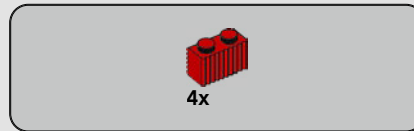
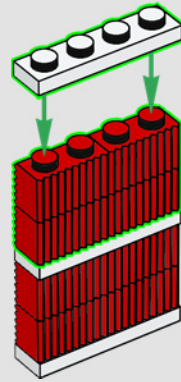
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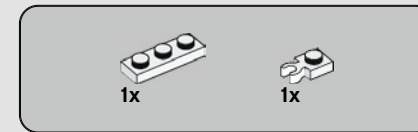
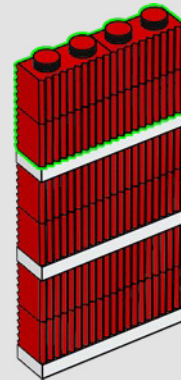
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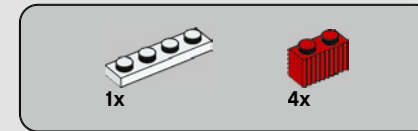
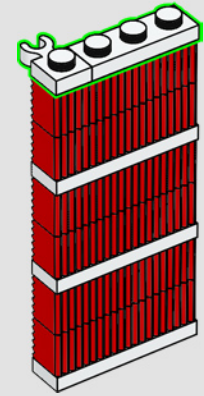
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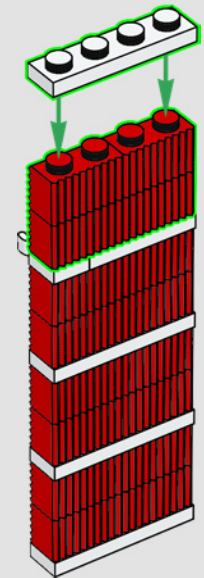
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439



440

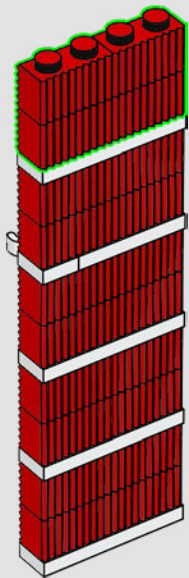






4x

441

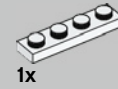
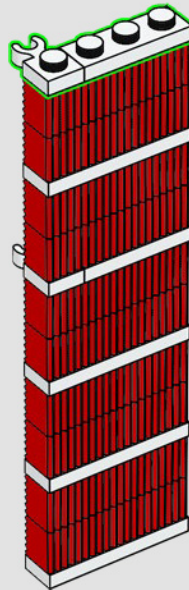


1x



1x

442

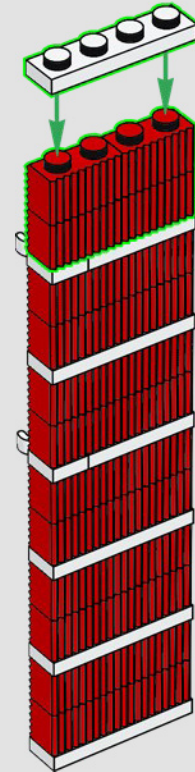


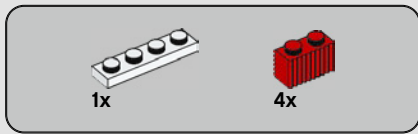
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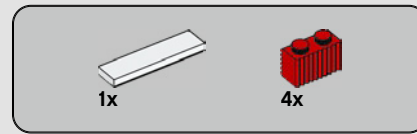
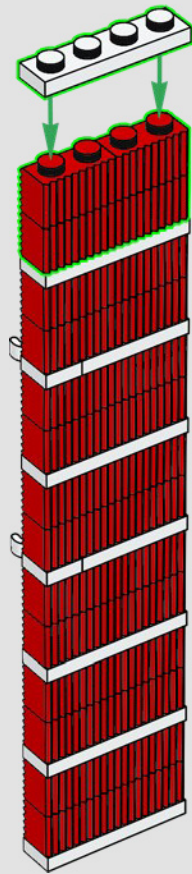
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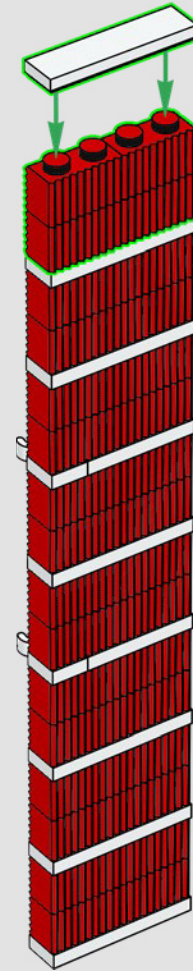


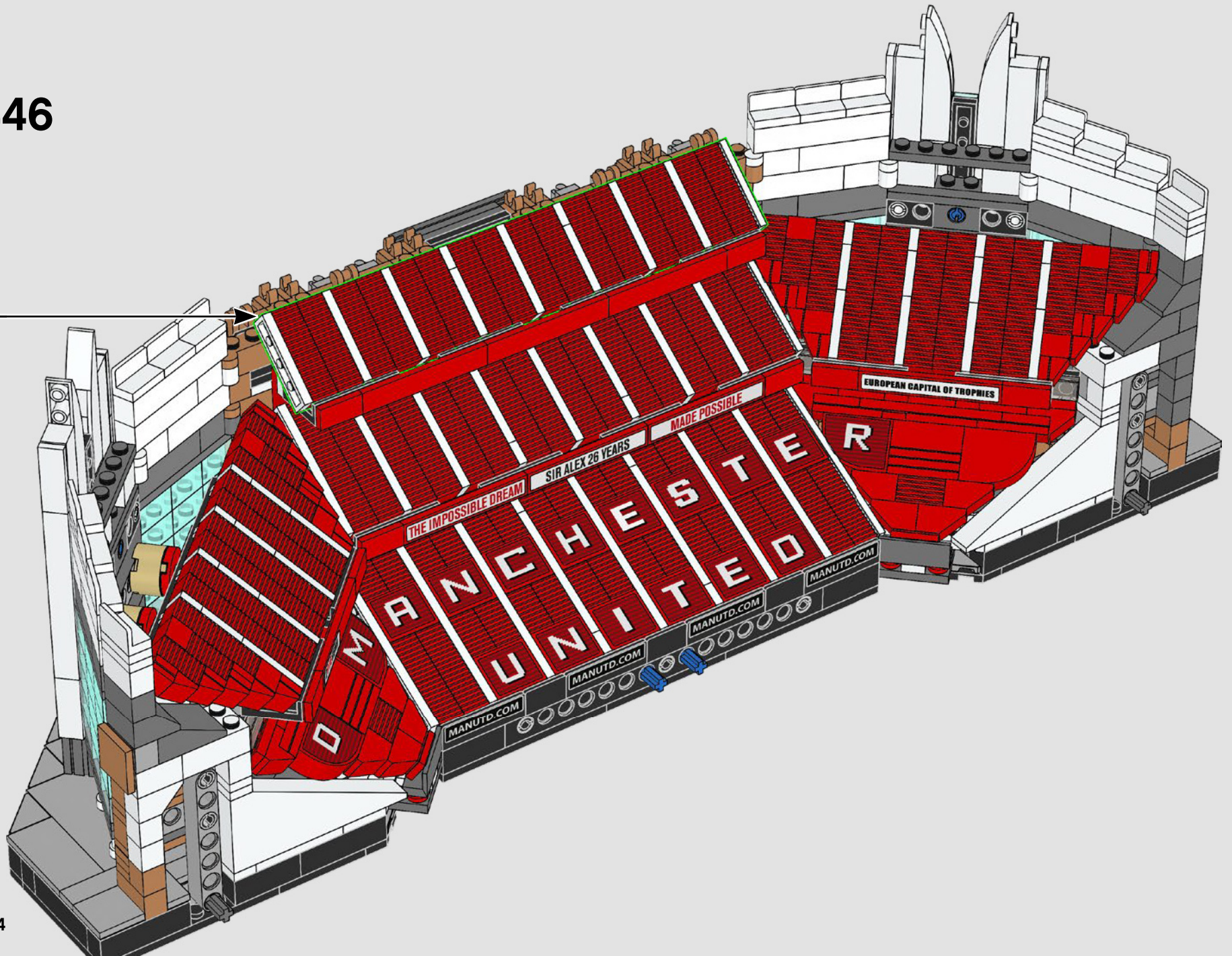


444



445

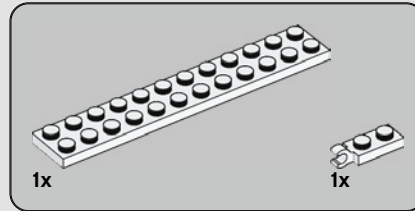
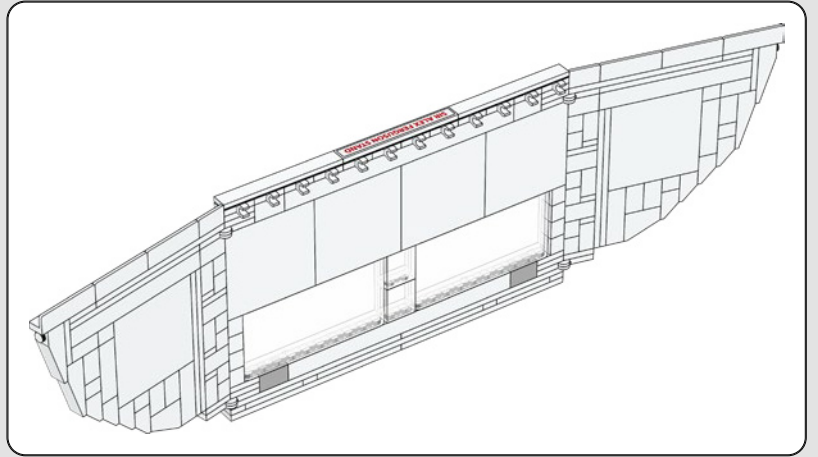
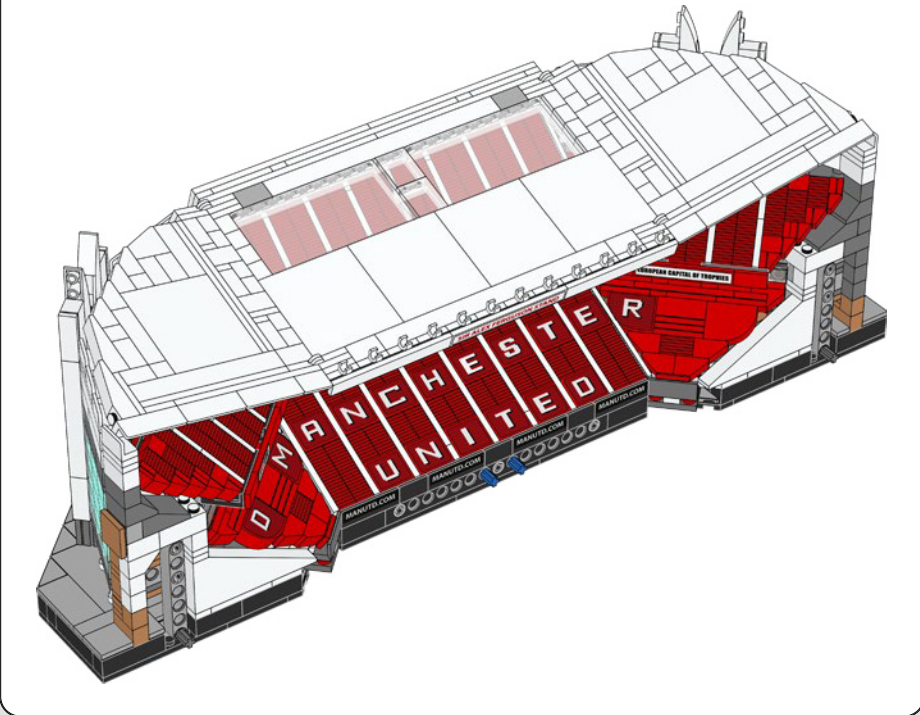
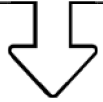




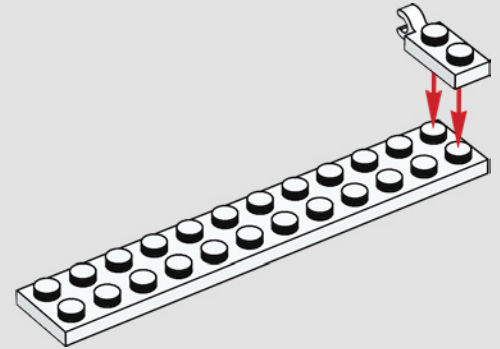


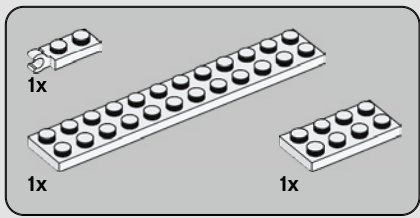


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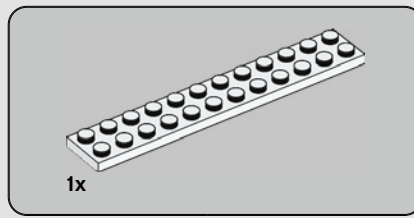
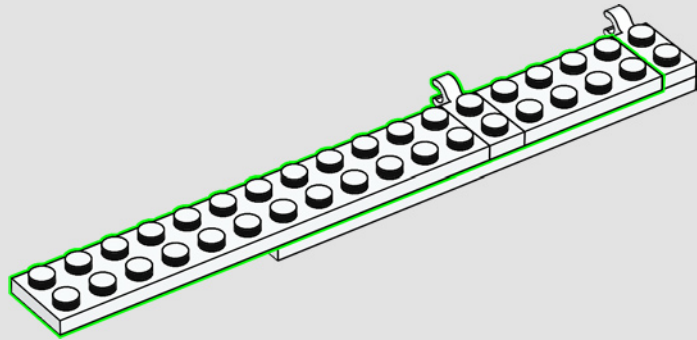


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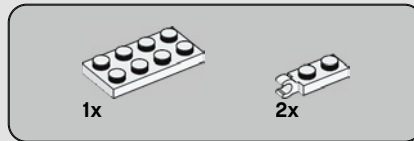
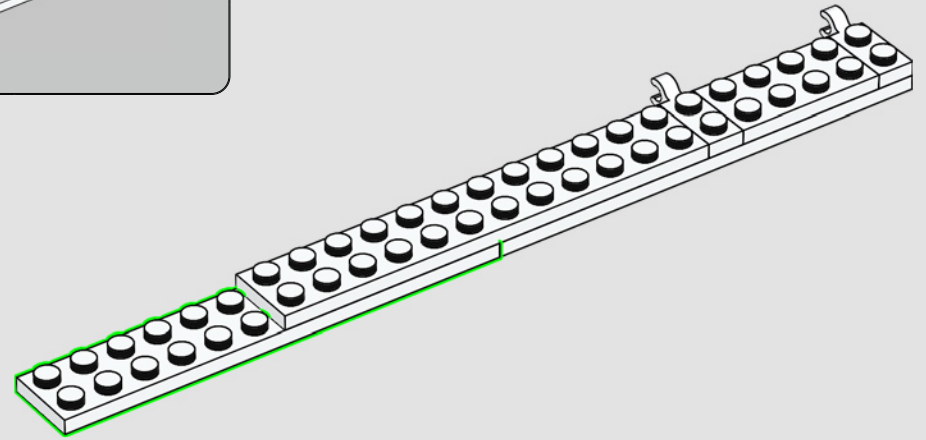




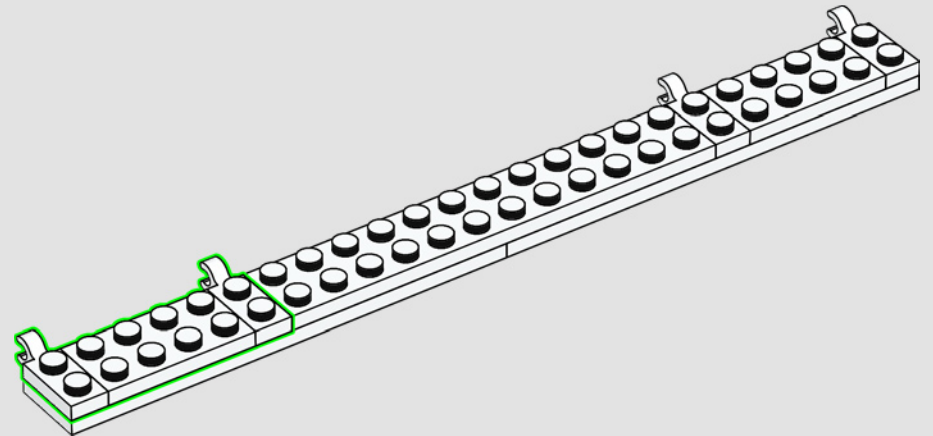
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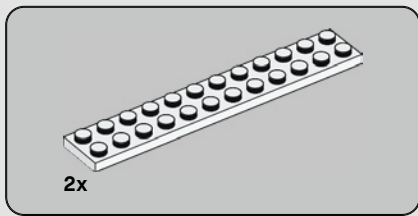


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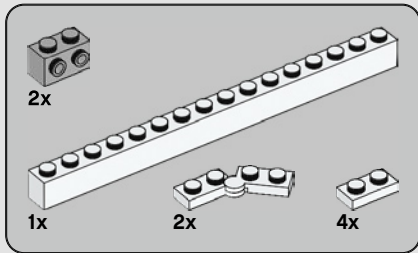
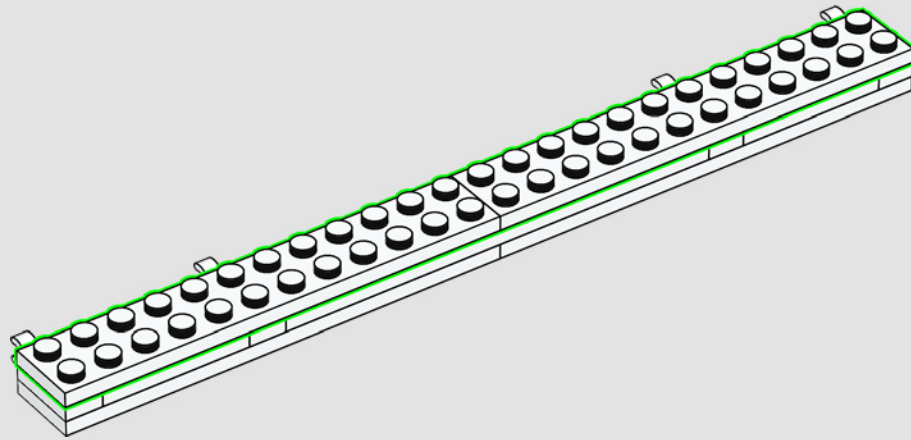


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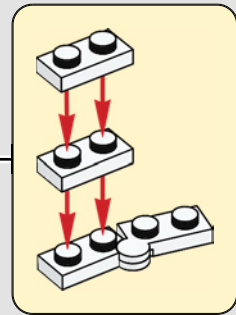
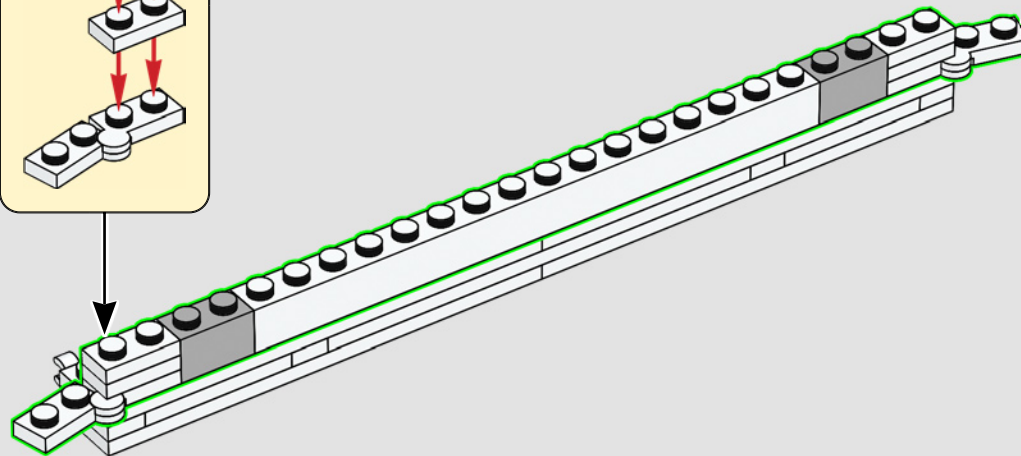
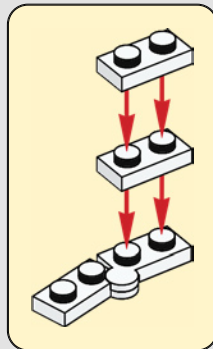




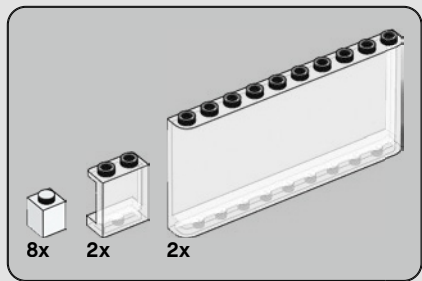
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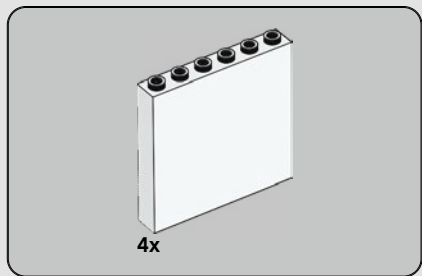
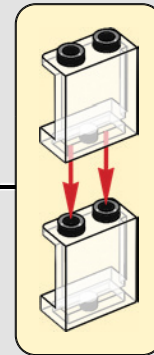
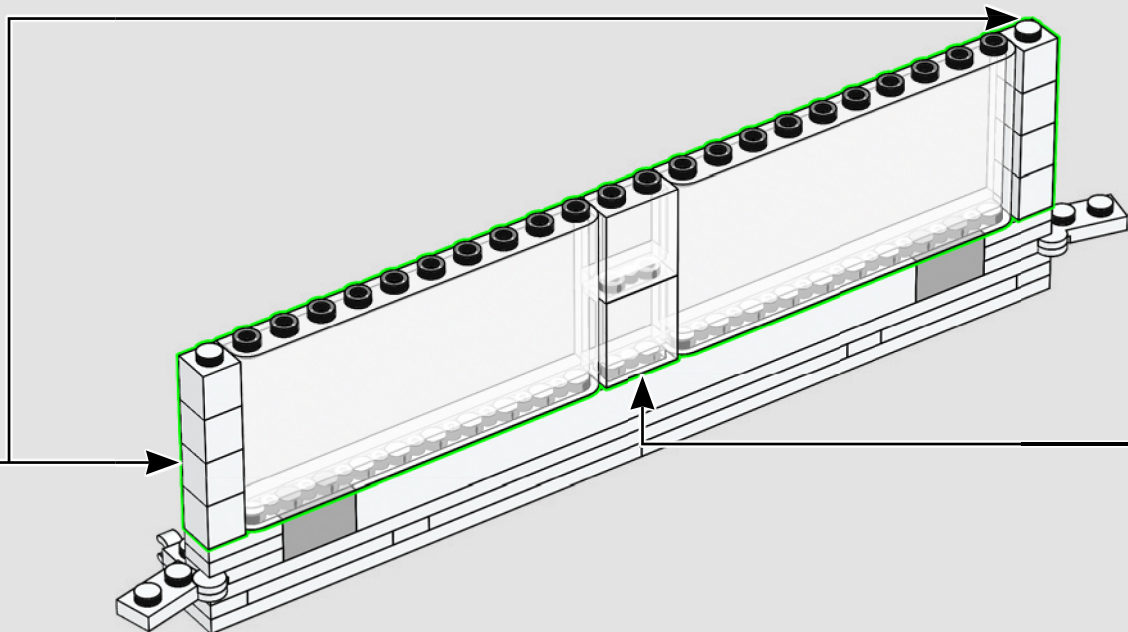
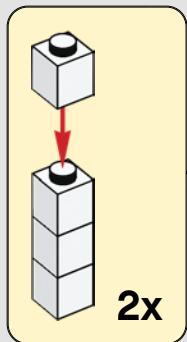
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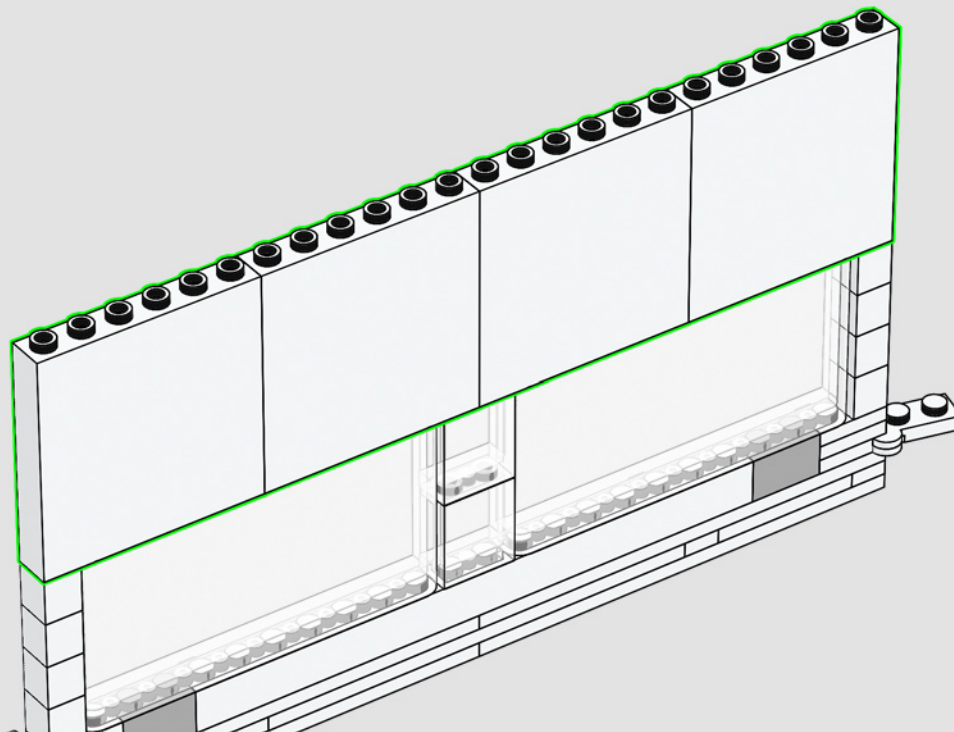


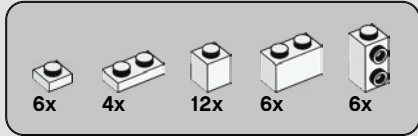
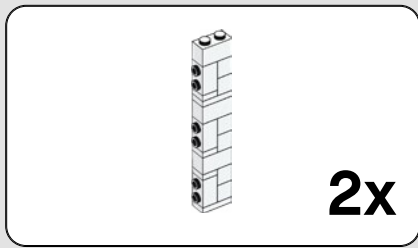


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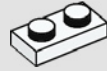
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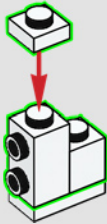


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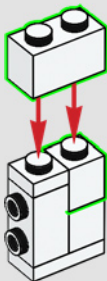
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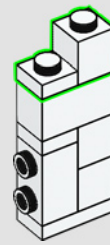
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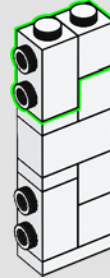
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4



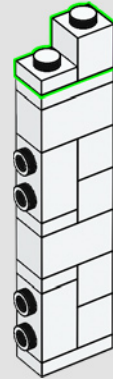
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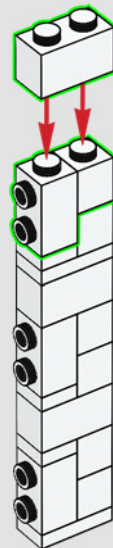
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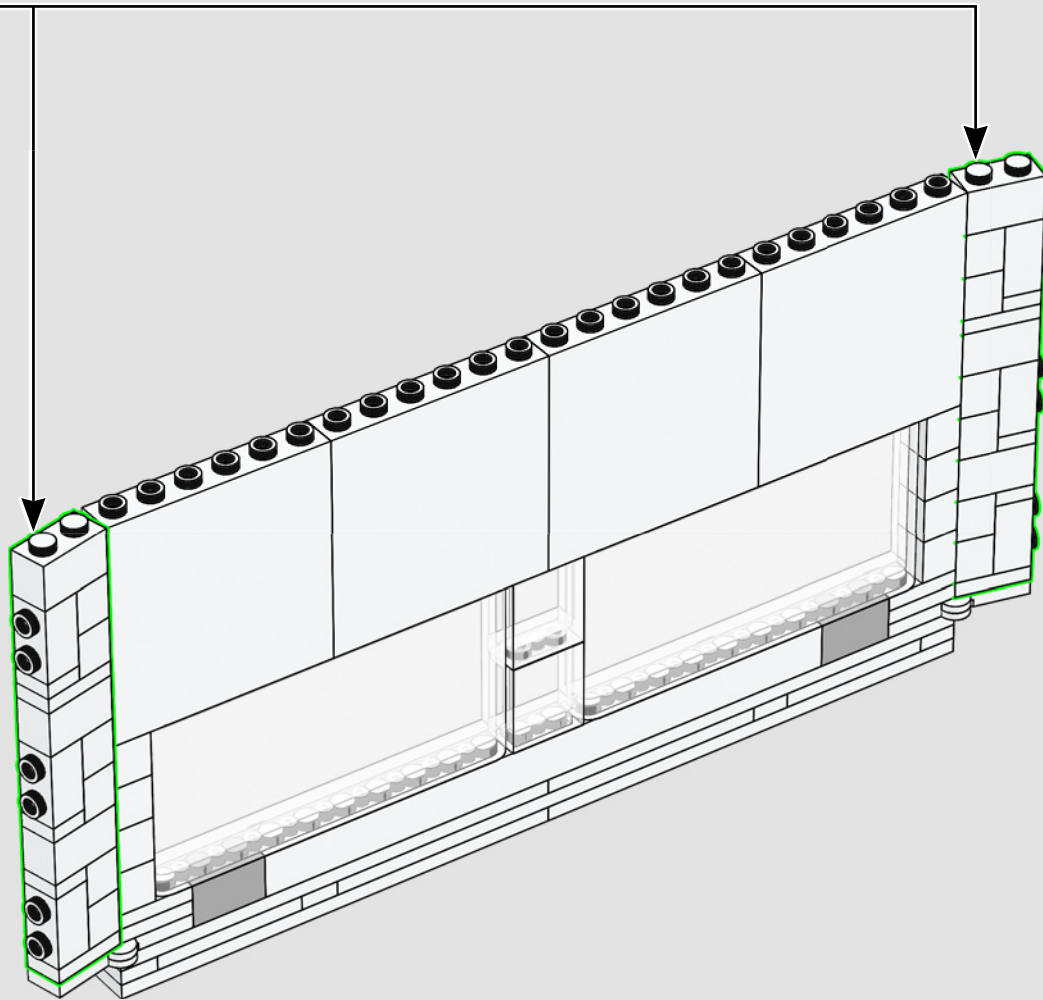
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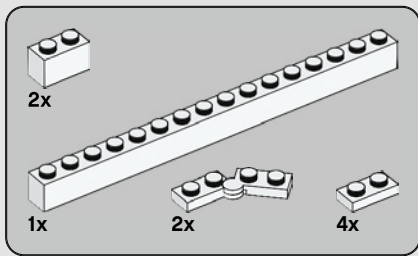
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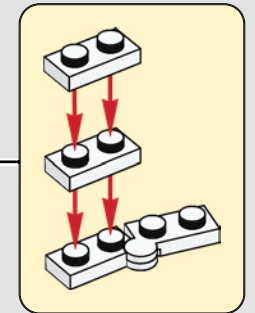
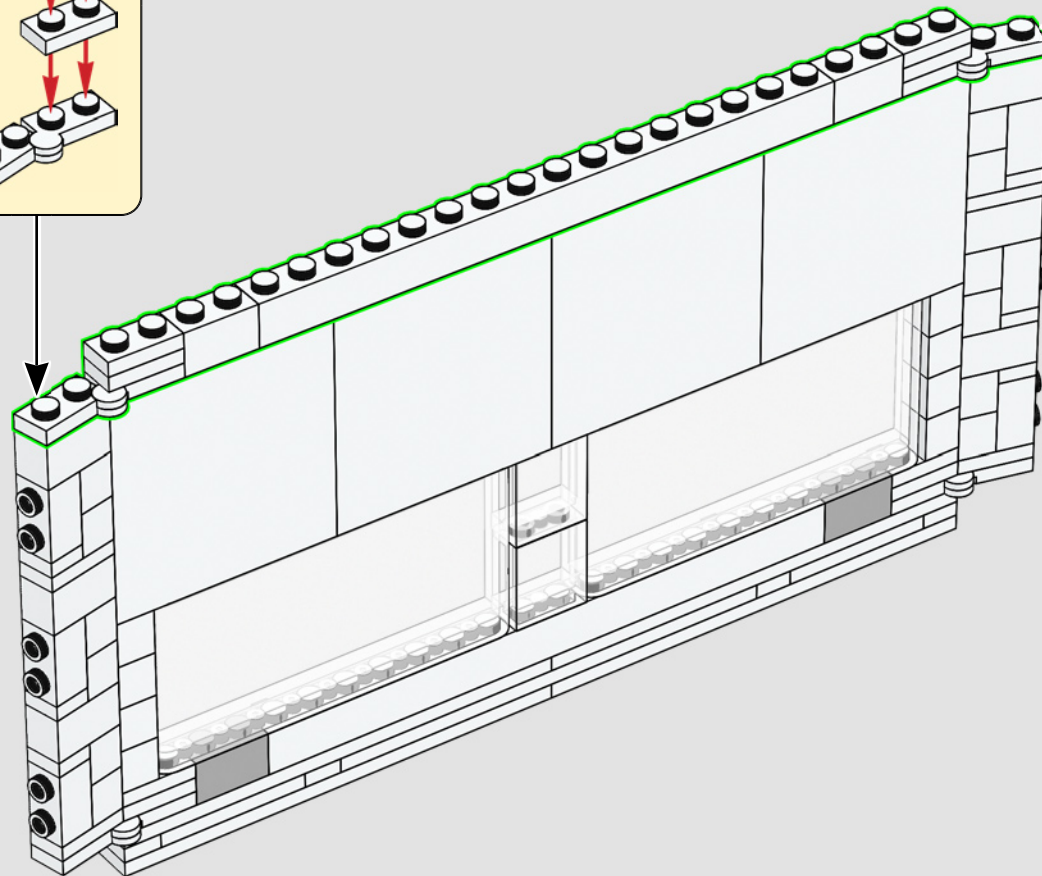
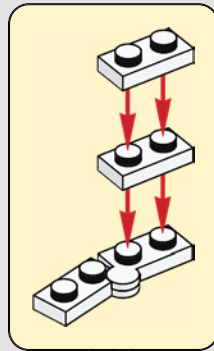
2x







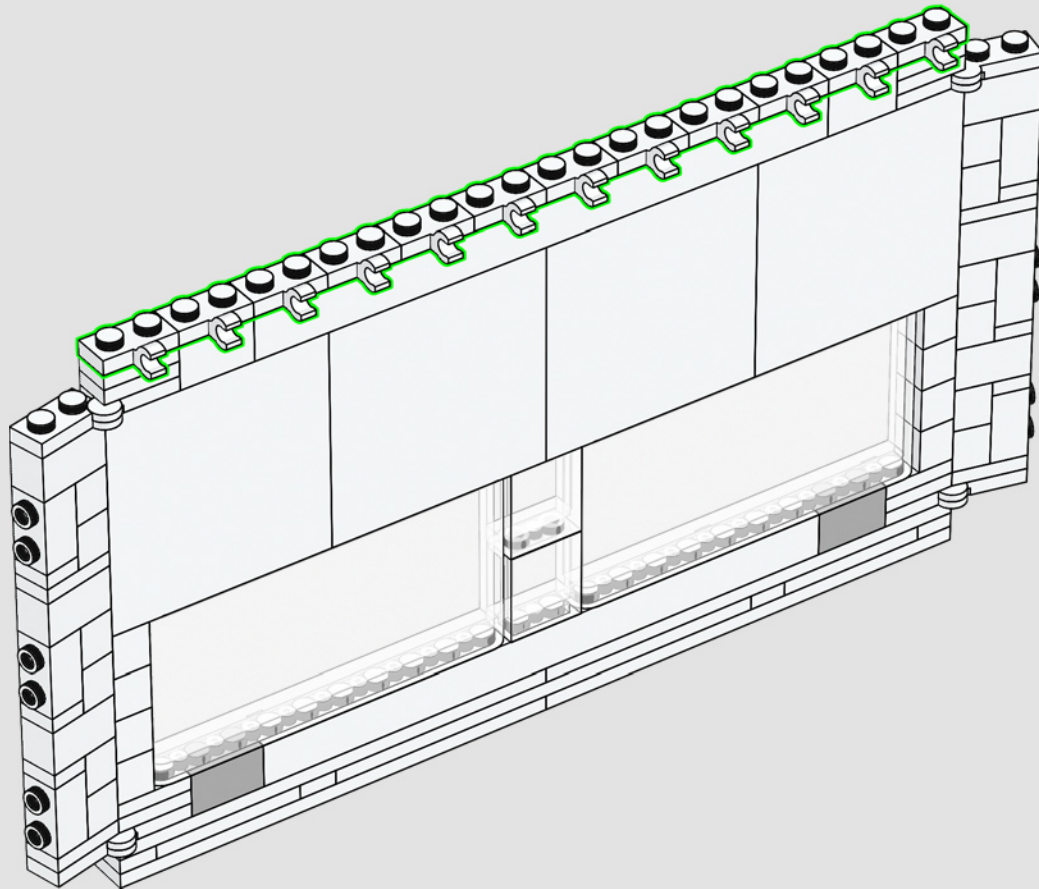
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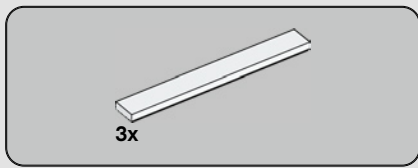




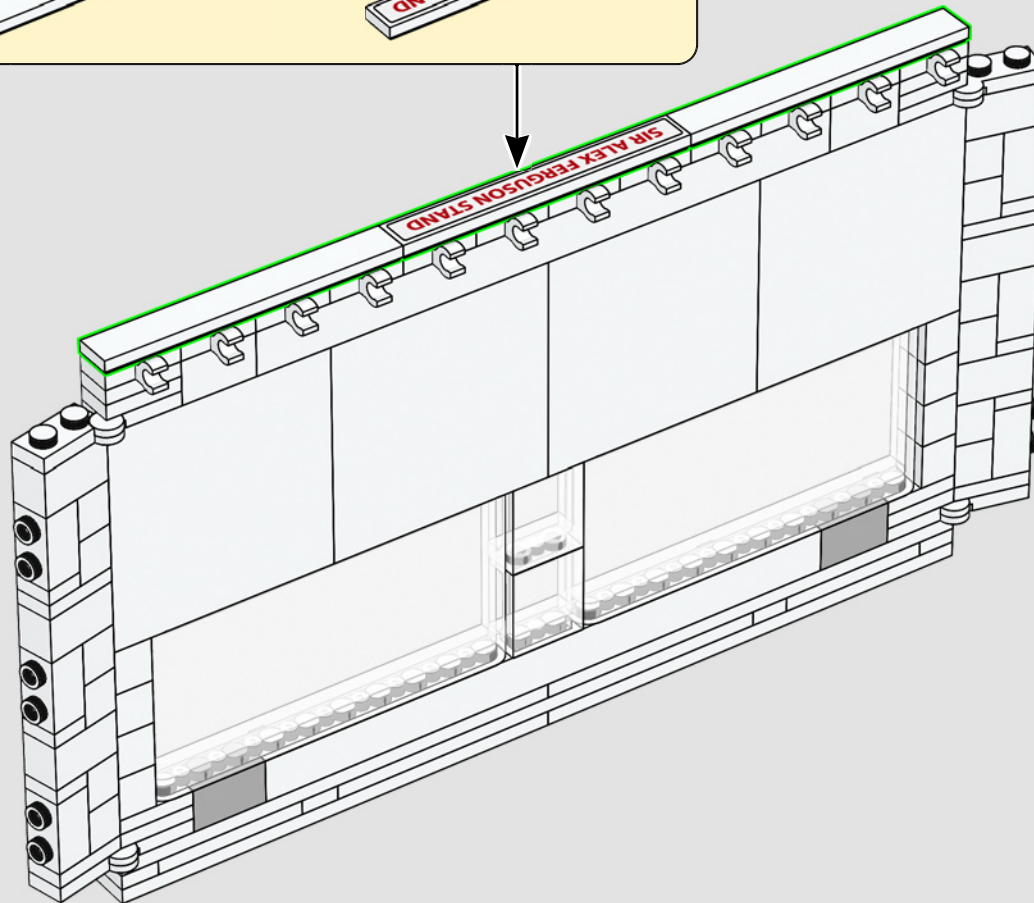
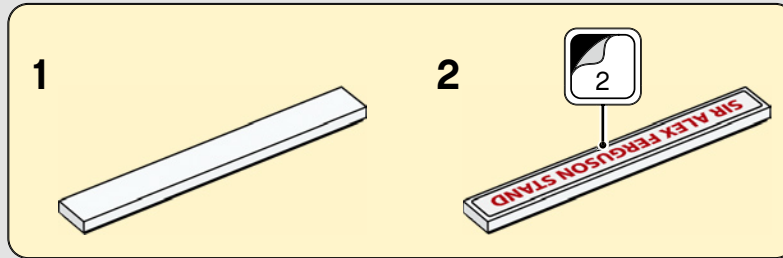
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457

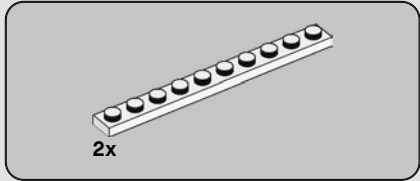
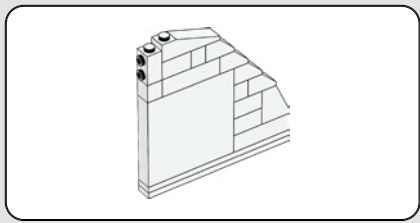




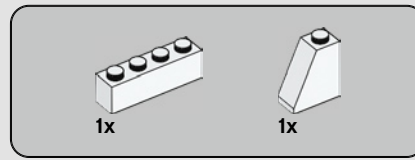
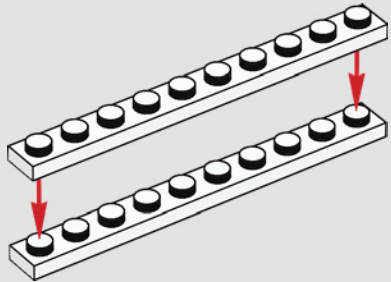
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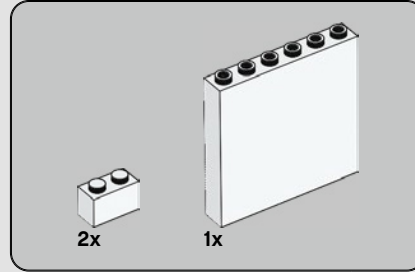
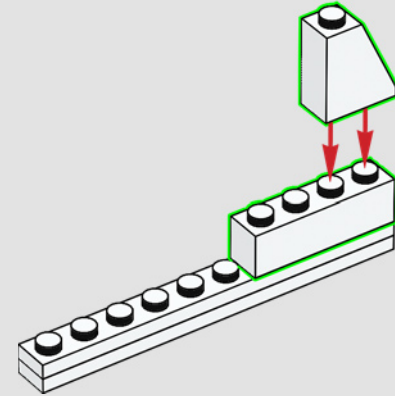




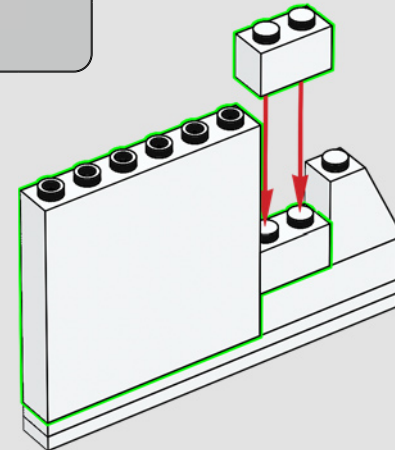
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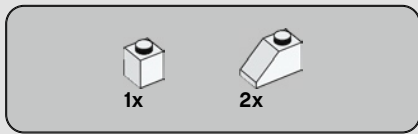


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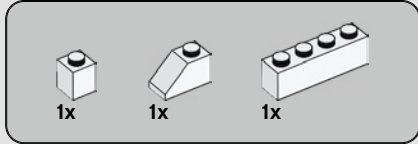
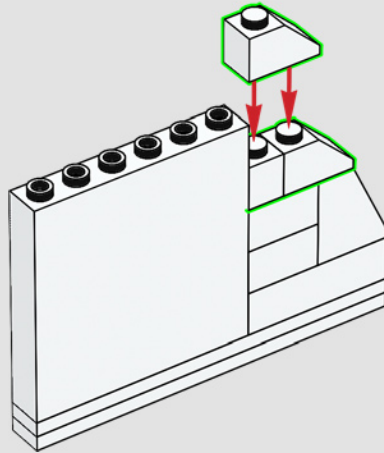


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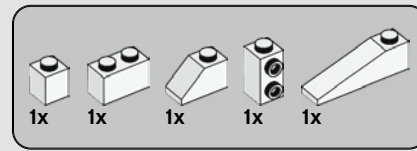
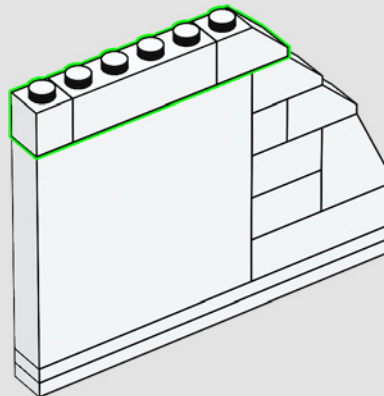




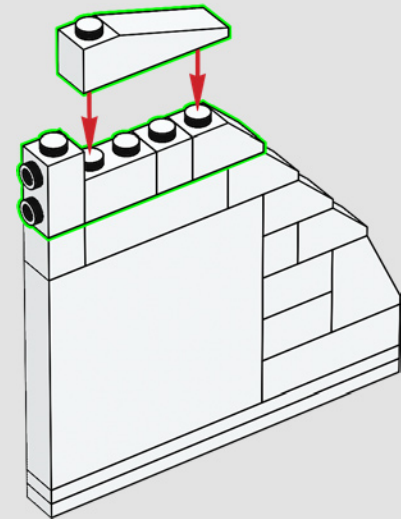
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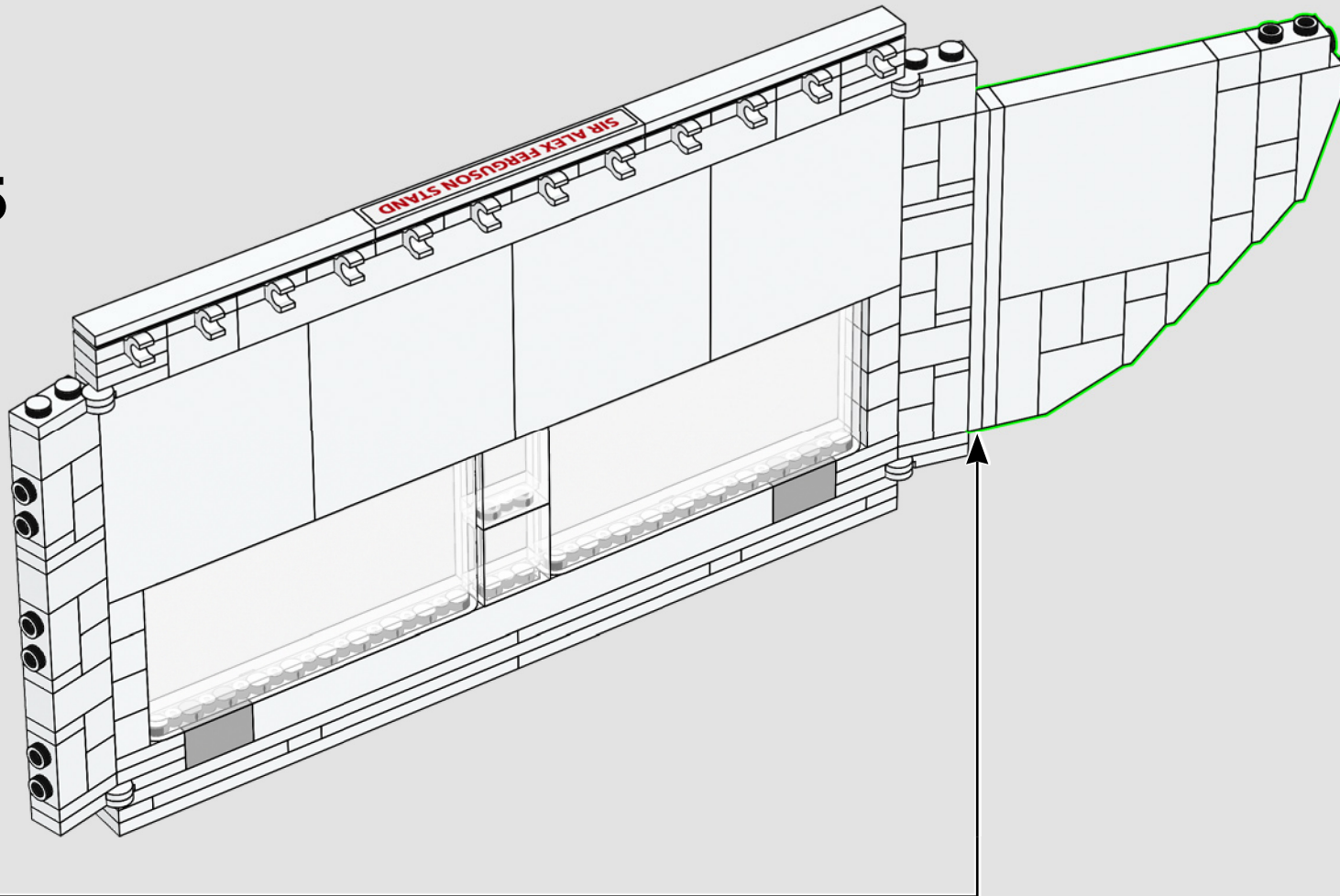
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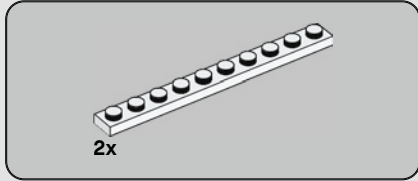
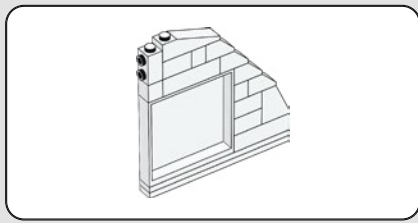
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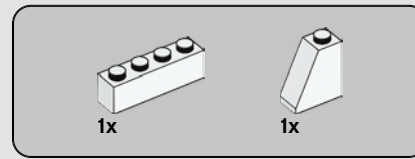
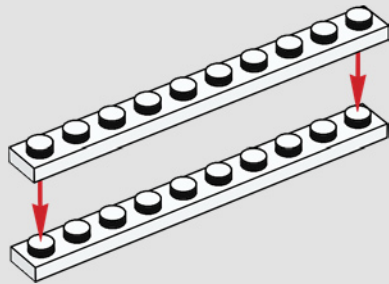
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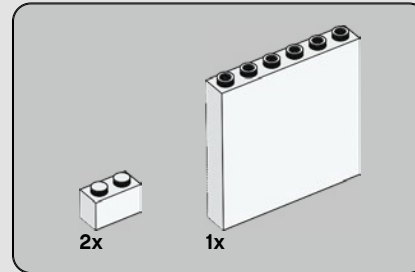
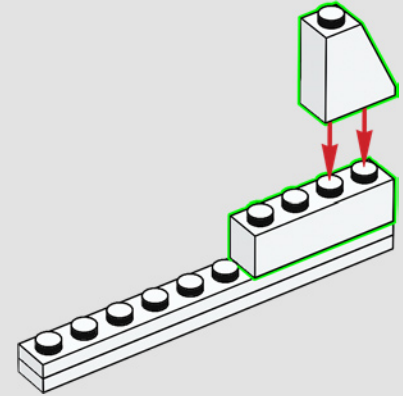




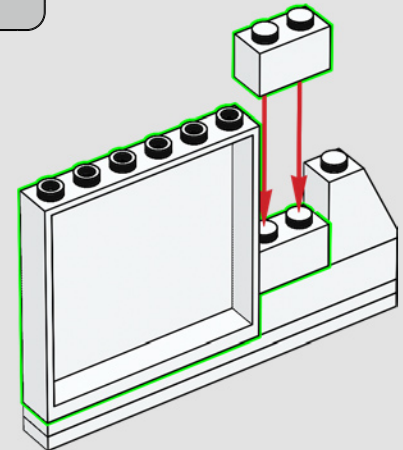
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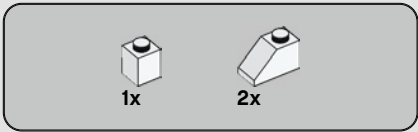


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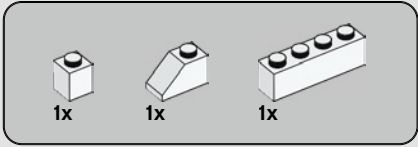
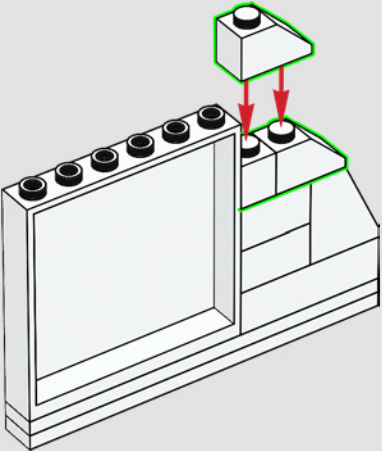


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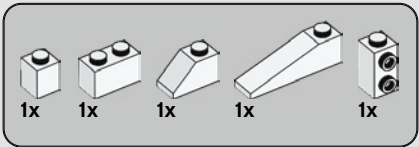
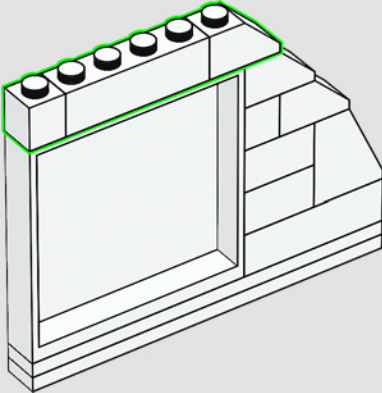




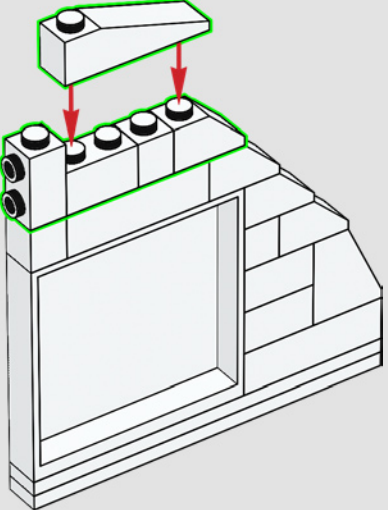
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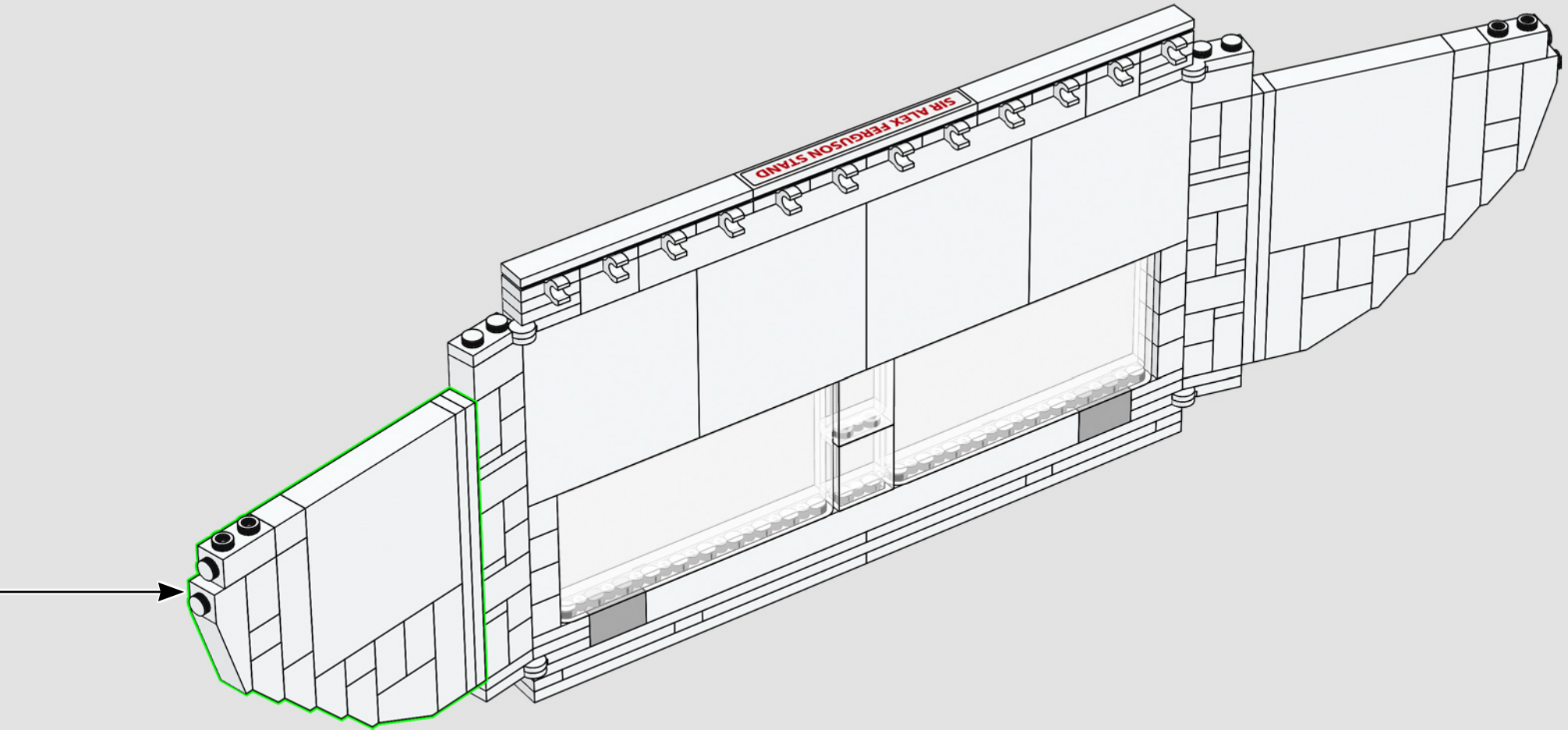
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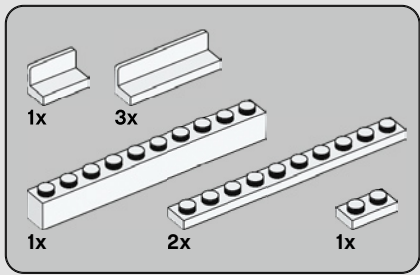
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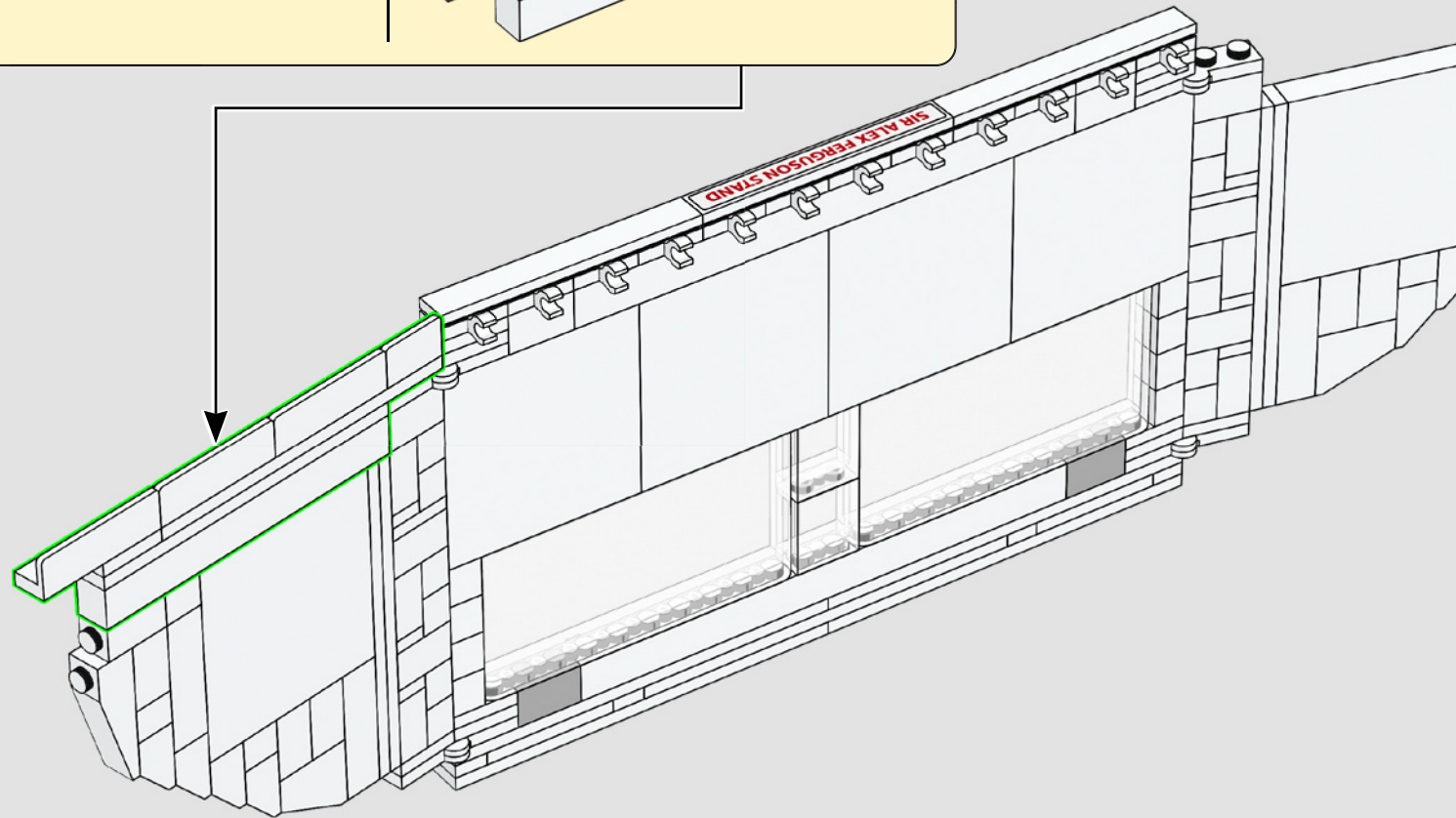
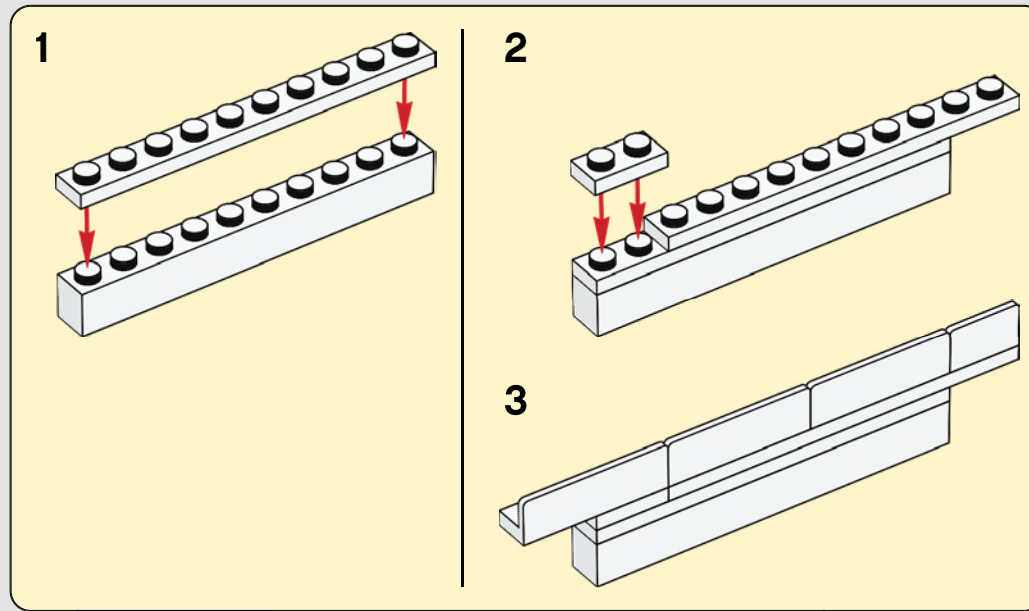
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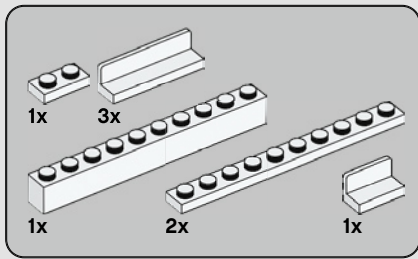




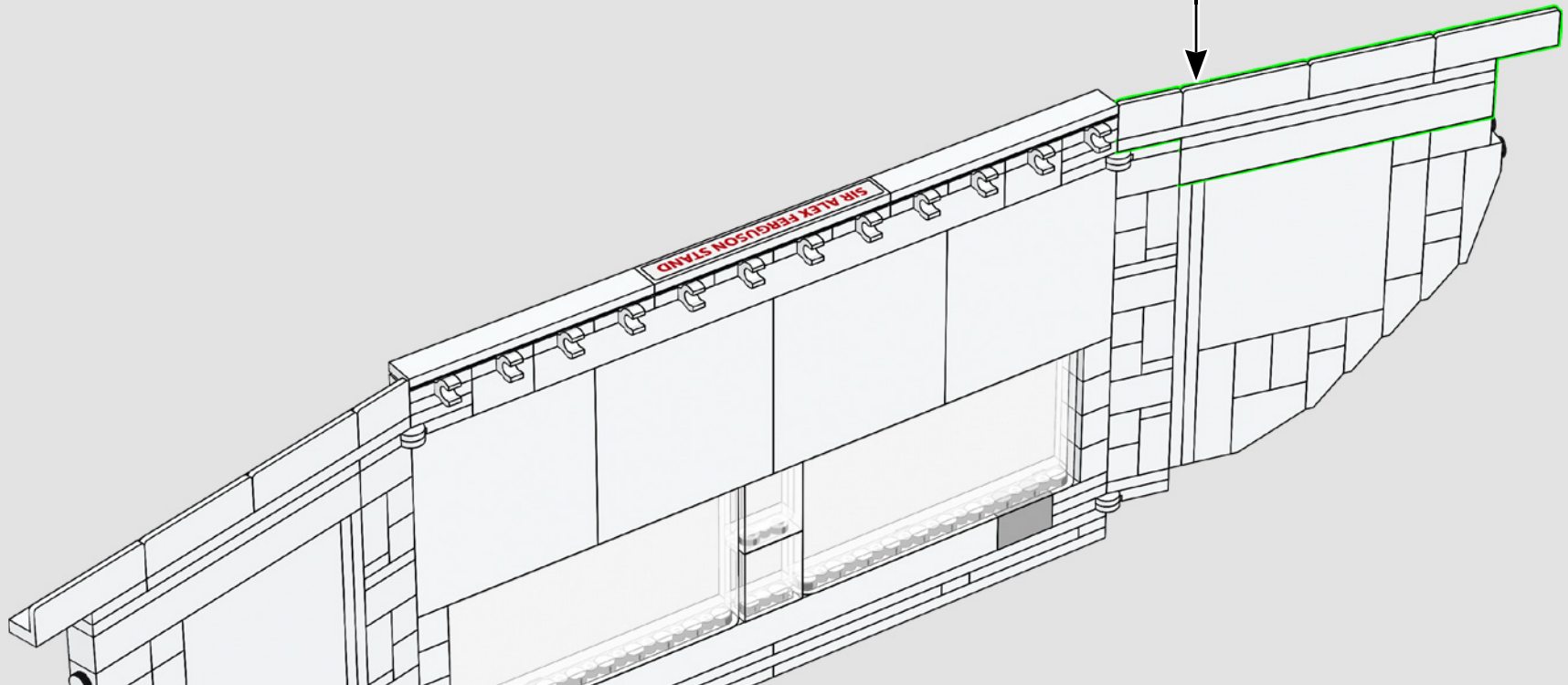
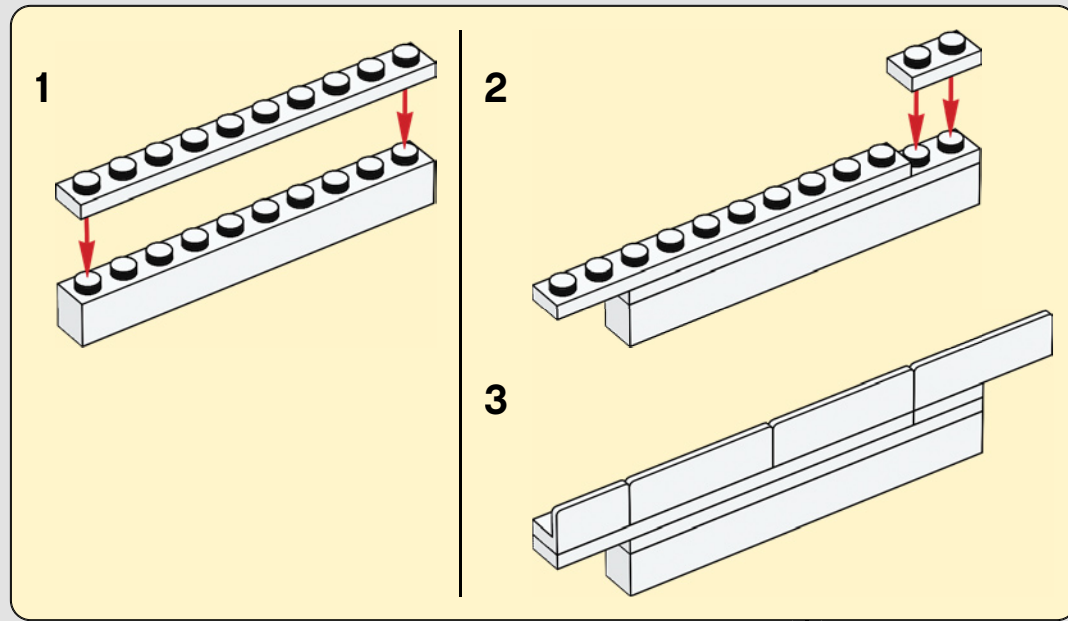


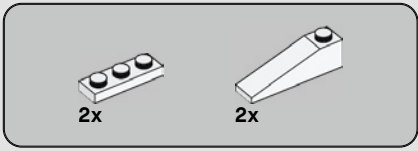
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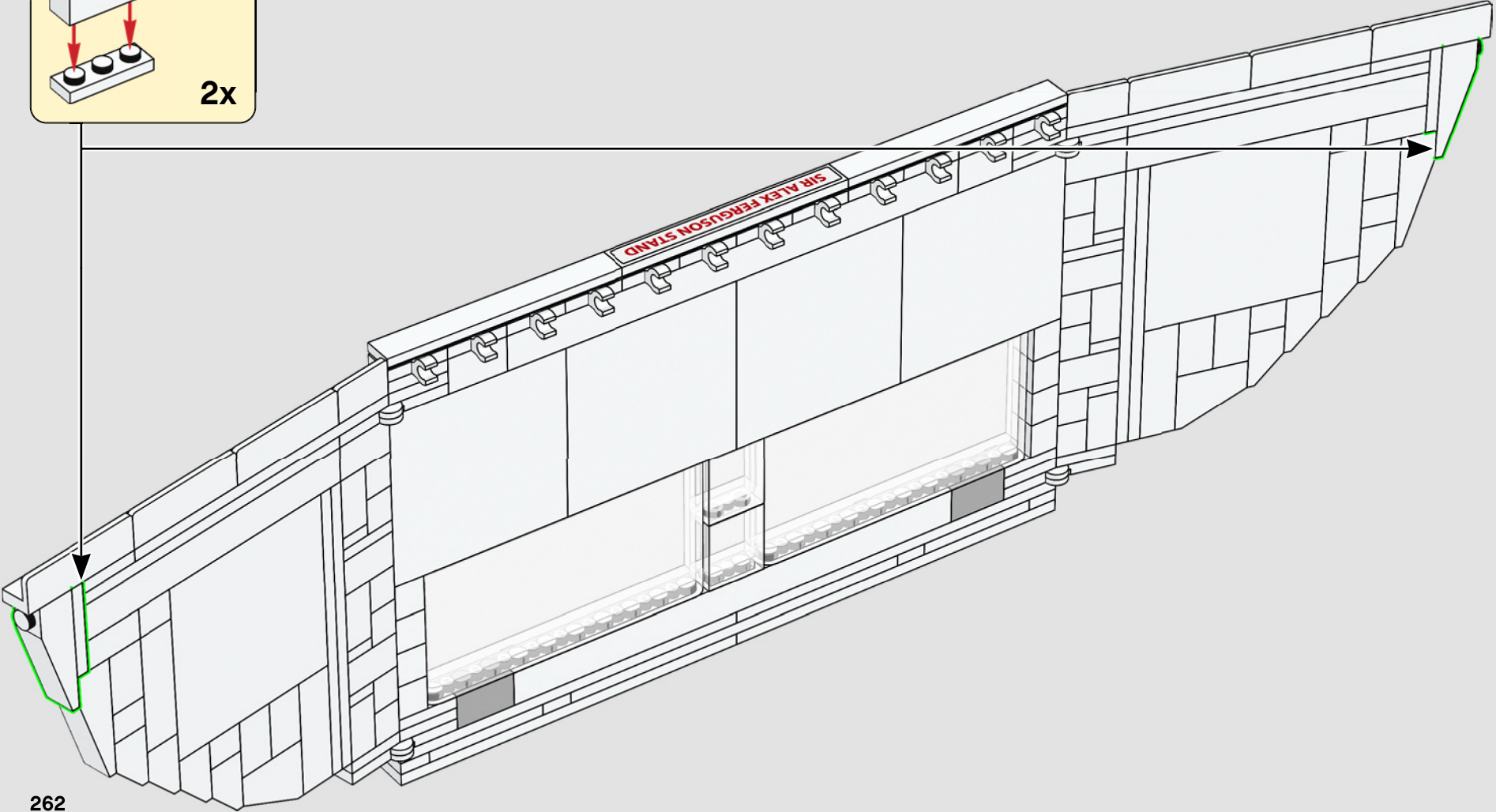
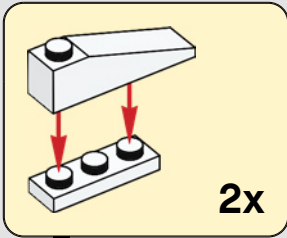


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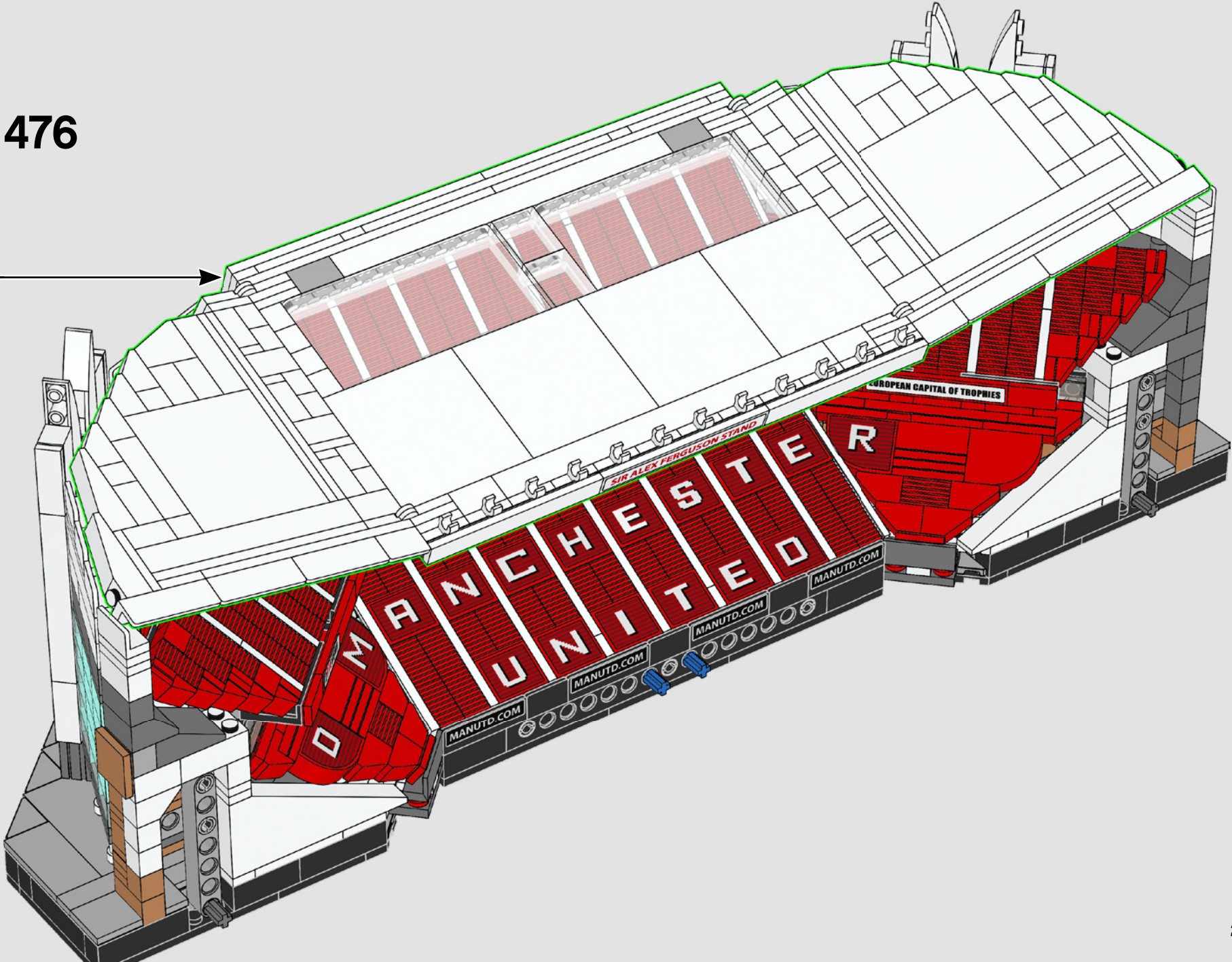


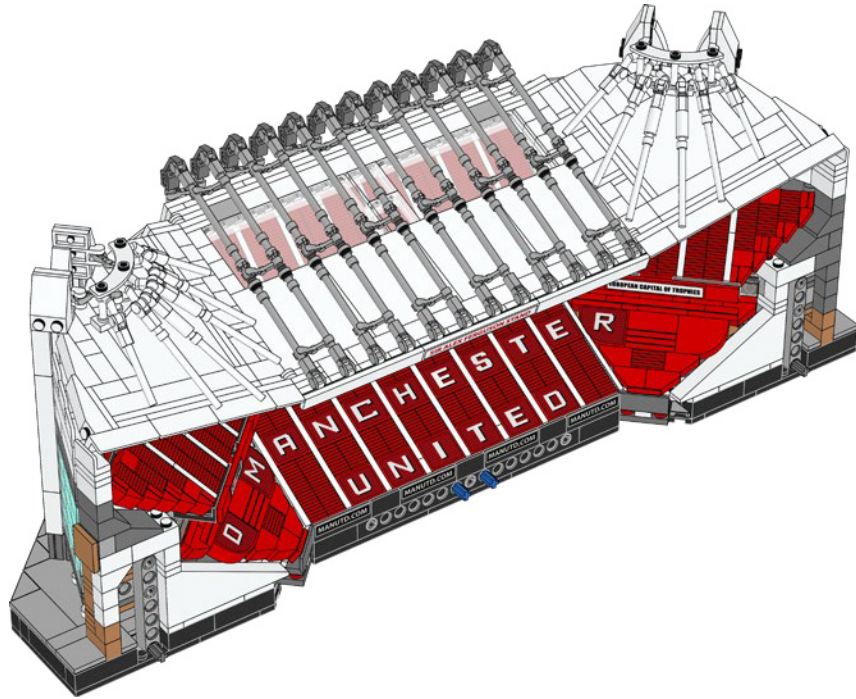
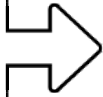
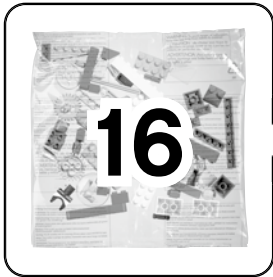
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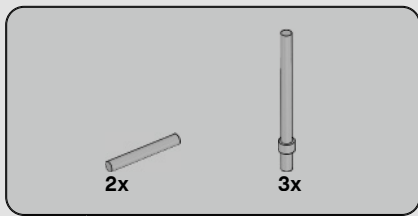


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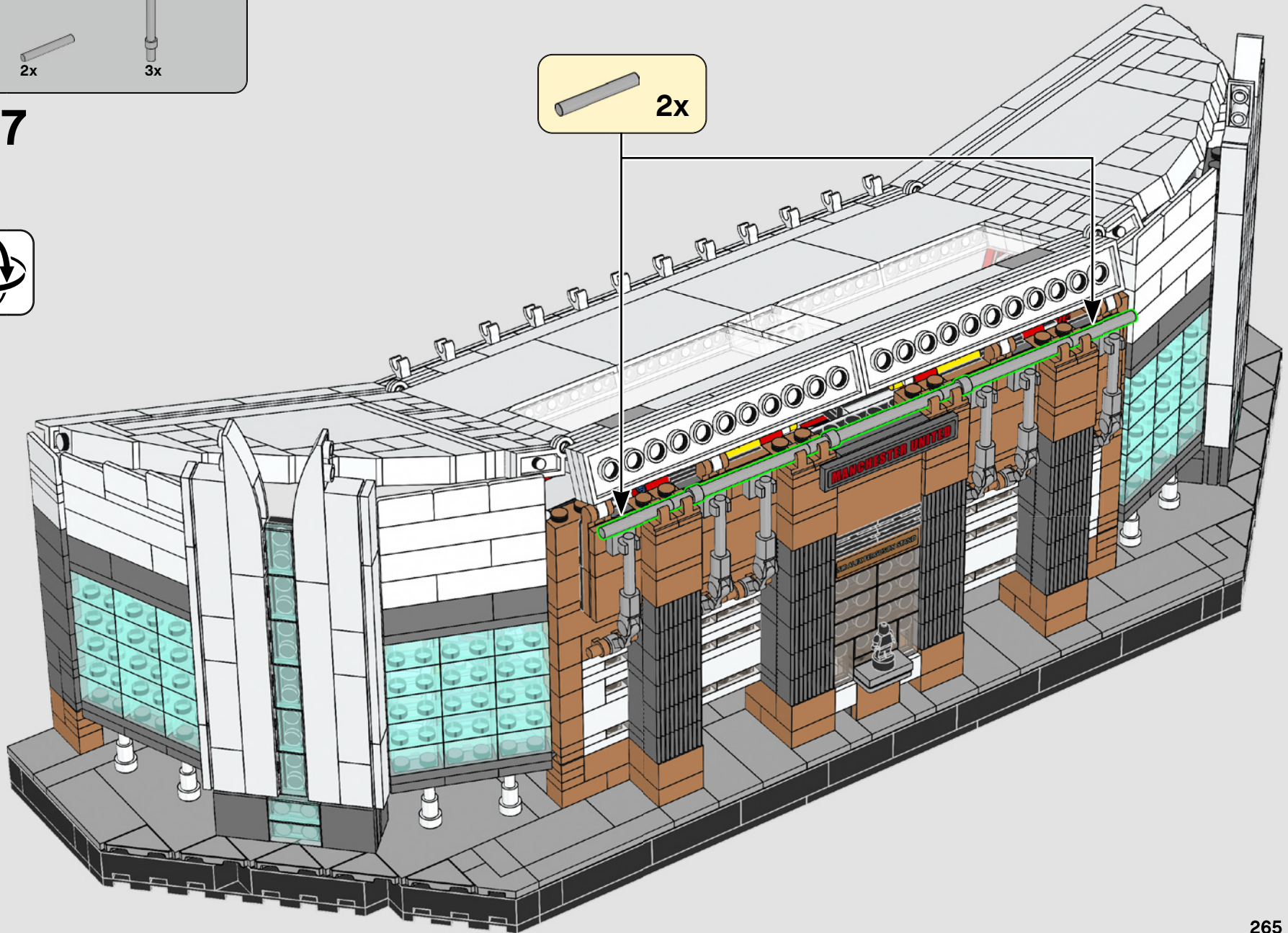
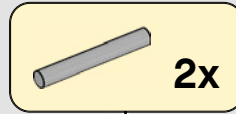




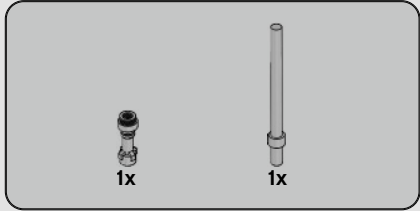
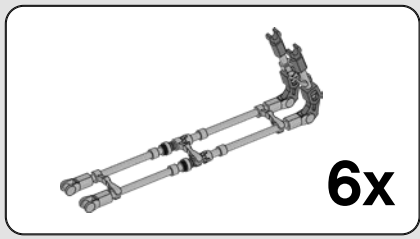




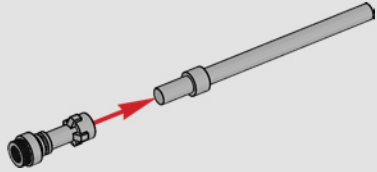
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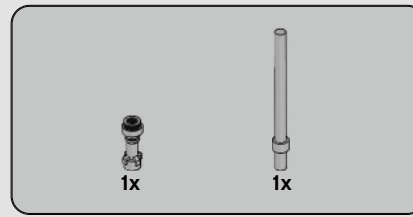
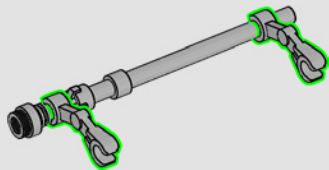




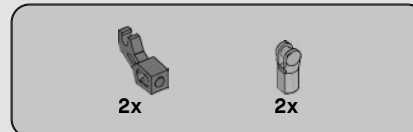
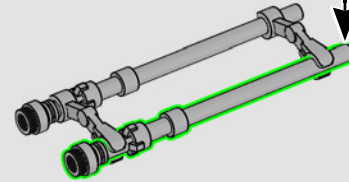
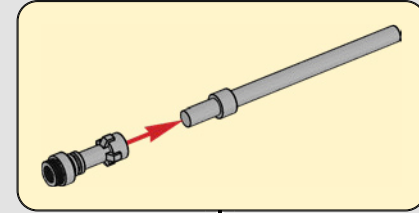
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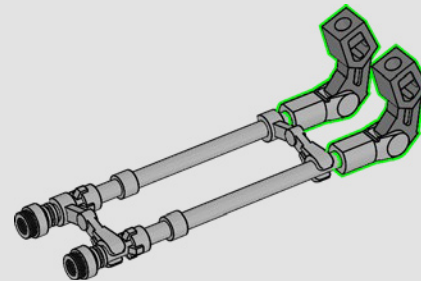
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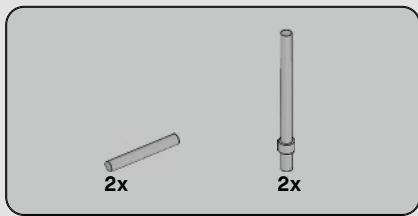


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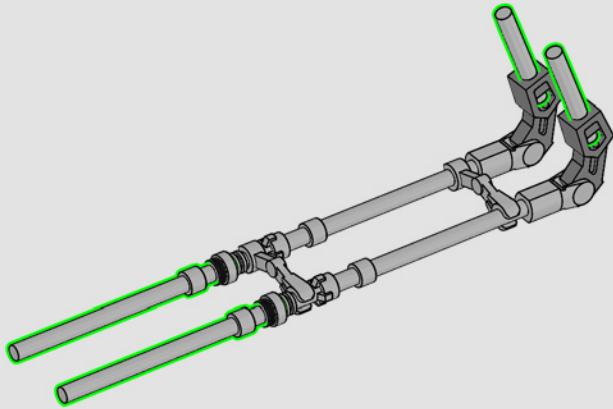


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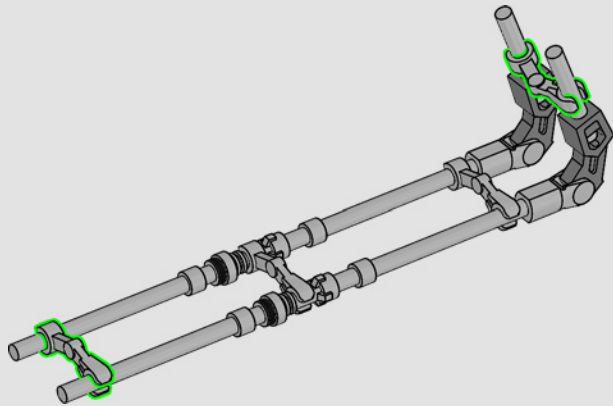




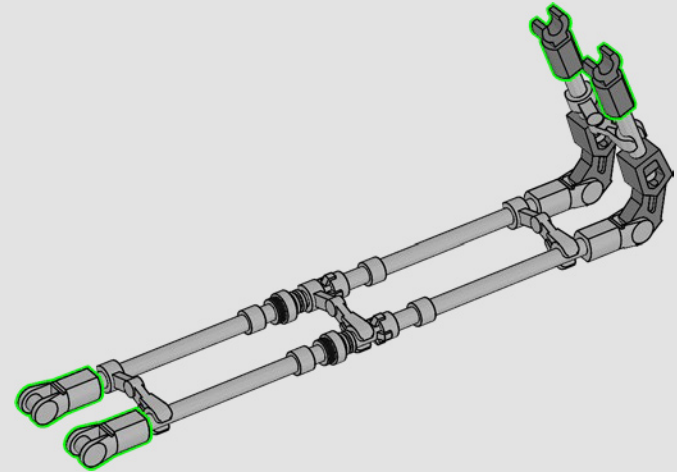
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**483**

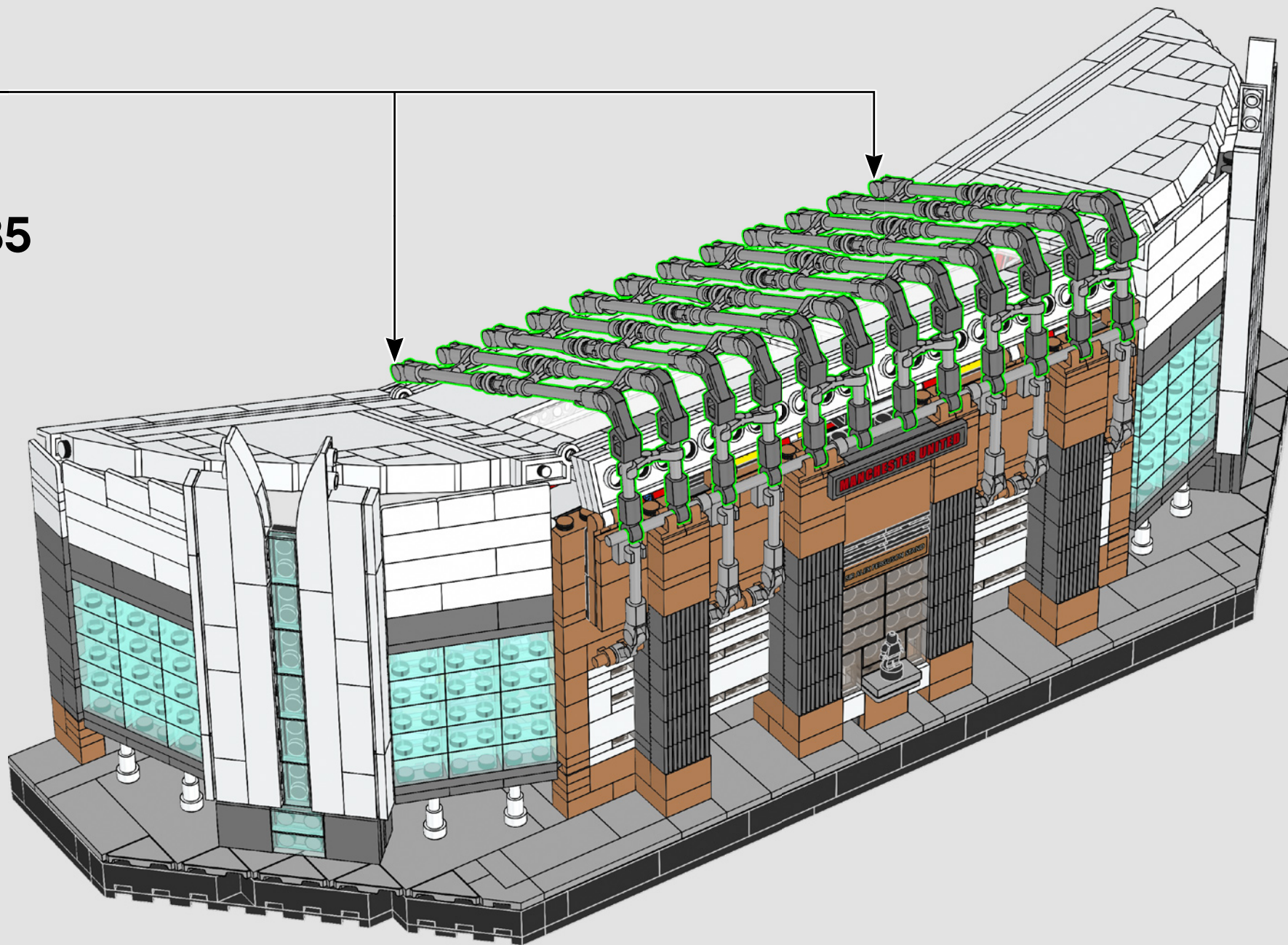


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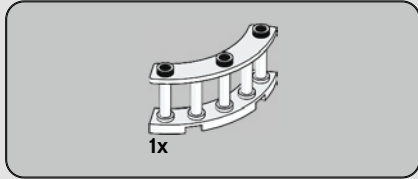
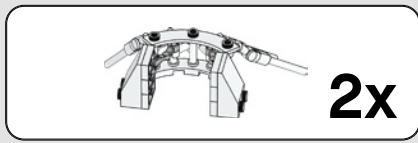


**6x**

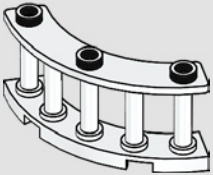
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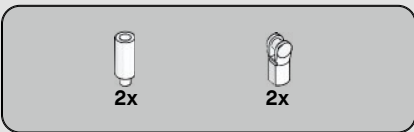
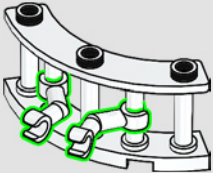




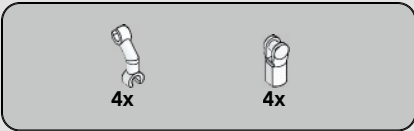
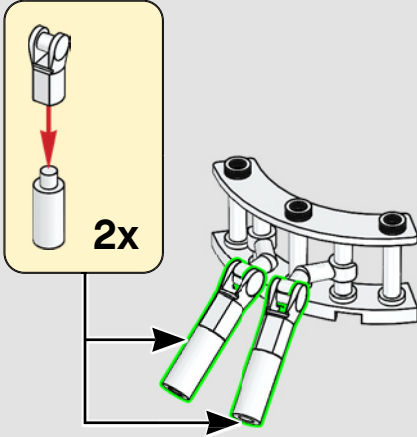
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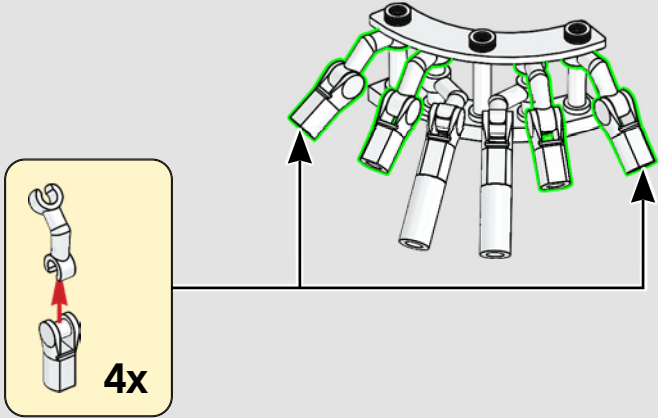
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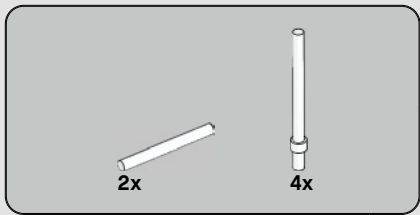


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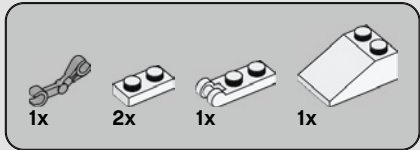
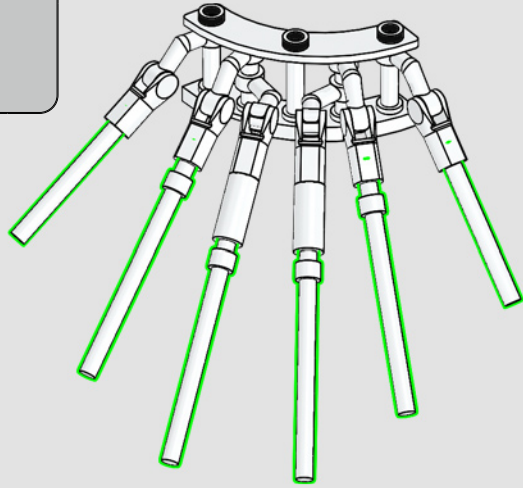


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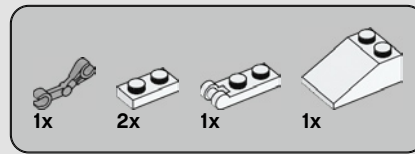
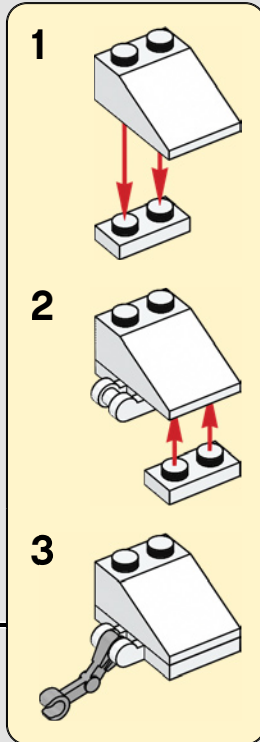
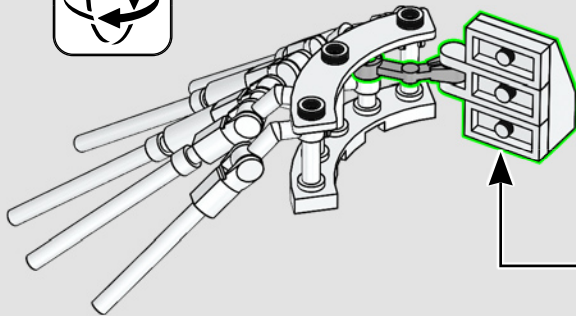




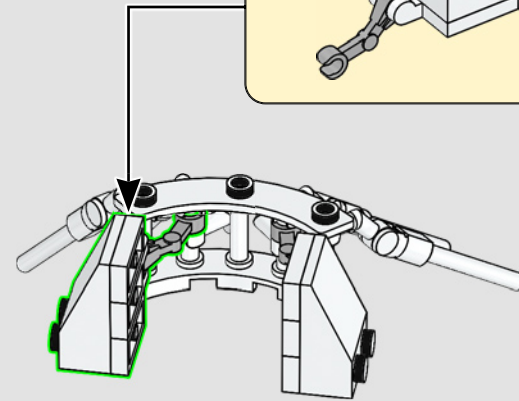
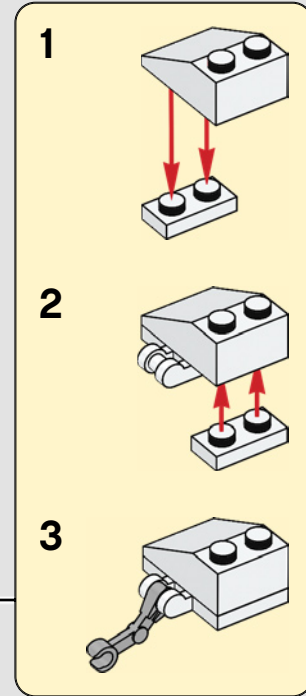
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491

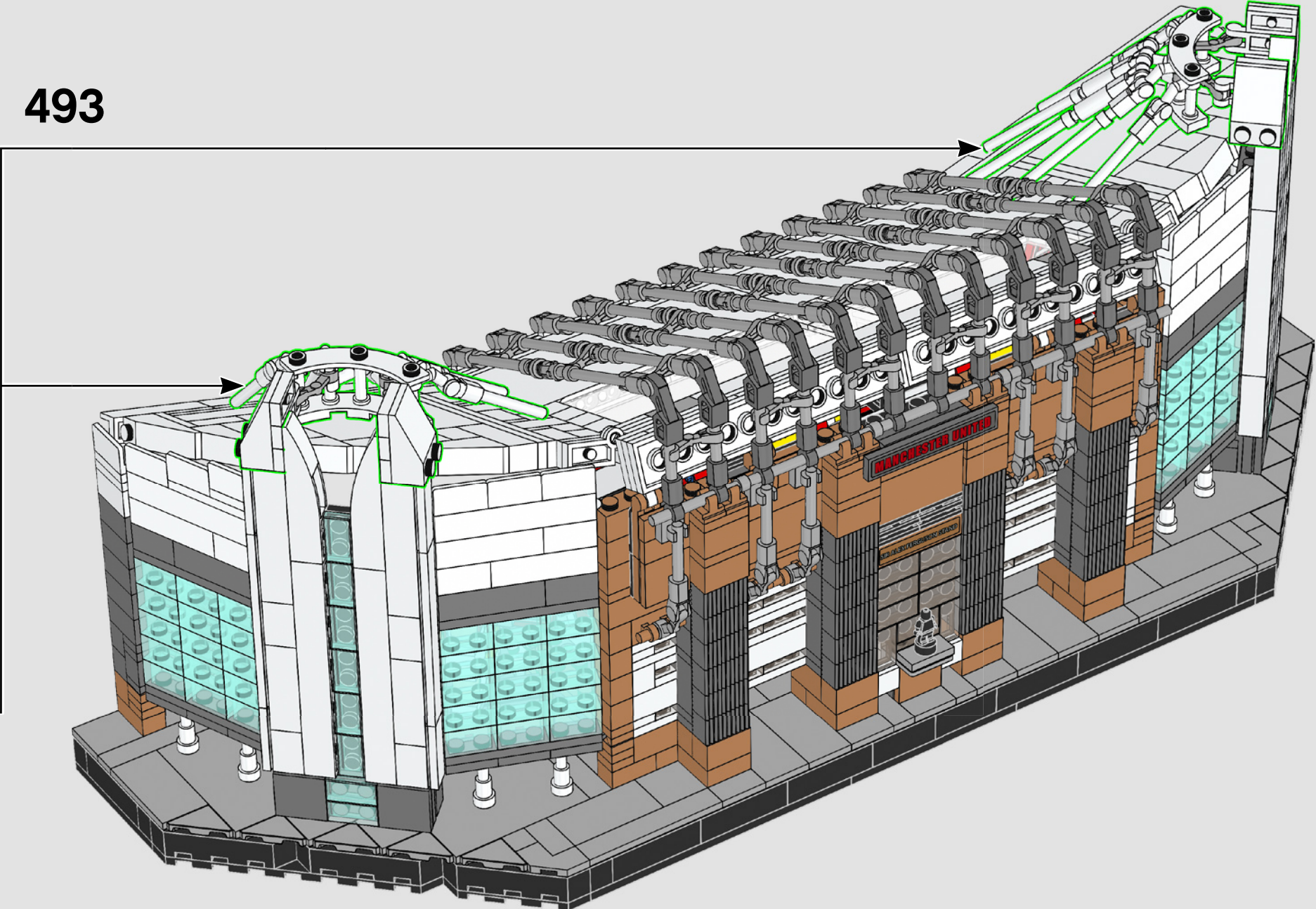


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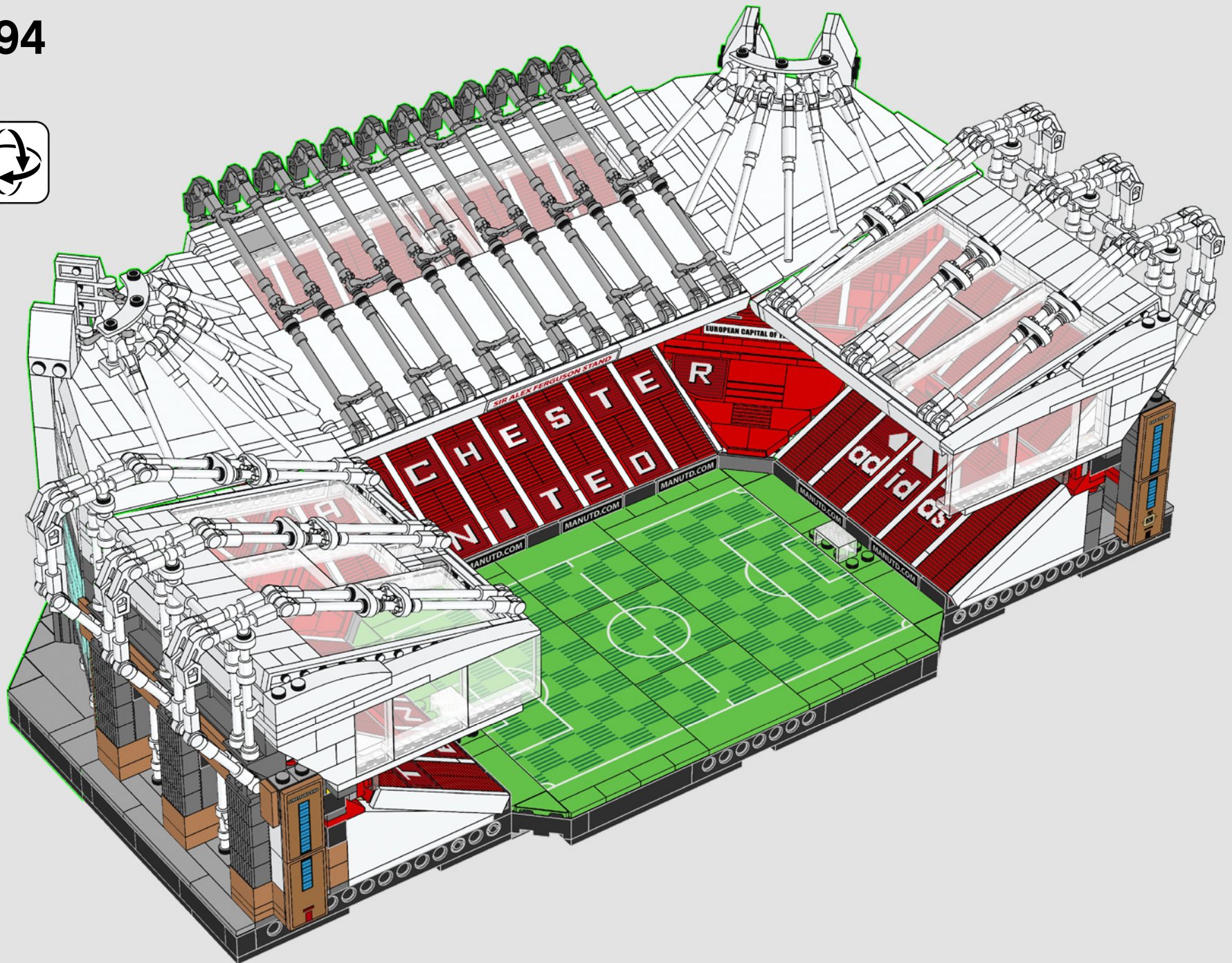


2x

493







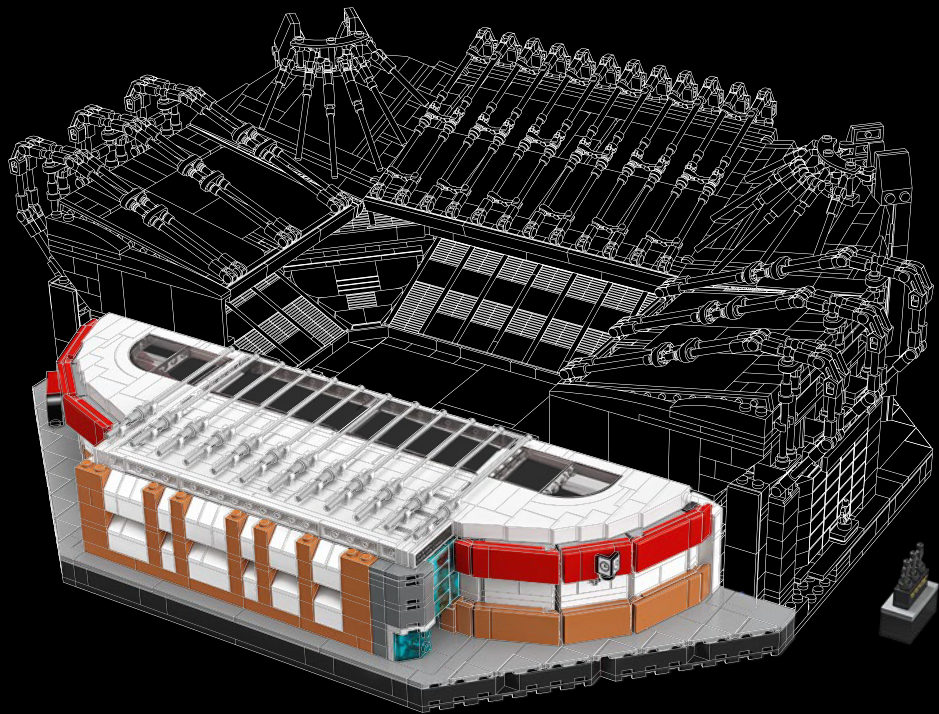


### SIR BOBBY CHARLTON STAND

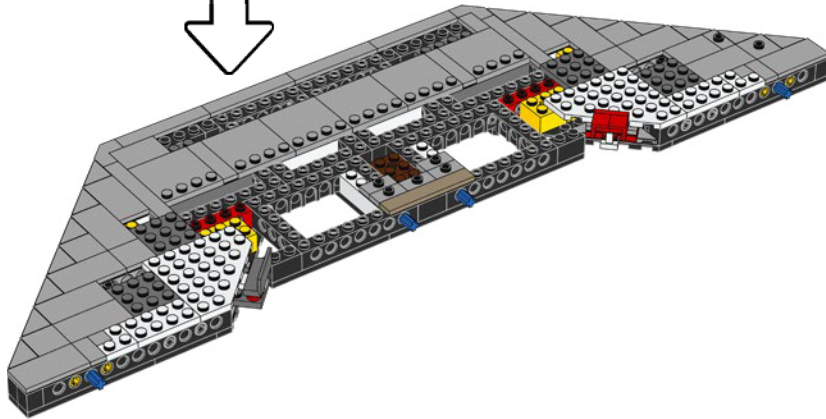
Ribattezzata Sir Bobby Charlton Stand nel 2016, la ex tribuna principale dell'Old Trafford ospita anche il centro multimediale dello stadio, gli spogliatoi dei giocatori e le panchine sopraelevate delle squadre. I giocatori entrano in campo attraverso un tunnel situato nell'angolo sud-ovest del terreno.

### LO SAPEVI?

Il vecchio tunnel dei giocatori al centro della tribuna è l'unica parte sopravvissuta dello stadio originale del 1910. Una capsula del tempo che commemora i 100 anni dell'Old Trafford si trova sotto lo stemma dello United all'ingresso del tunnel.



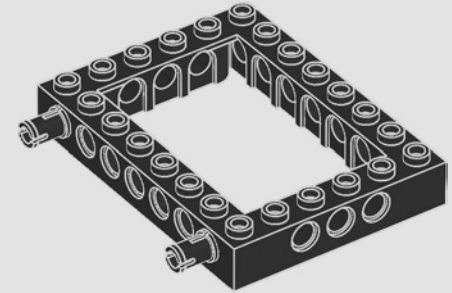
17



2x

1x

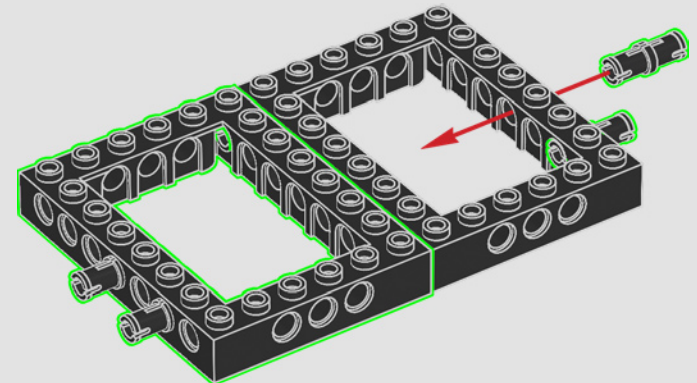
495



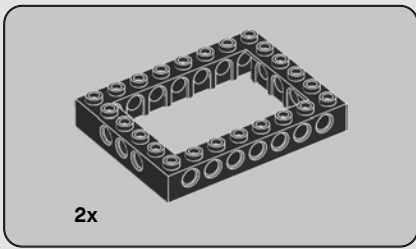
4x

1x

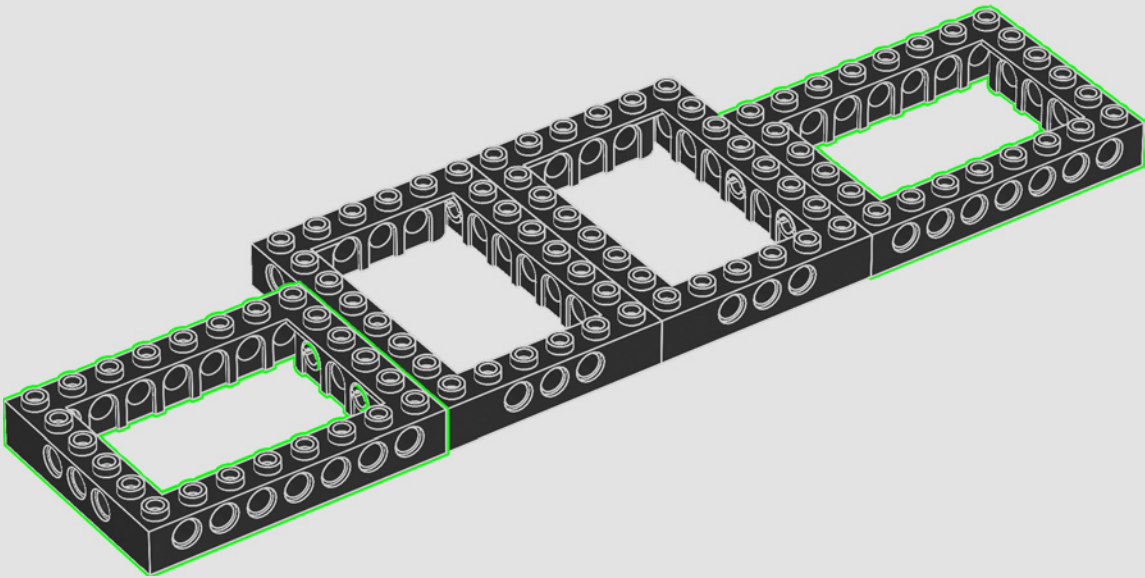
496



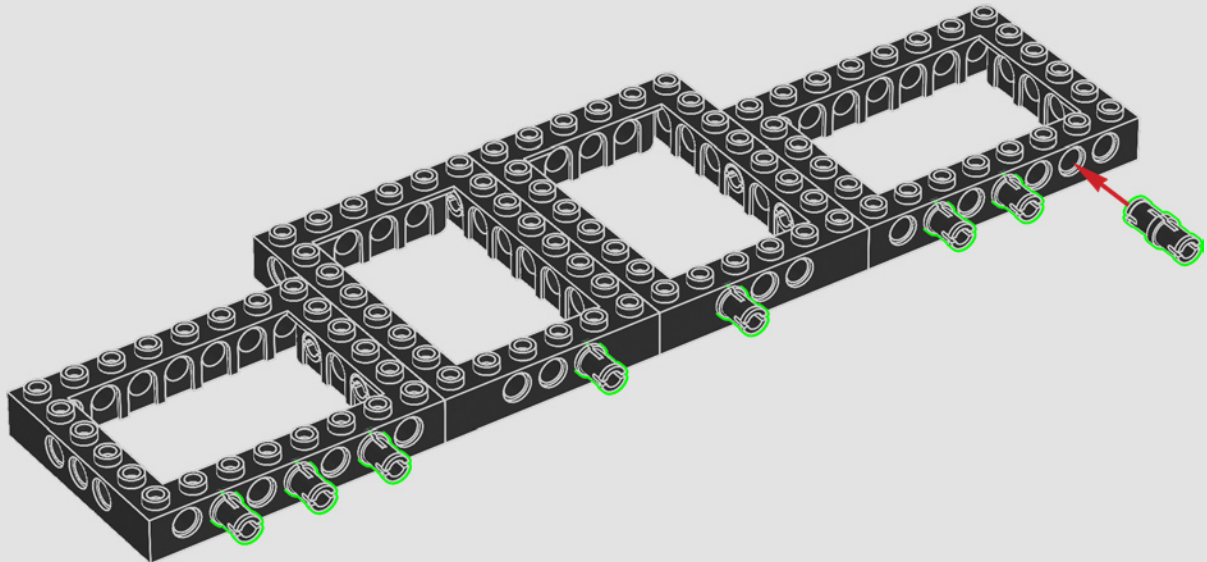


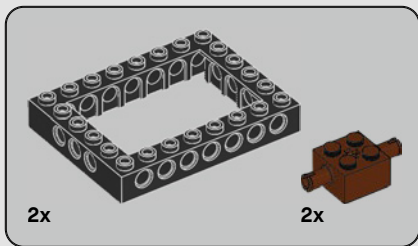


497

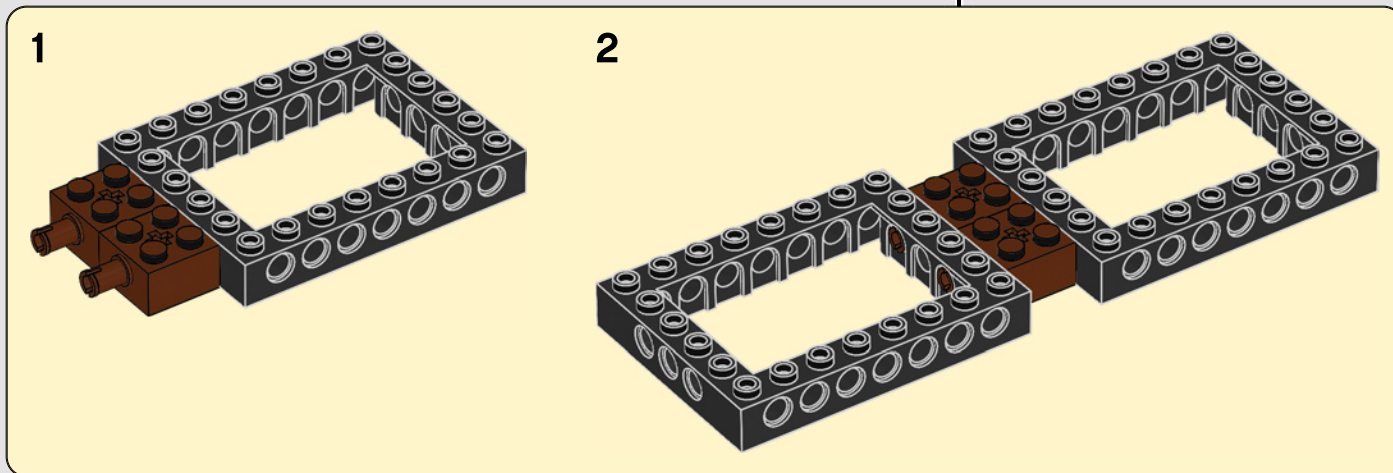
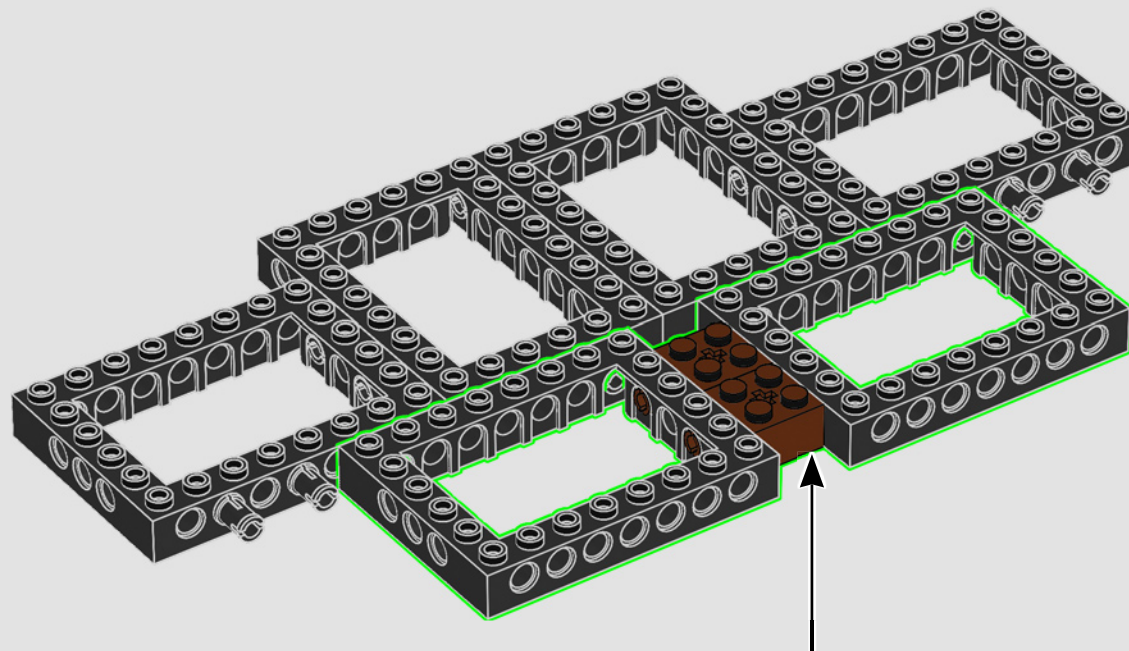


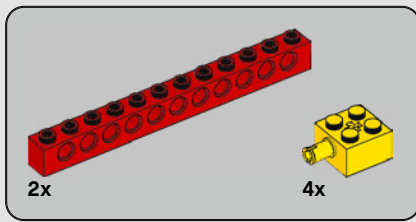
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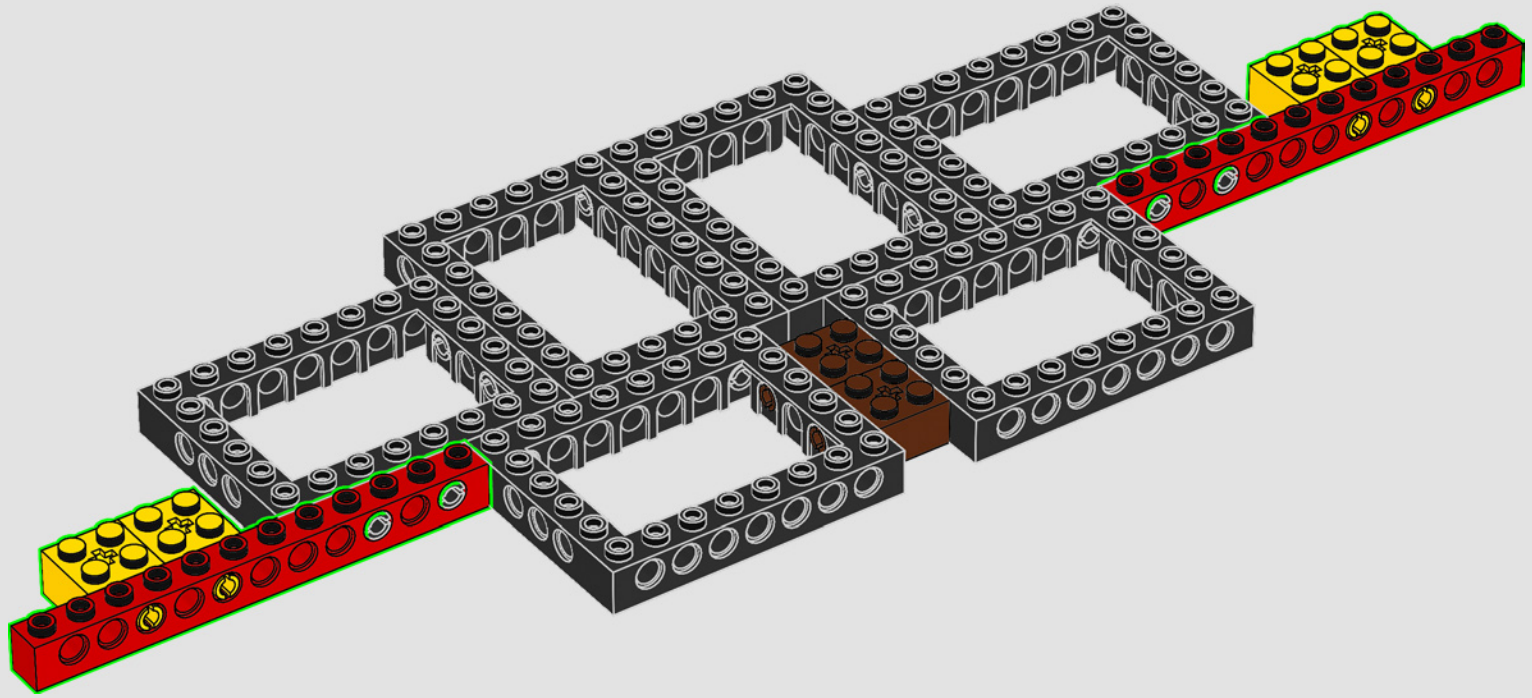


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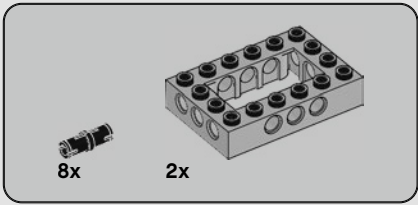




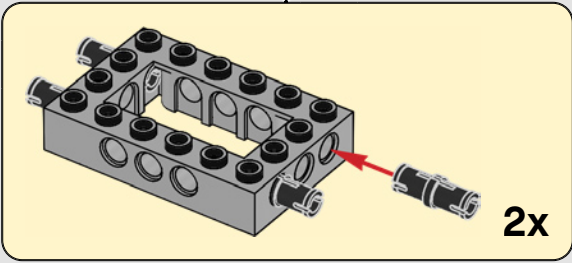
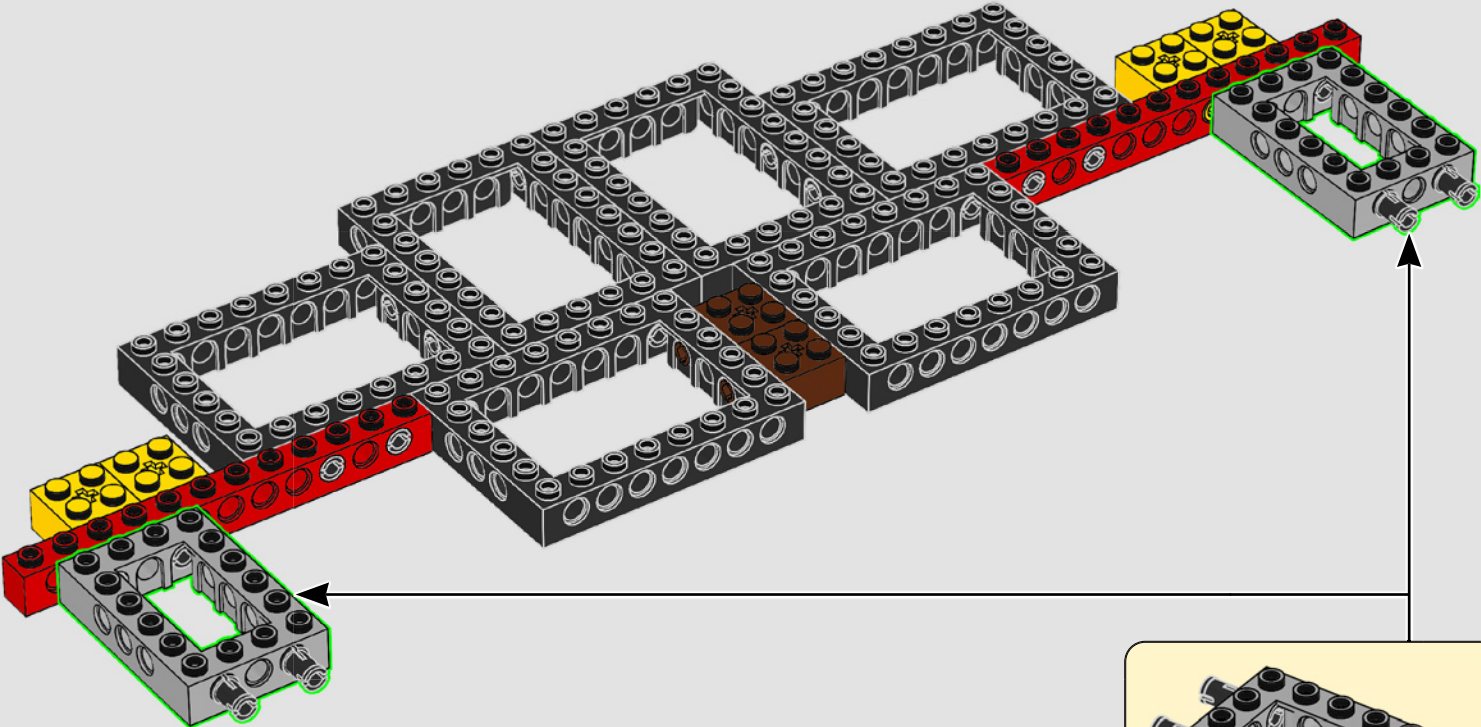
500

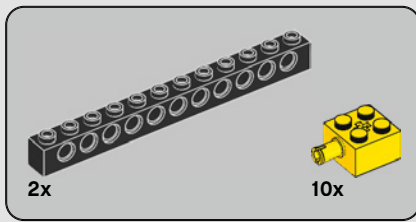




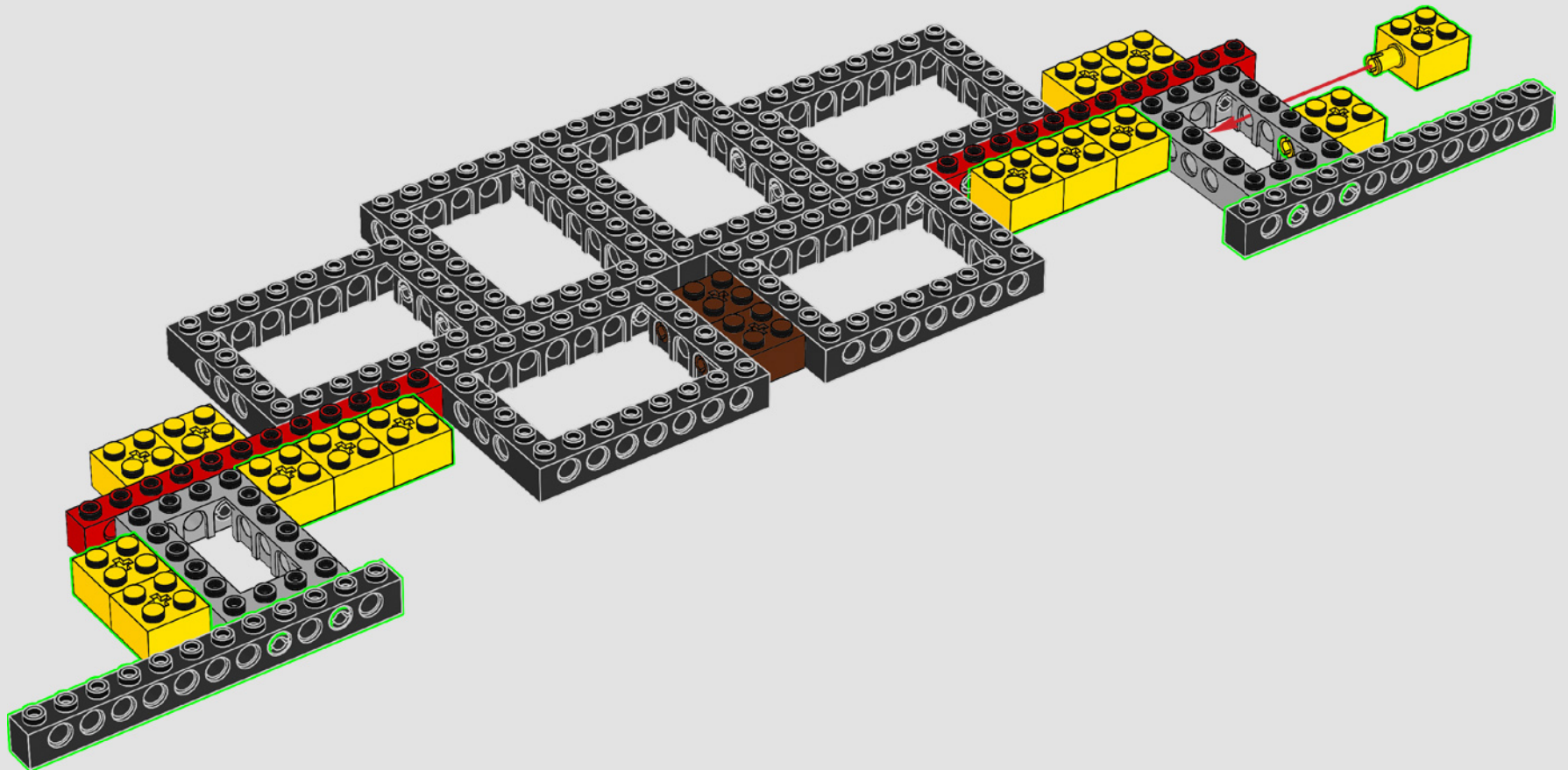


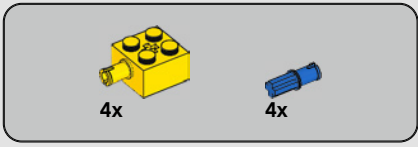
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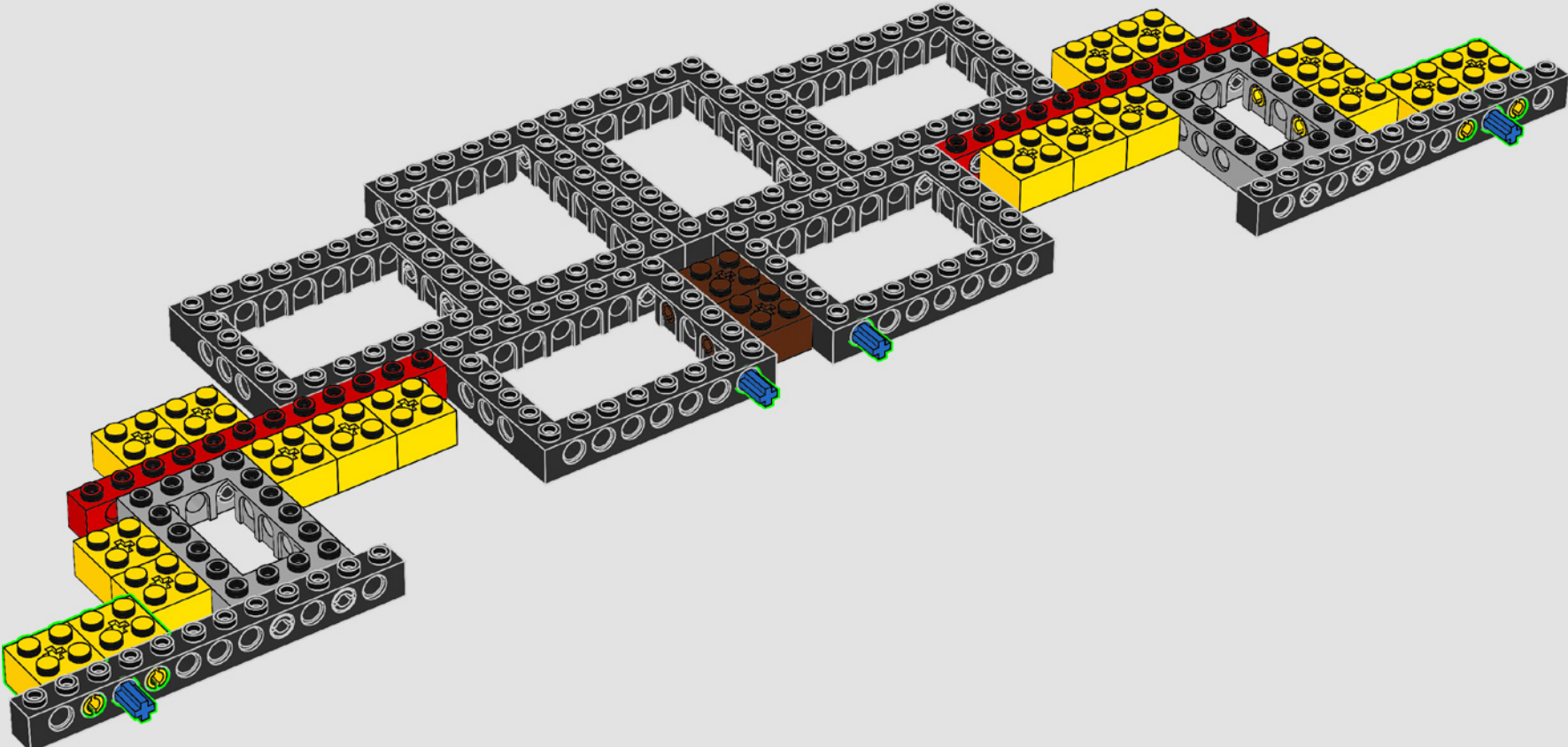


502

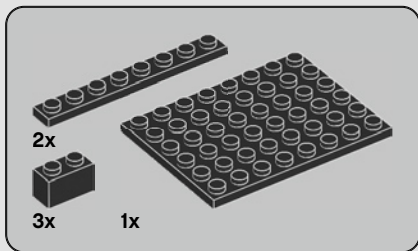




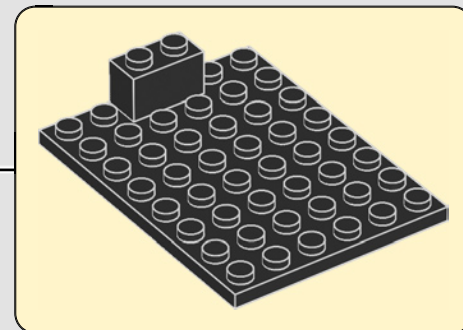
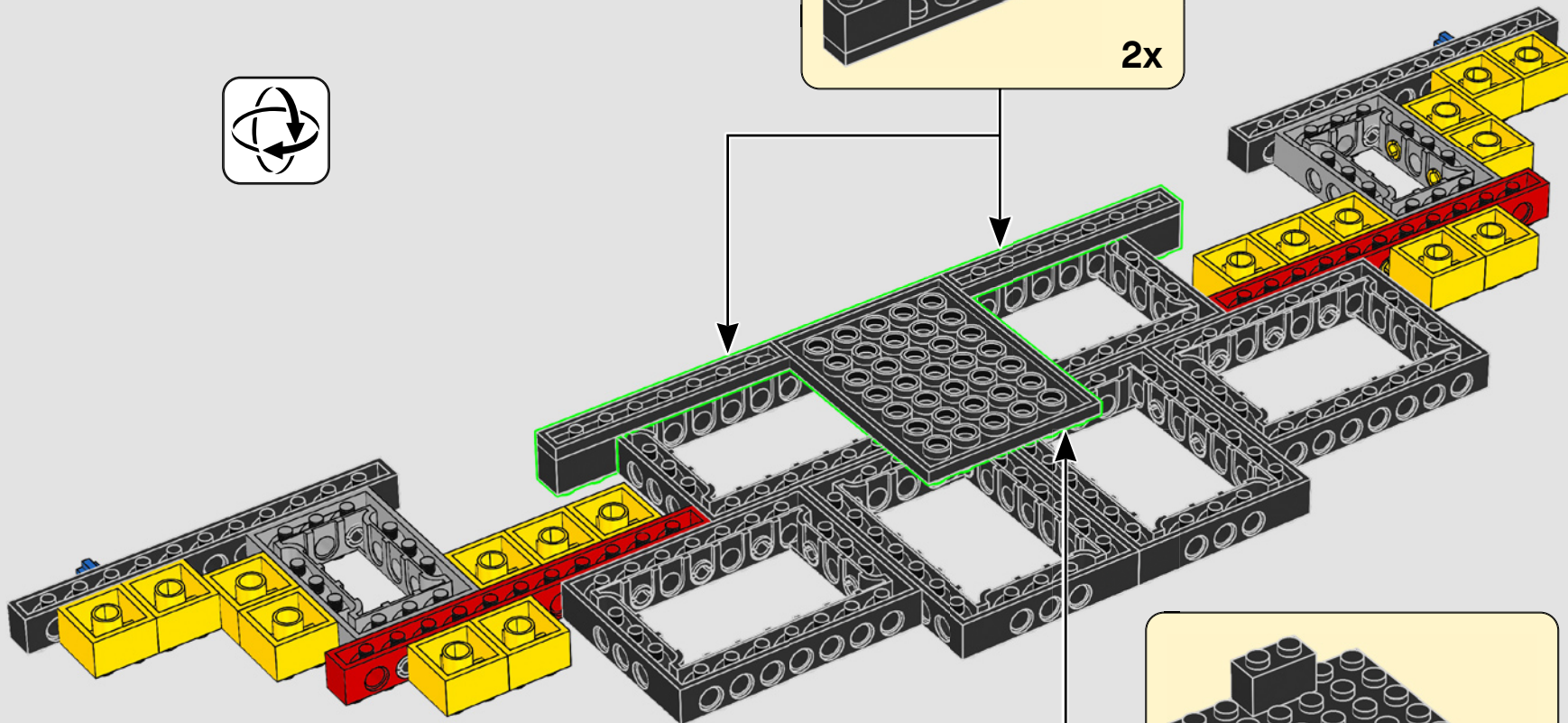
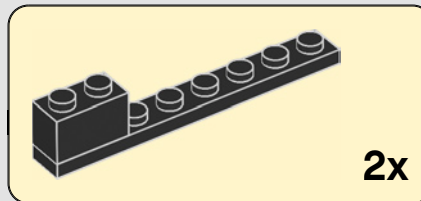
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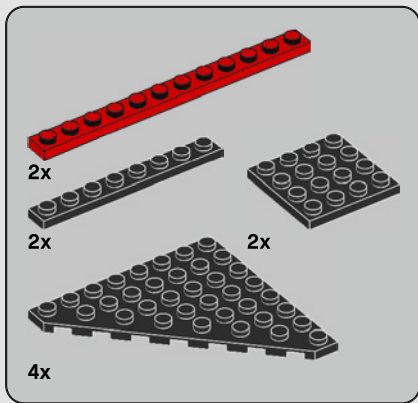




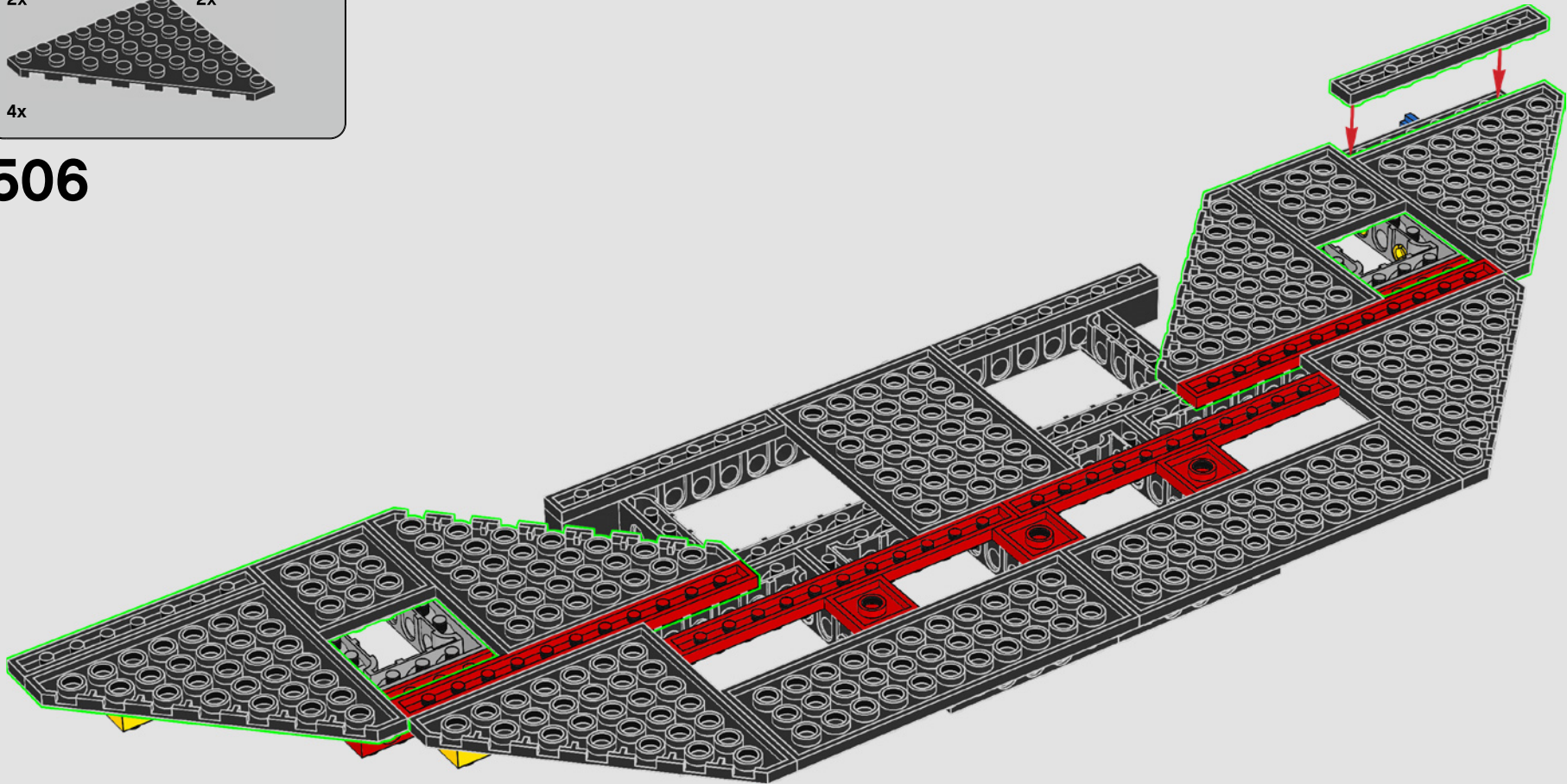
504



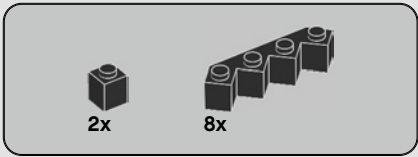




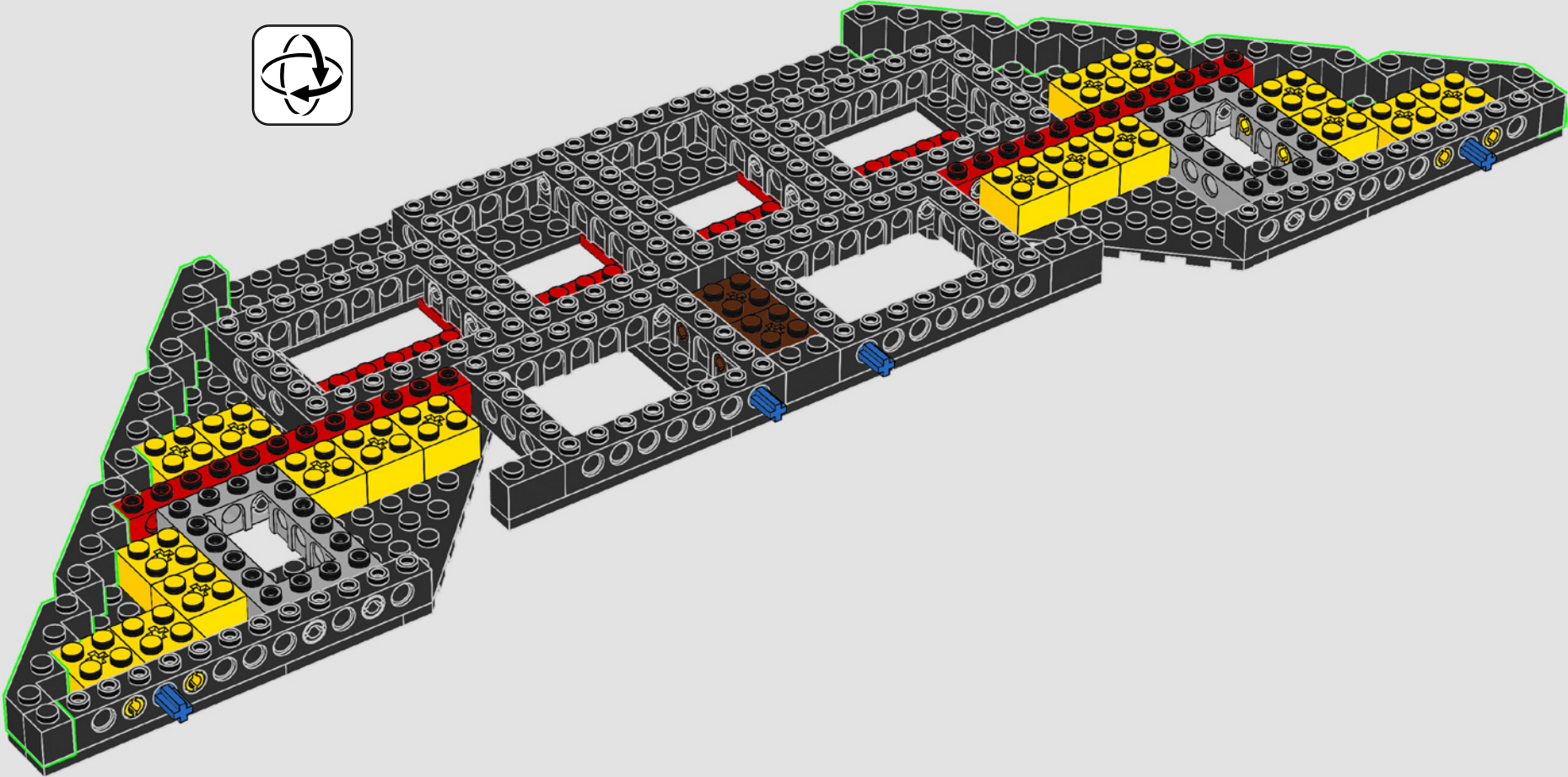
506

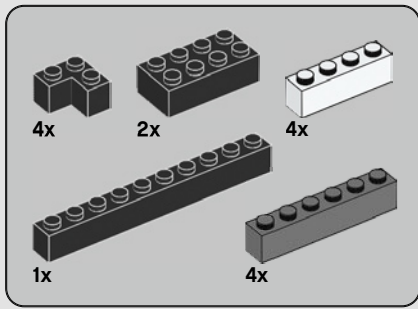




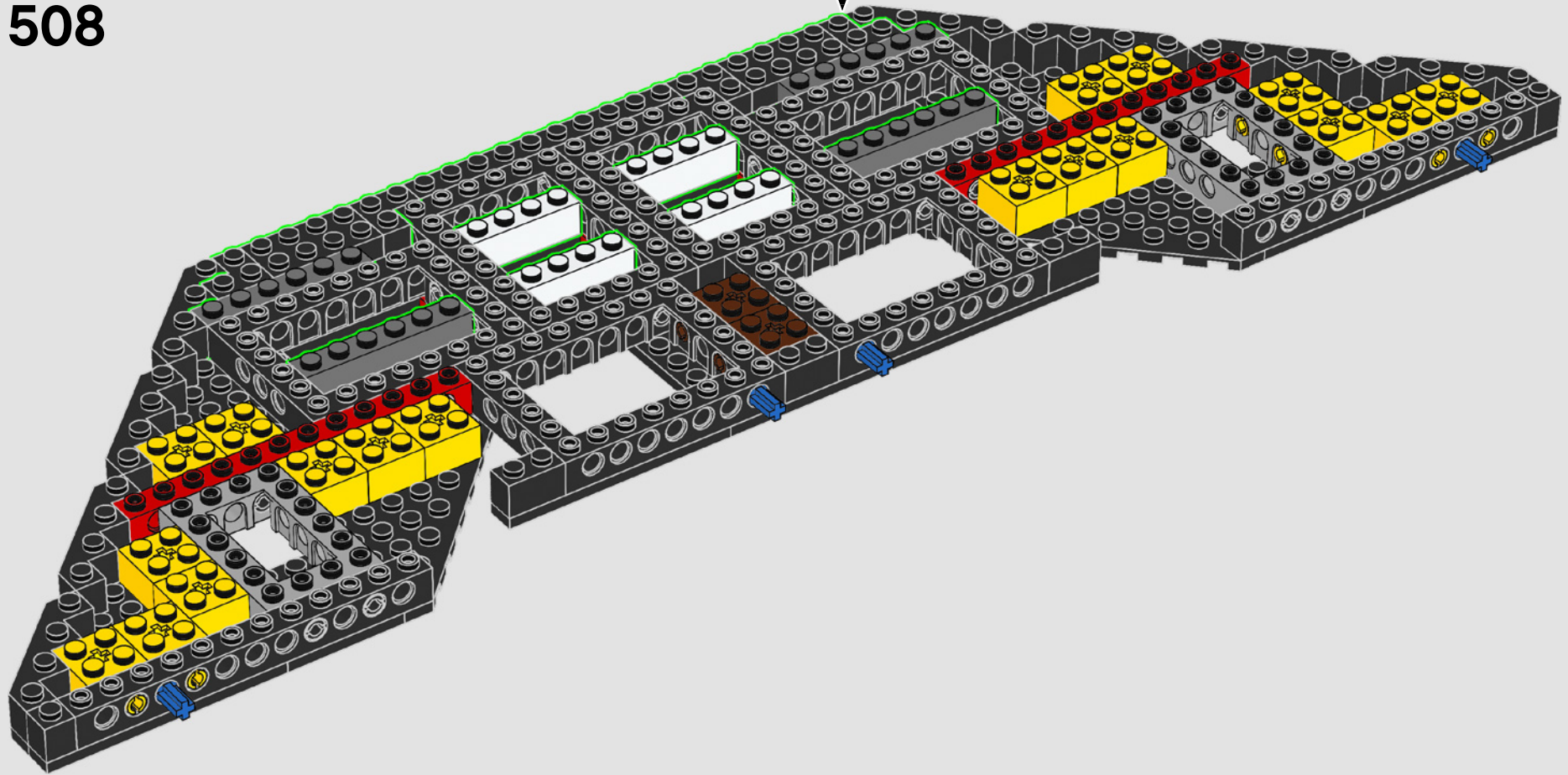
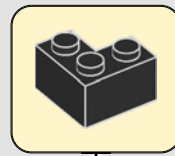


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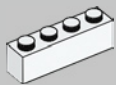


508



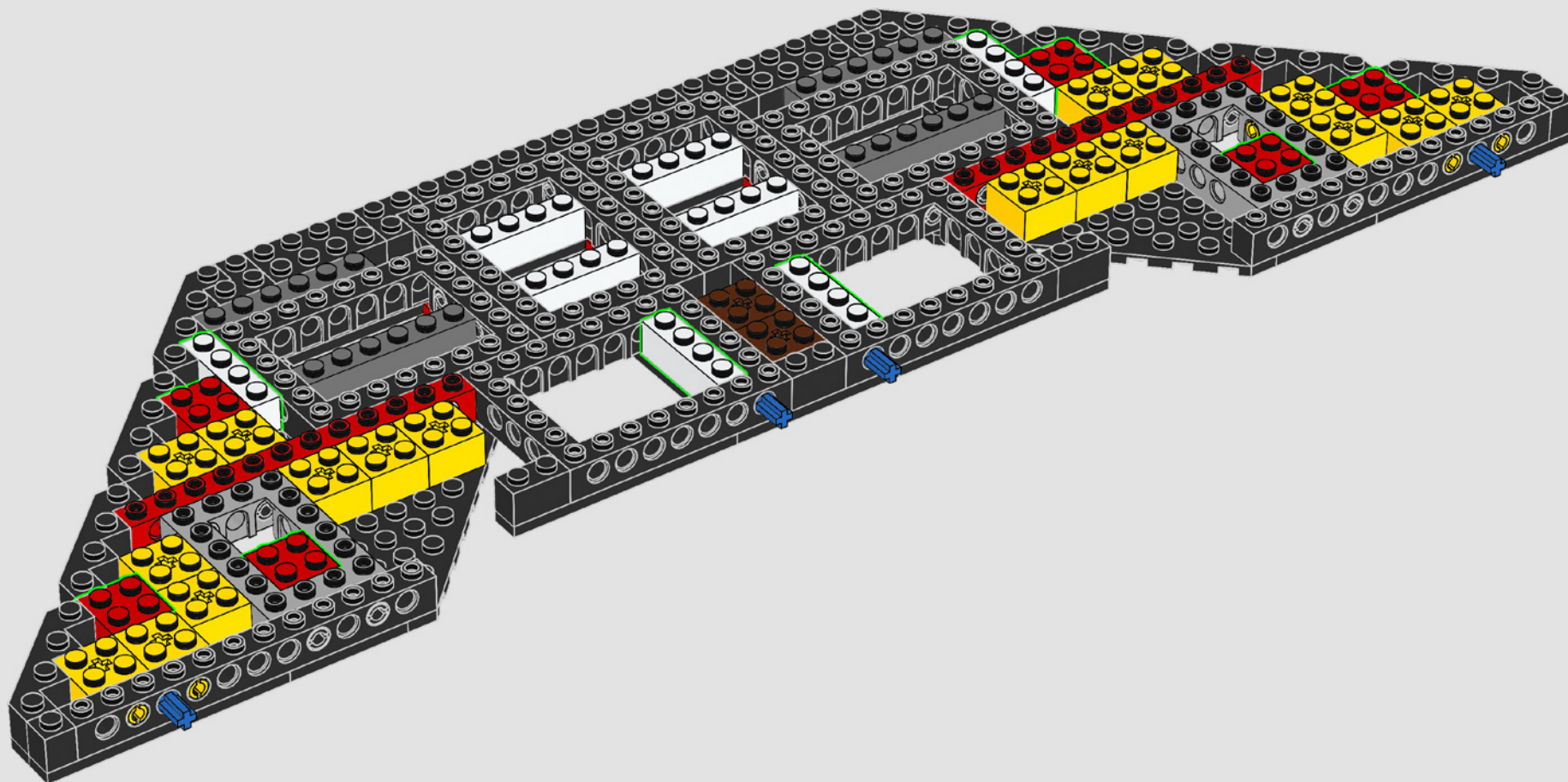


6x

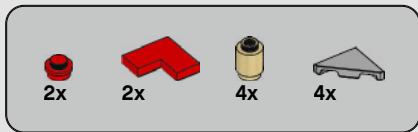


4x

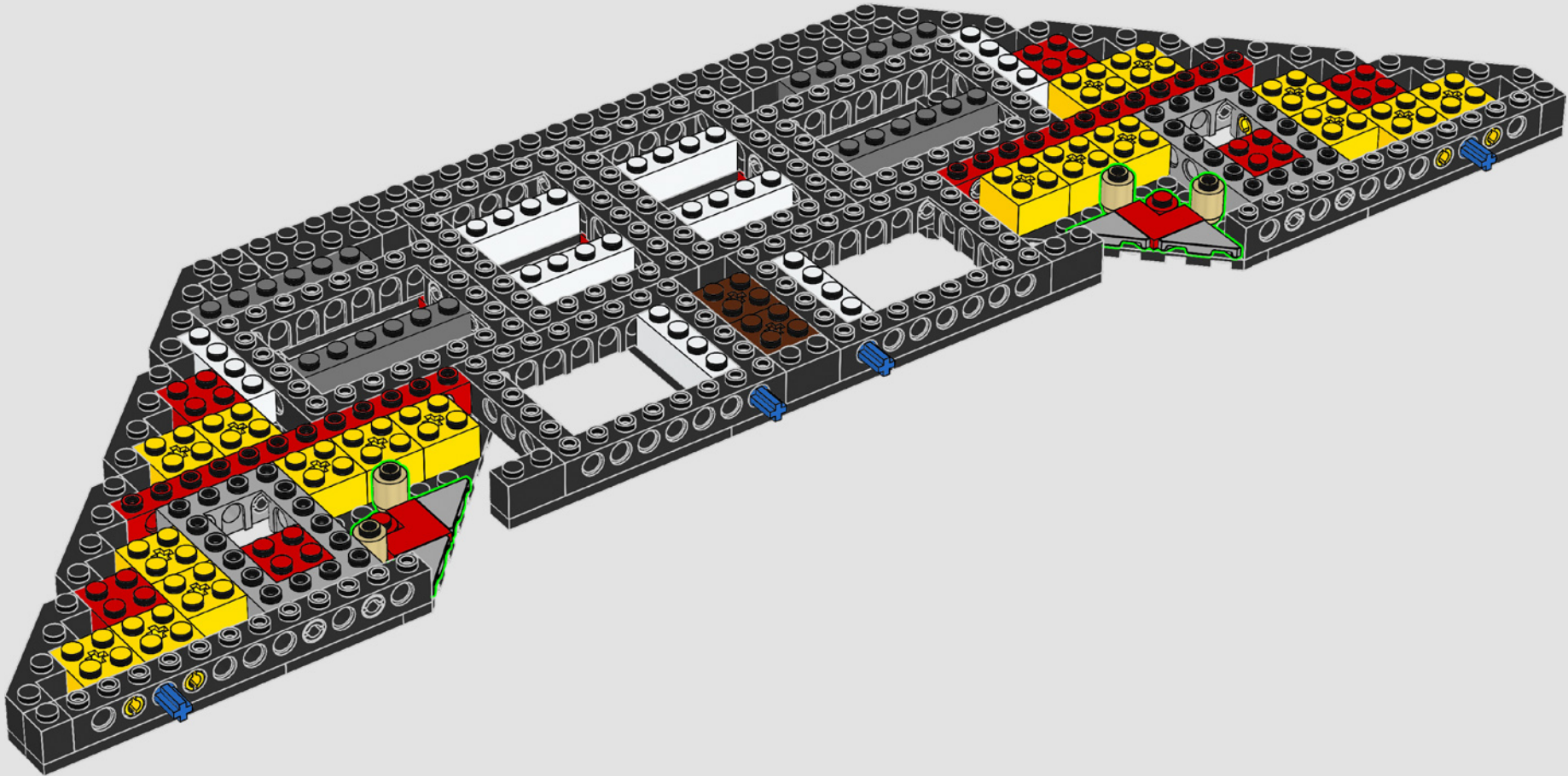
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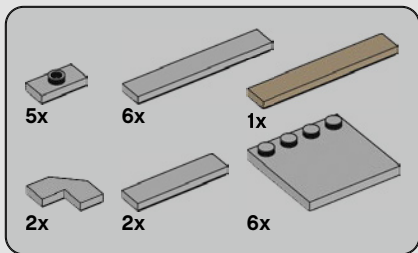




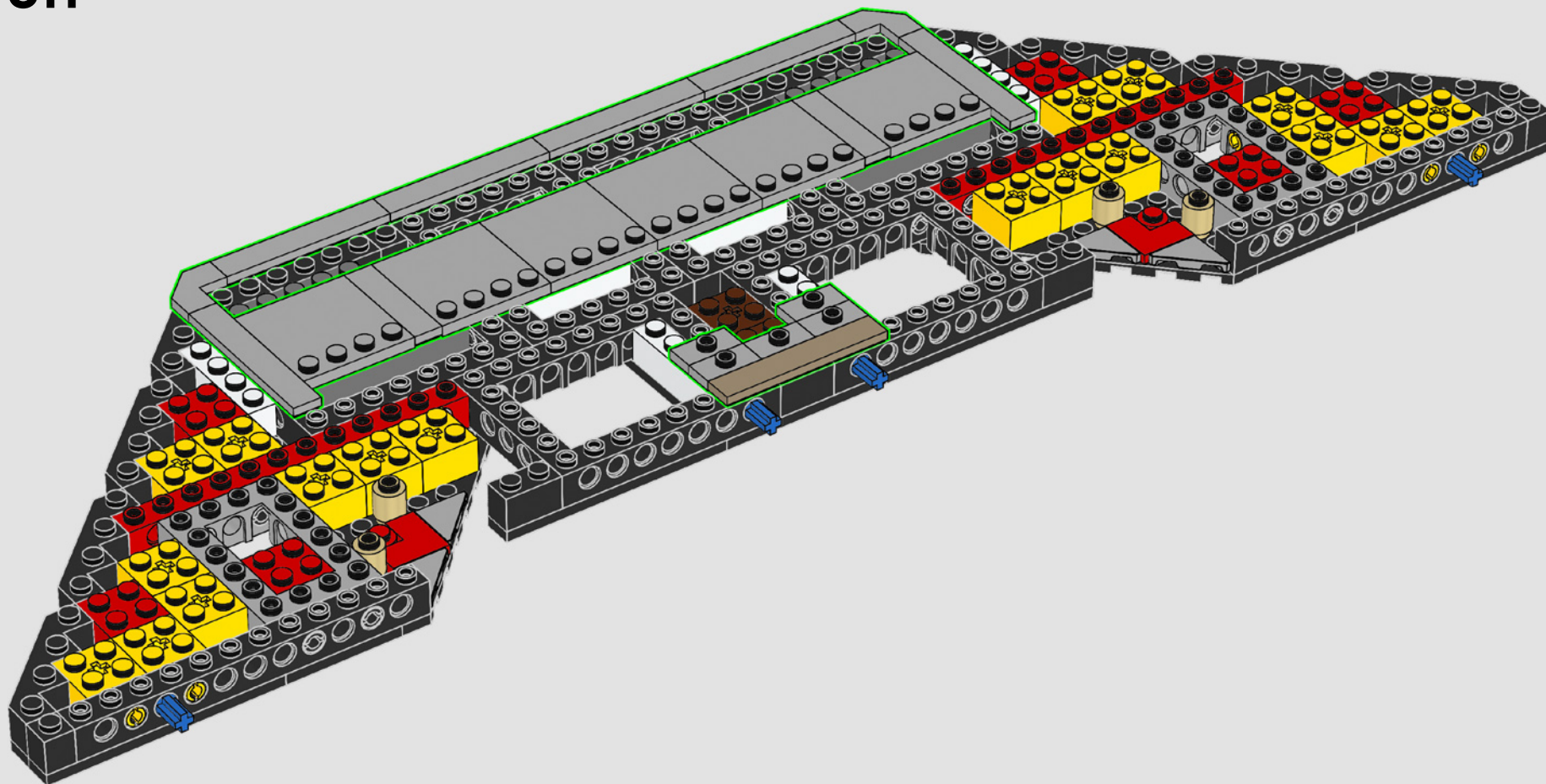


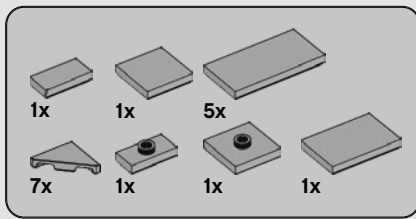
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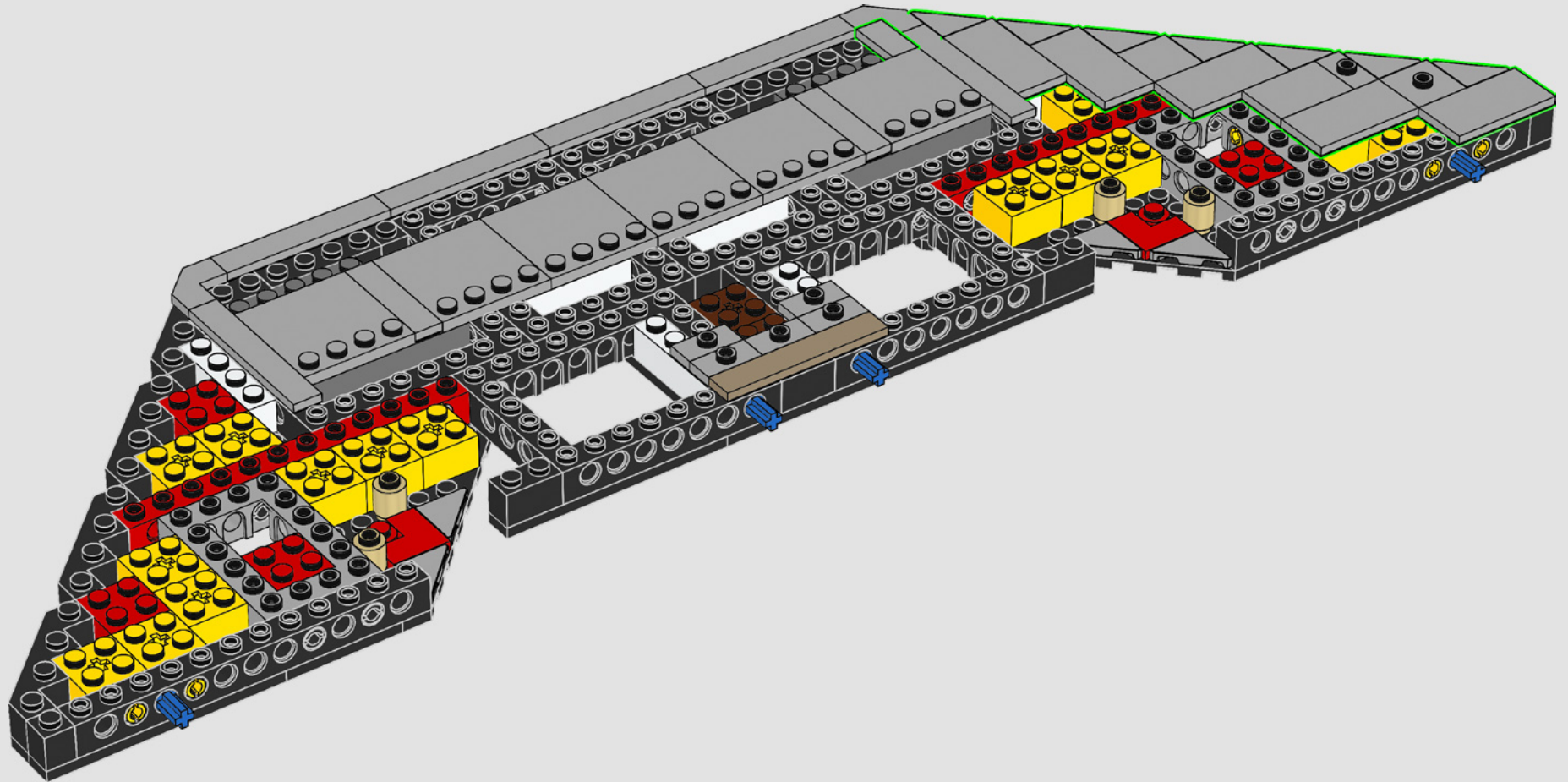


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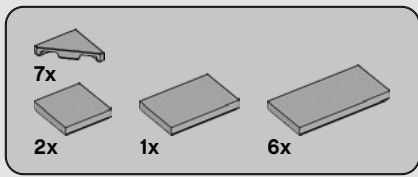




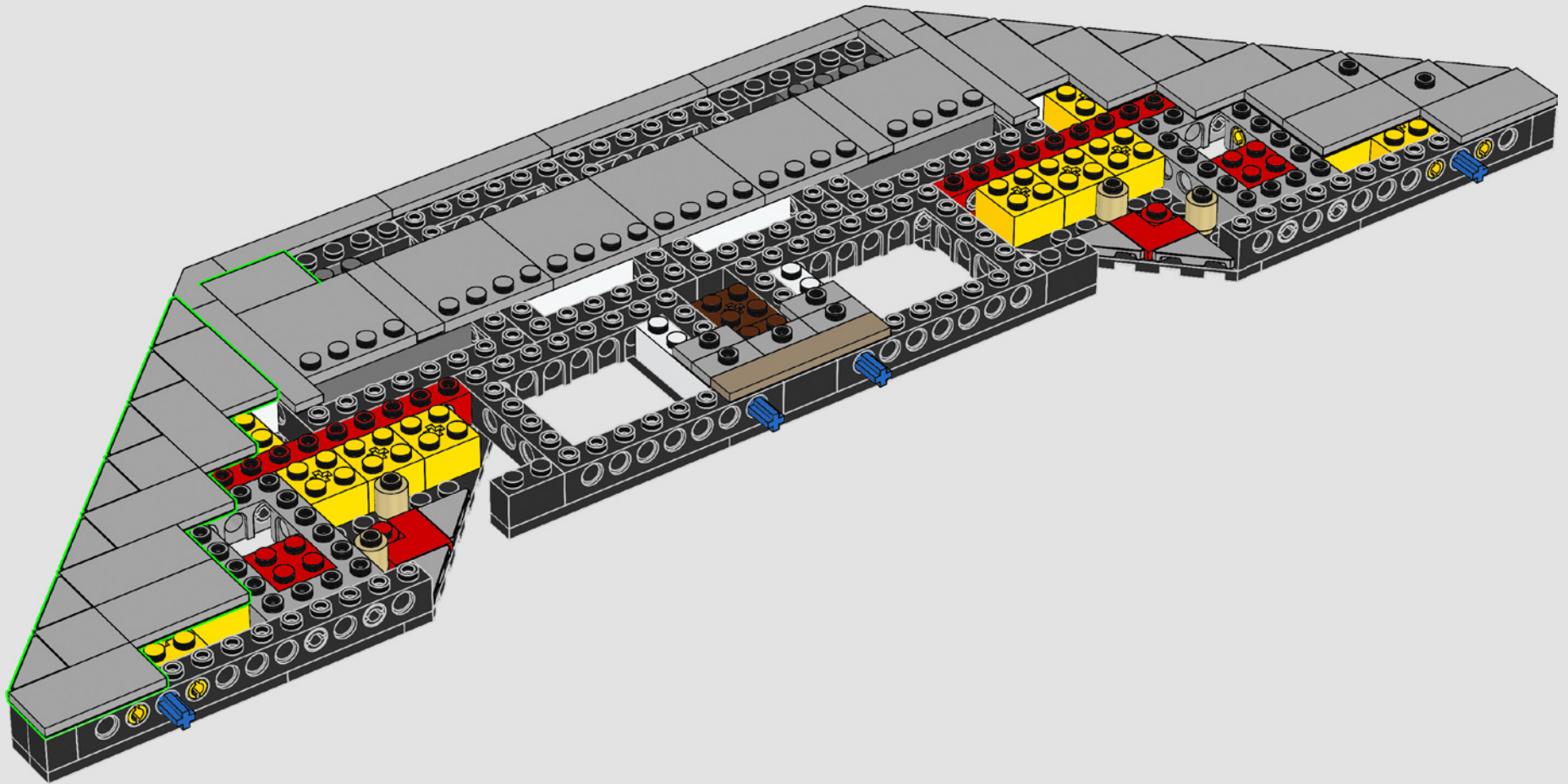
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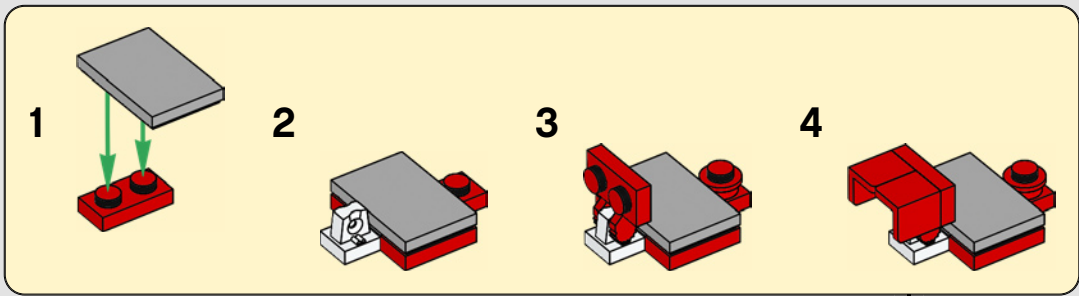
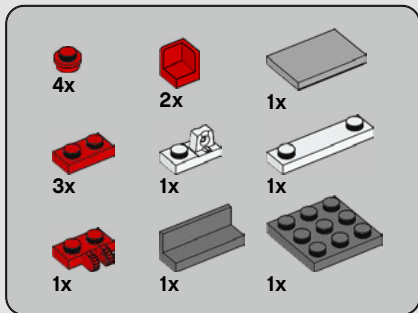




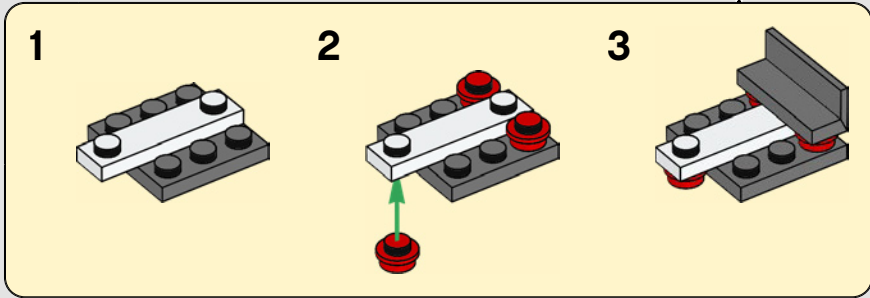
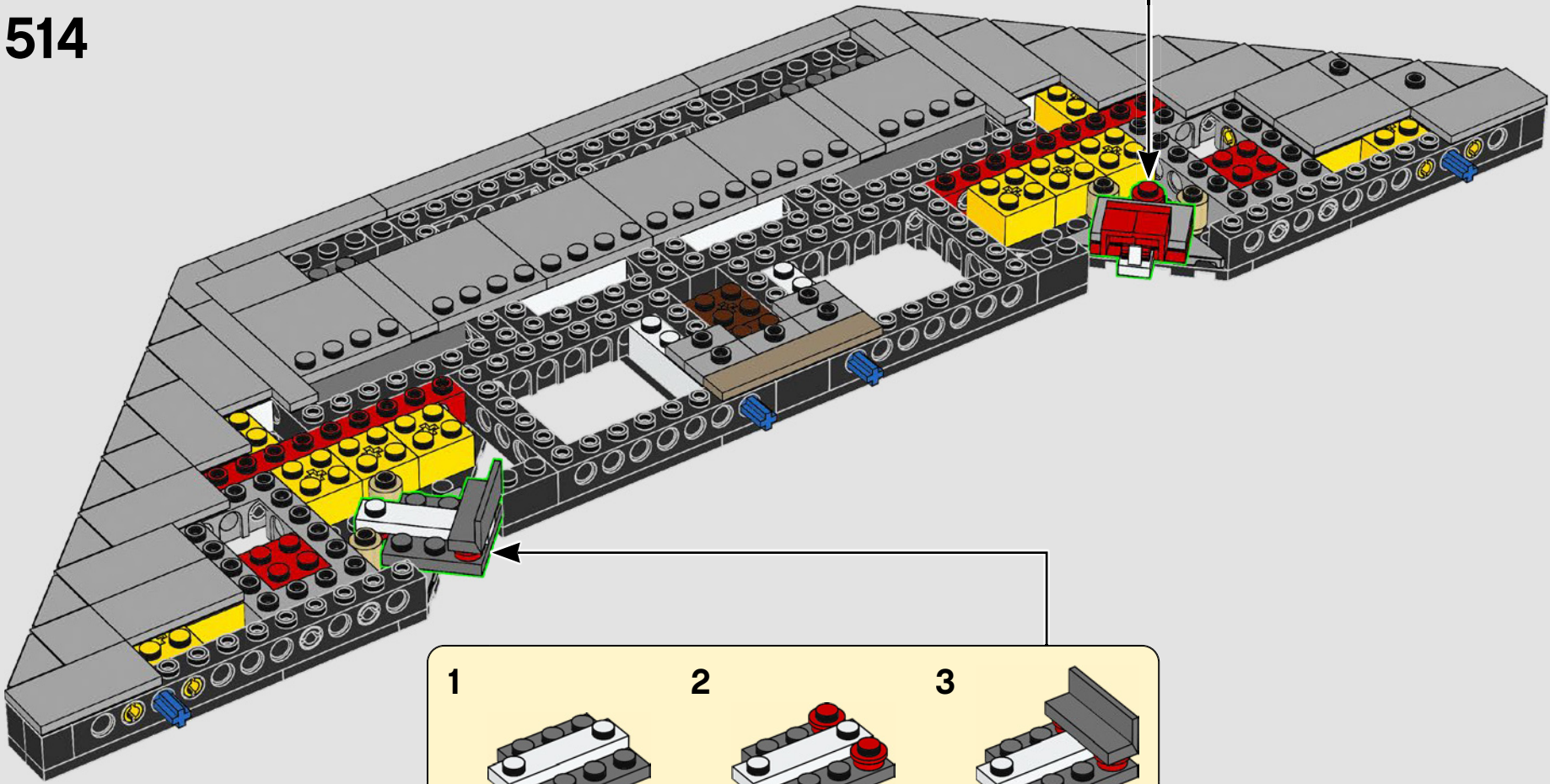


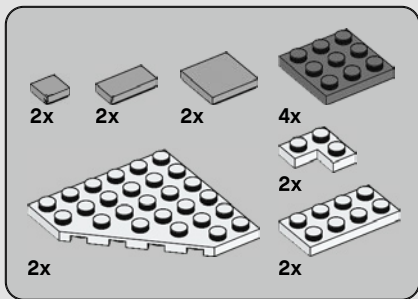
513



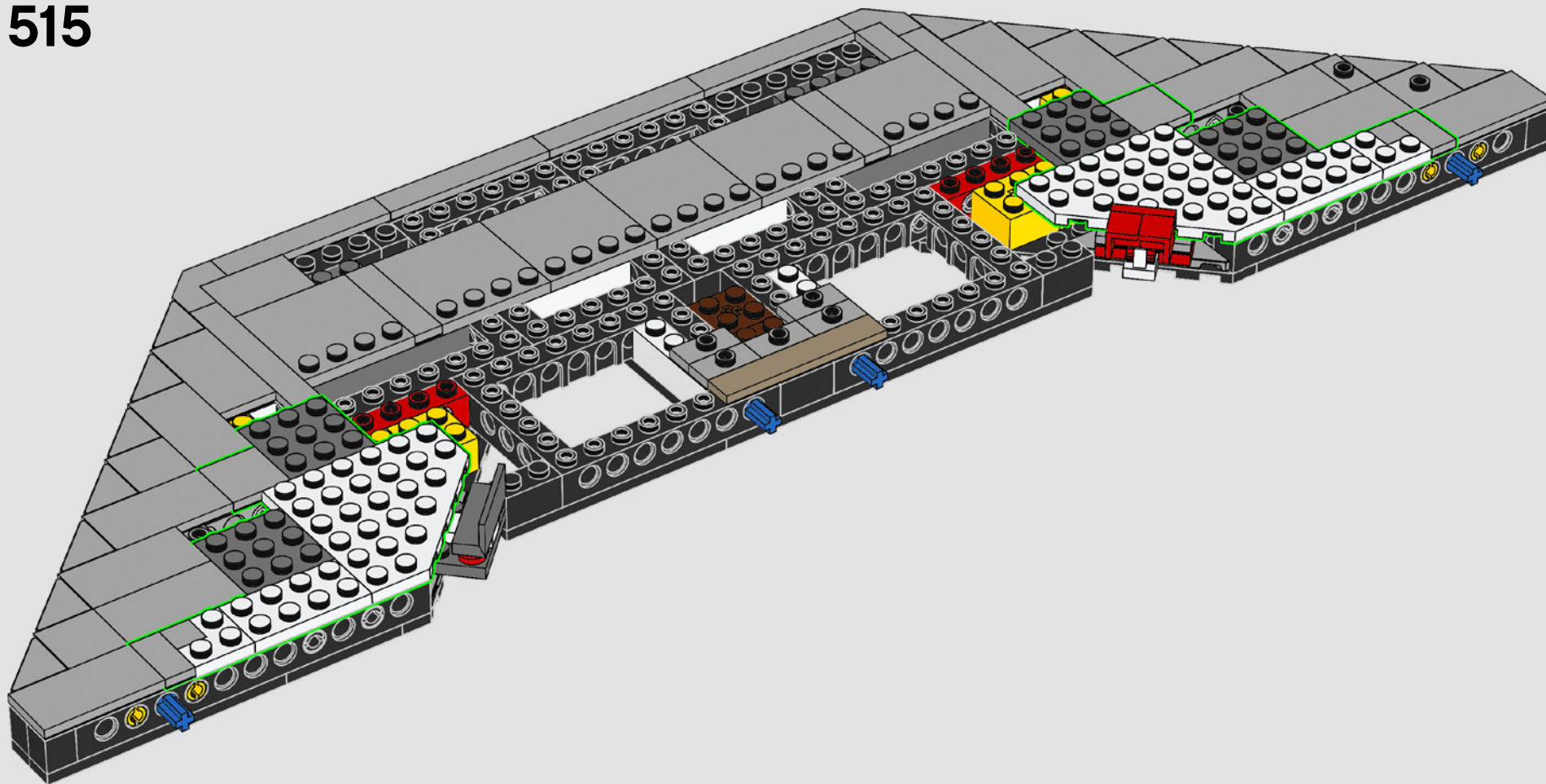


514



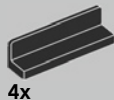
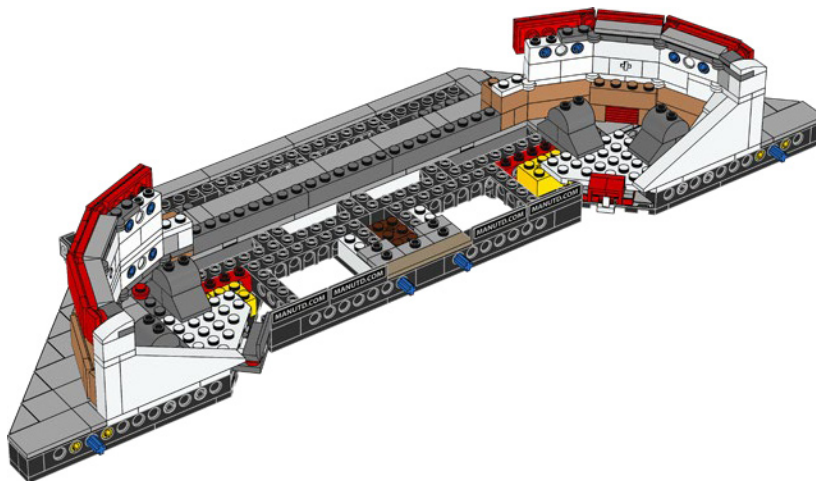


515

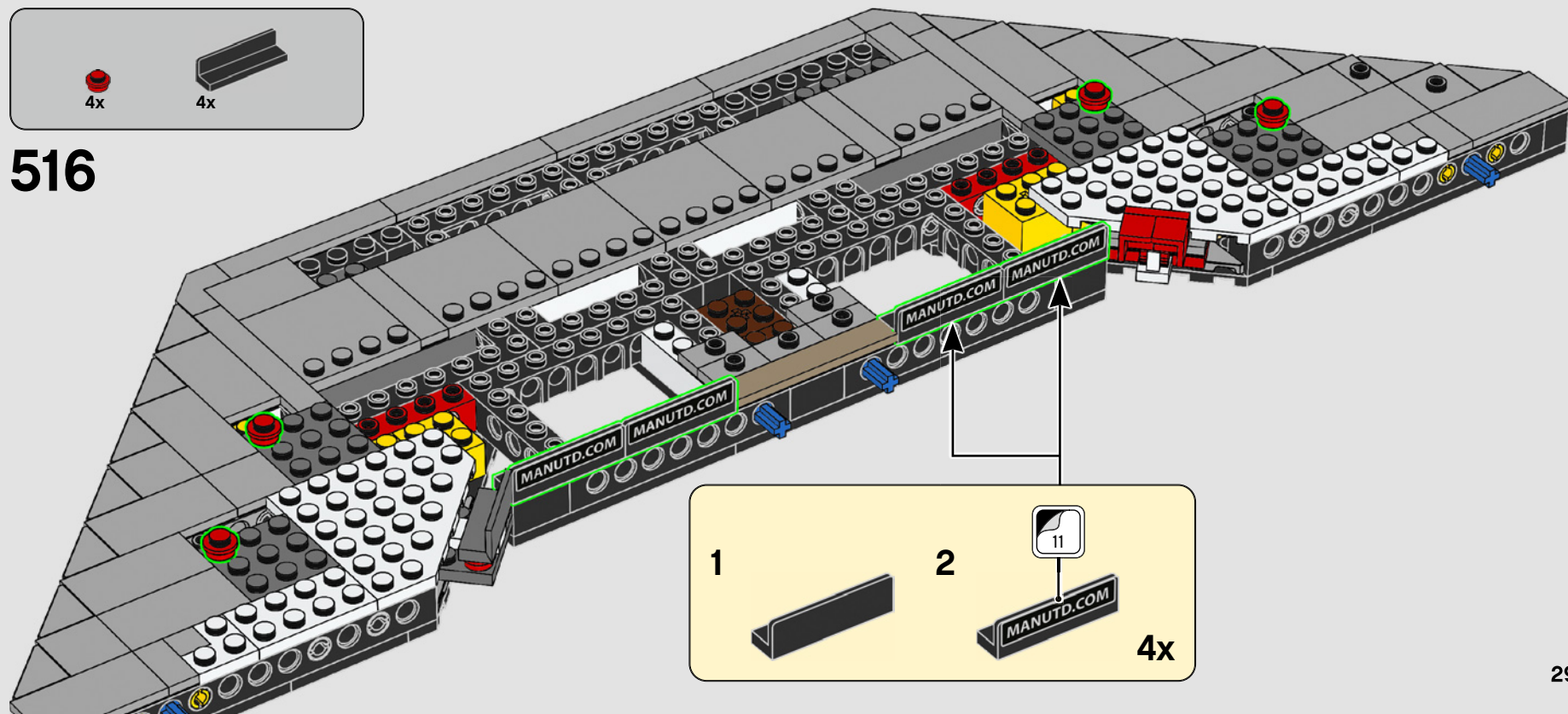




18



516



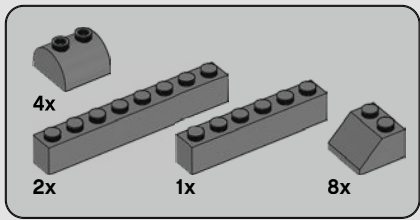
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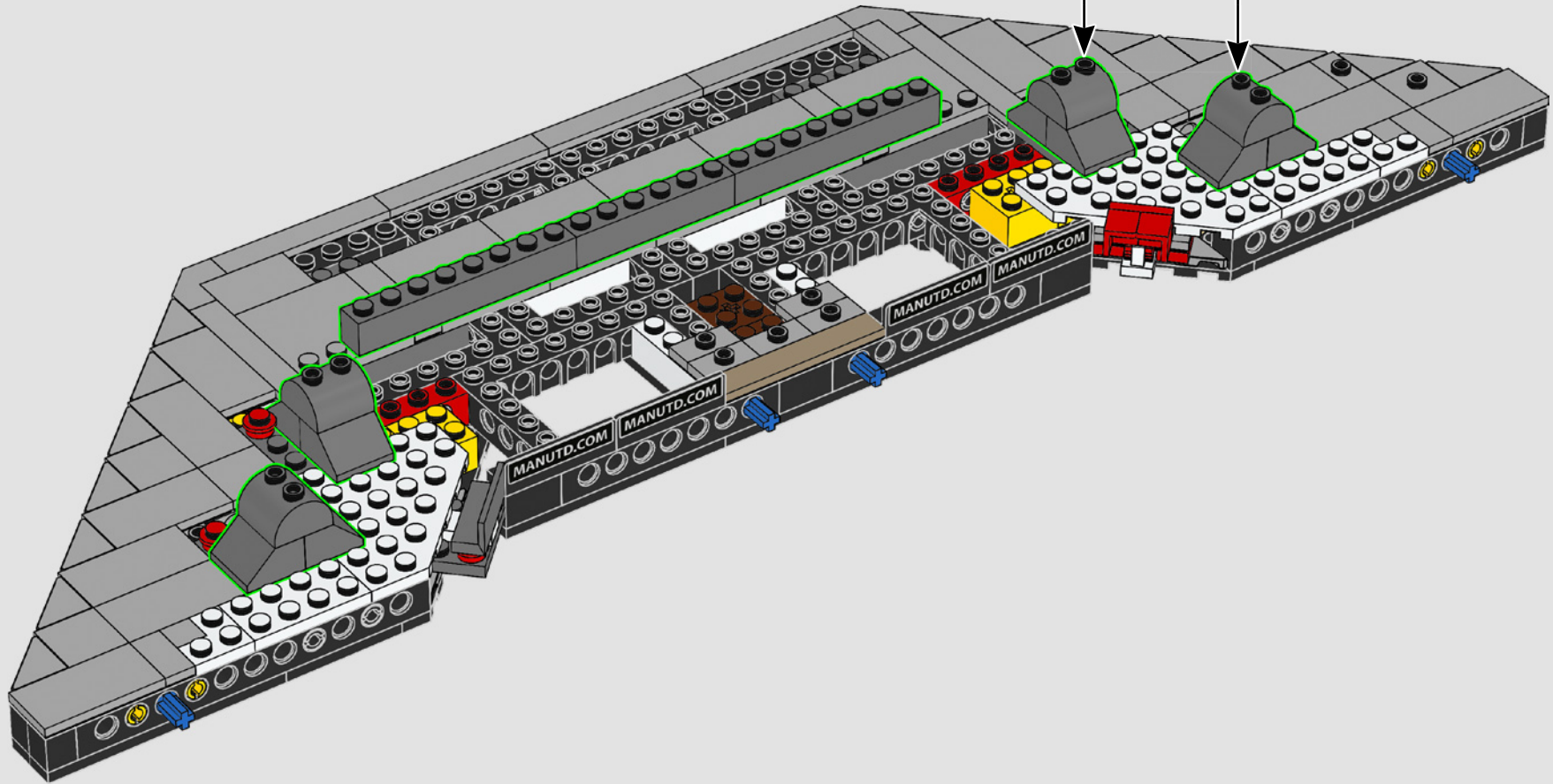
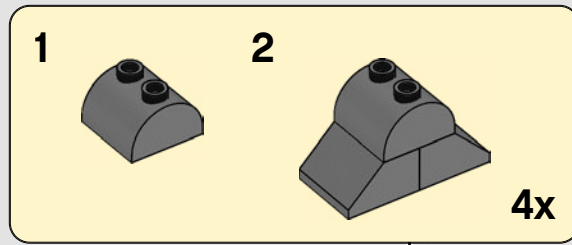
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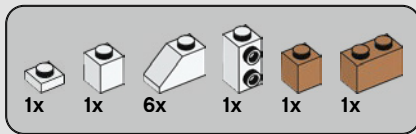


4x

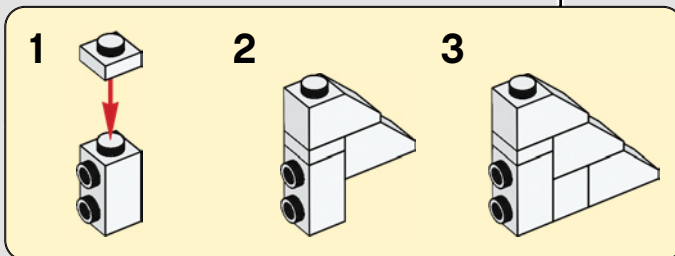
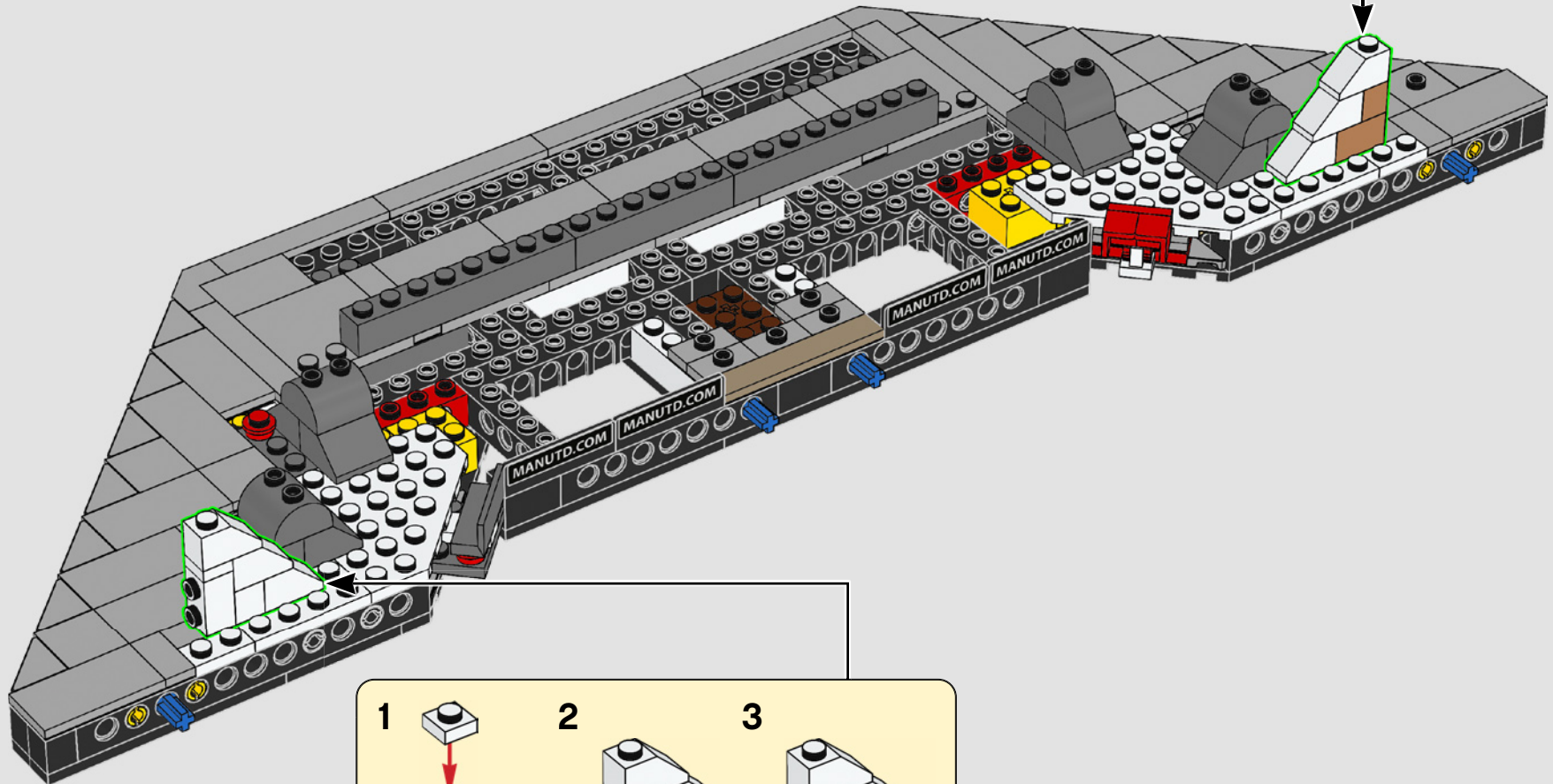
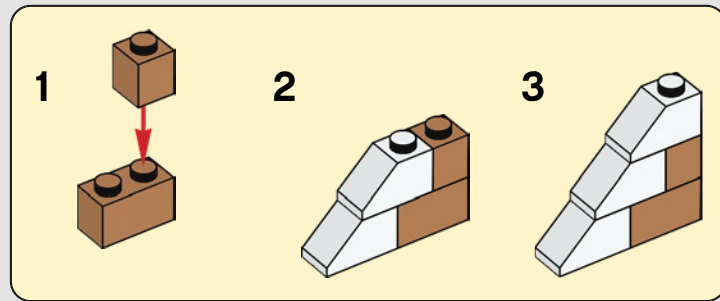


517

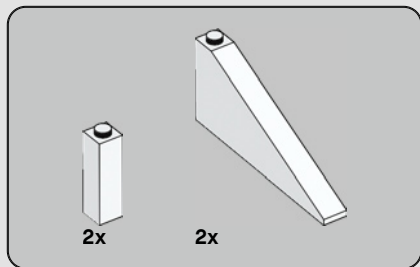




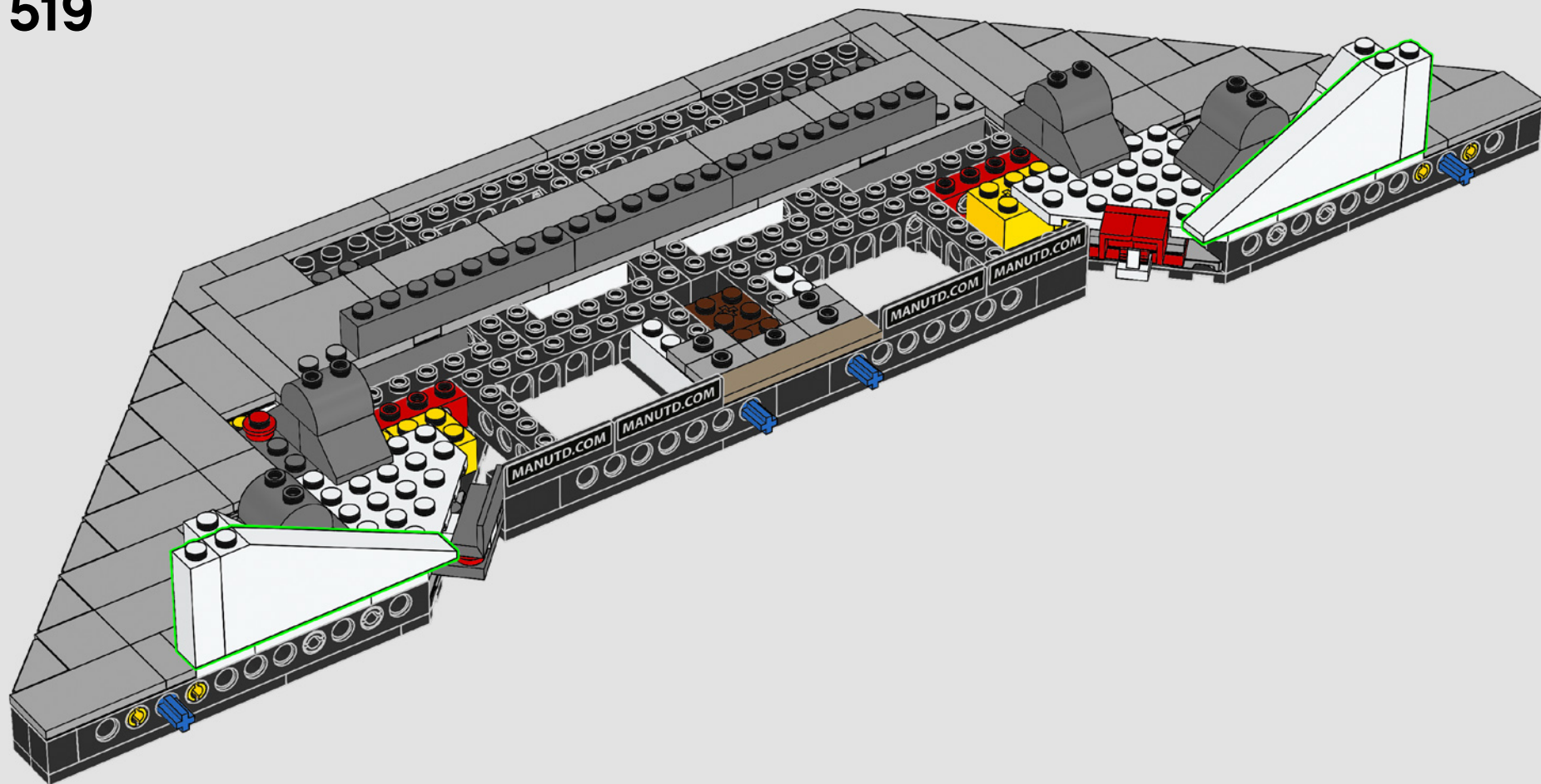
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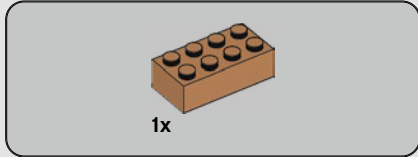
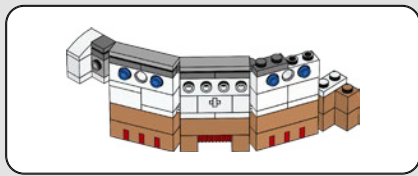




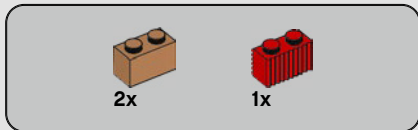
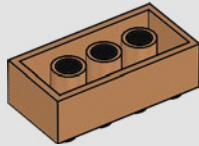


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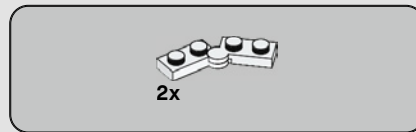
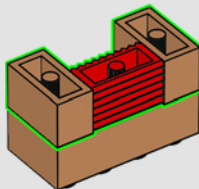




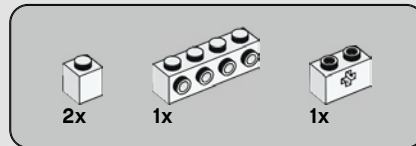
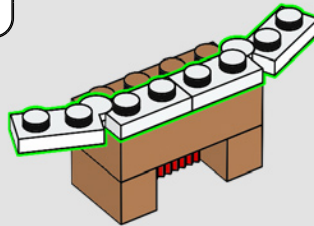
520



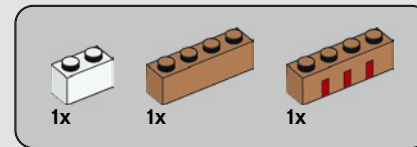
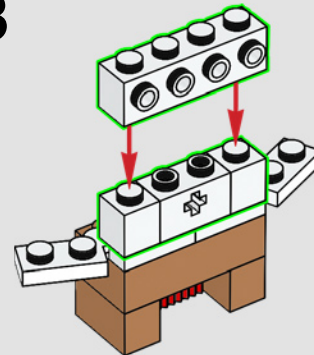
521



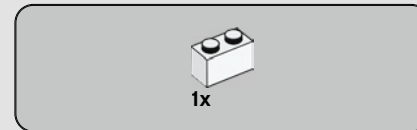
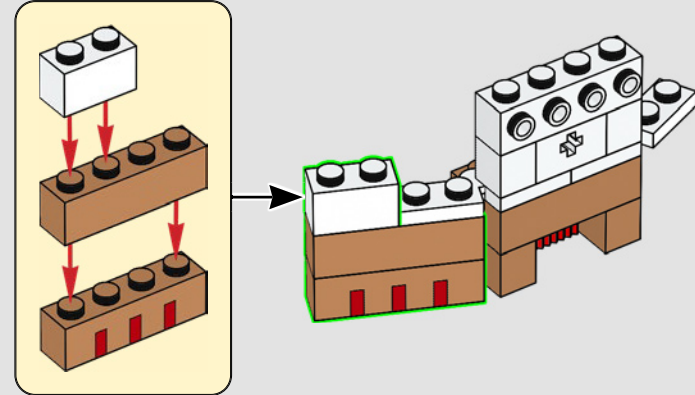
522



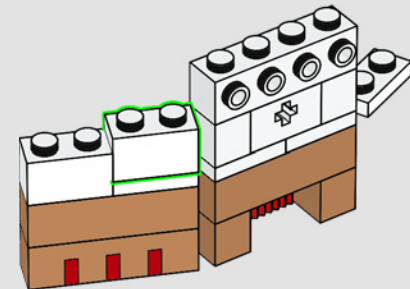
523

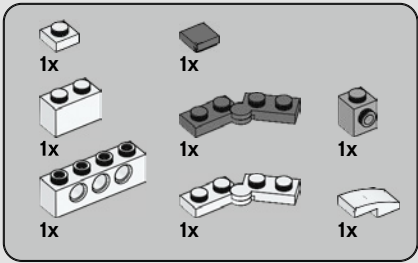


524

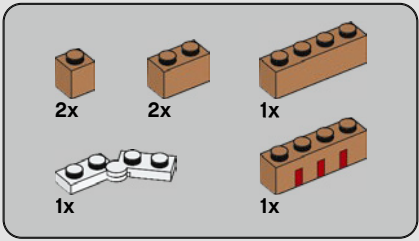
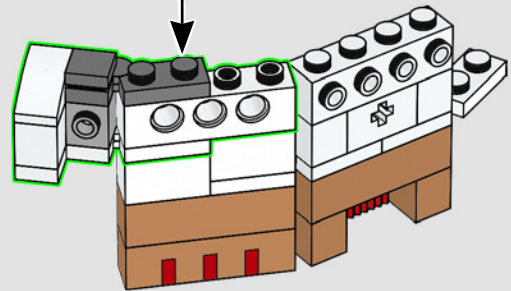
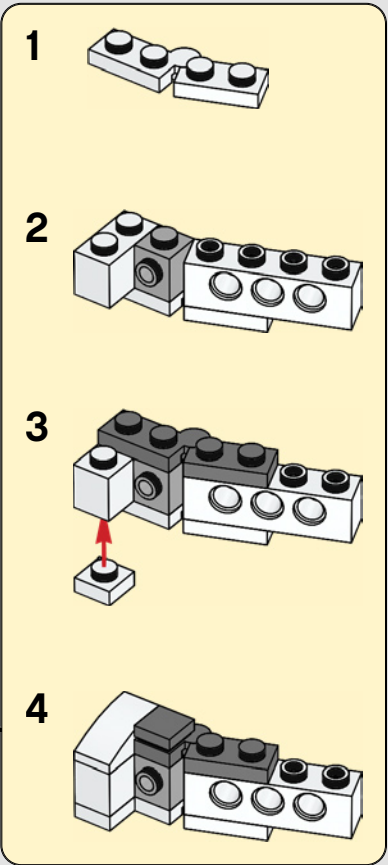


525

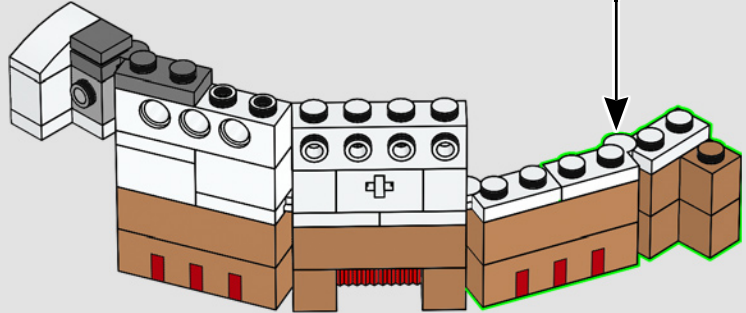
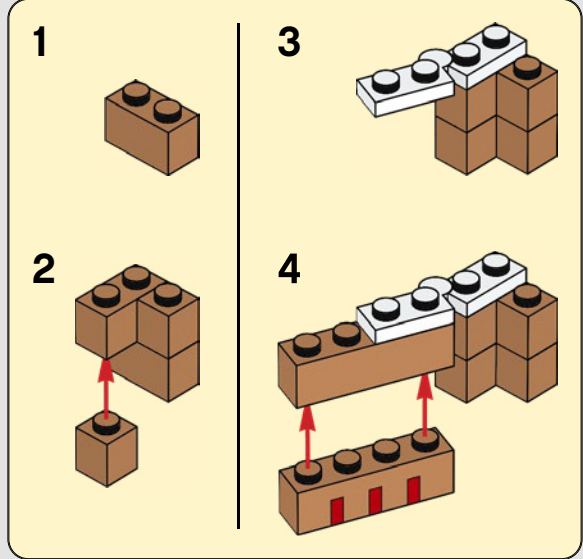




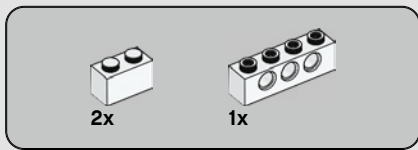
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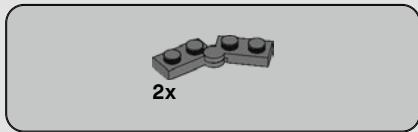
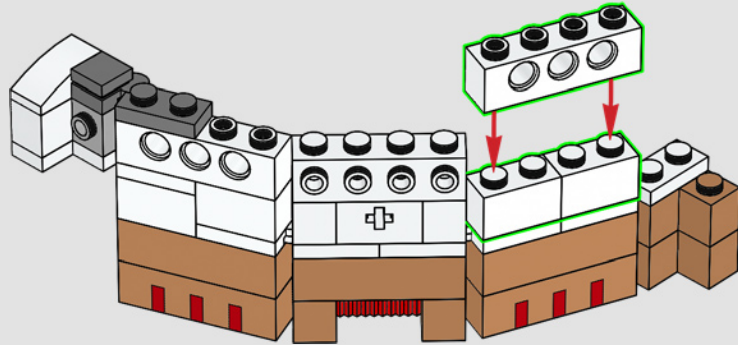
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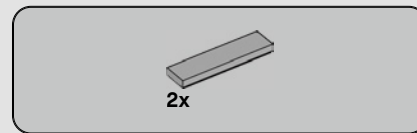
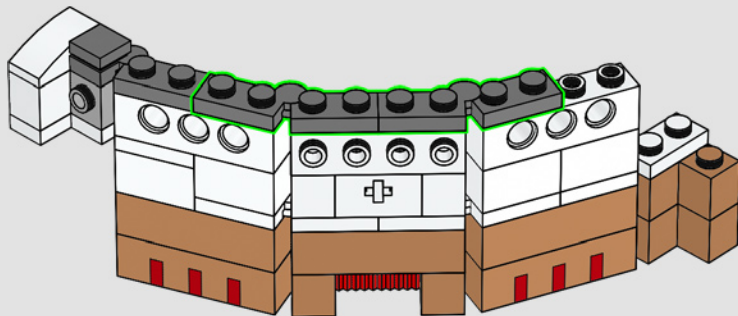




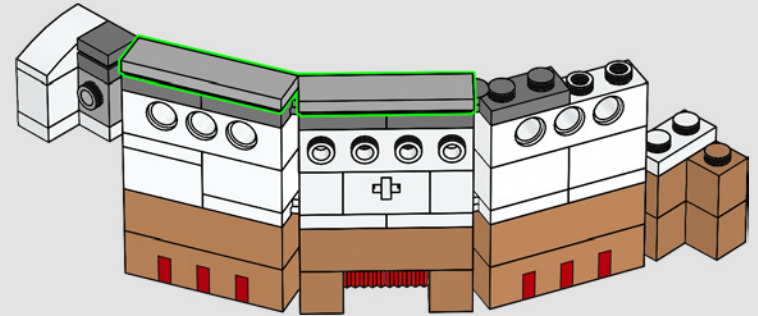
528



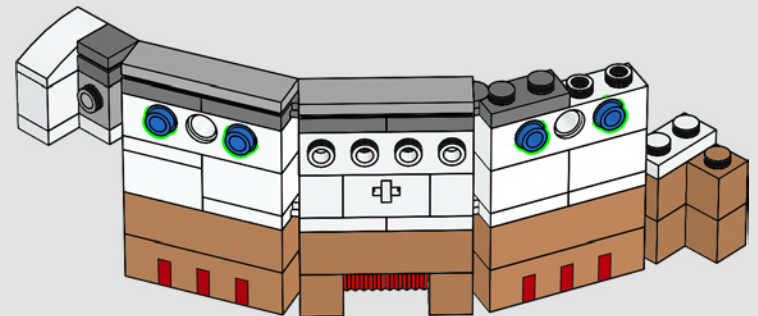
529



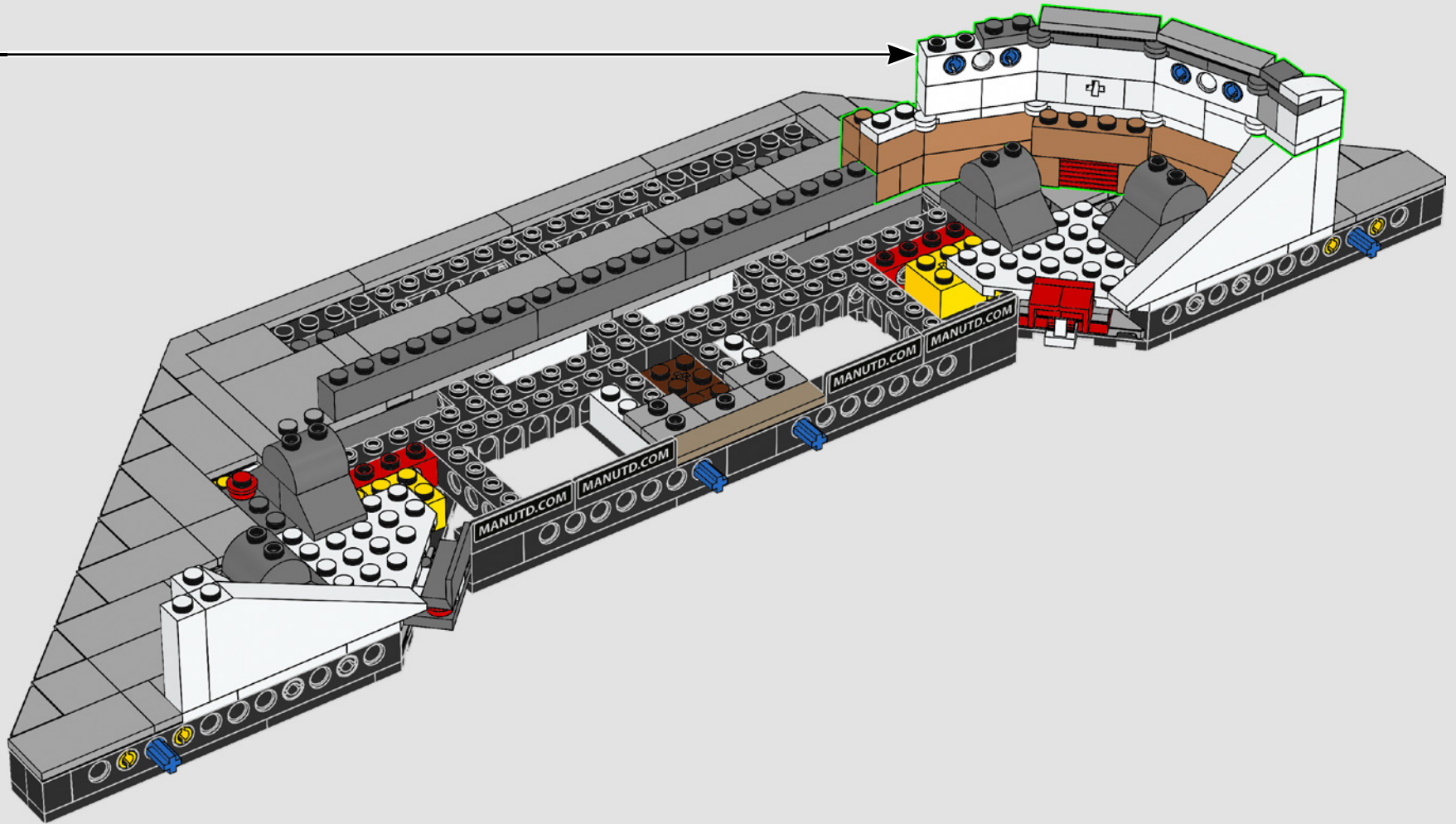
530

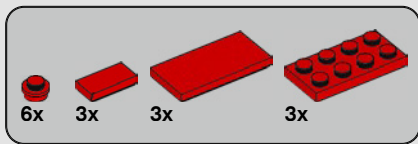


531

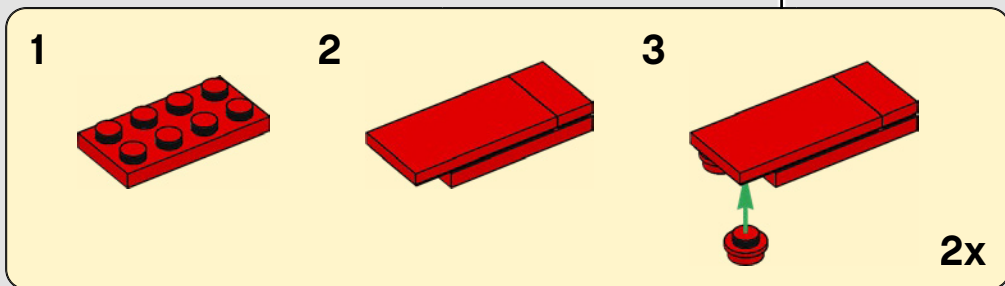
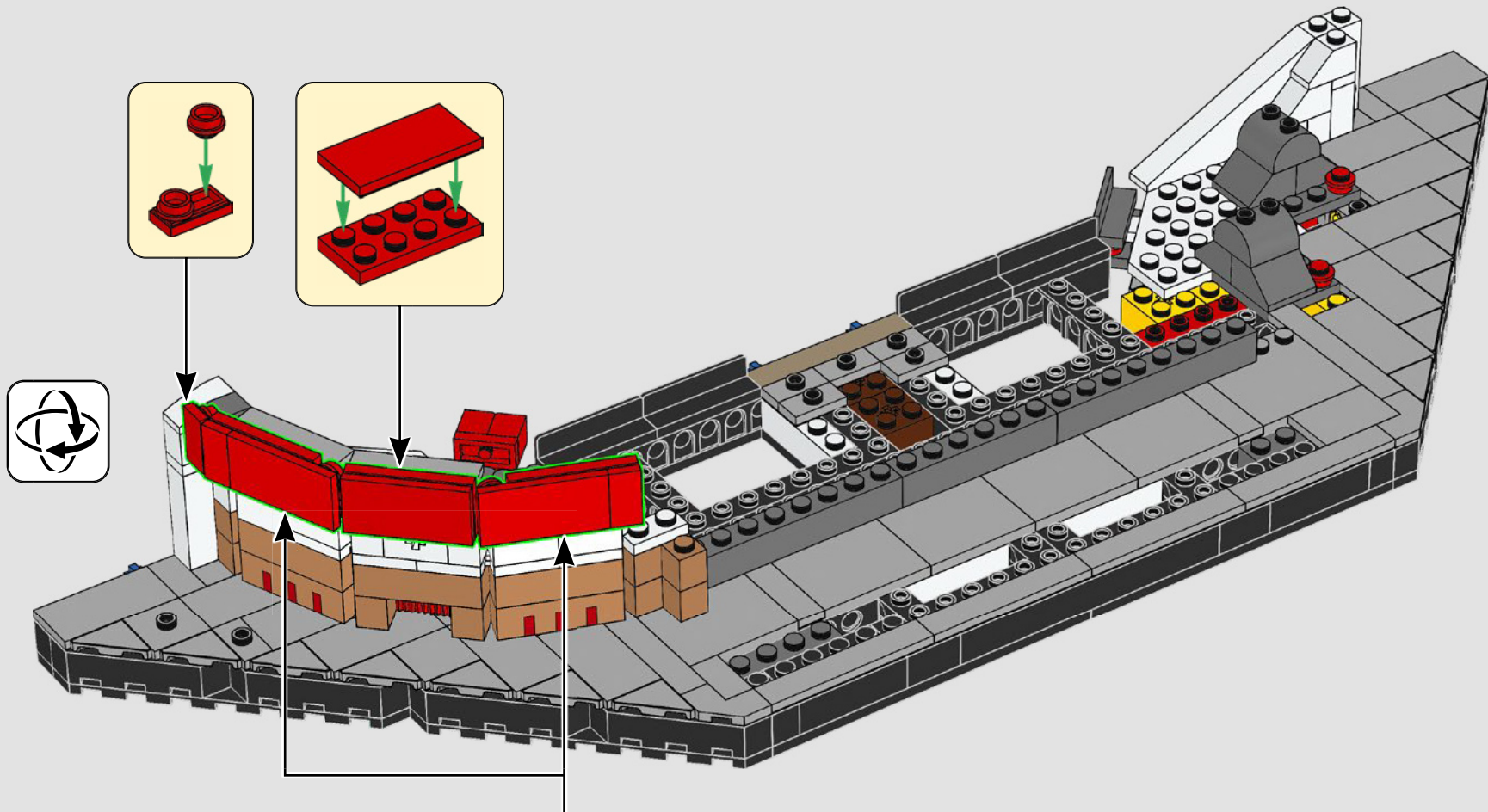


532

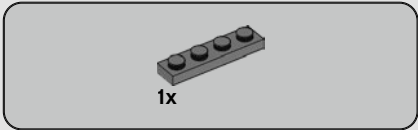
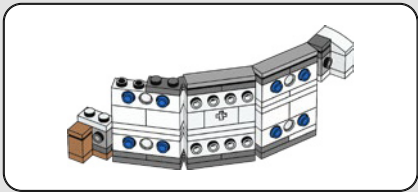




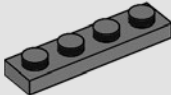
533



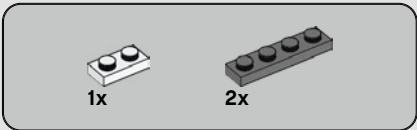
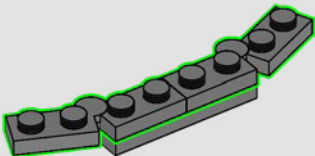




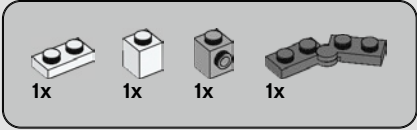
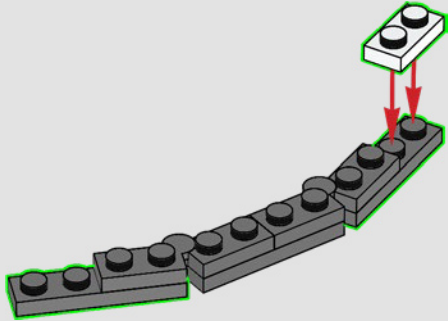
534



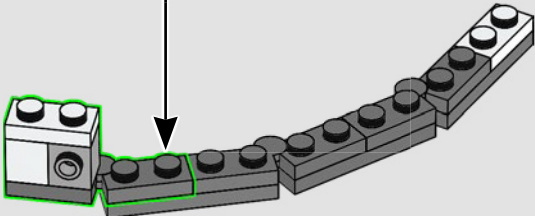
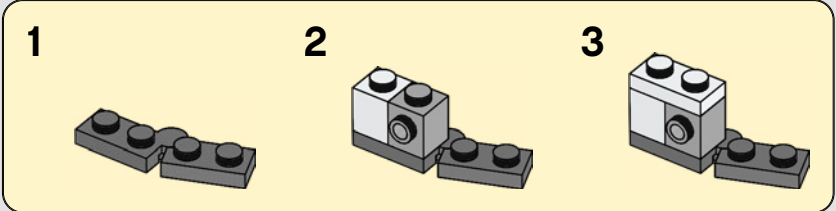
535

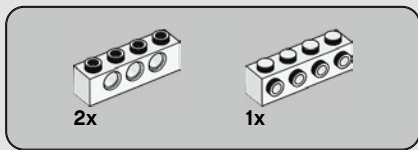


536

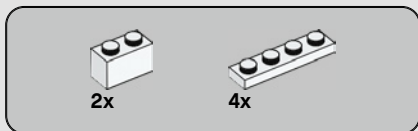
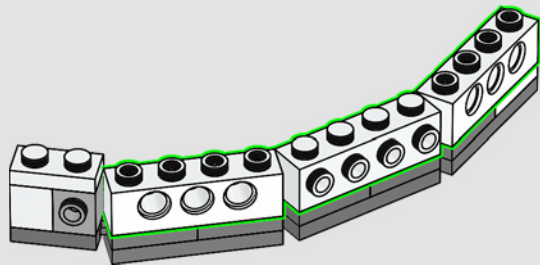


537

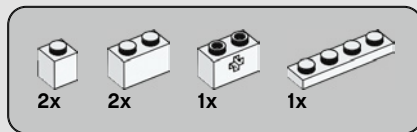
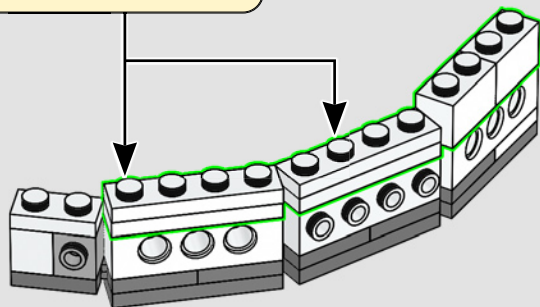
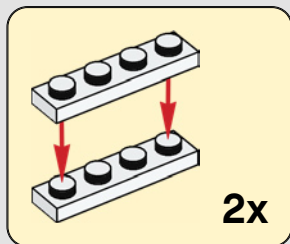




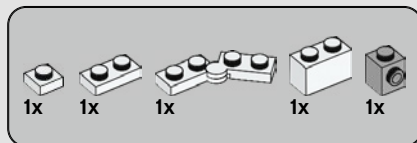
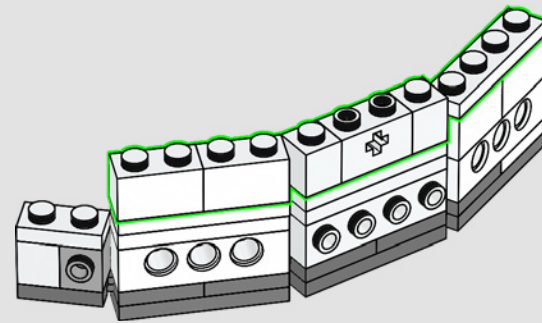
**538**



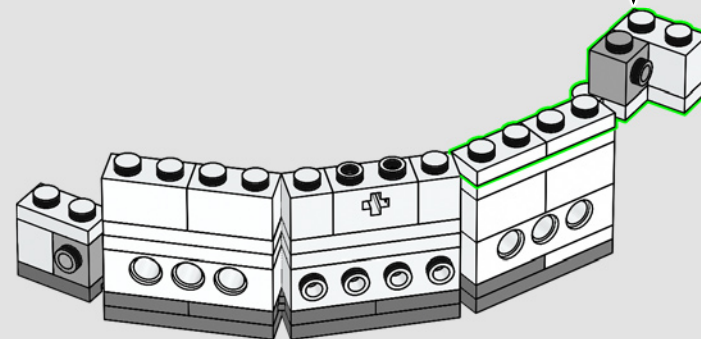
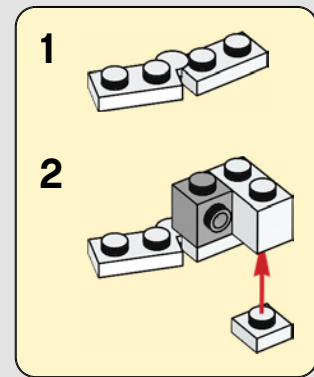
**539**

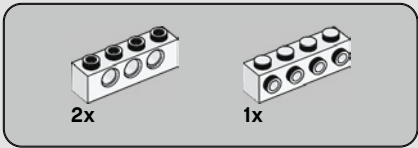


**540**

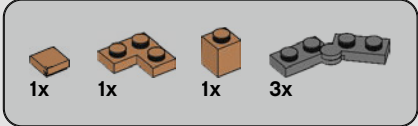
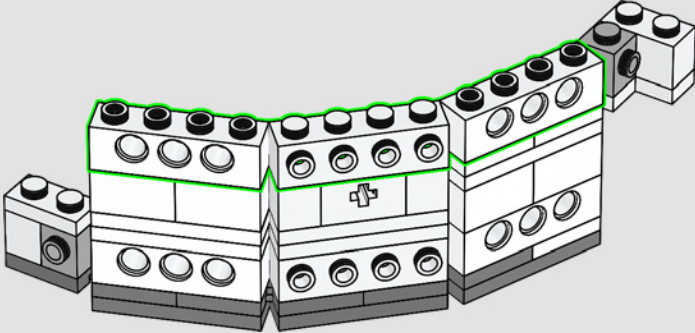


**541**

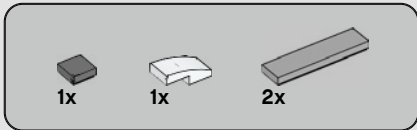
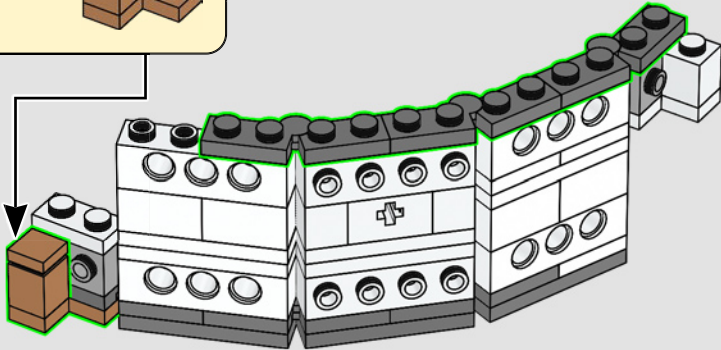
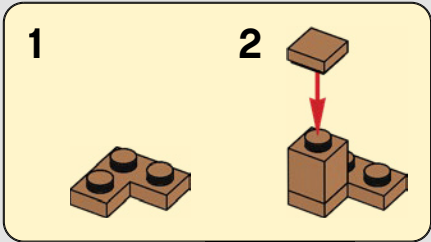




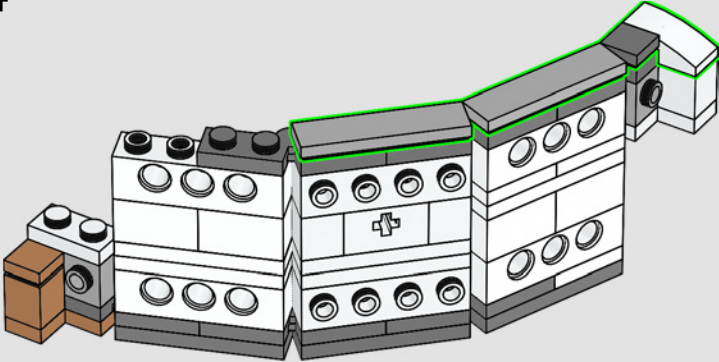
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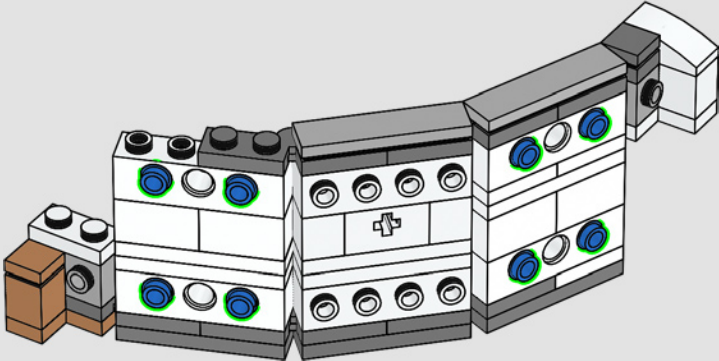
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544

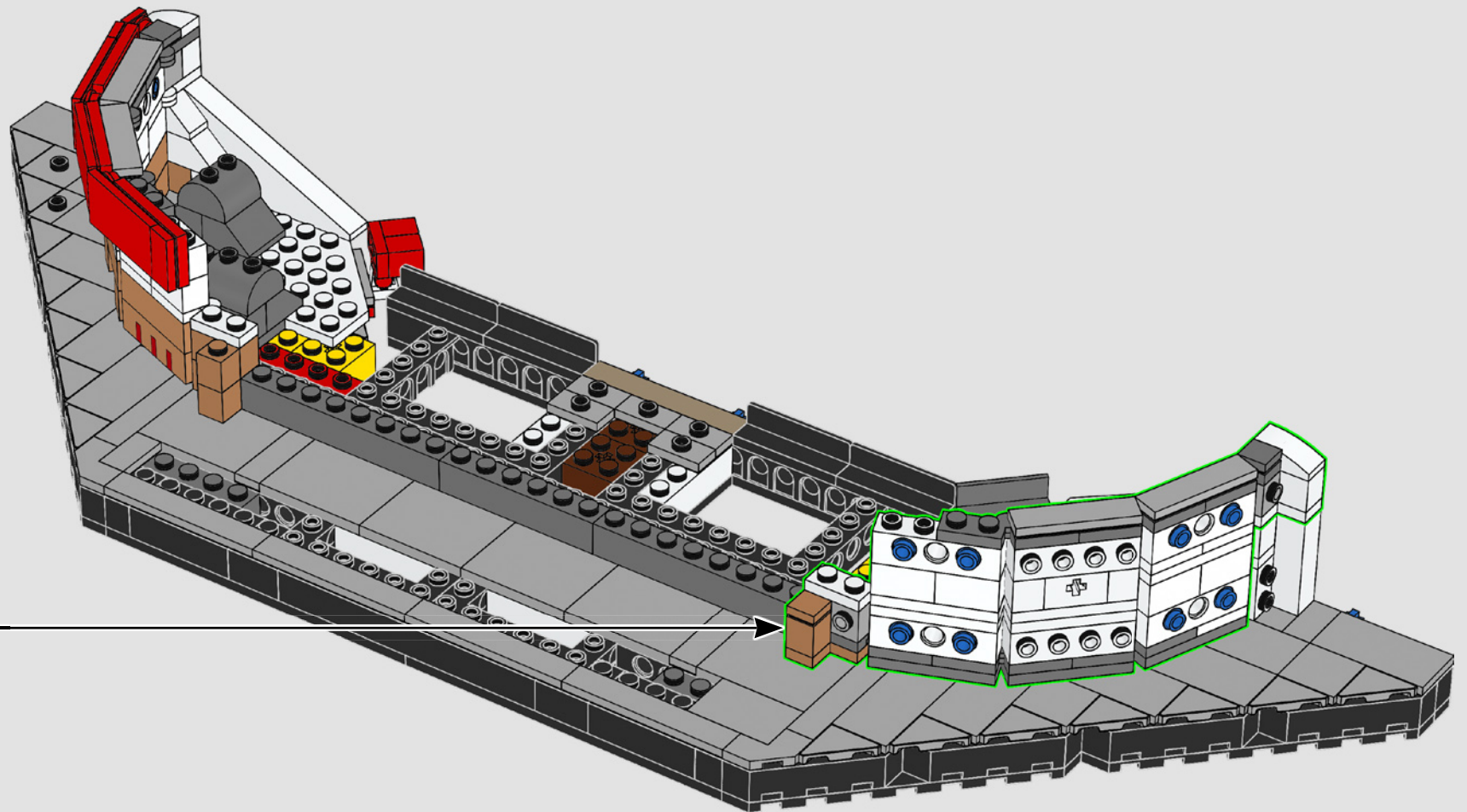


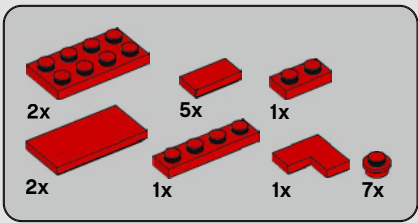
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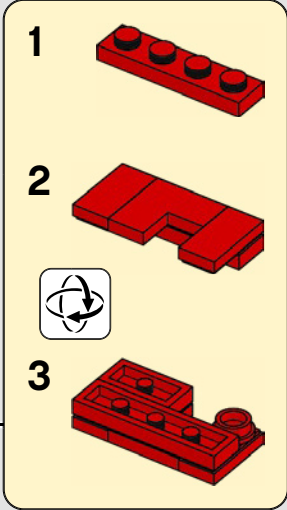
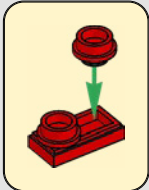
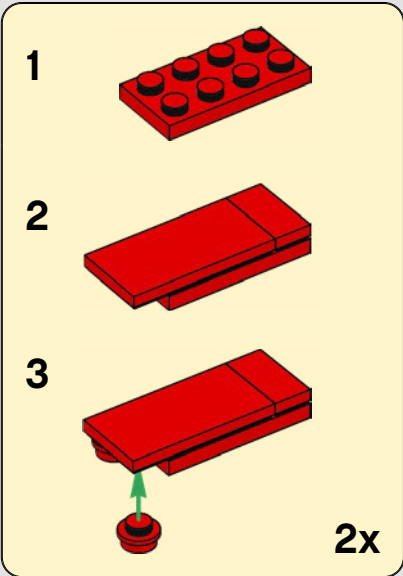
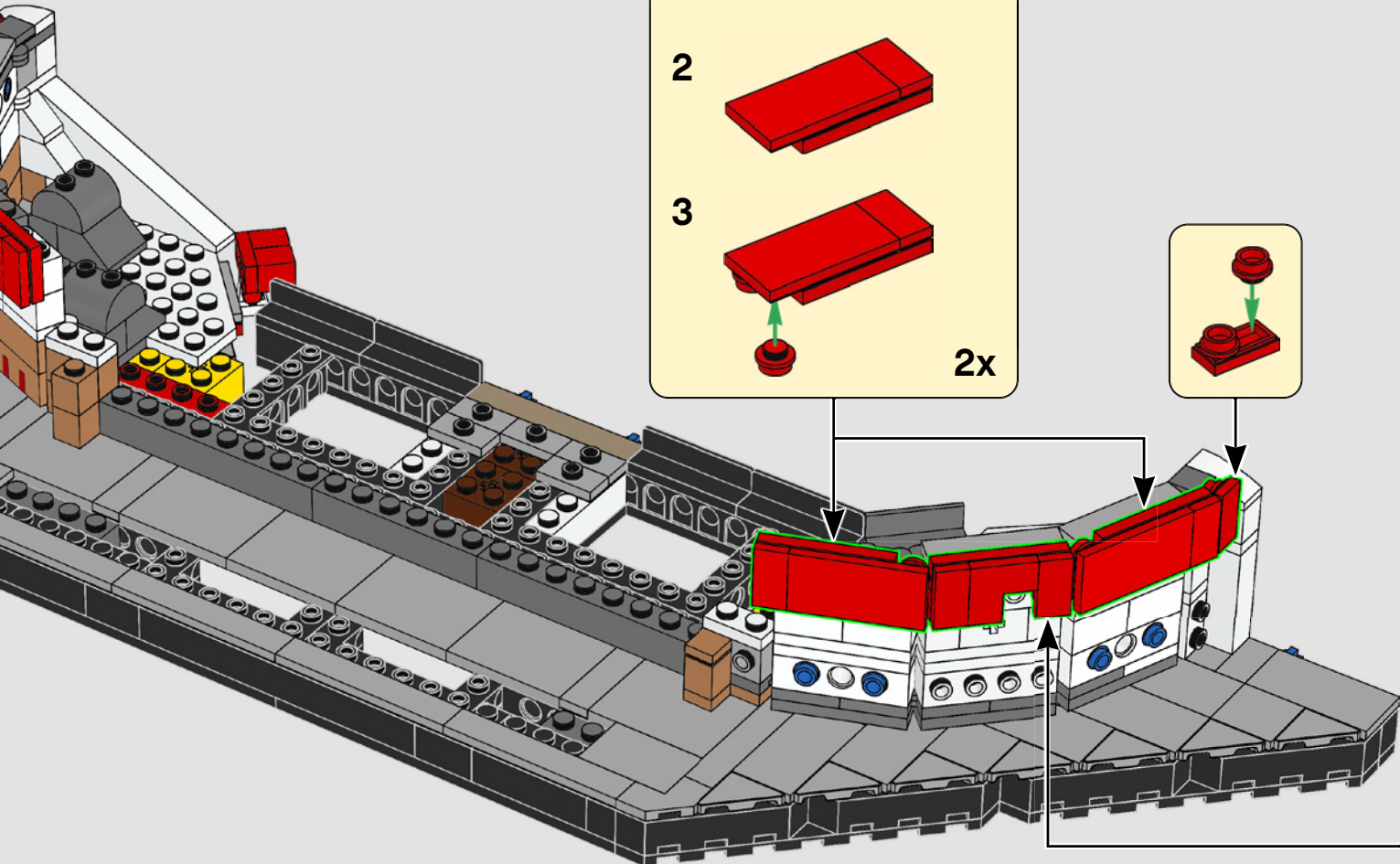


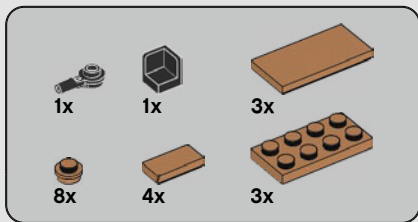
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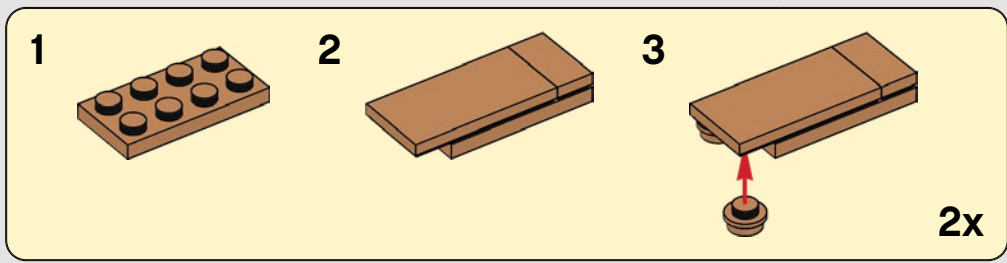
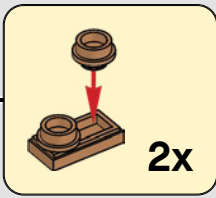
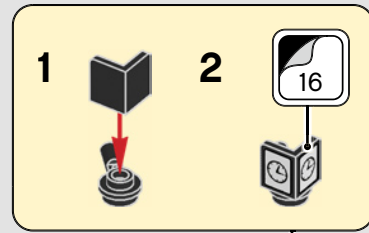
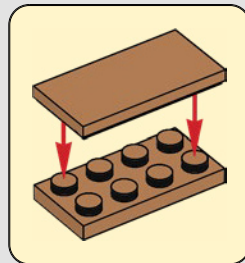
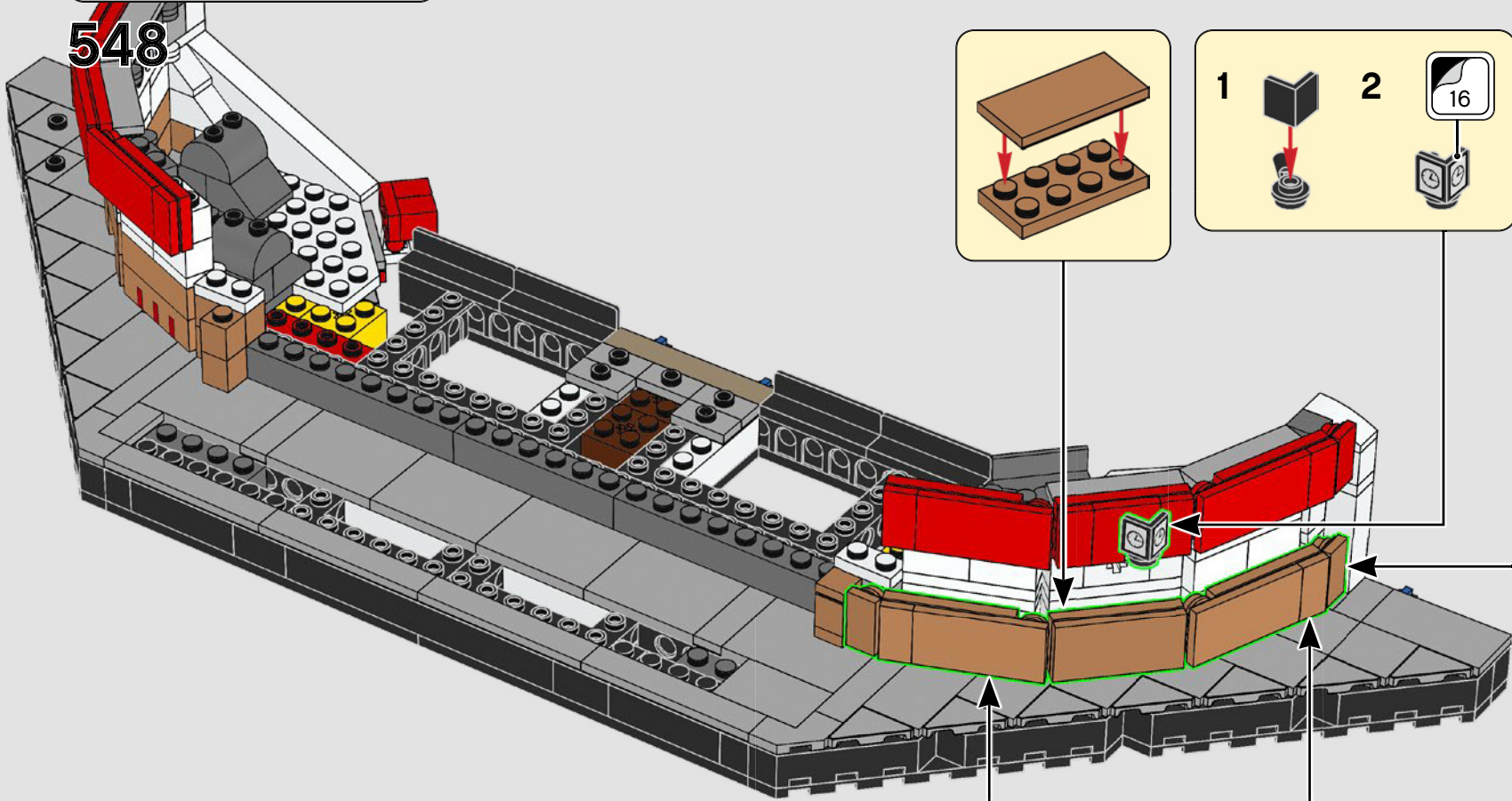


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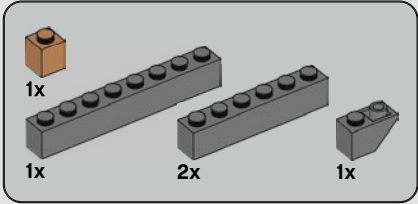
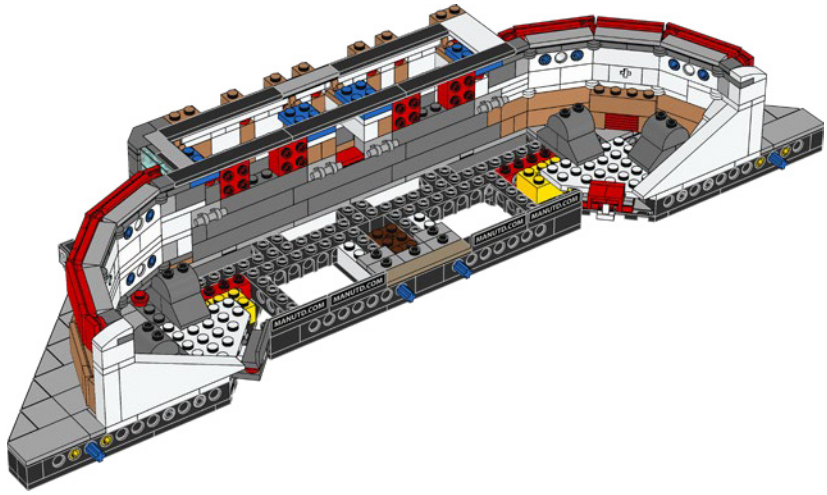
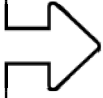




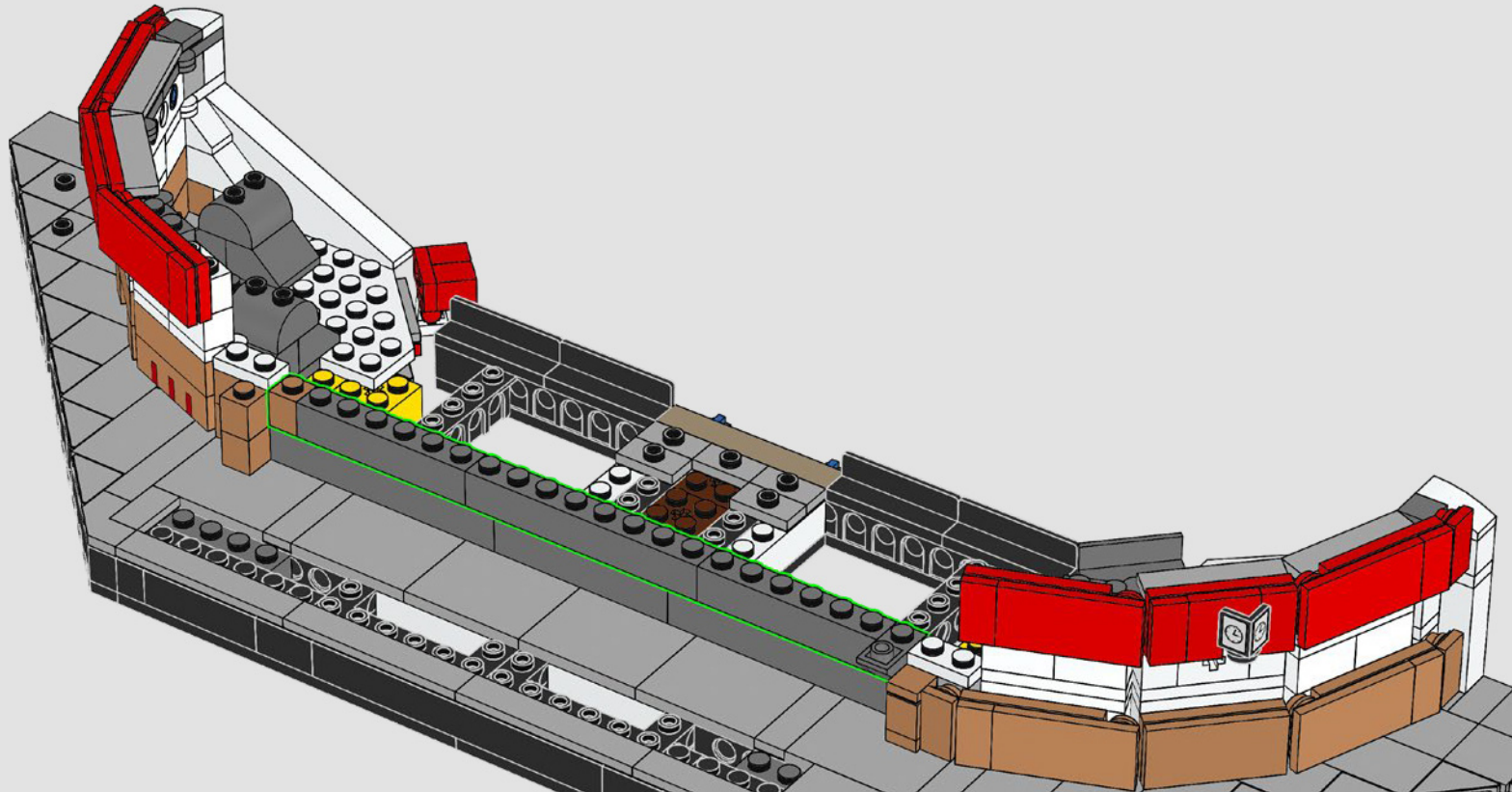
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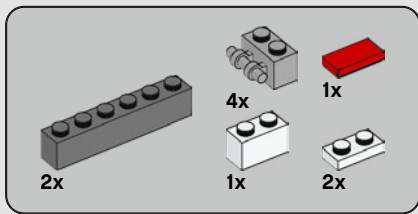




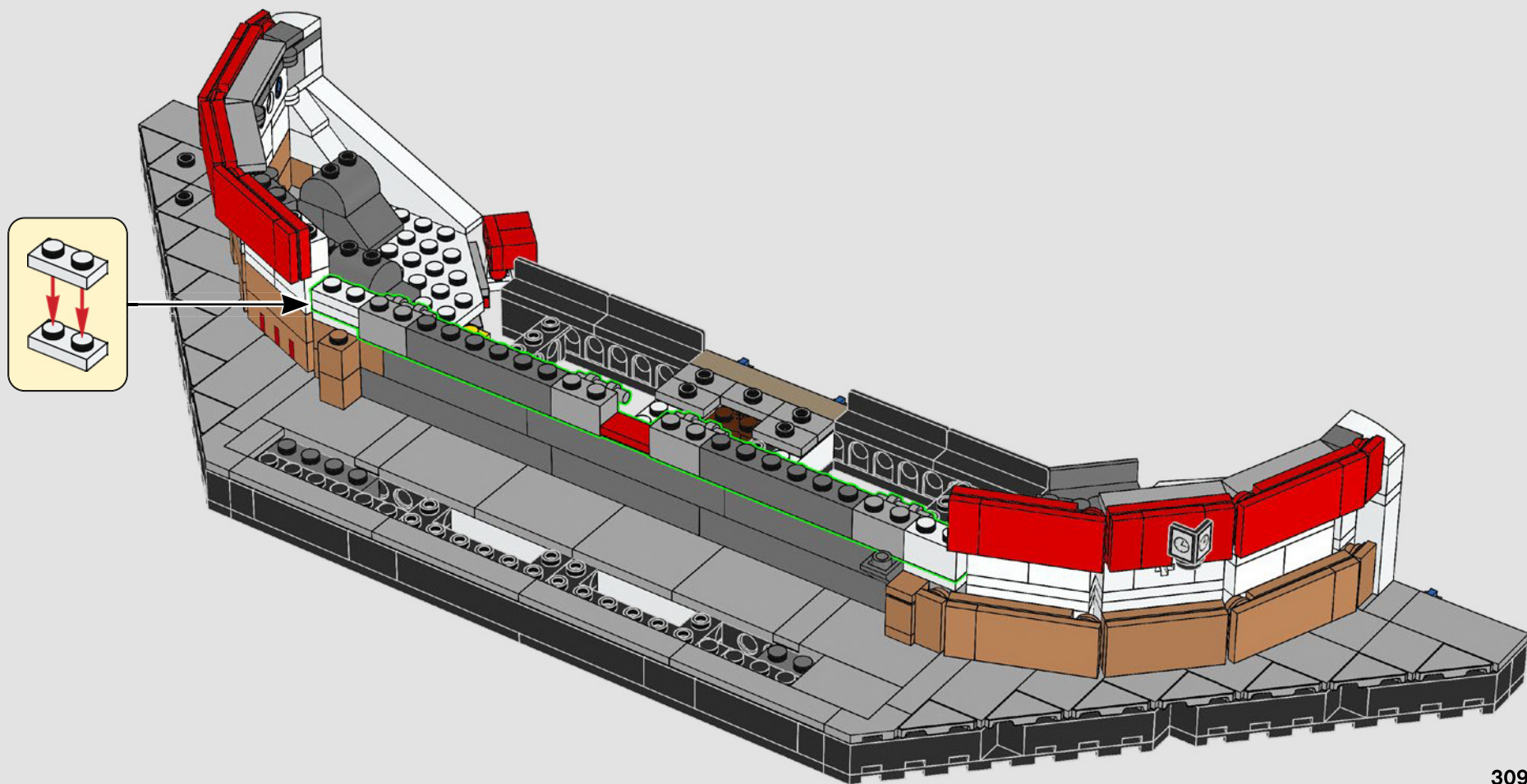


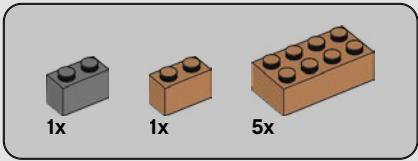
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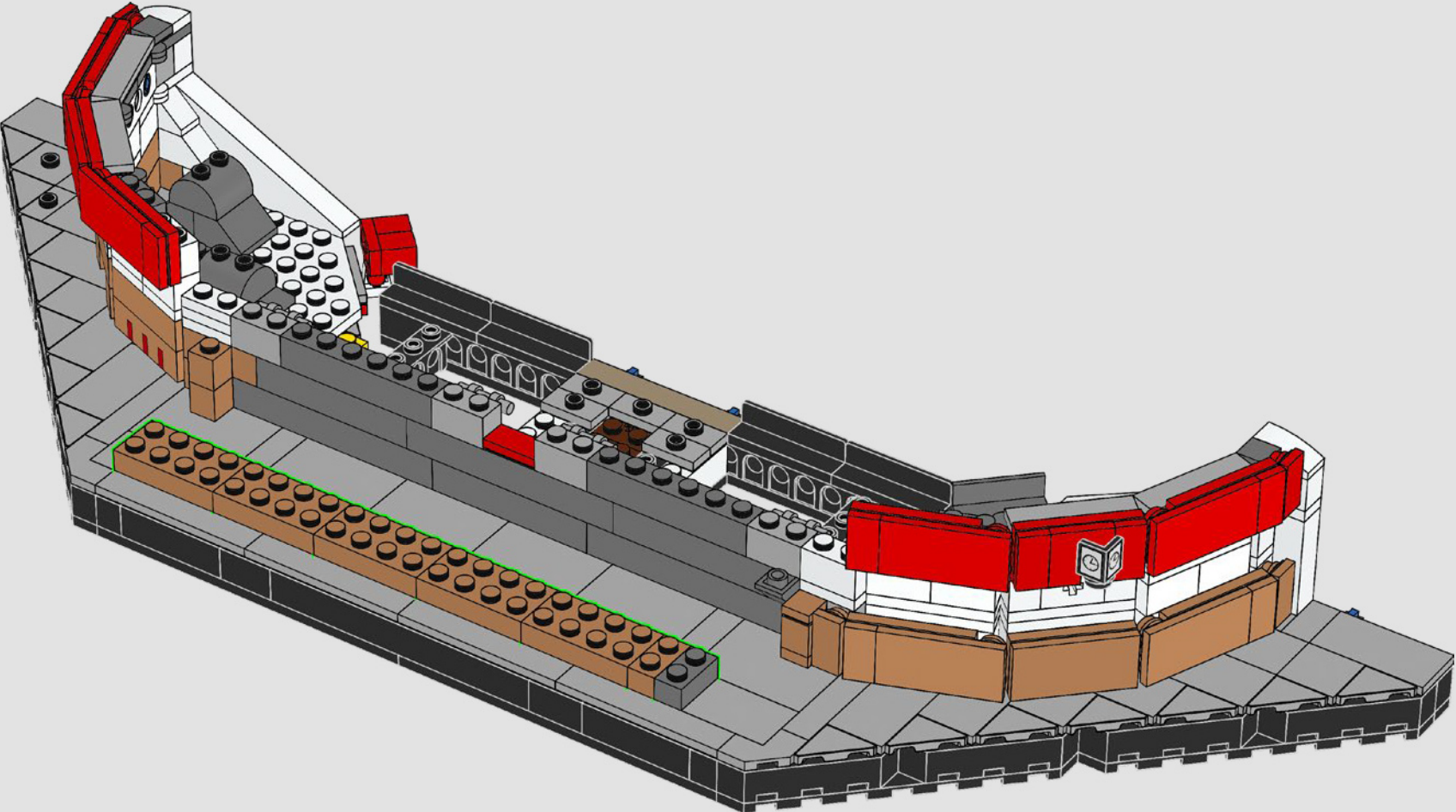


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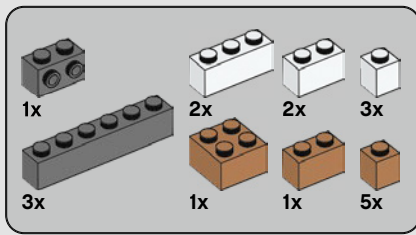




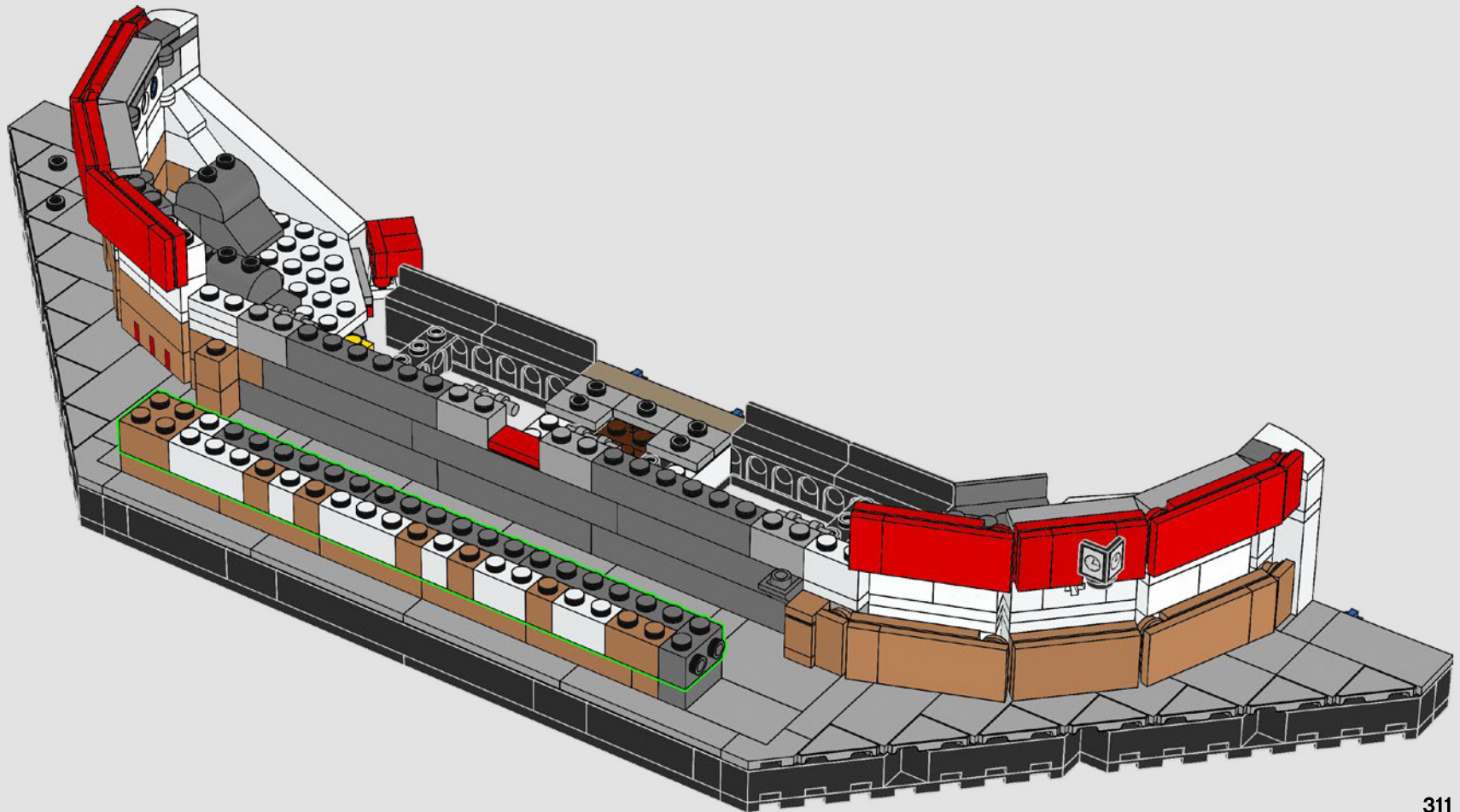
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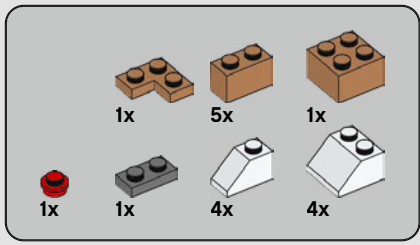




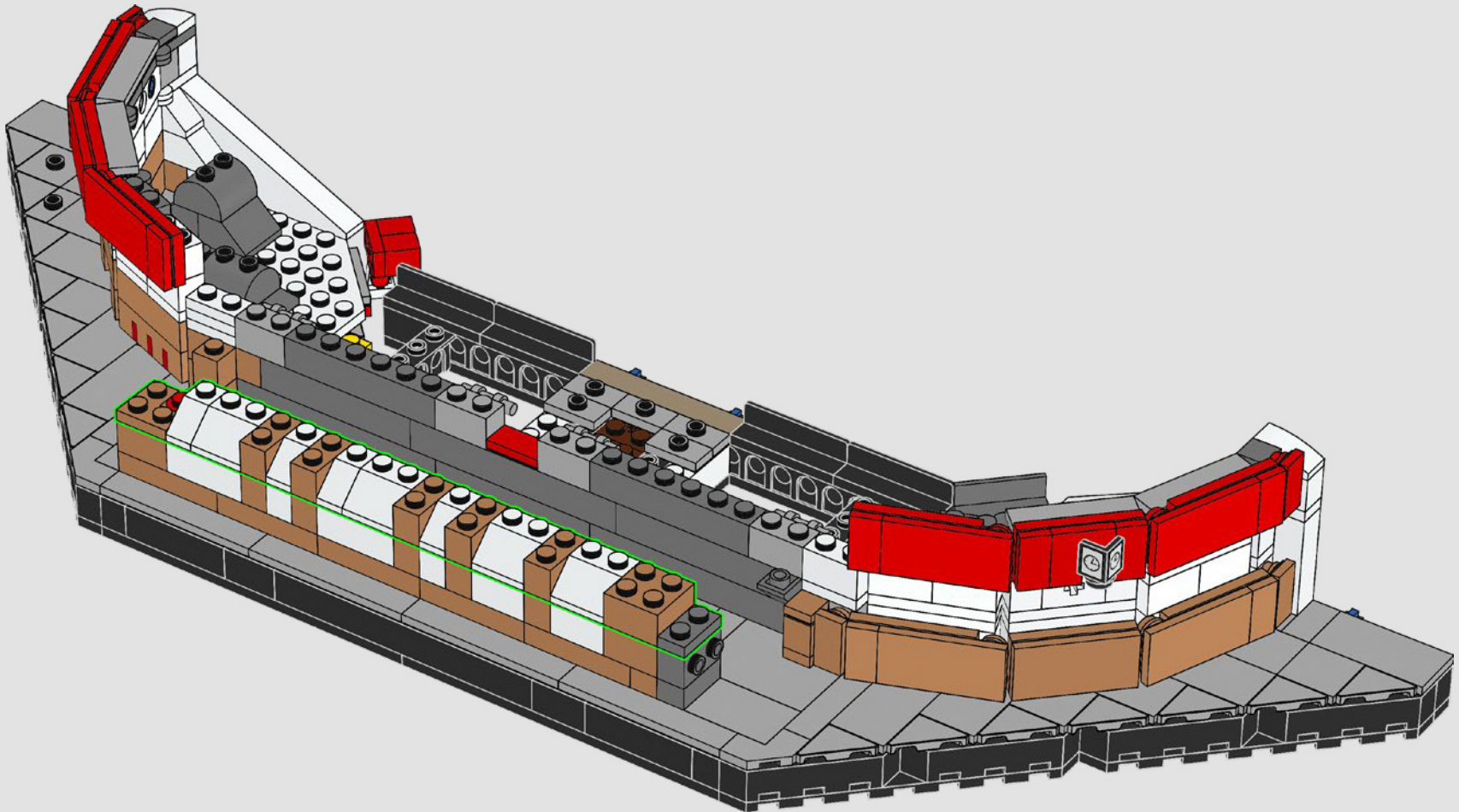


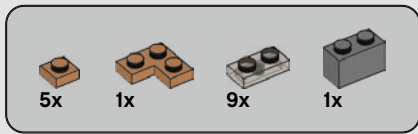
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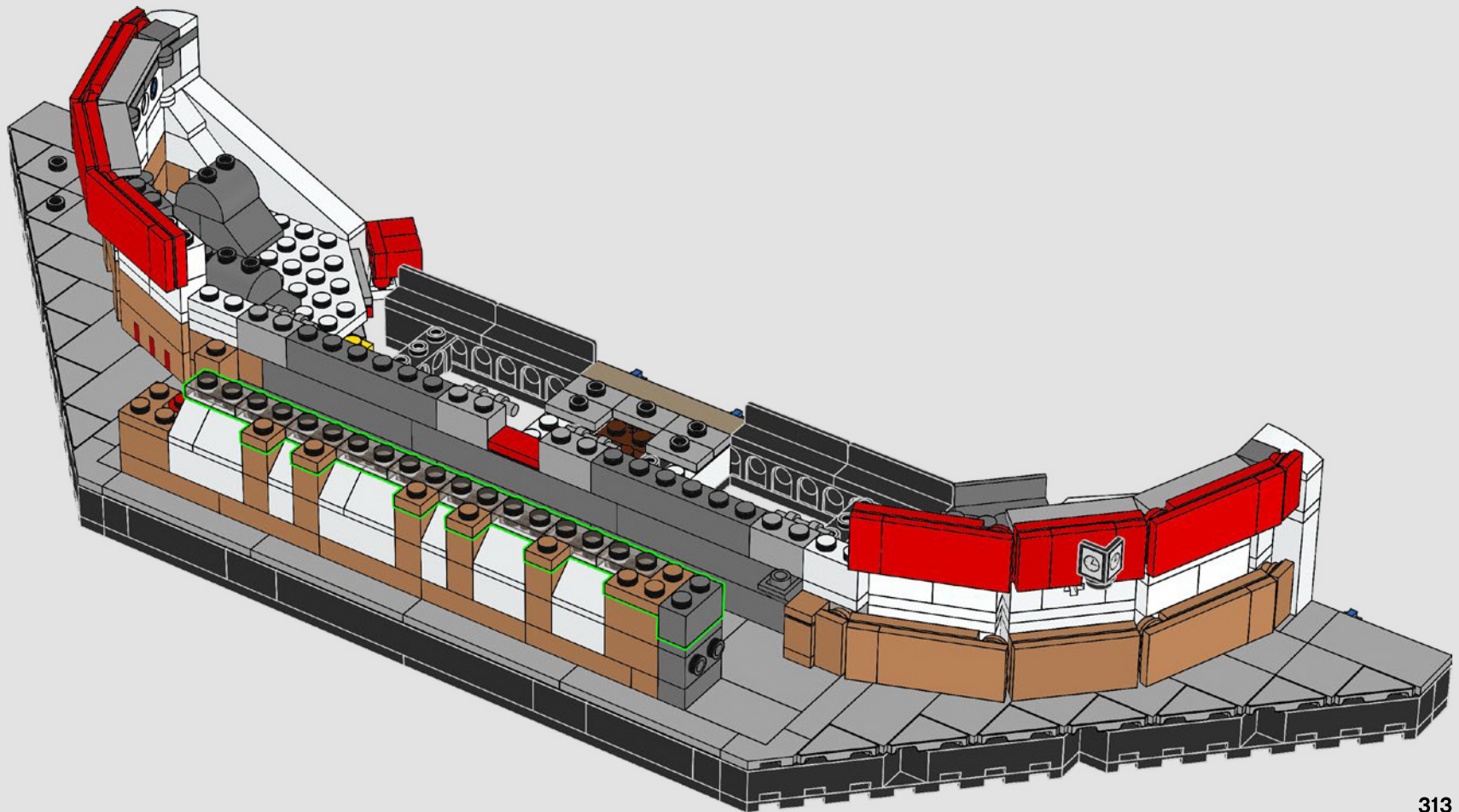


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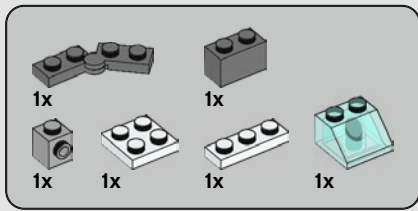


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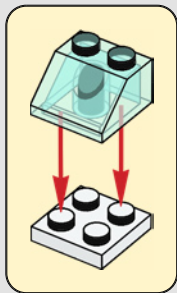
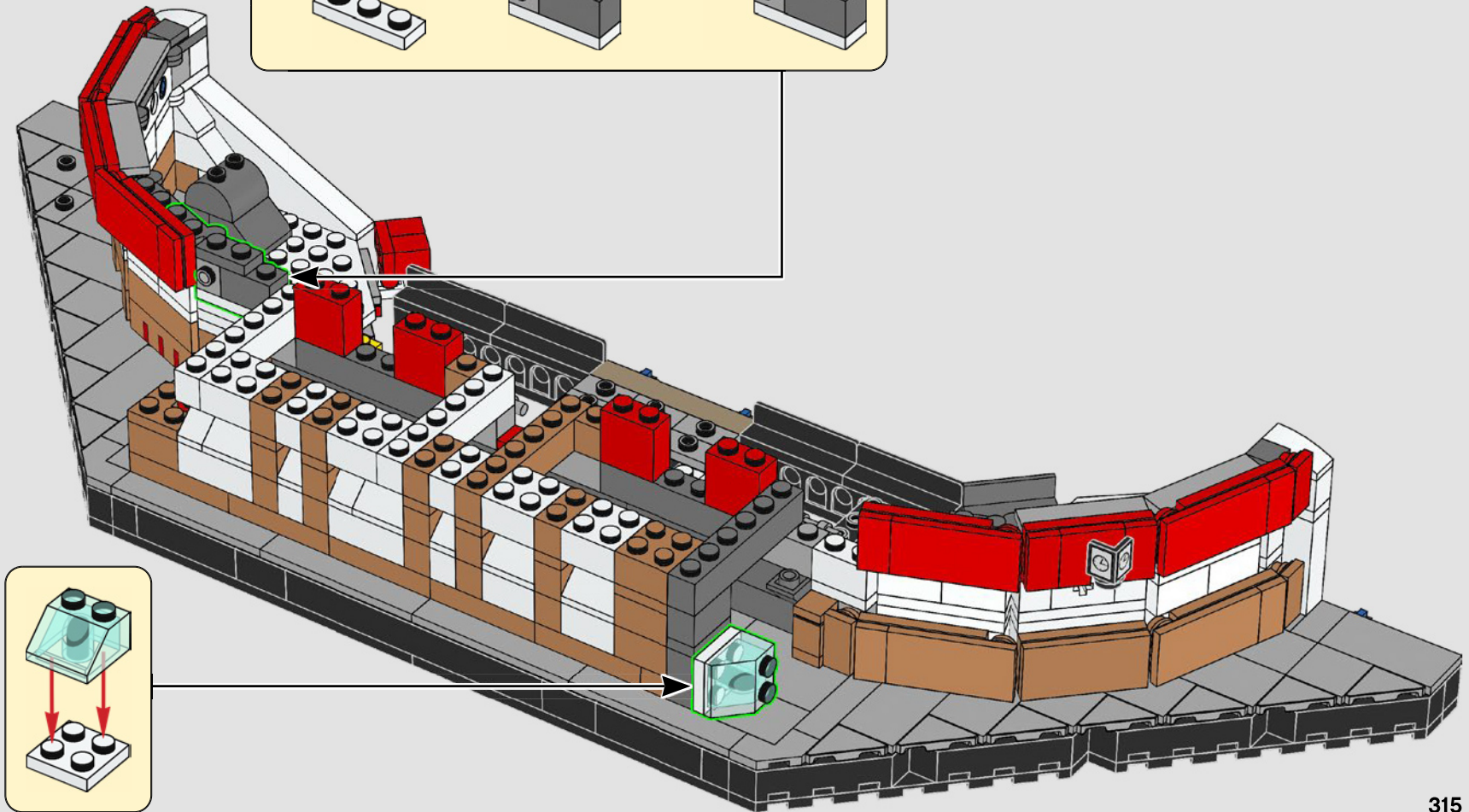
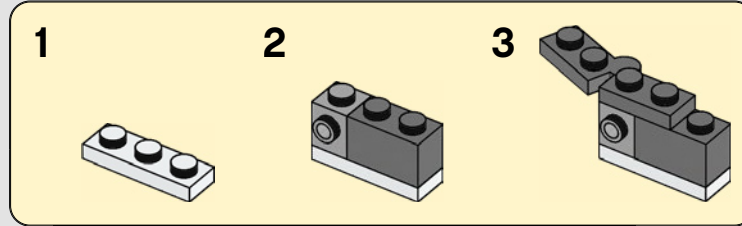


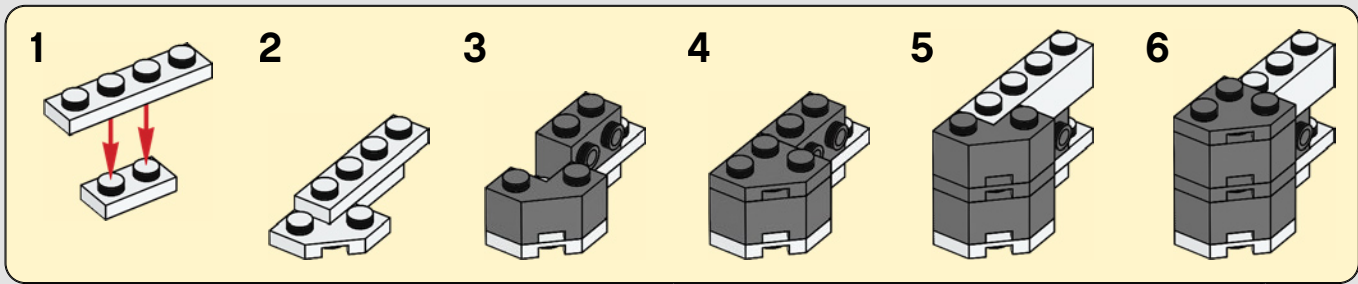
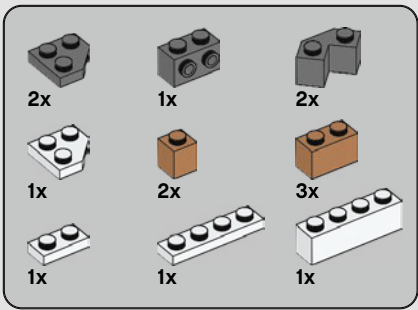




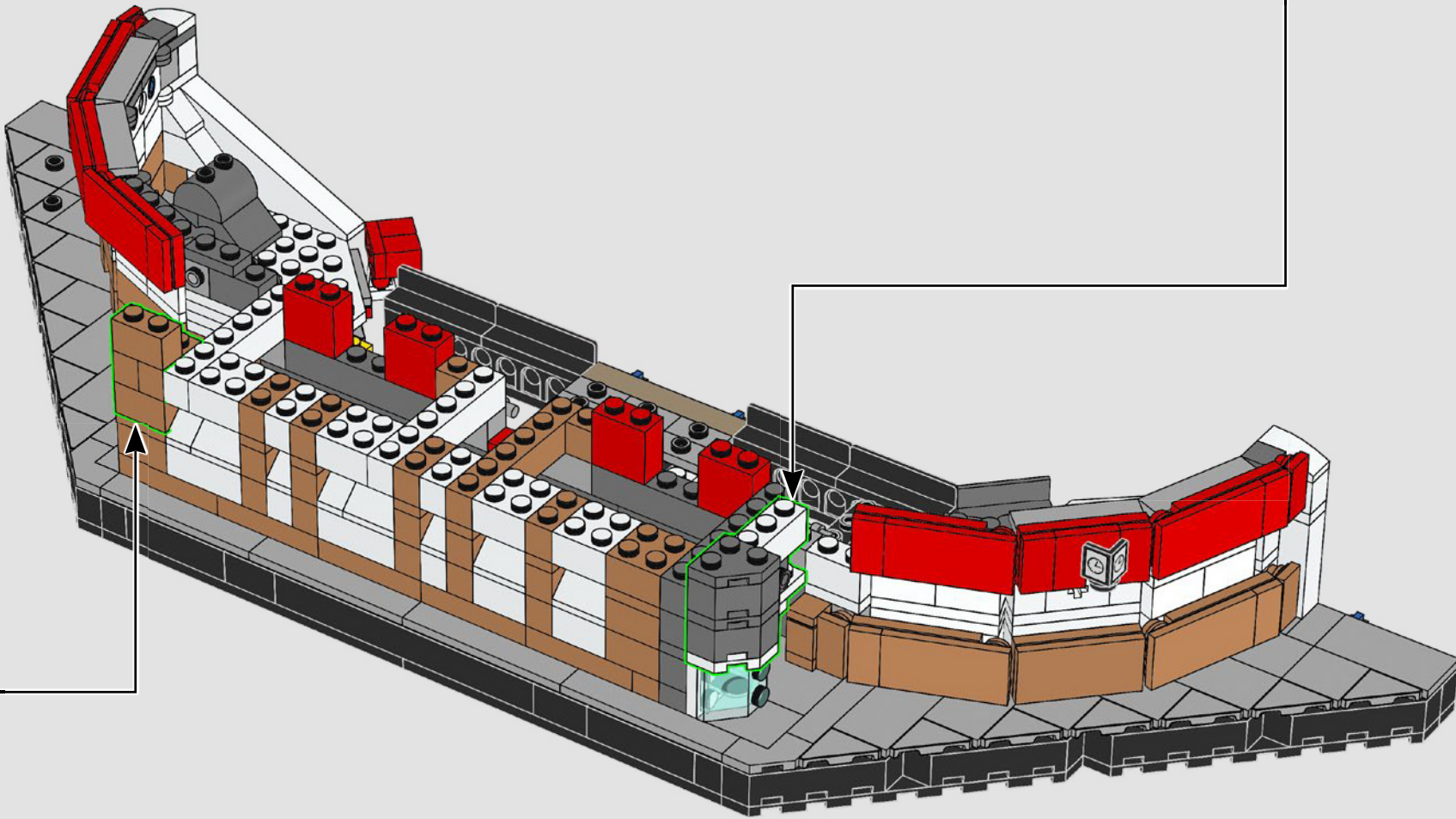
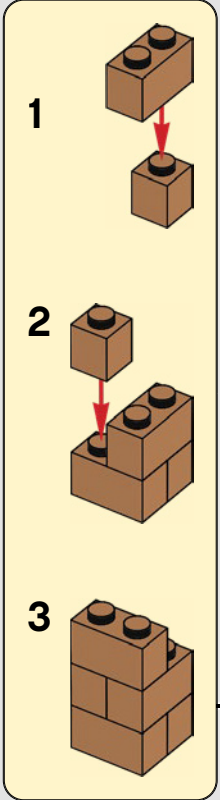


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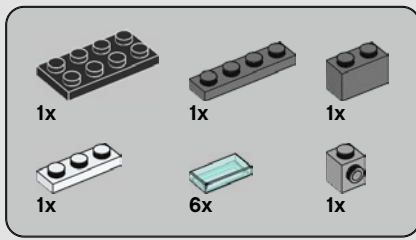




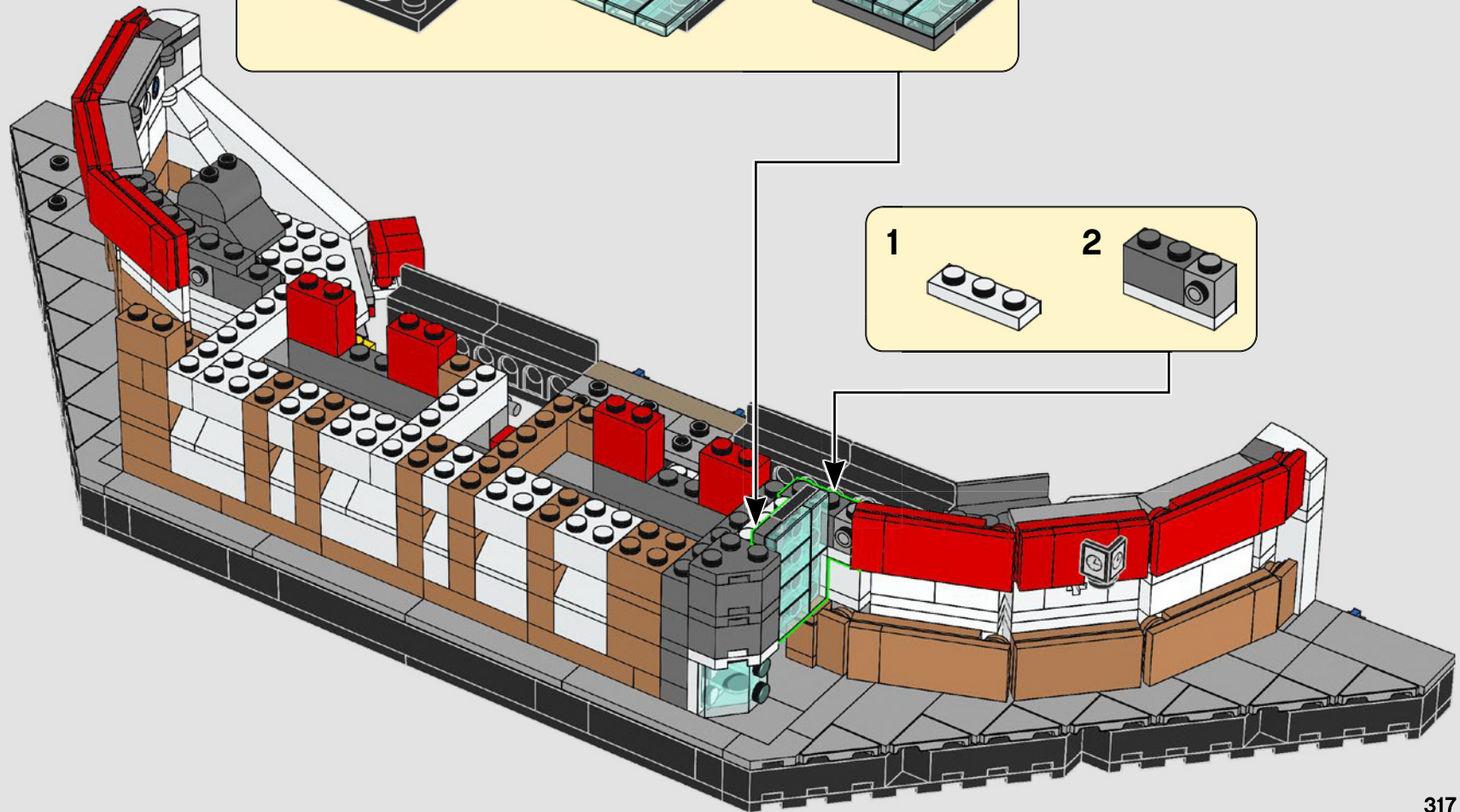
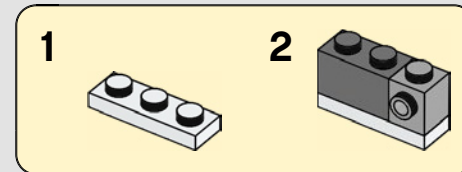
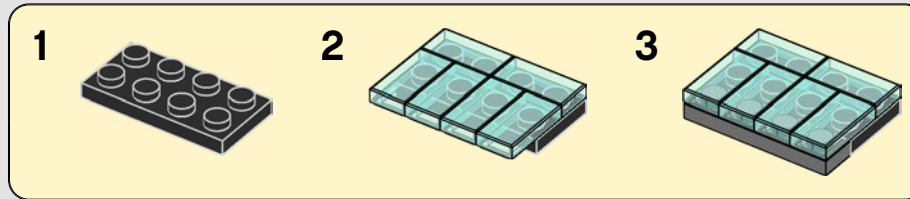
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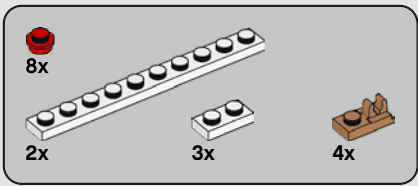




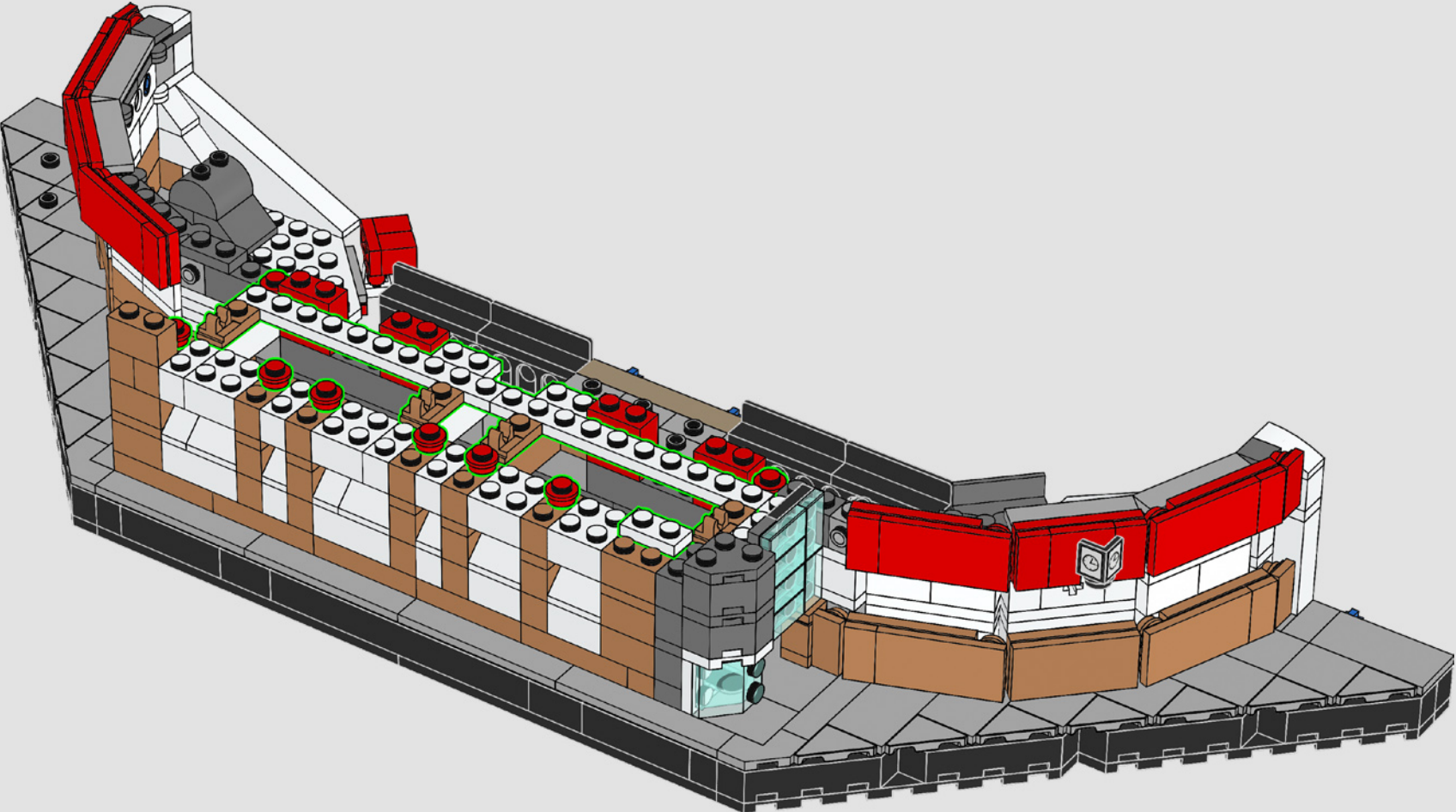


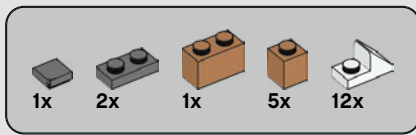
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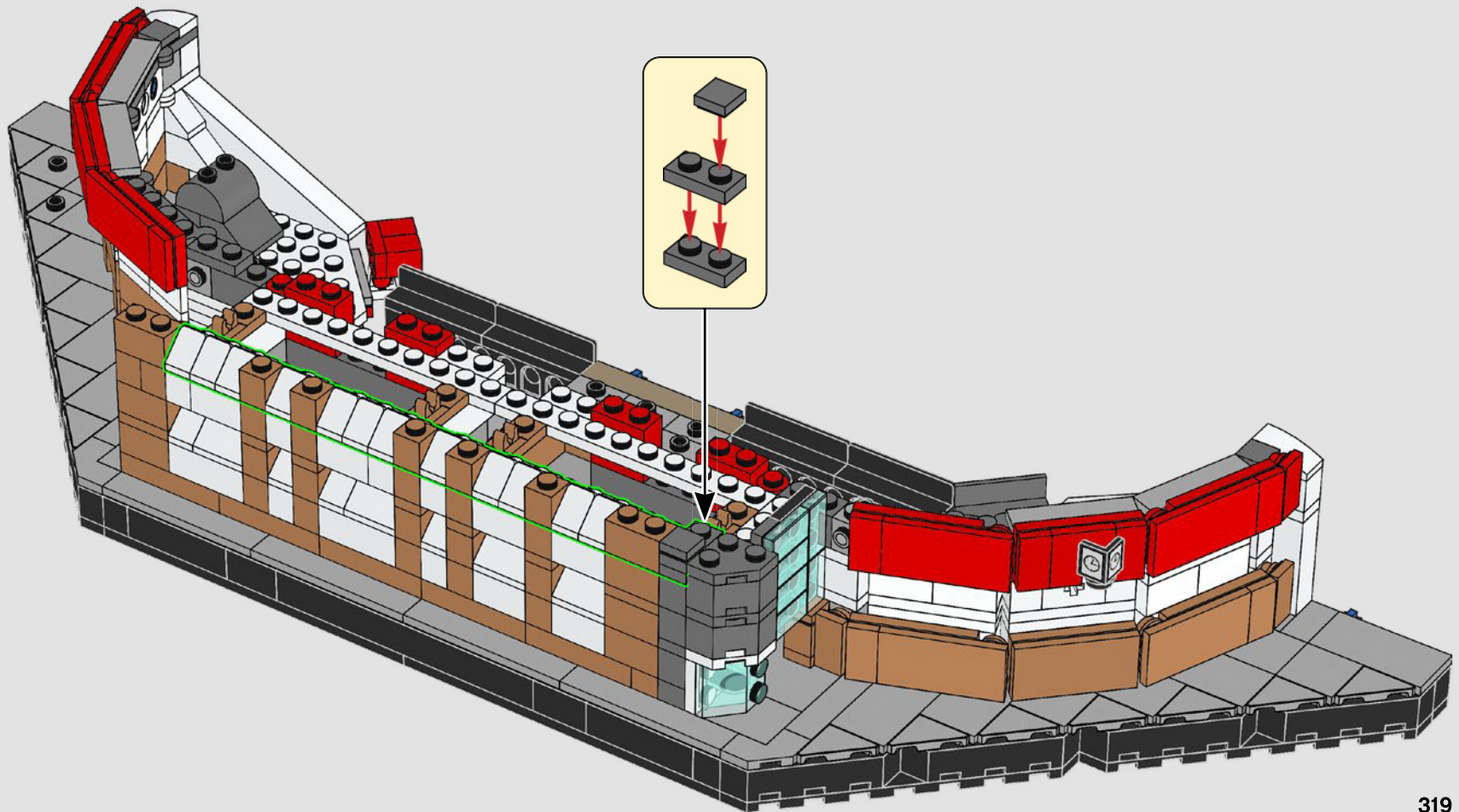


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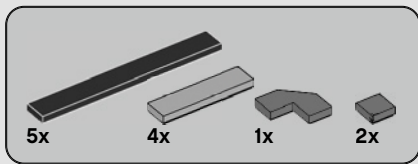


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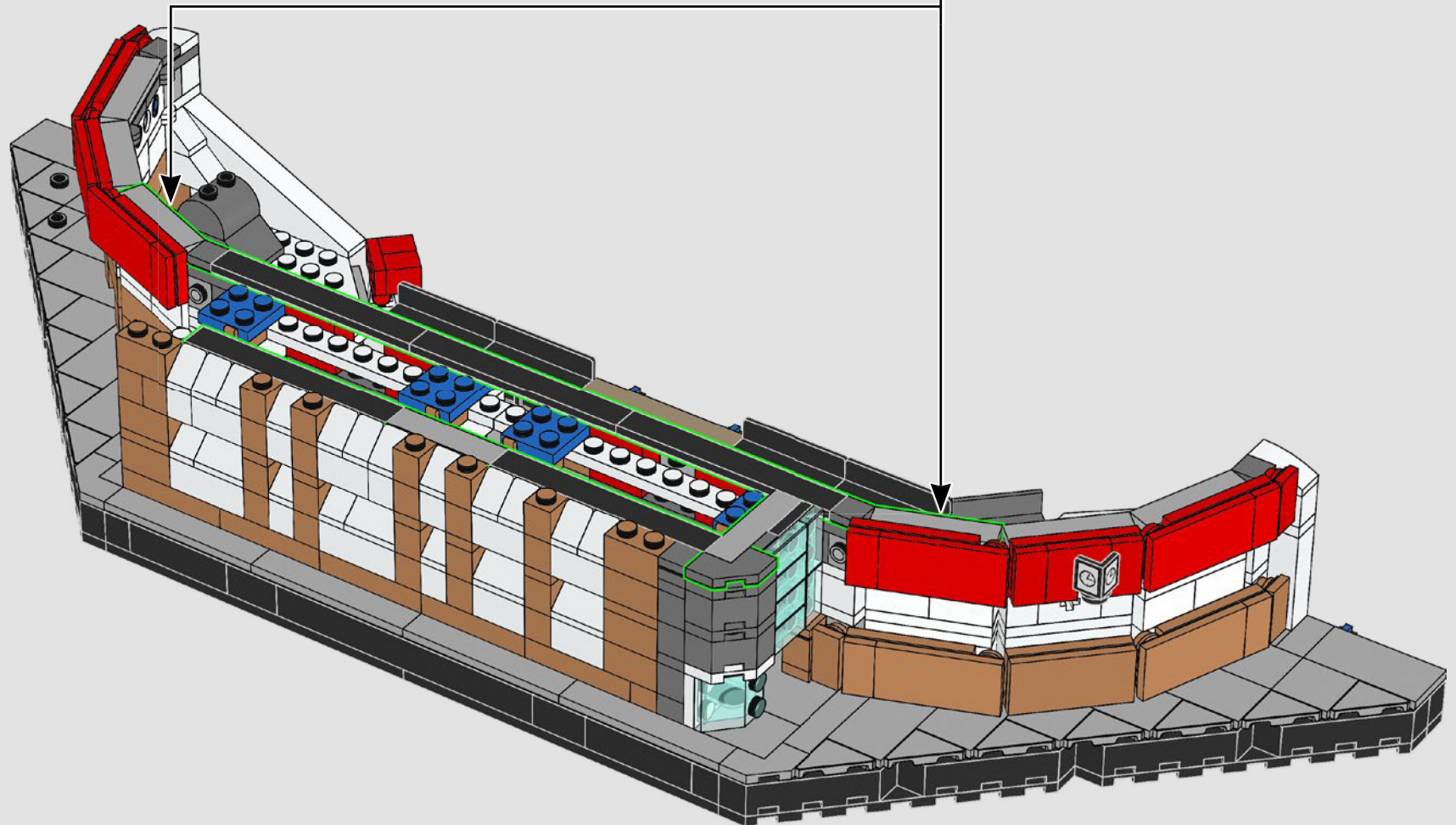
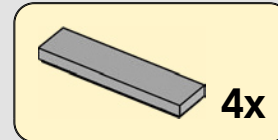


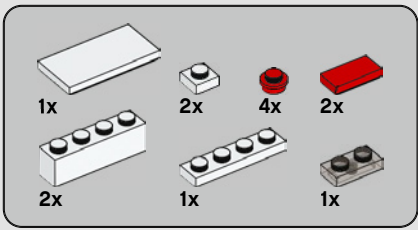




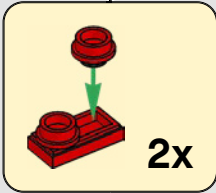
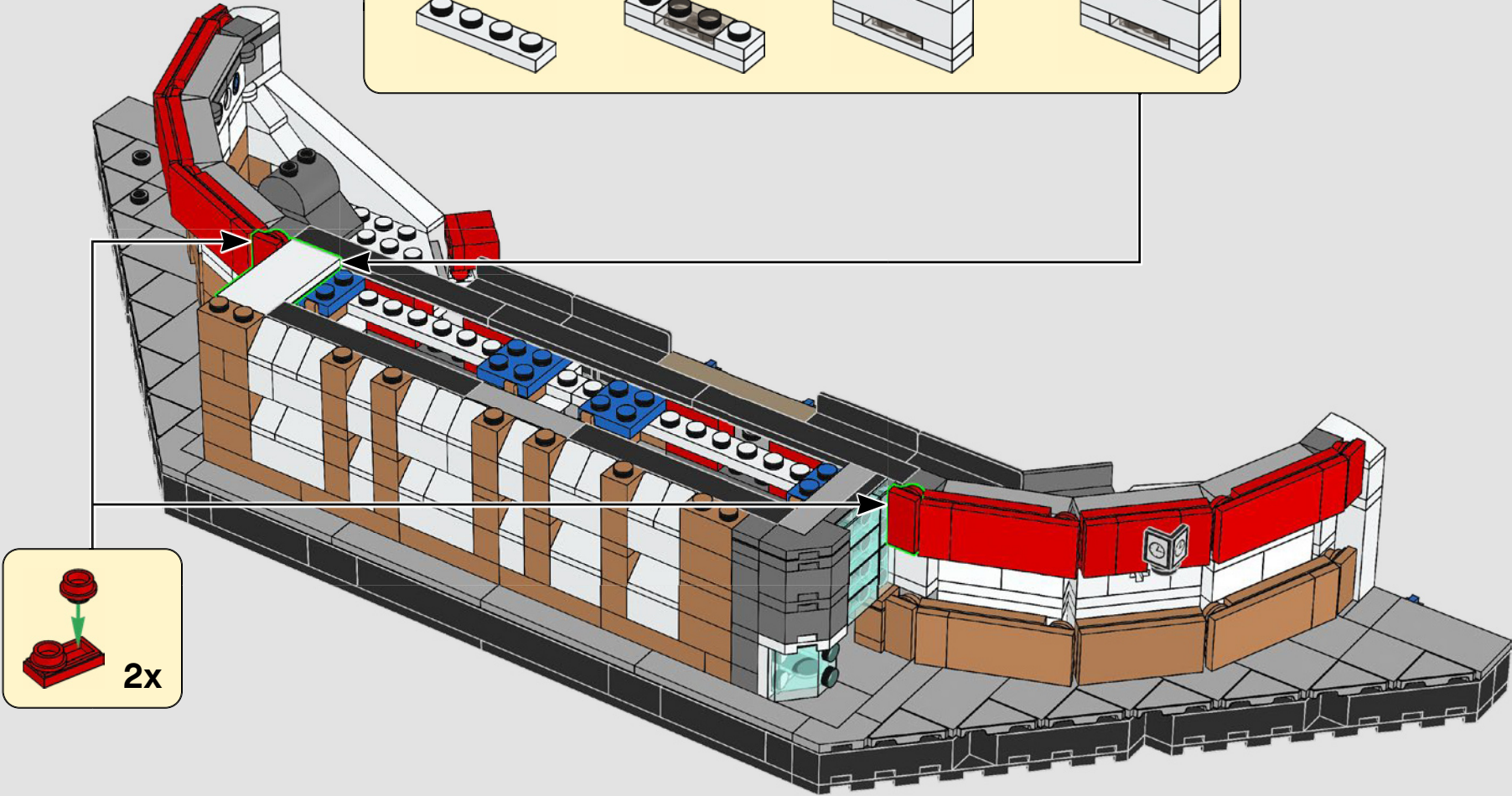
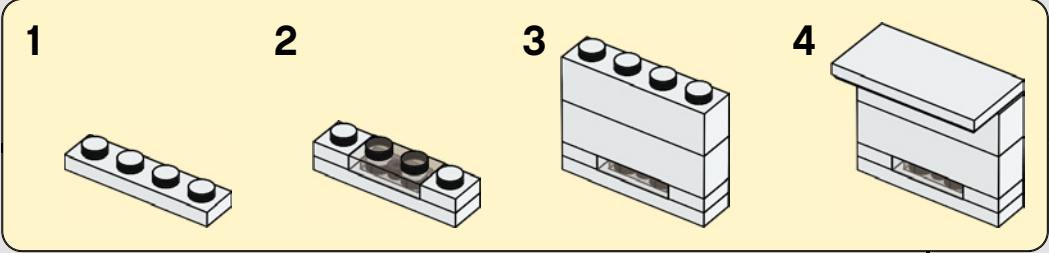


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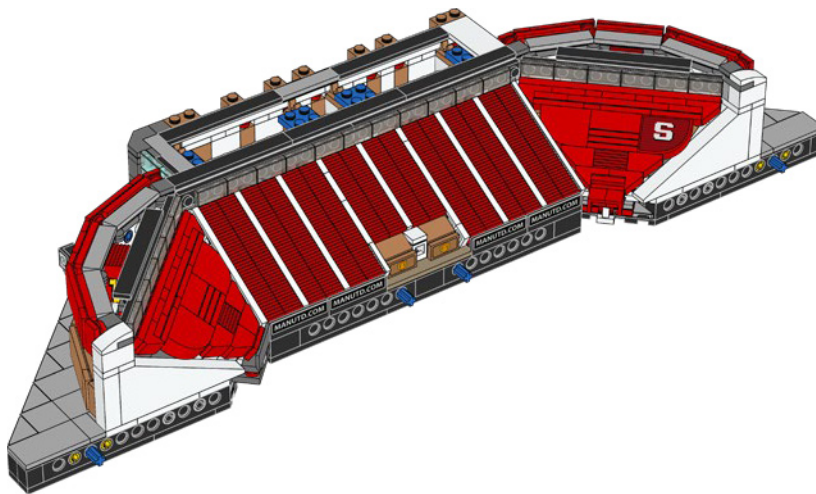
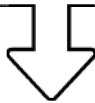


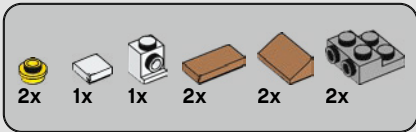


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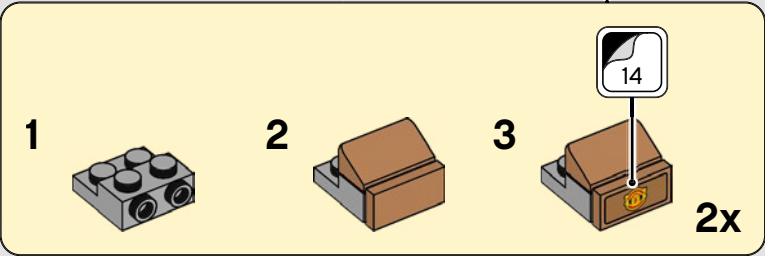
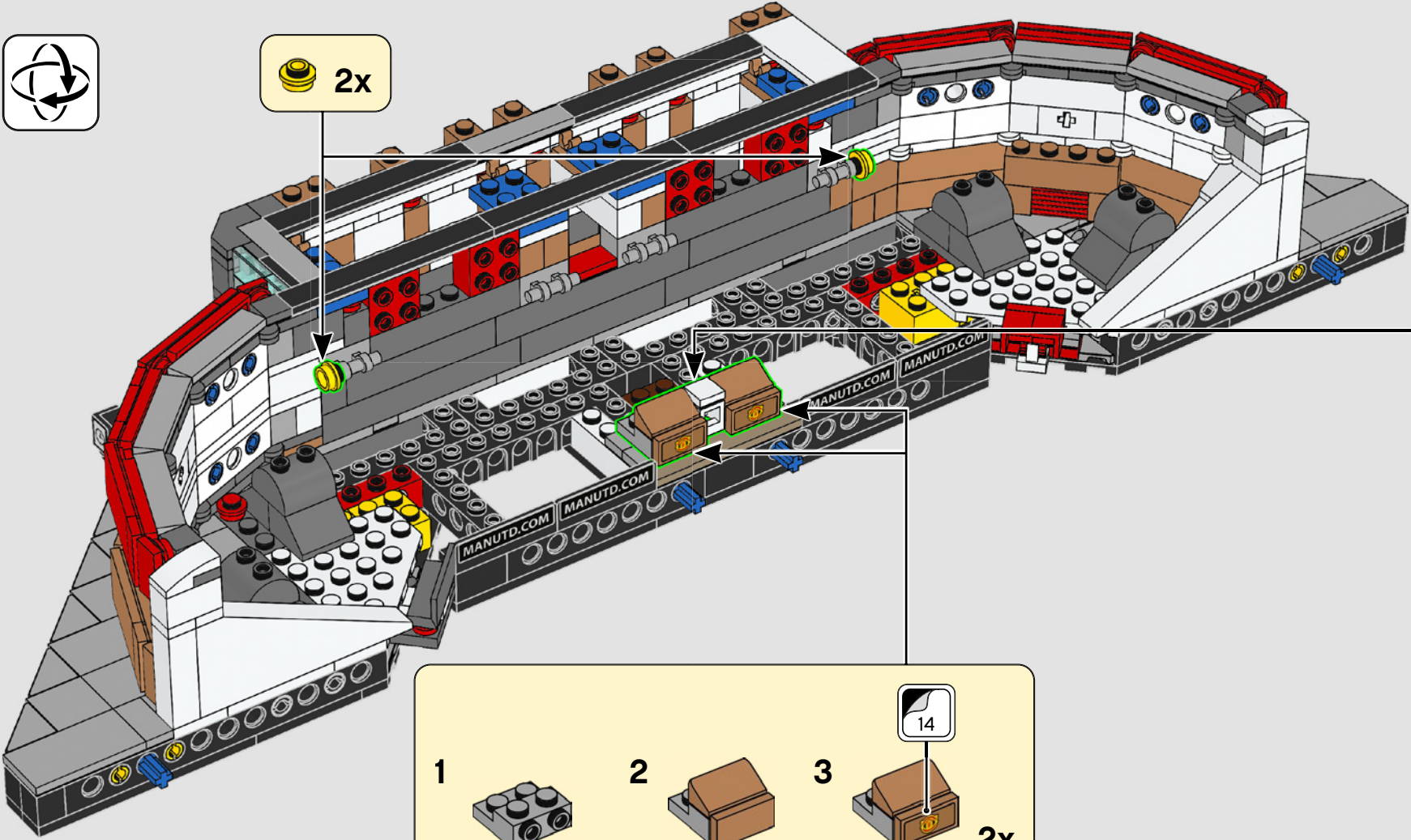


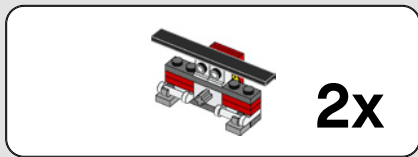




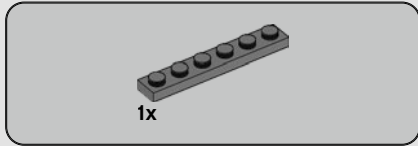


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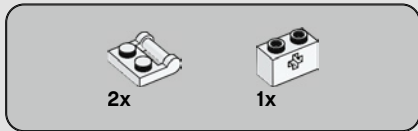
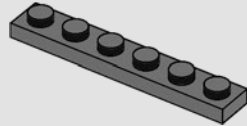


2x



1x

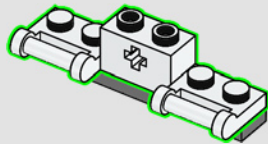
565



2x

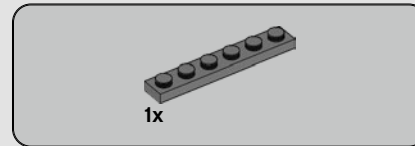
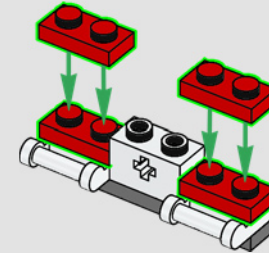
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566



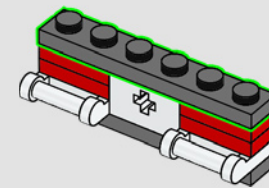
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567

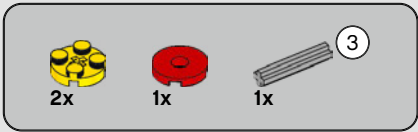


1x

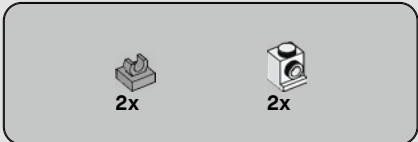
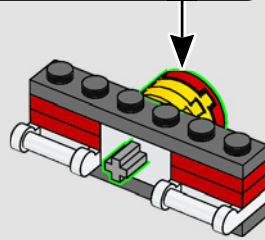
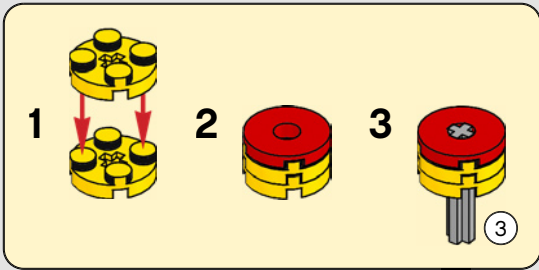
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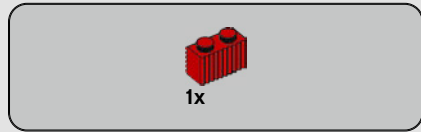
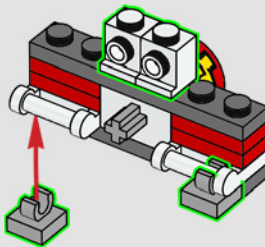




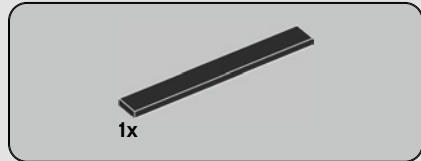
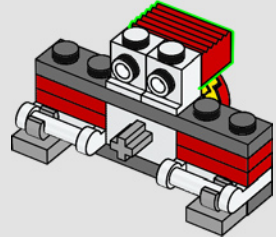
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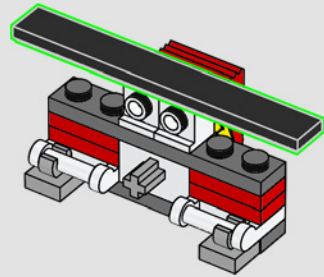
570



571

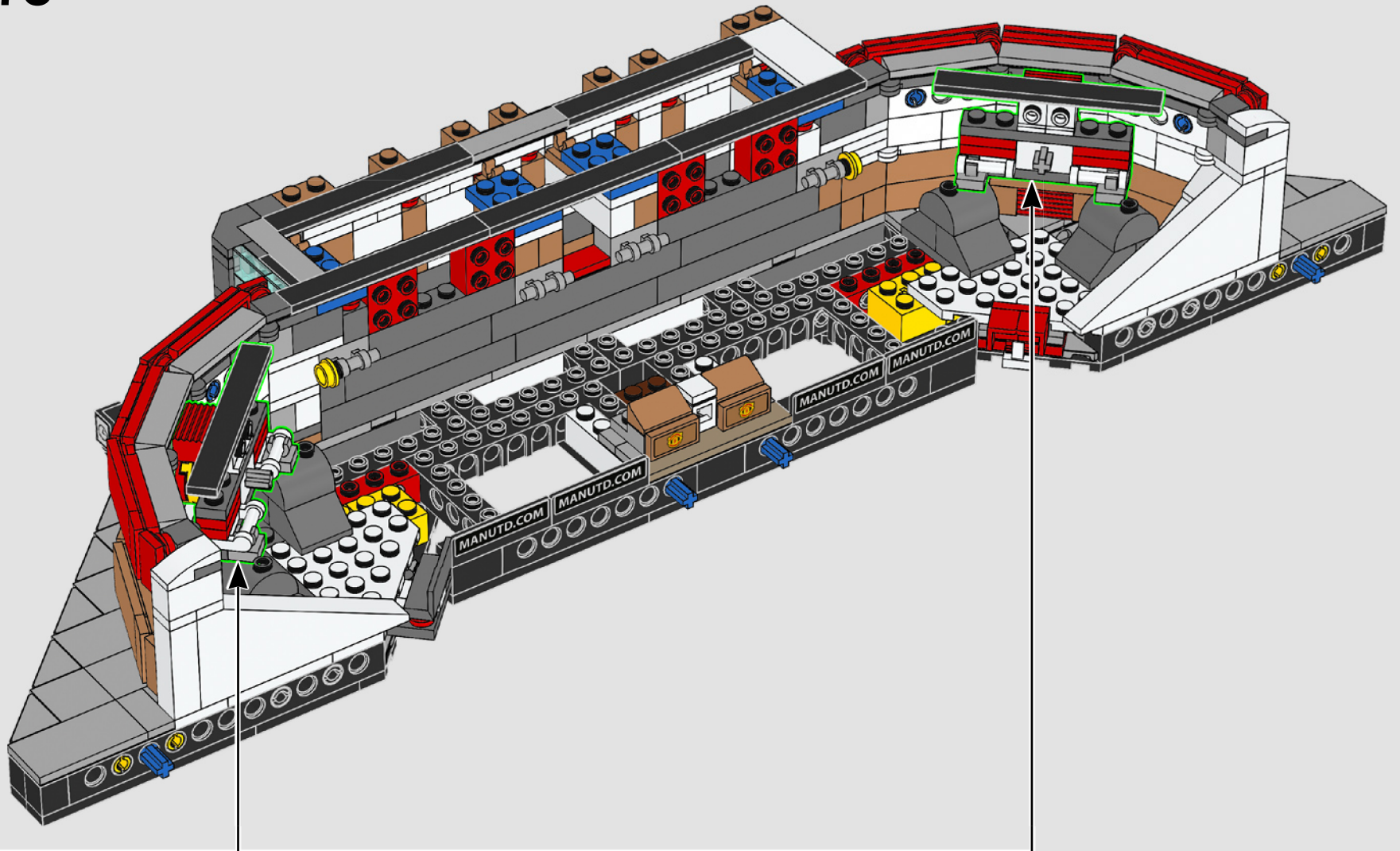


572



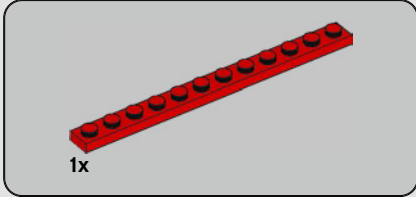
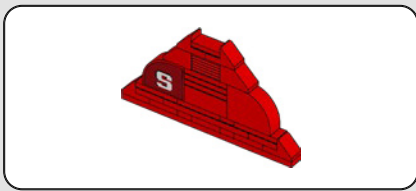
2x

573

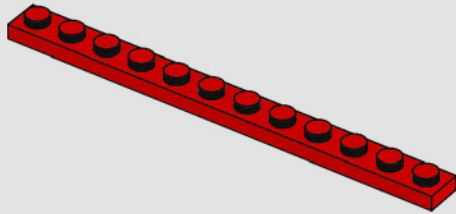




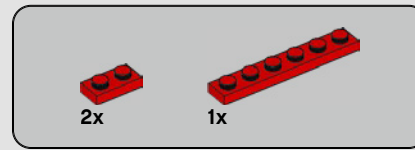
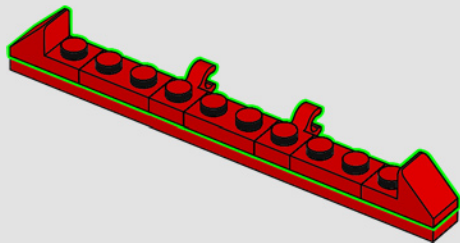




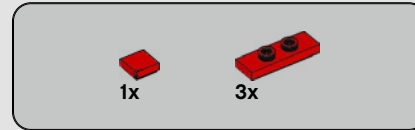
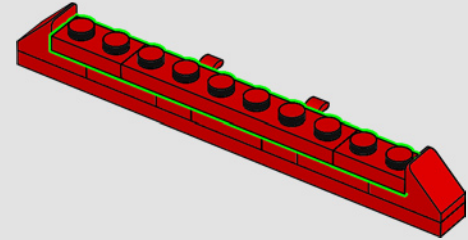
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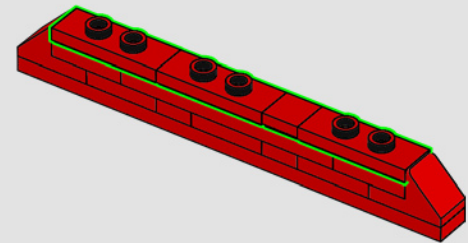
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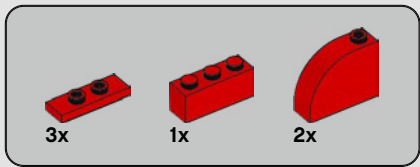


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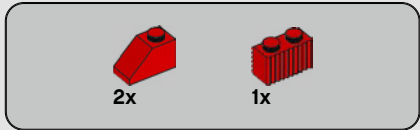
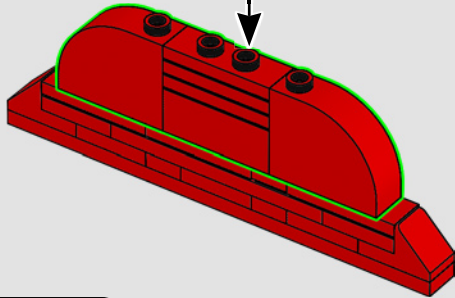
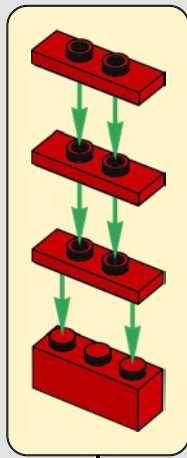


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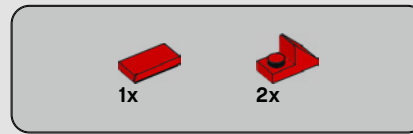
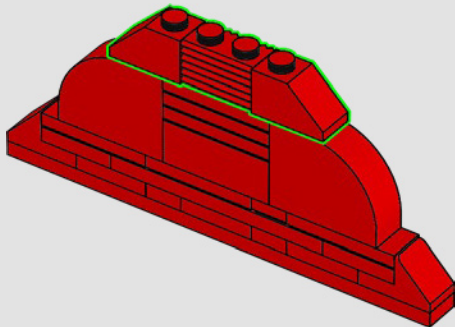




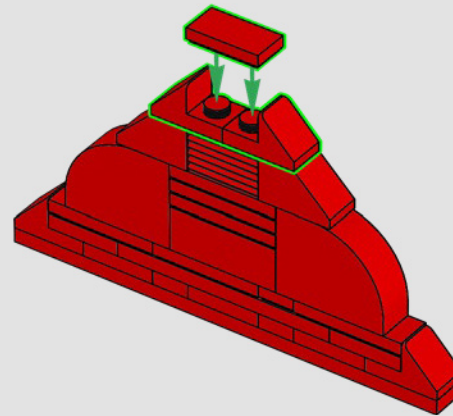
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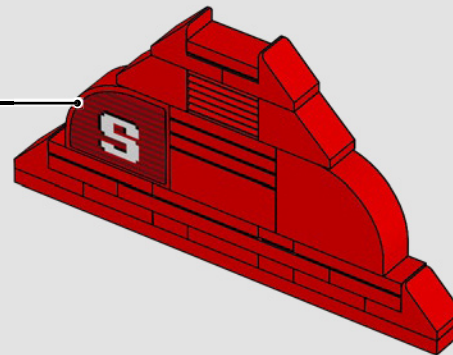
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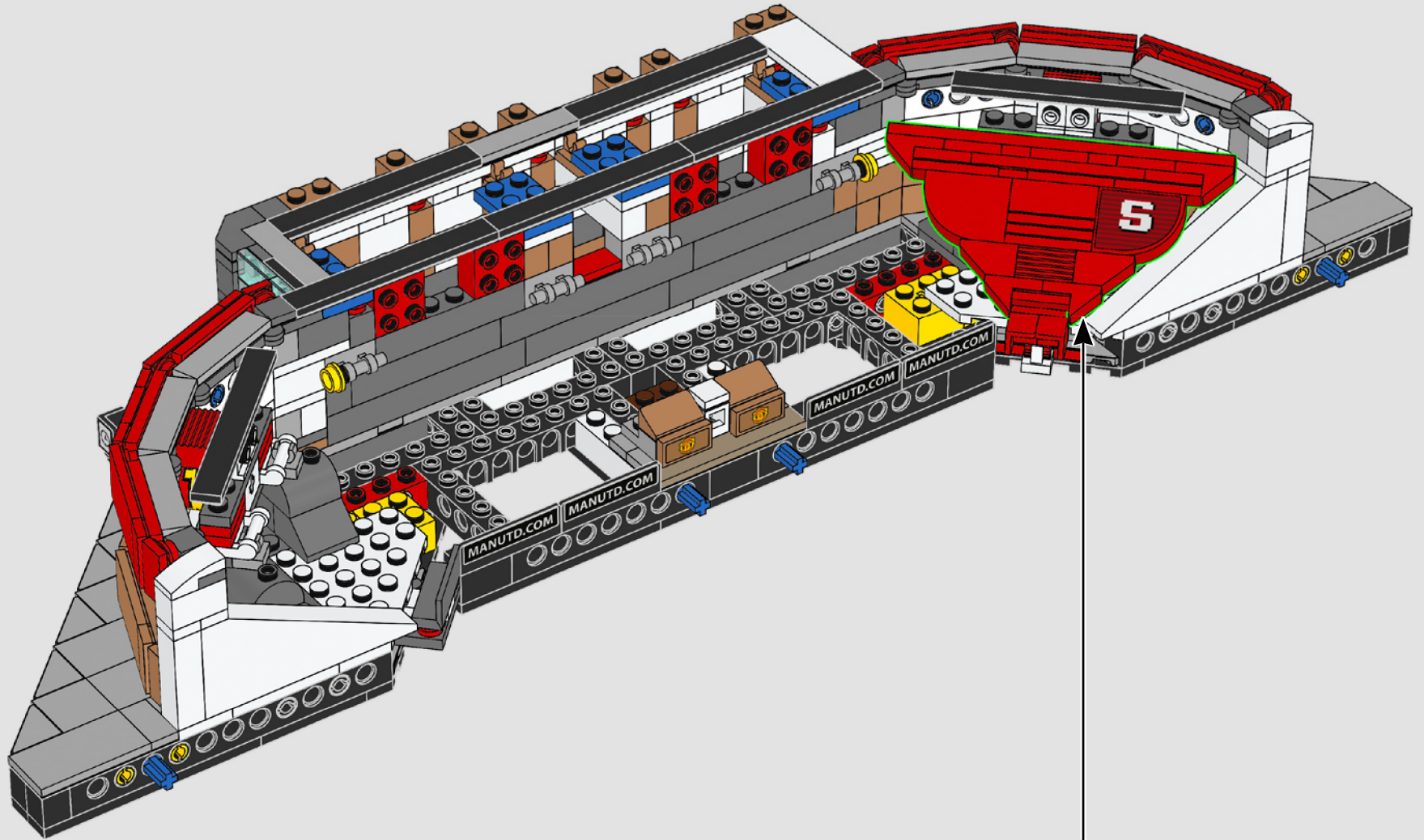
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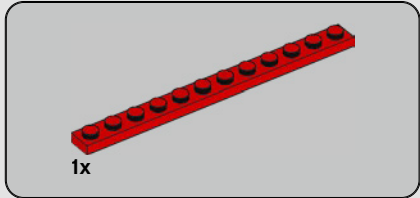
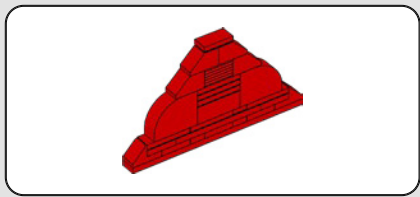
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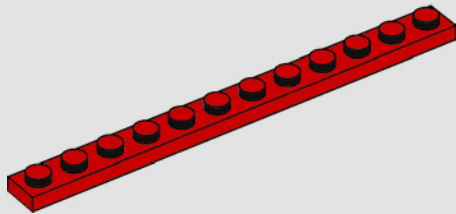
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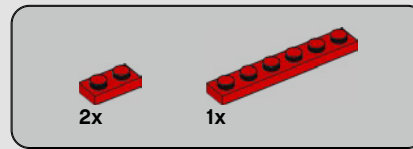
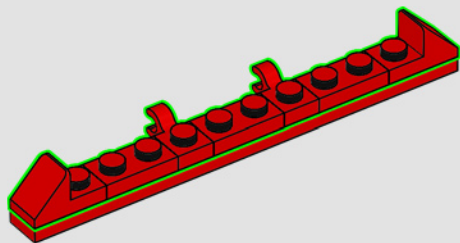




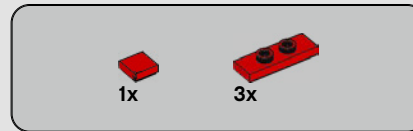
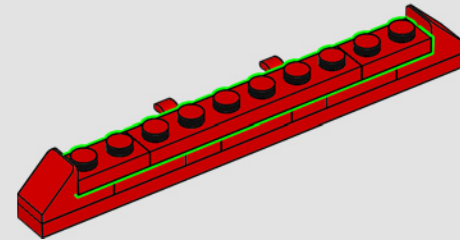
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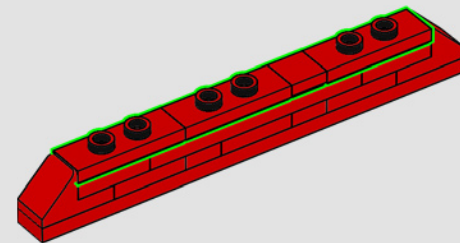
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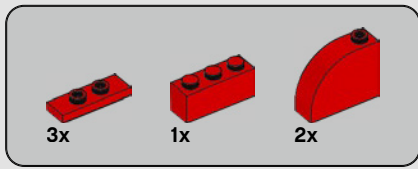


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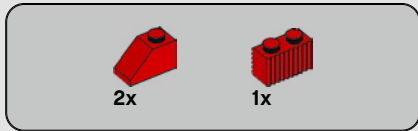
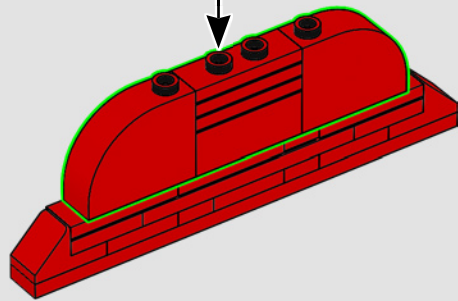
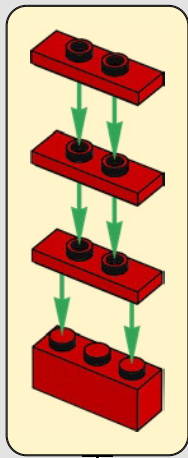


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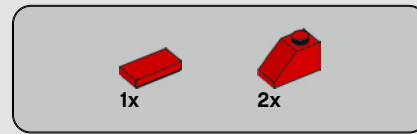
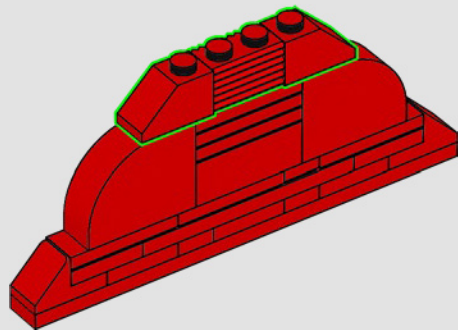




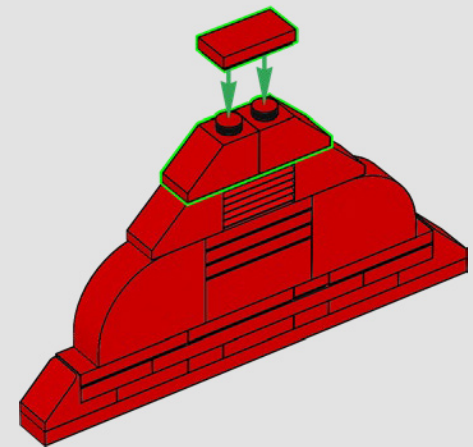
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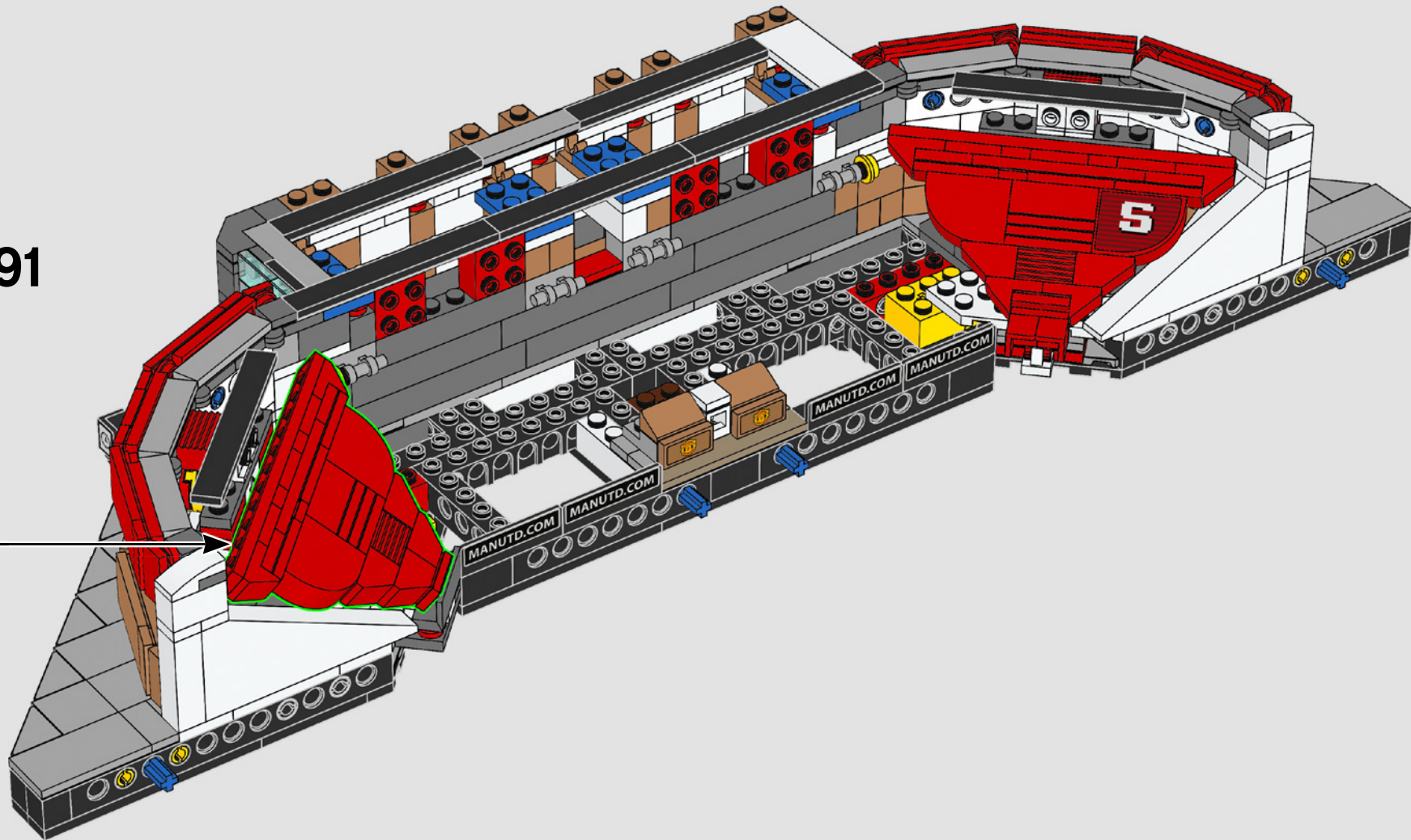
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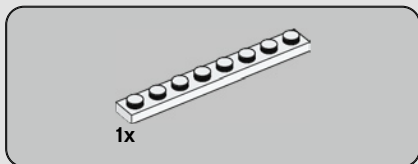
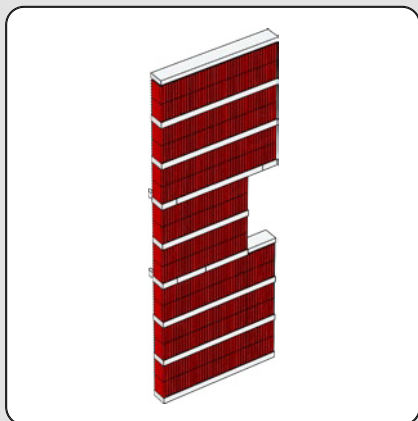
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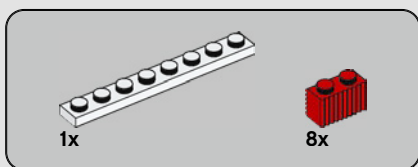
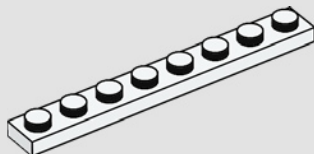
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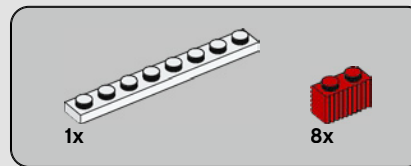
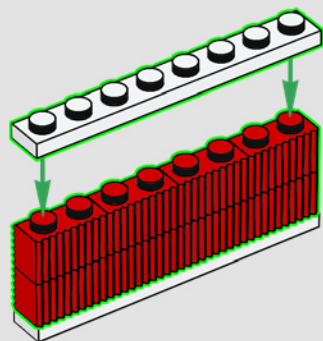




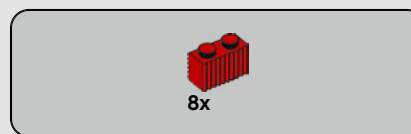
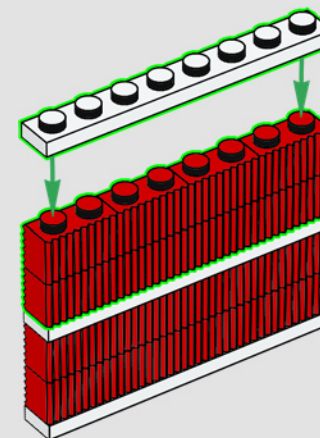
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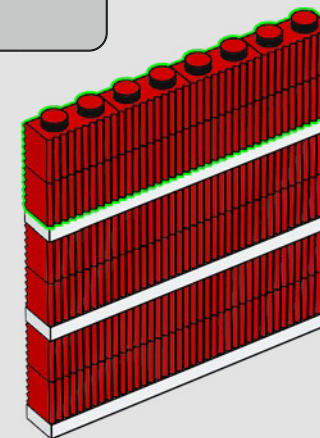
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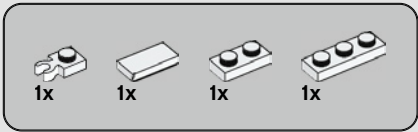


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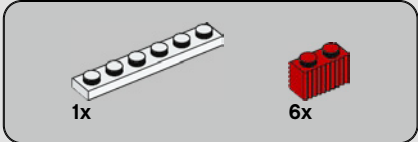
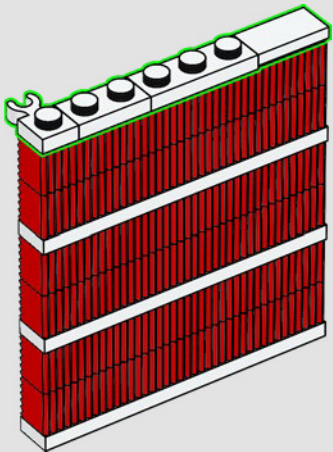


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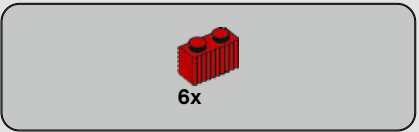
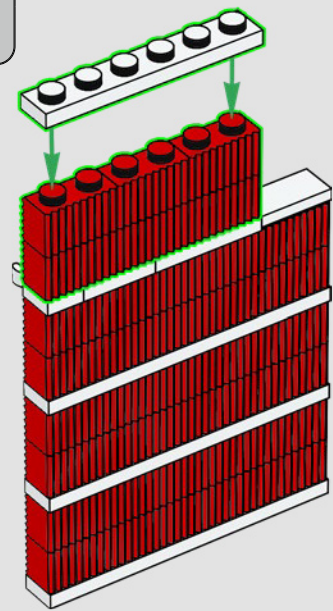




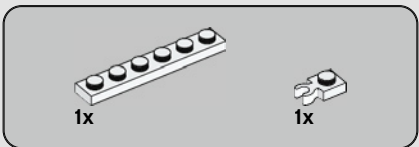
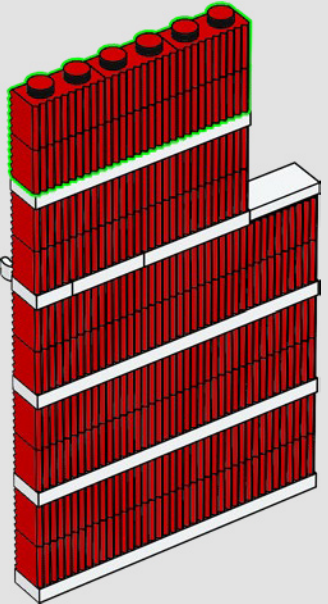
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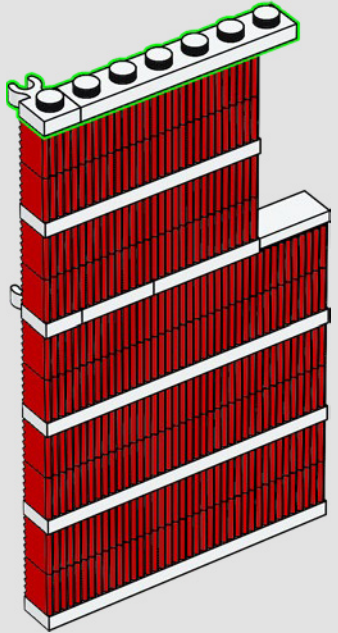
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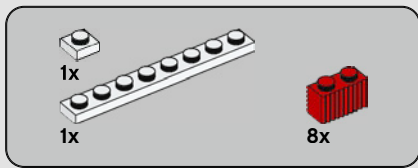


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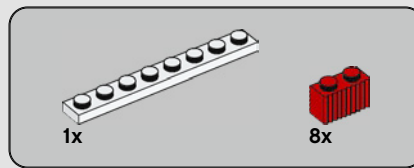
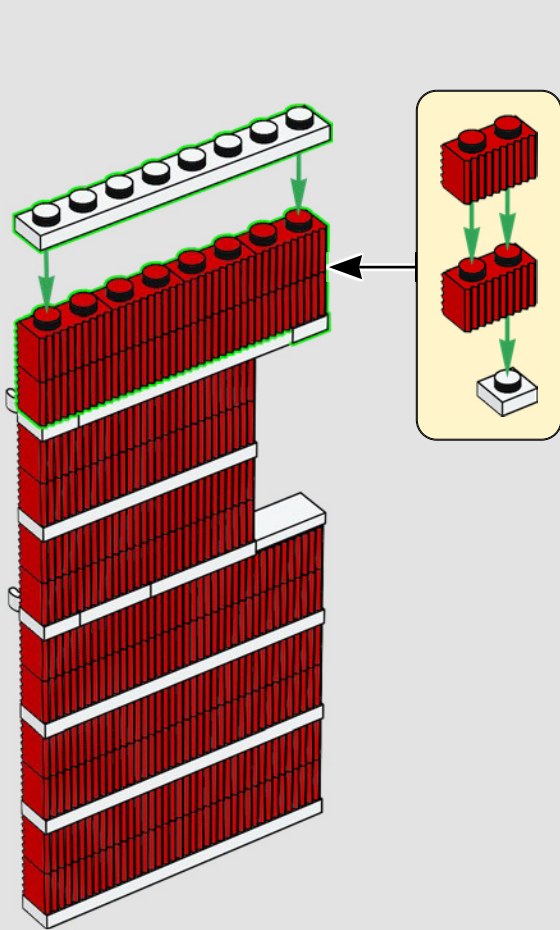


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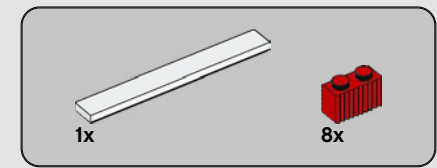
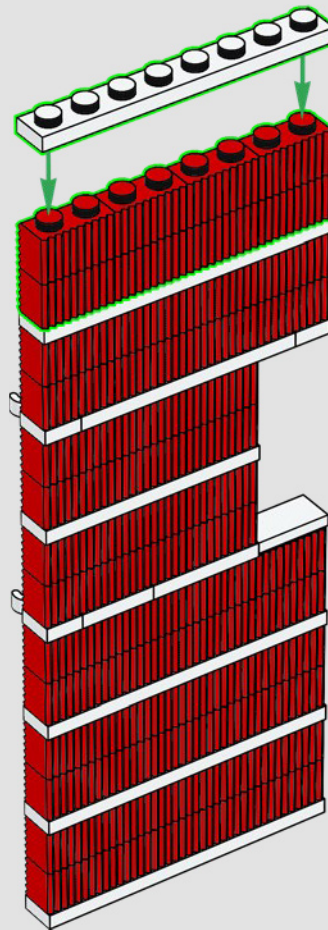




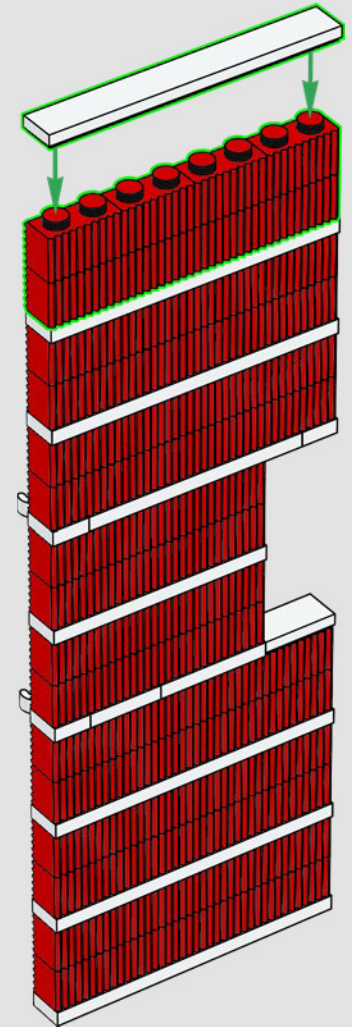
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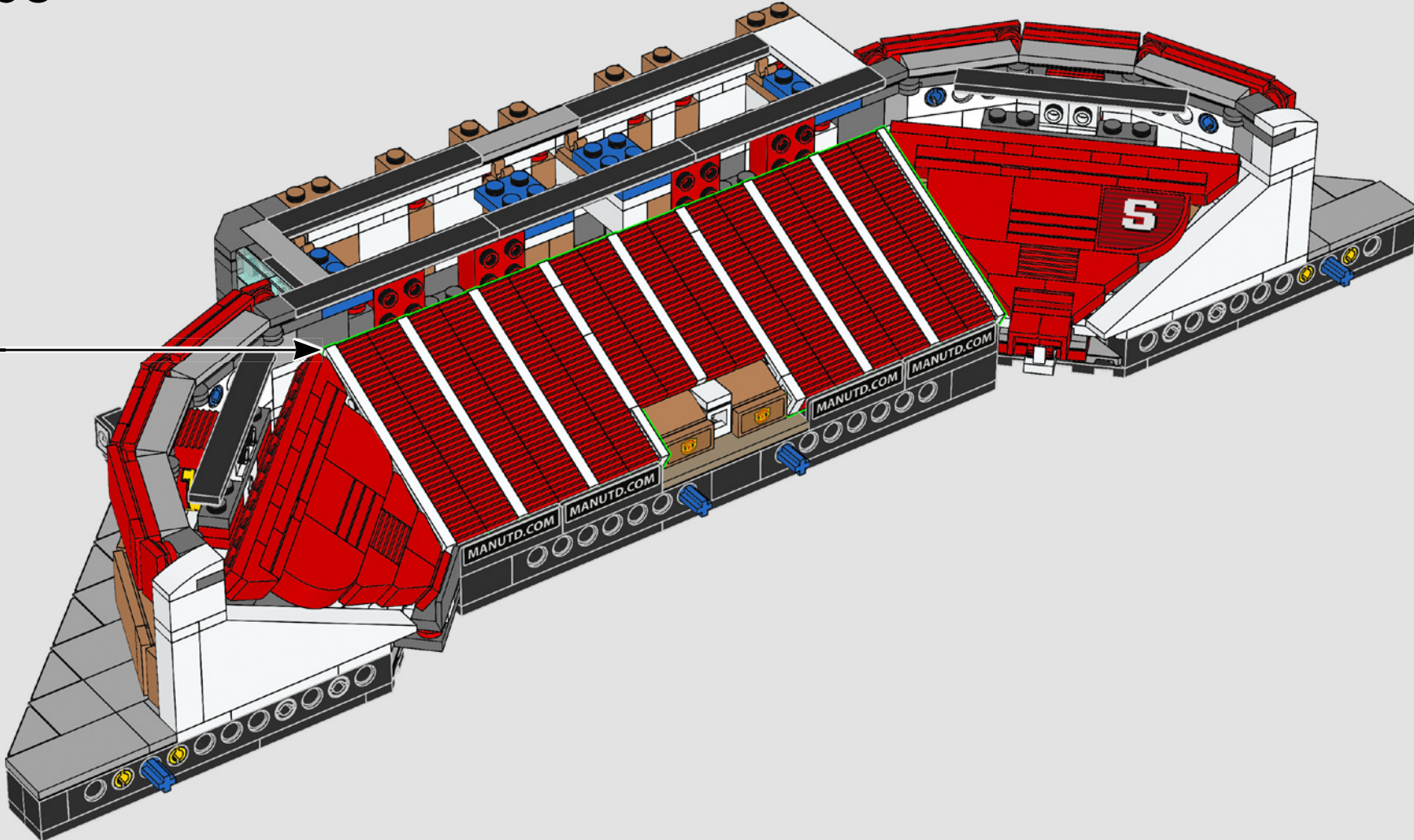


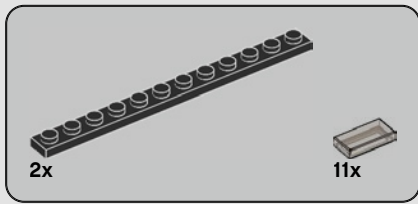
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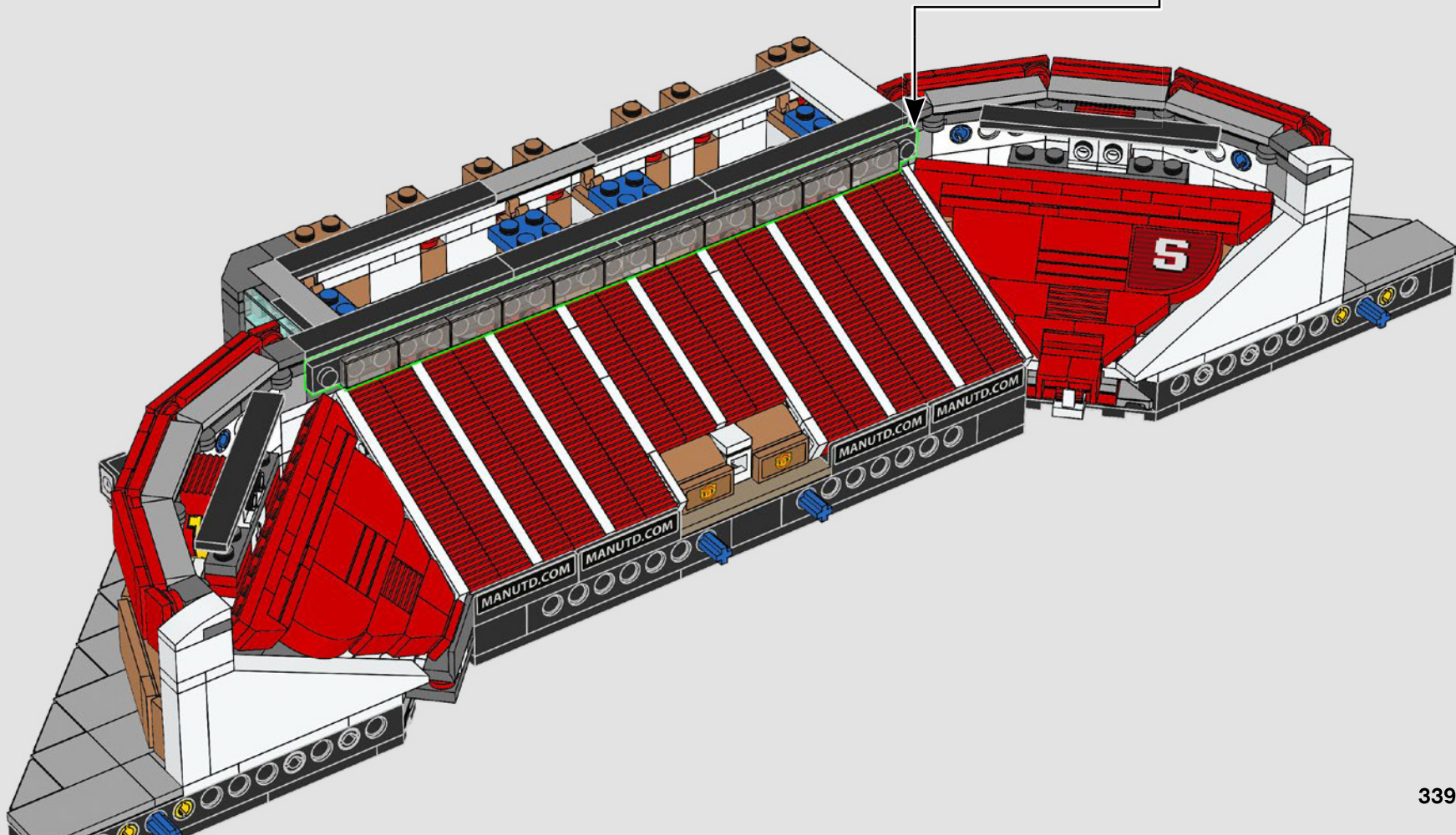
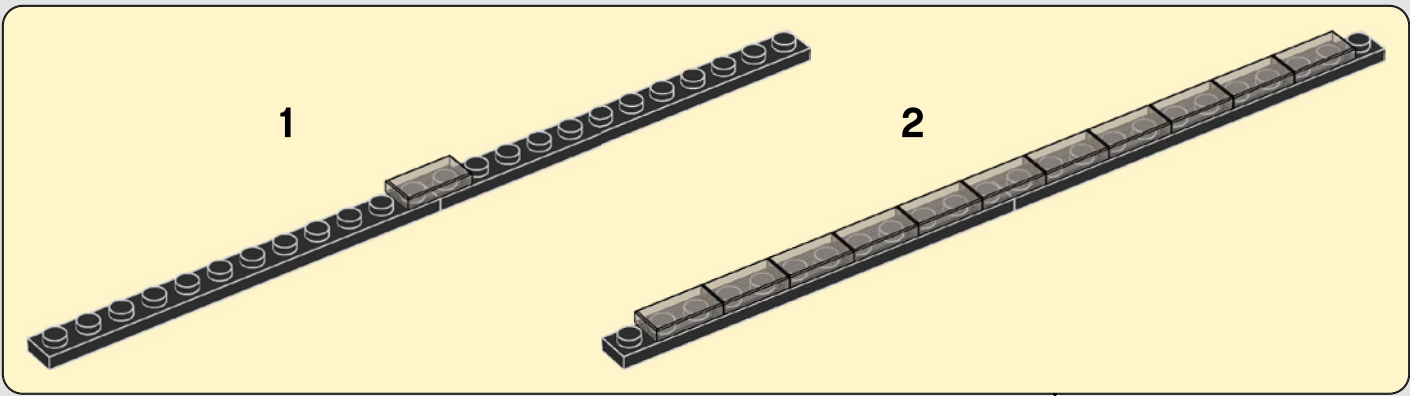


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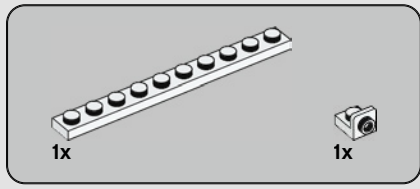
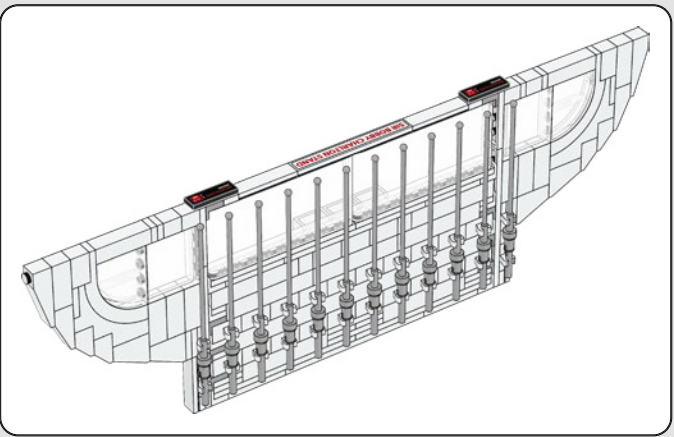
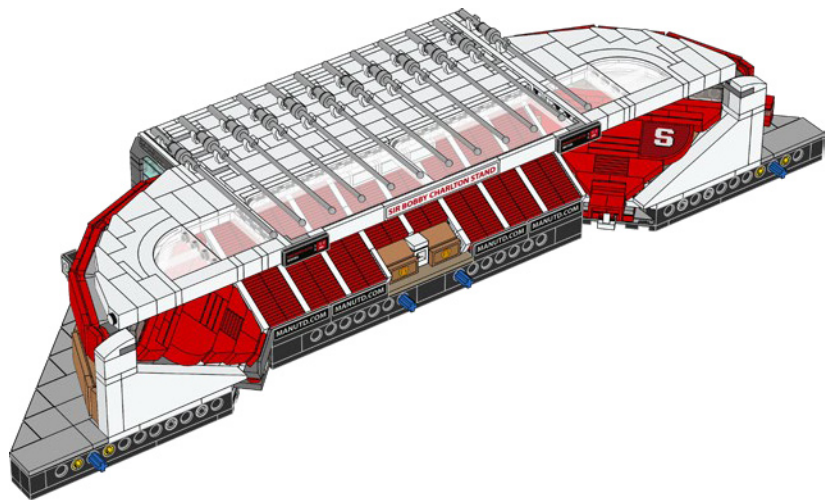
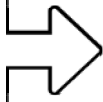
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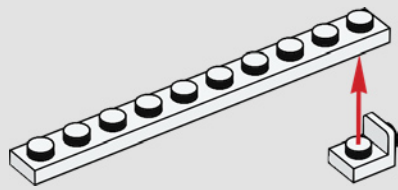


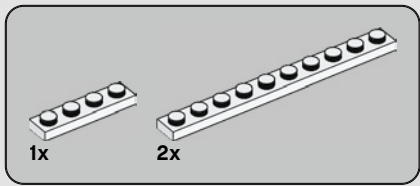




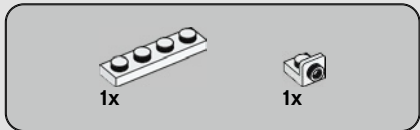
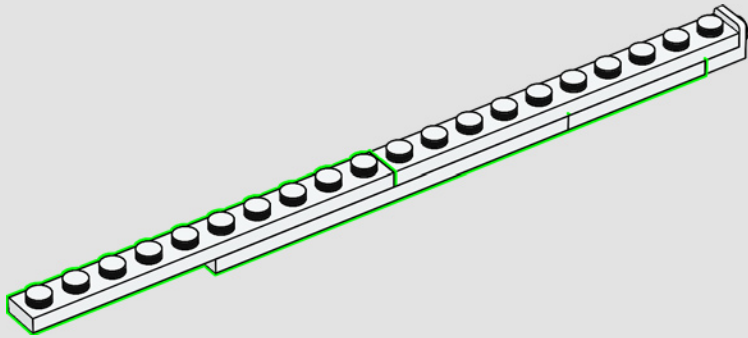


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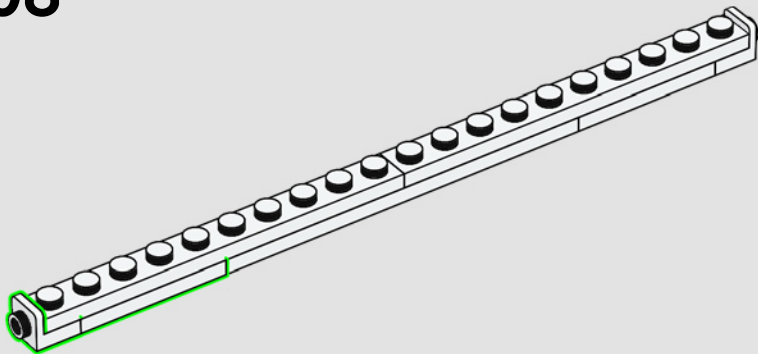




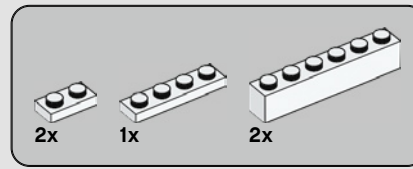
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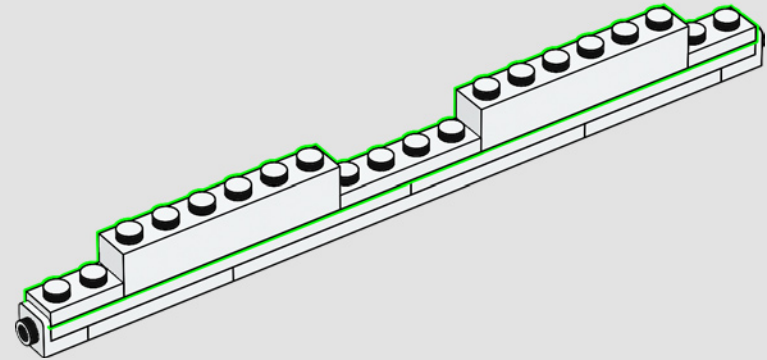
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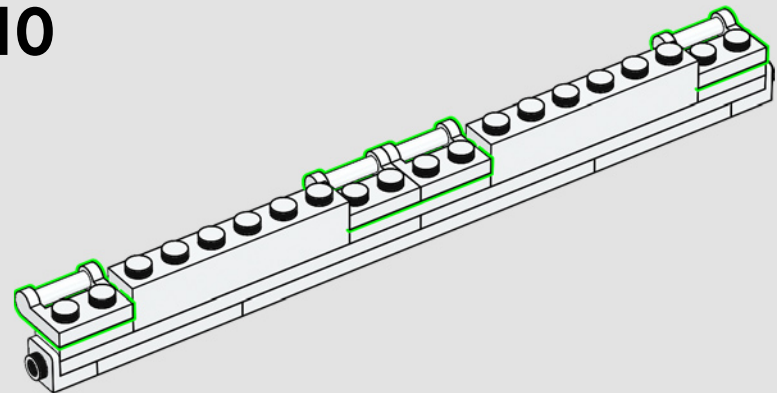
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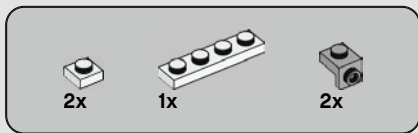


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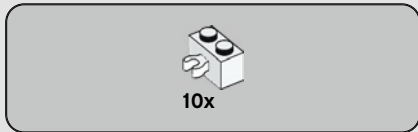
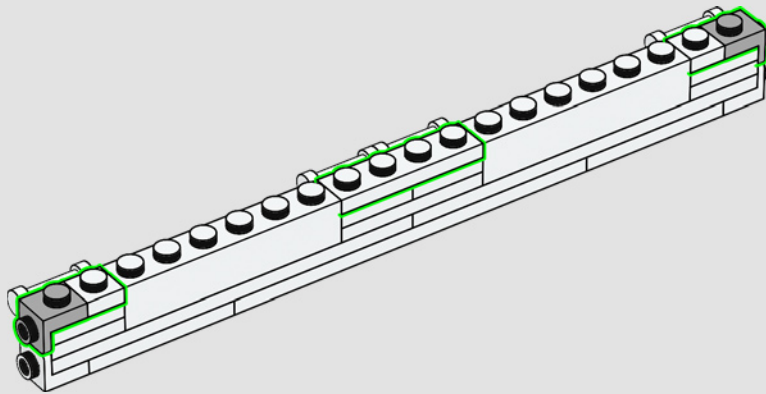


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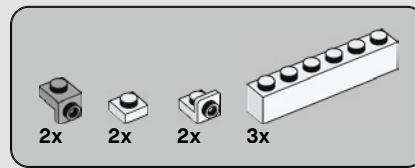
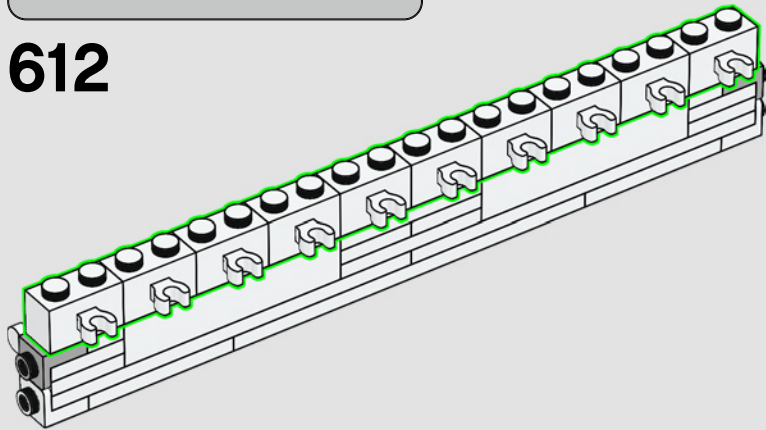




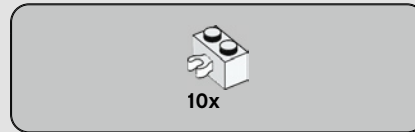
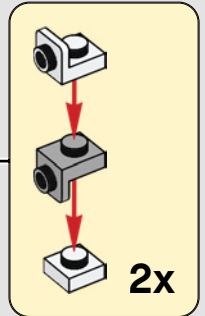
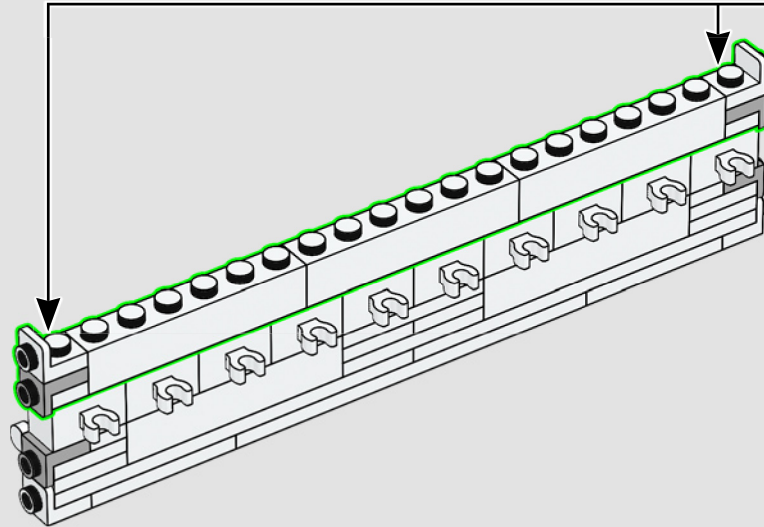
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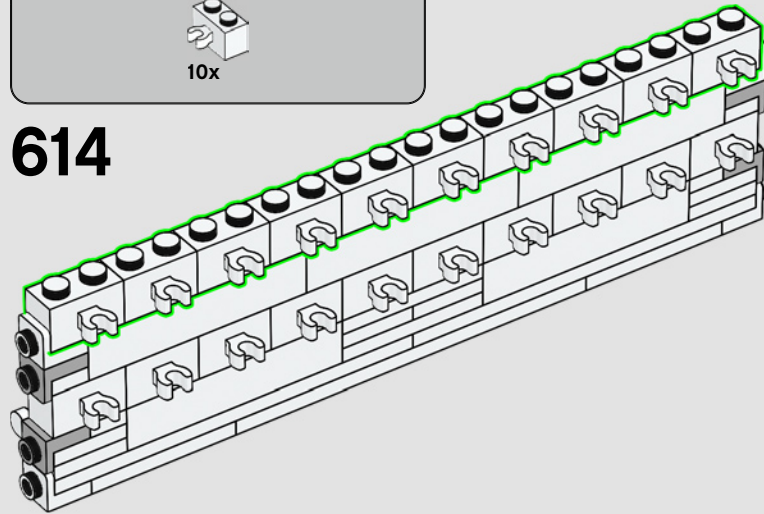
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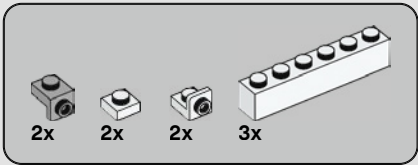
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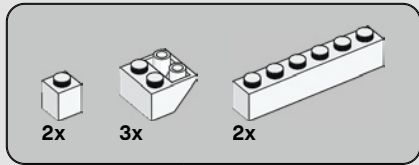
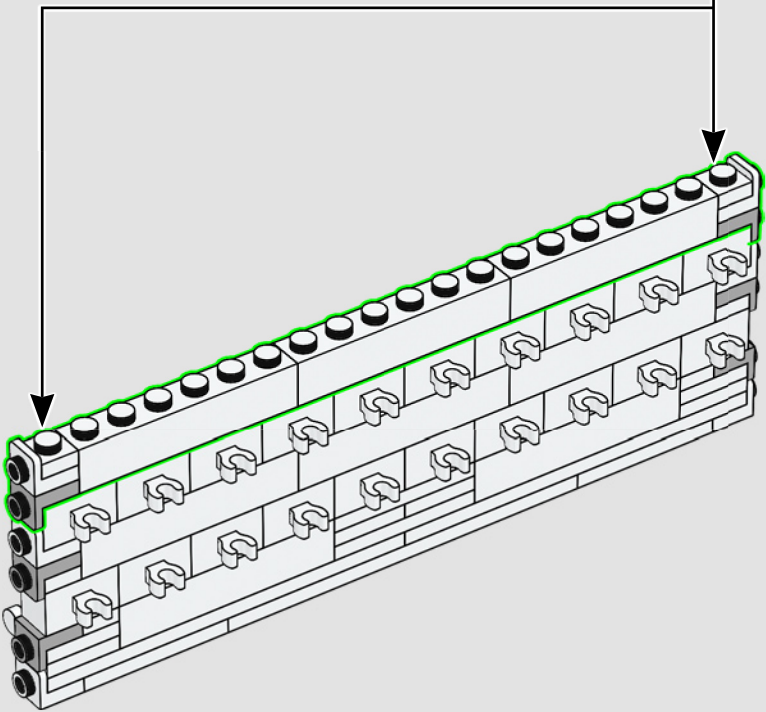
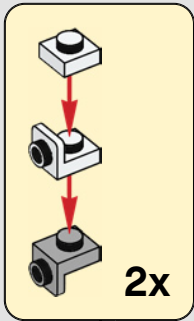
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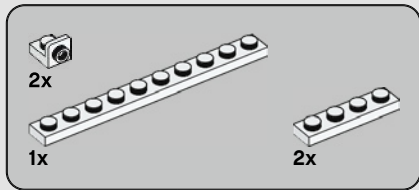
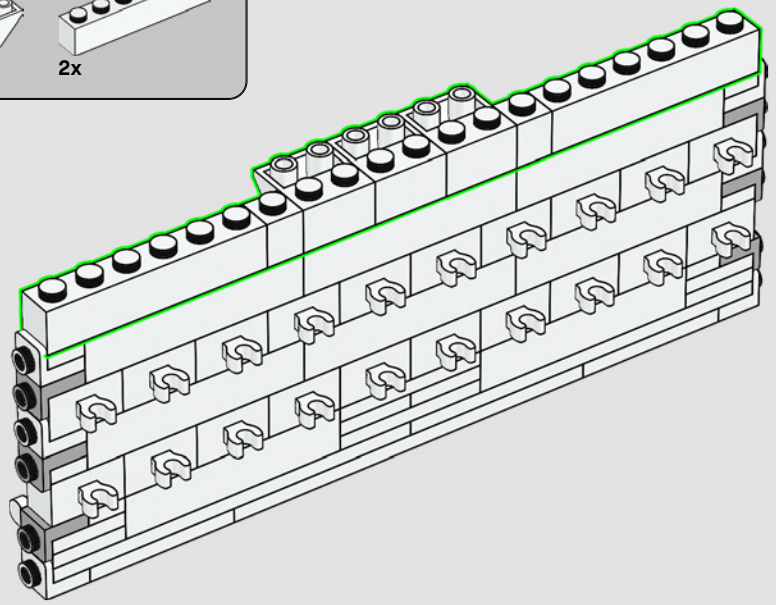




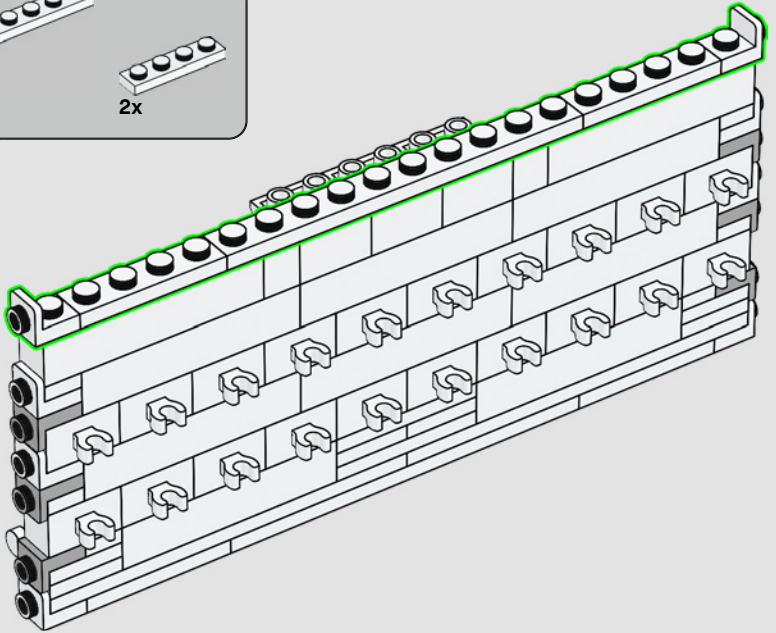
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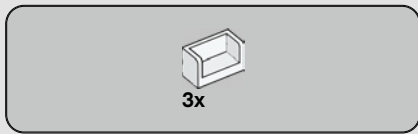


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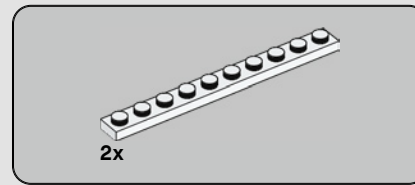
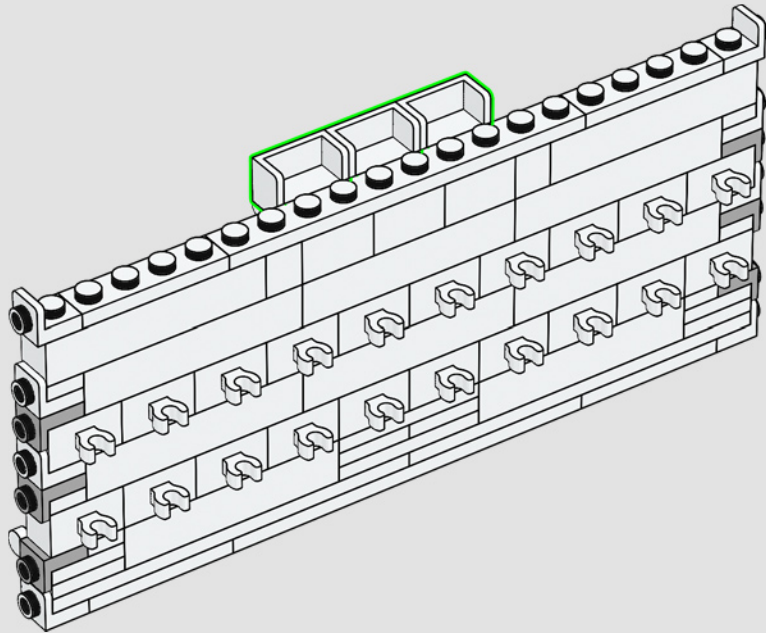


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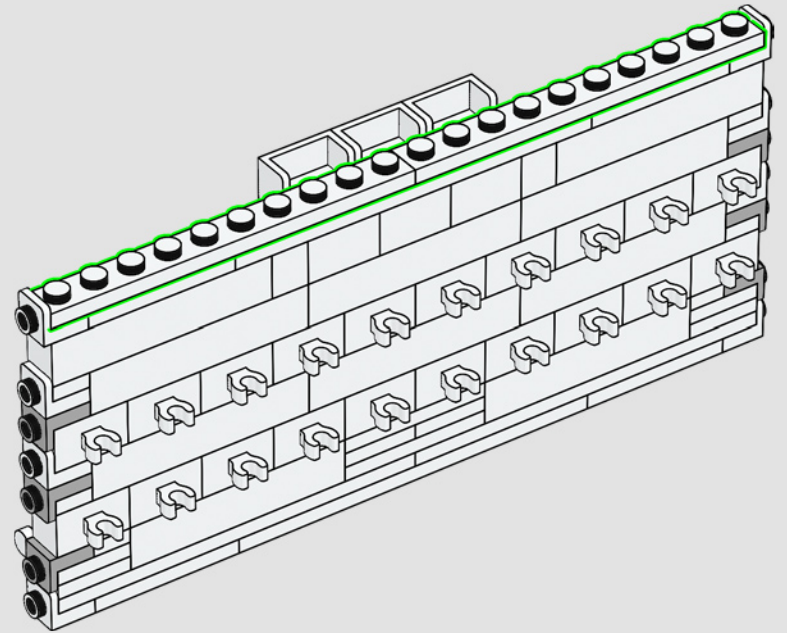


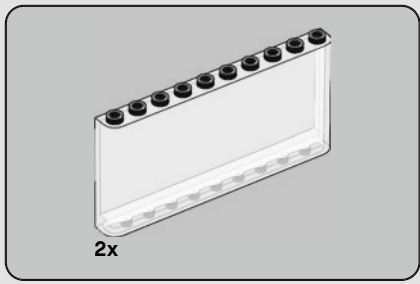


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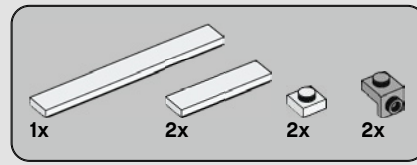
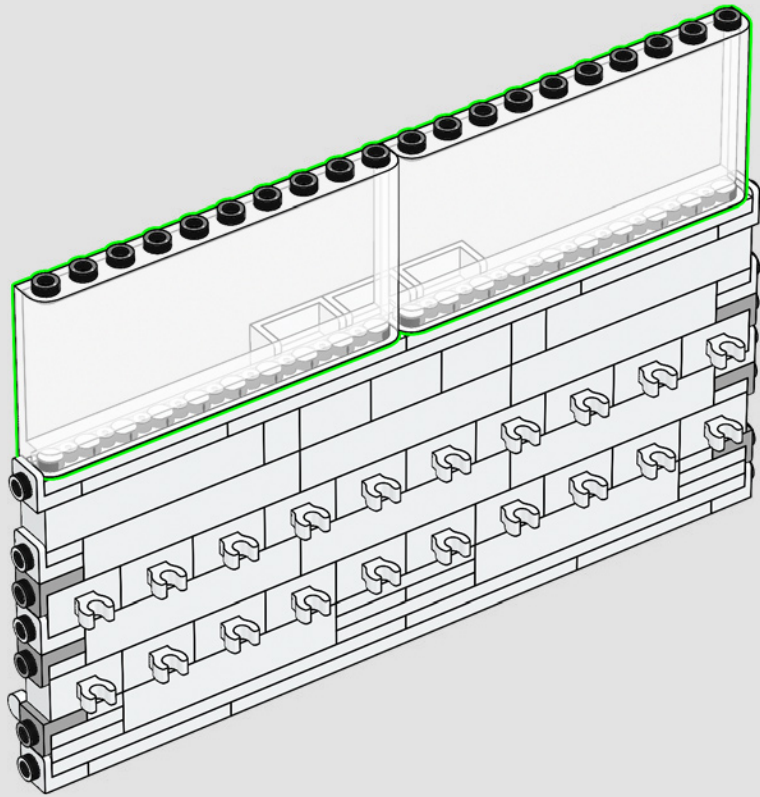


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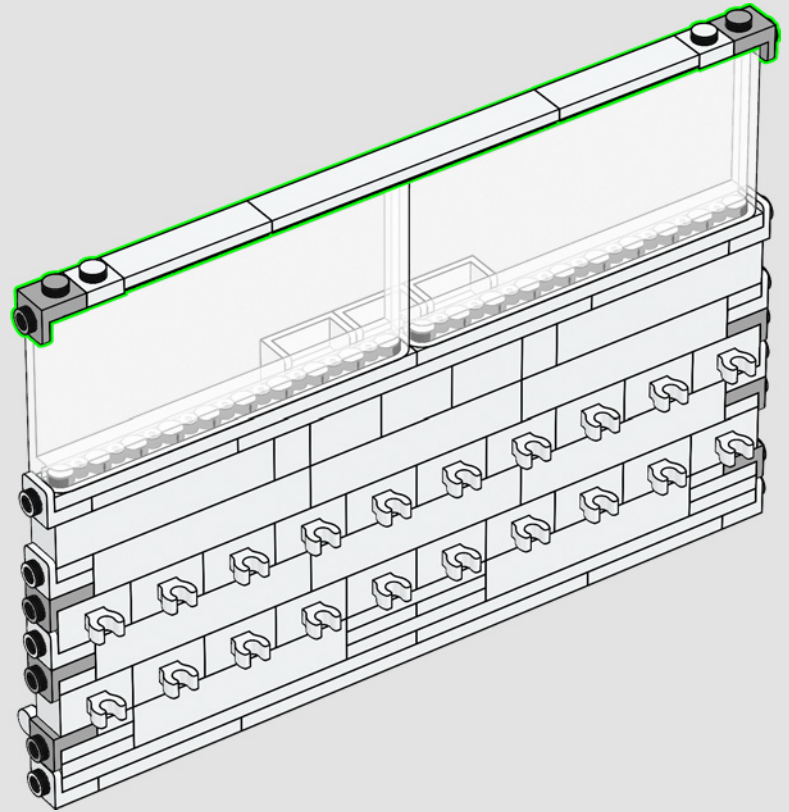




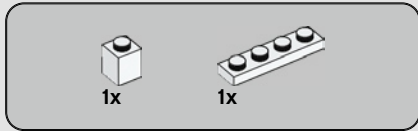
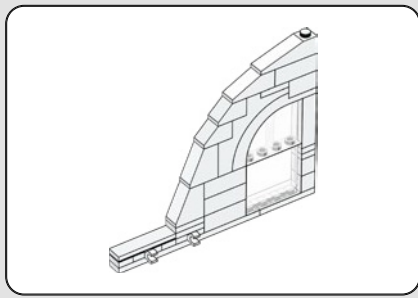
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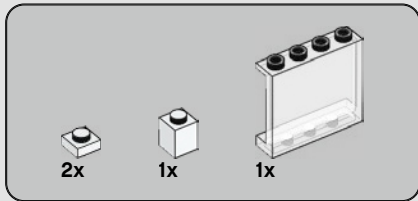
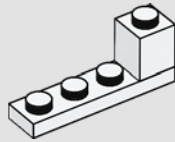
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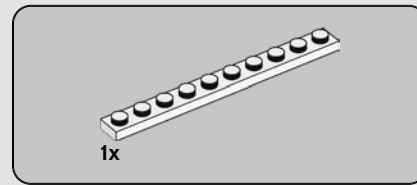
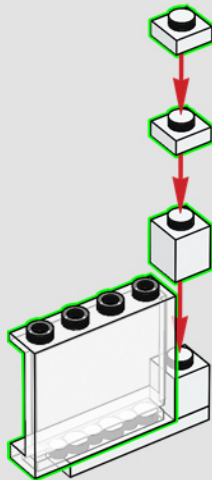




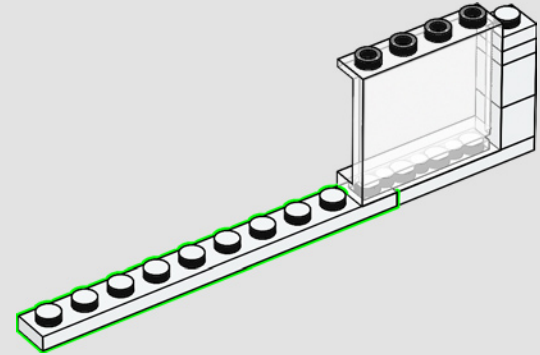
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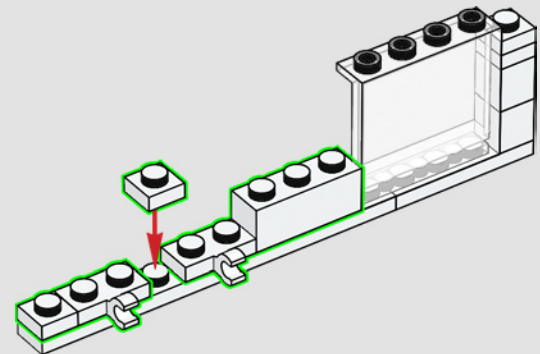
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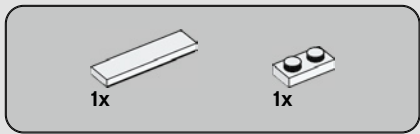


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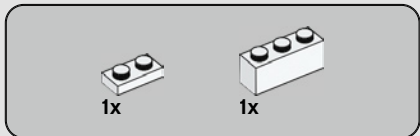
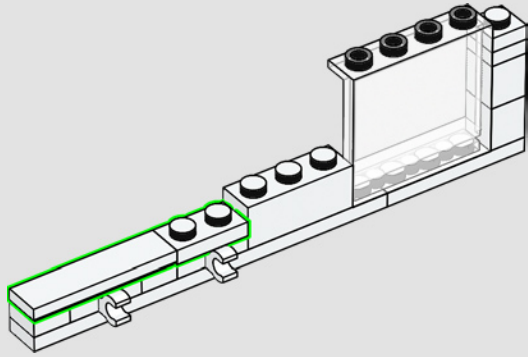


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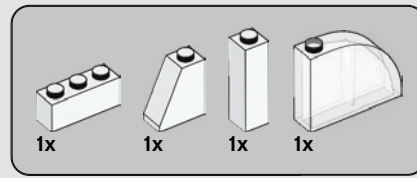
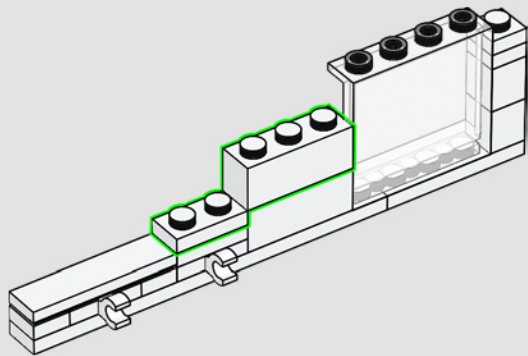




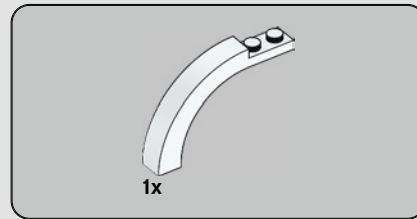
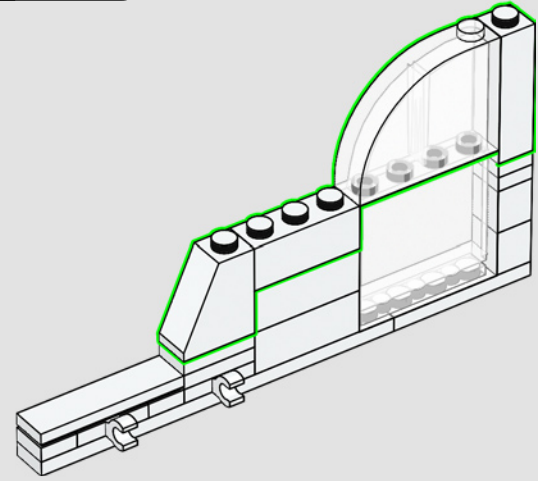
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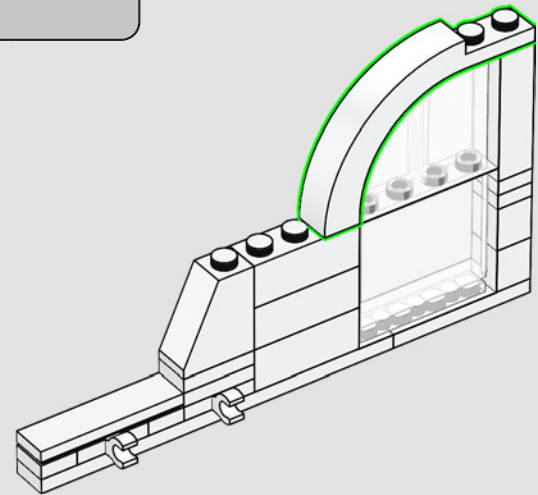
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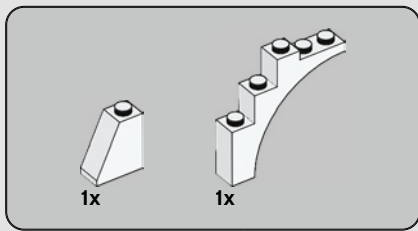


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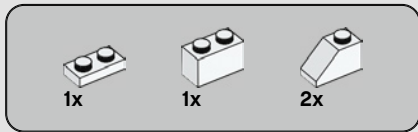
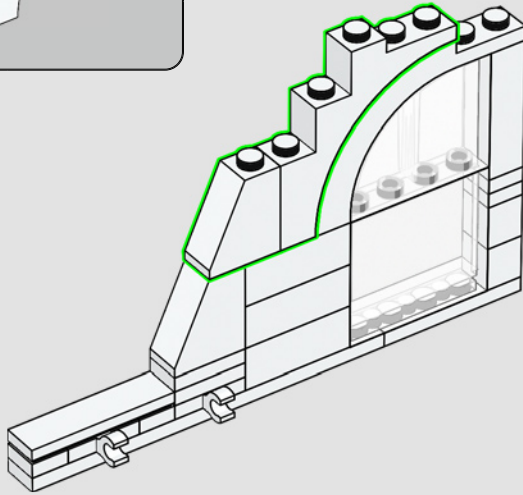


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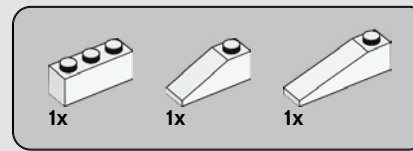
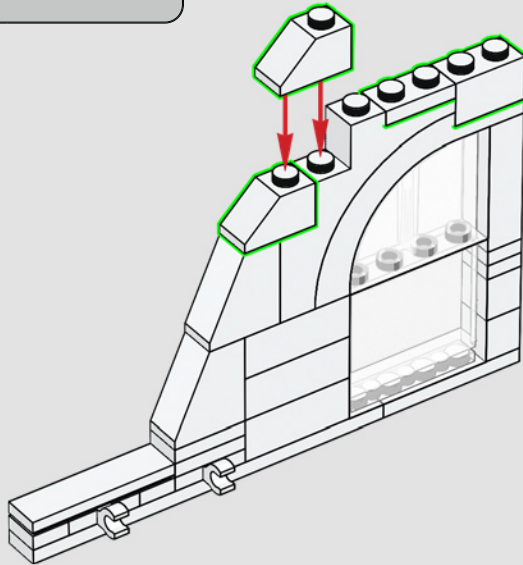




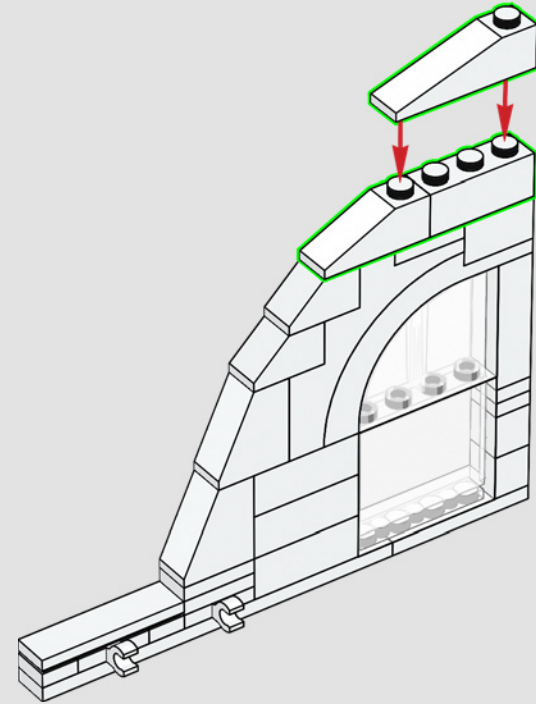
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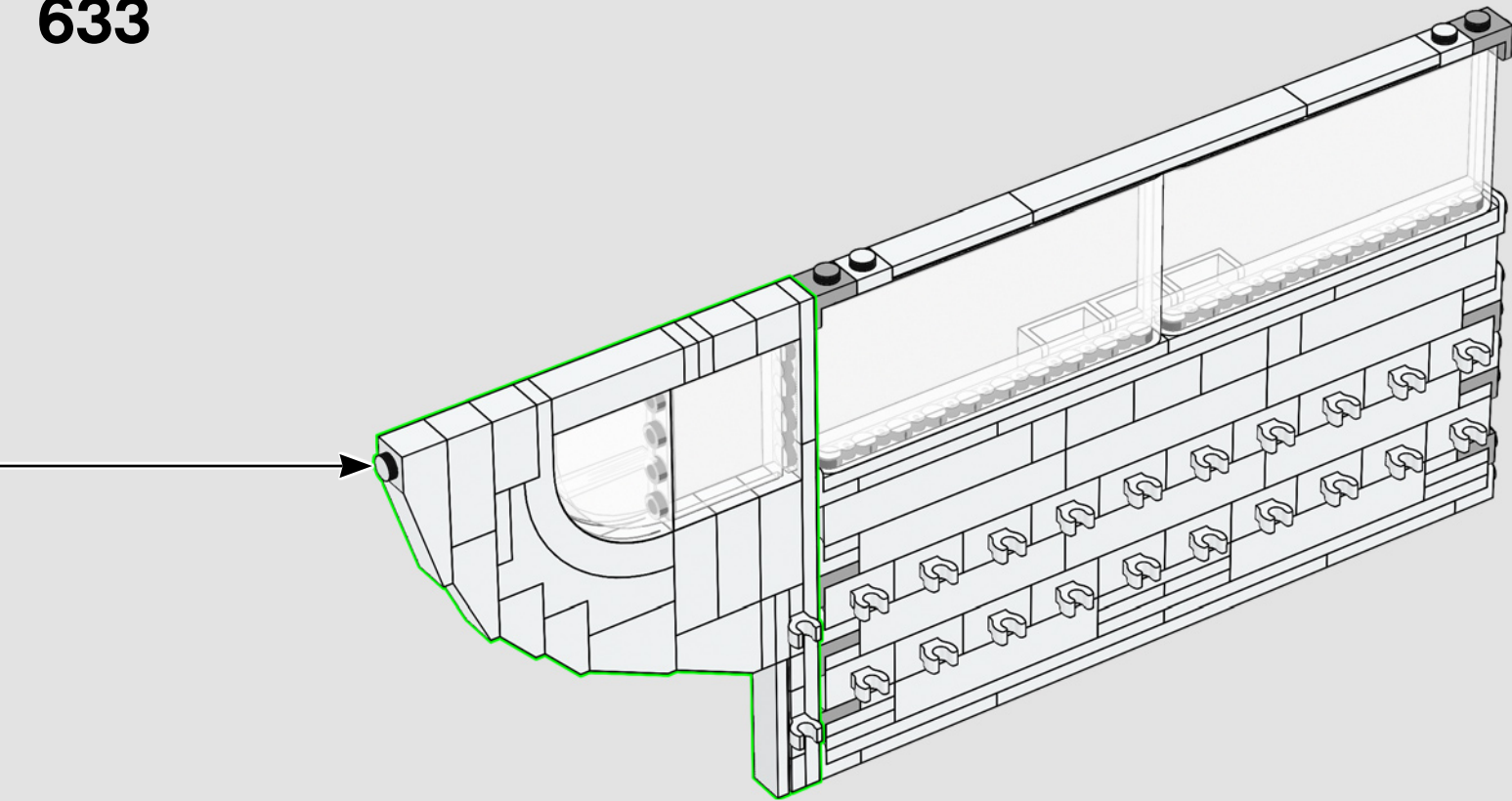


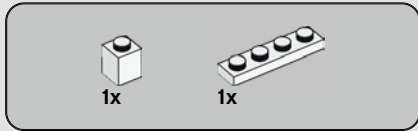
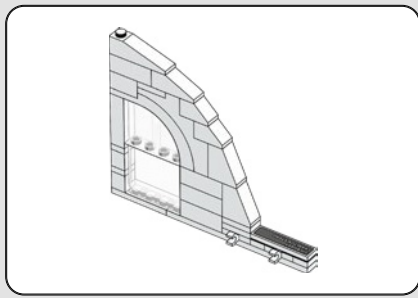
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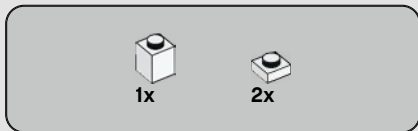
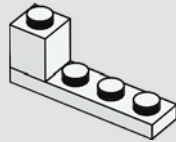


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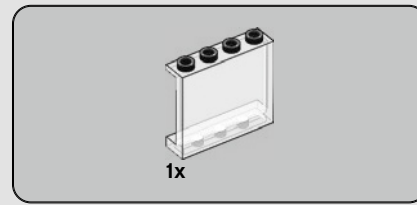
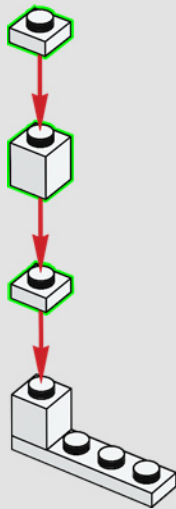




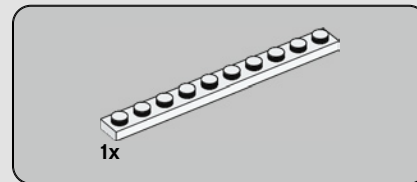
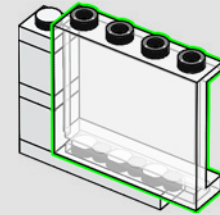
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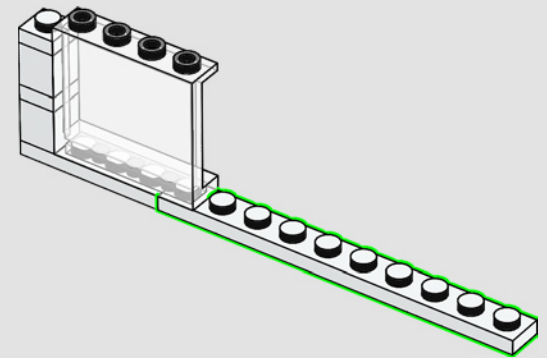
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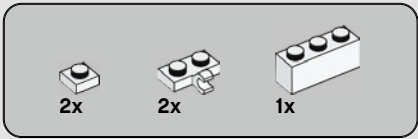


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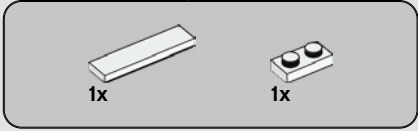
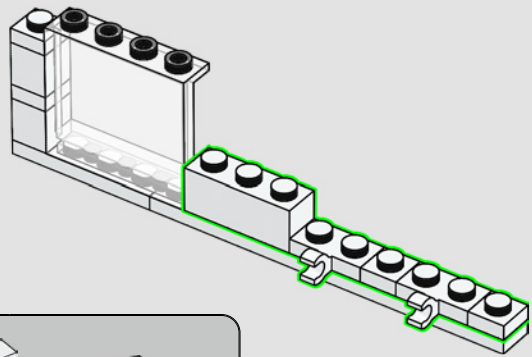


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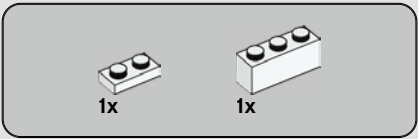
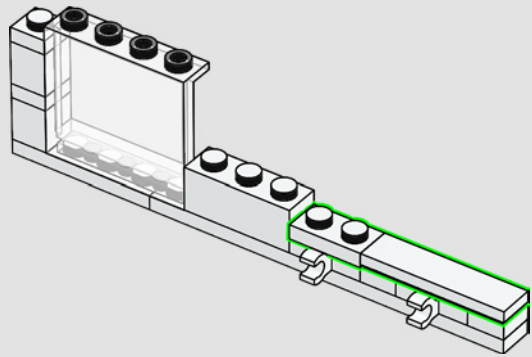




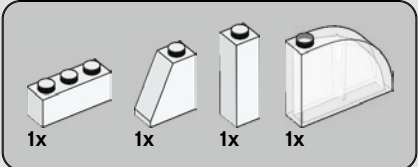
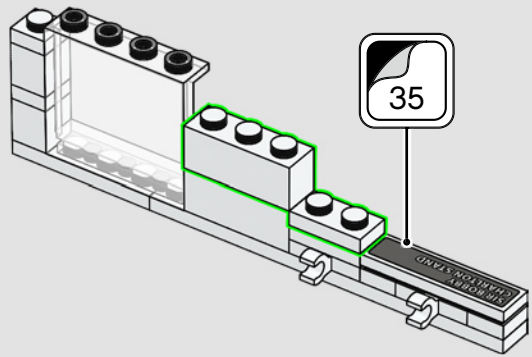
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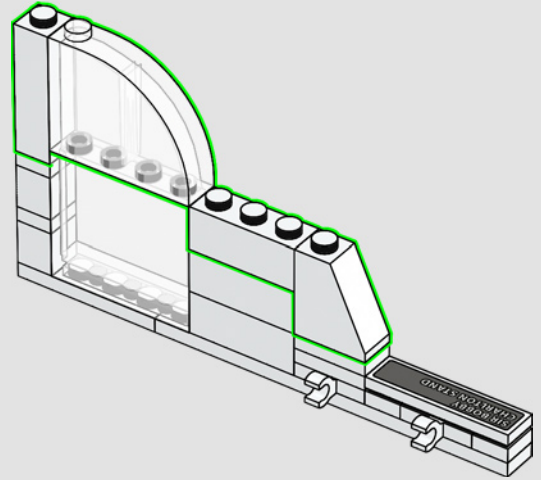
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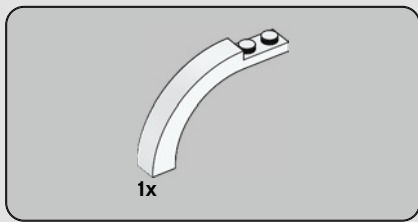
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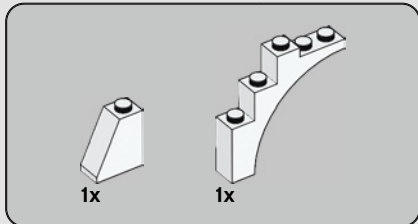
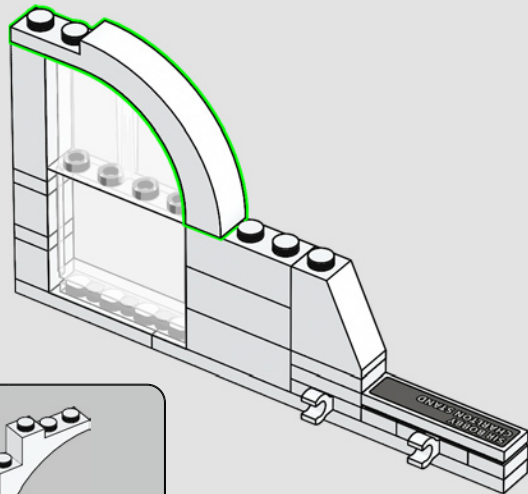
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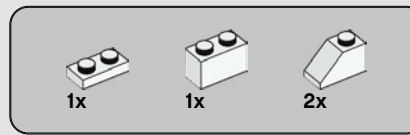
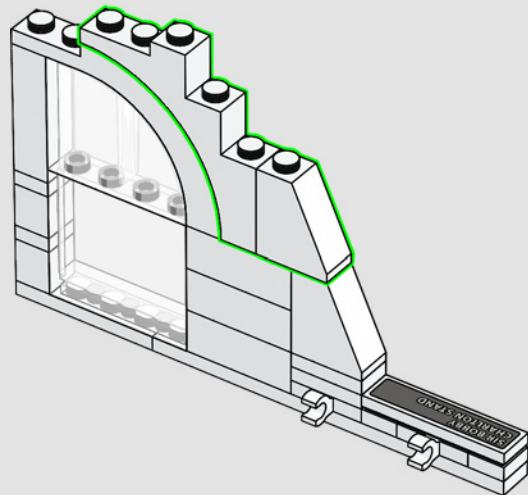




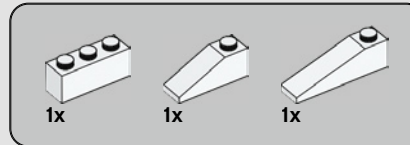
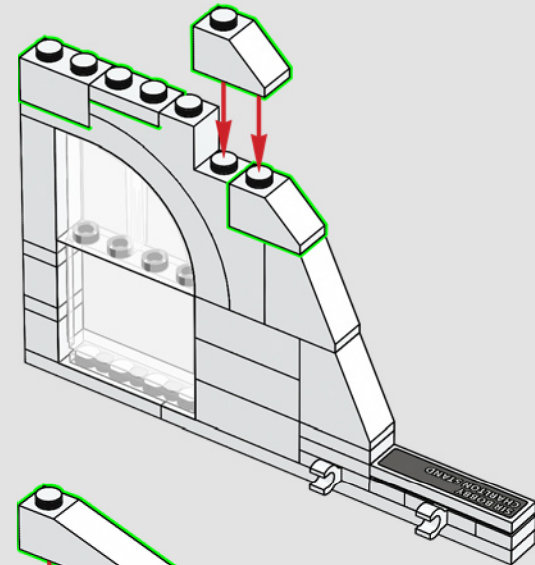
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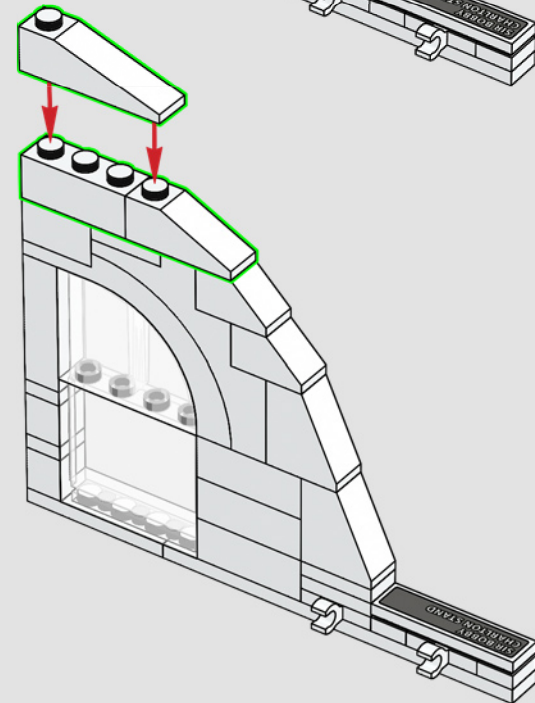
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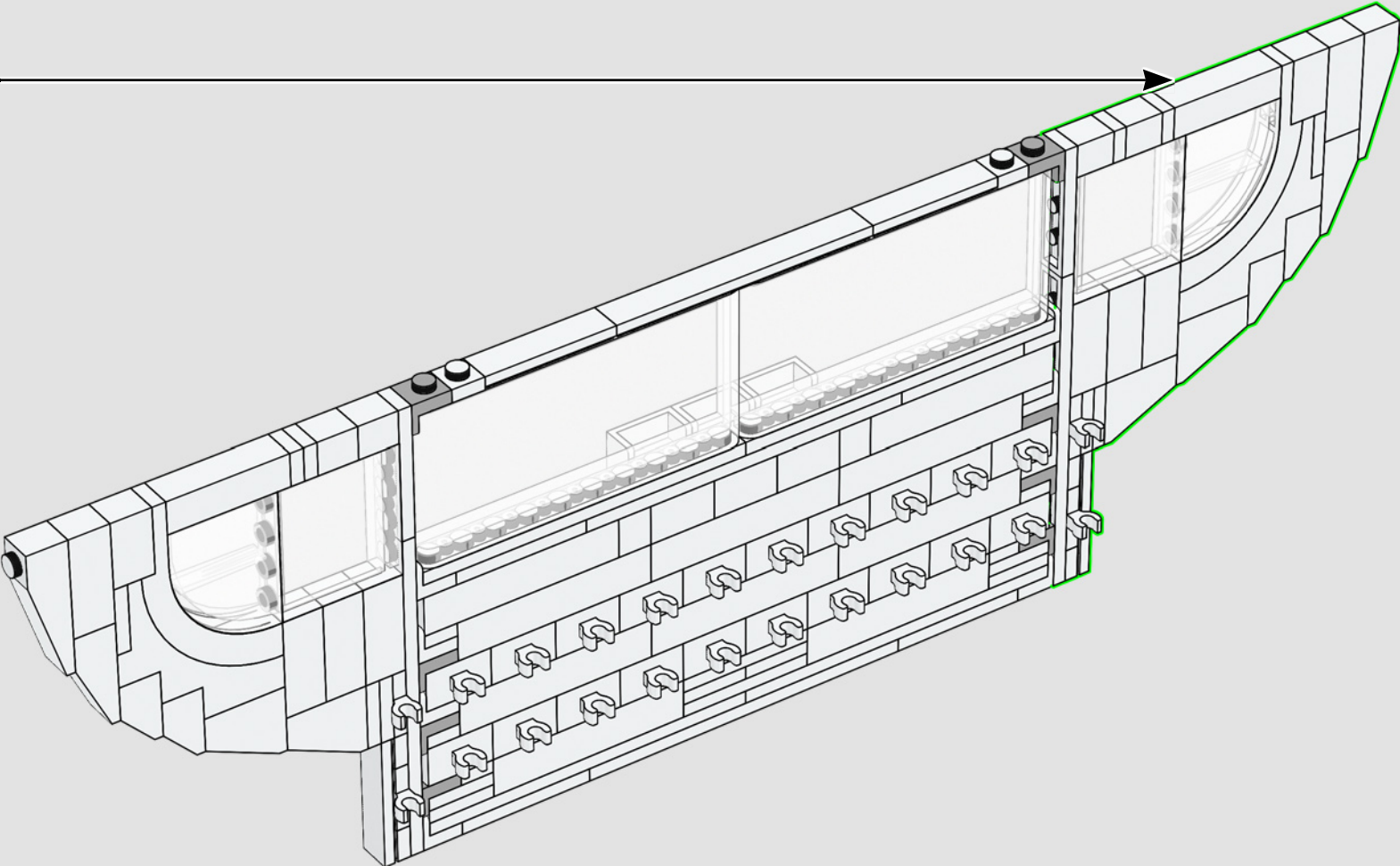
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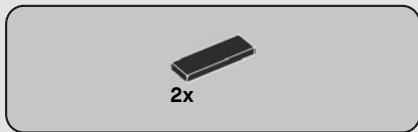


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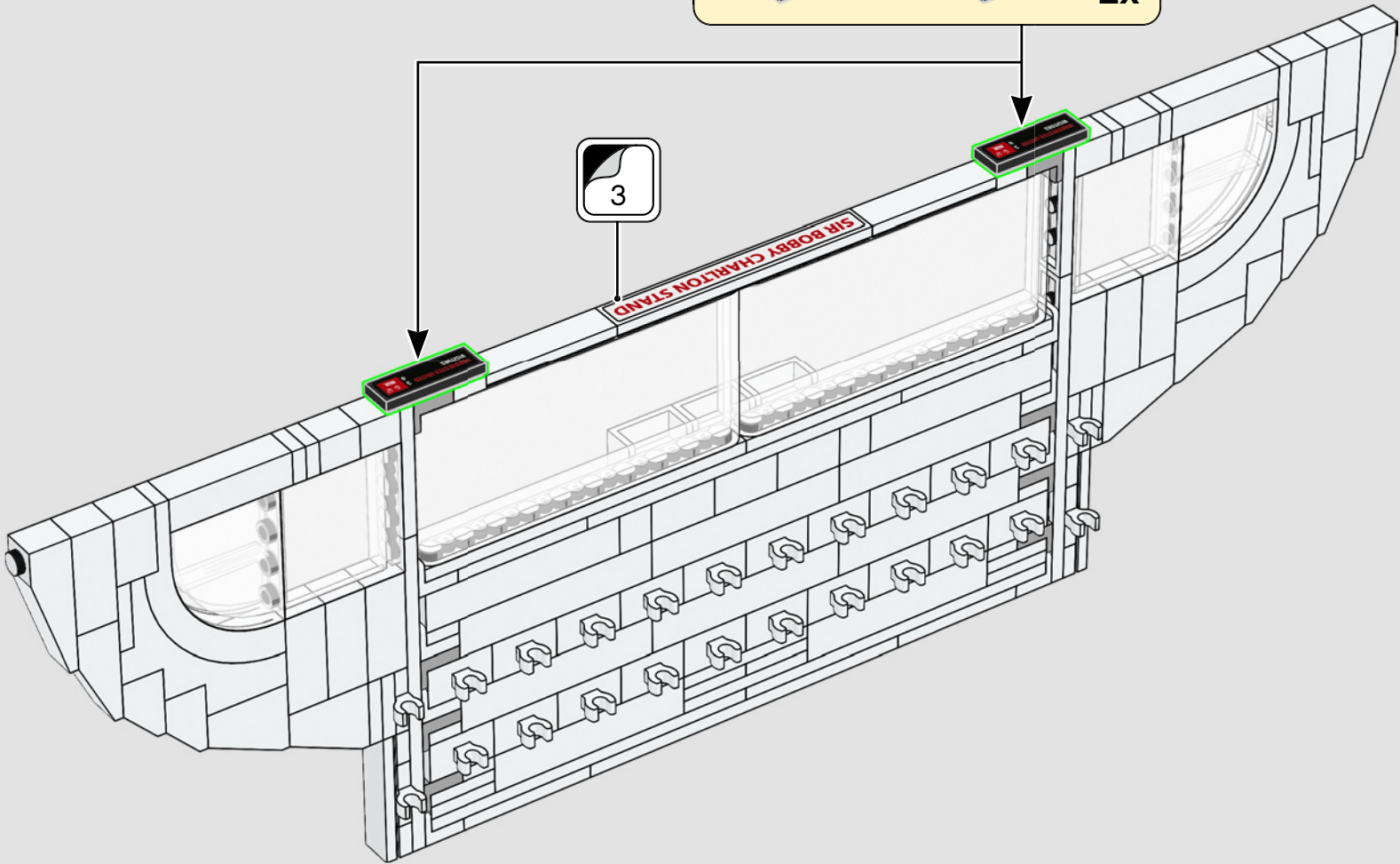
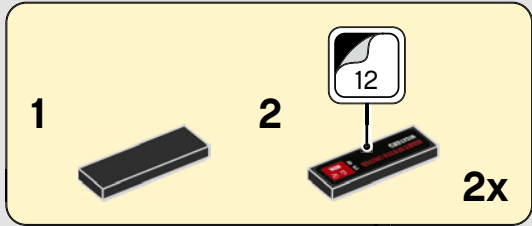


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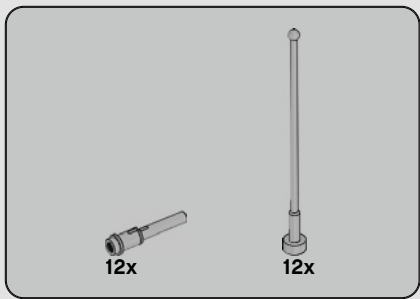




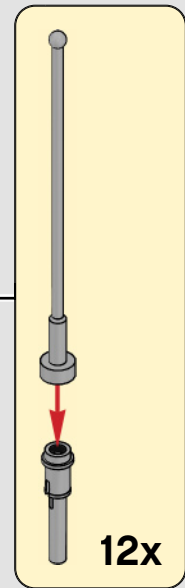
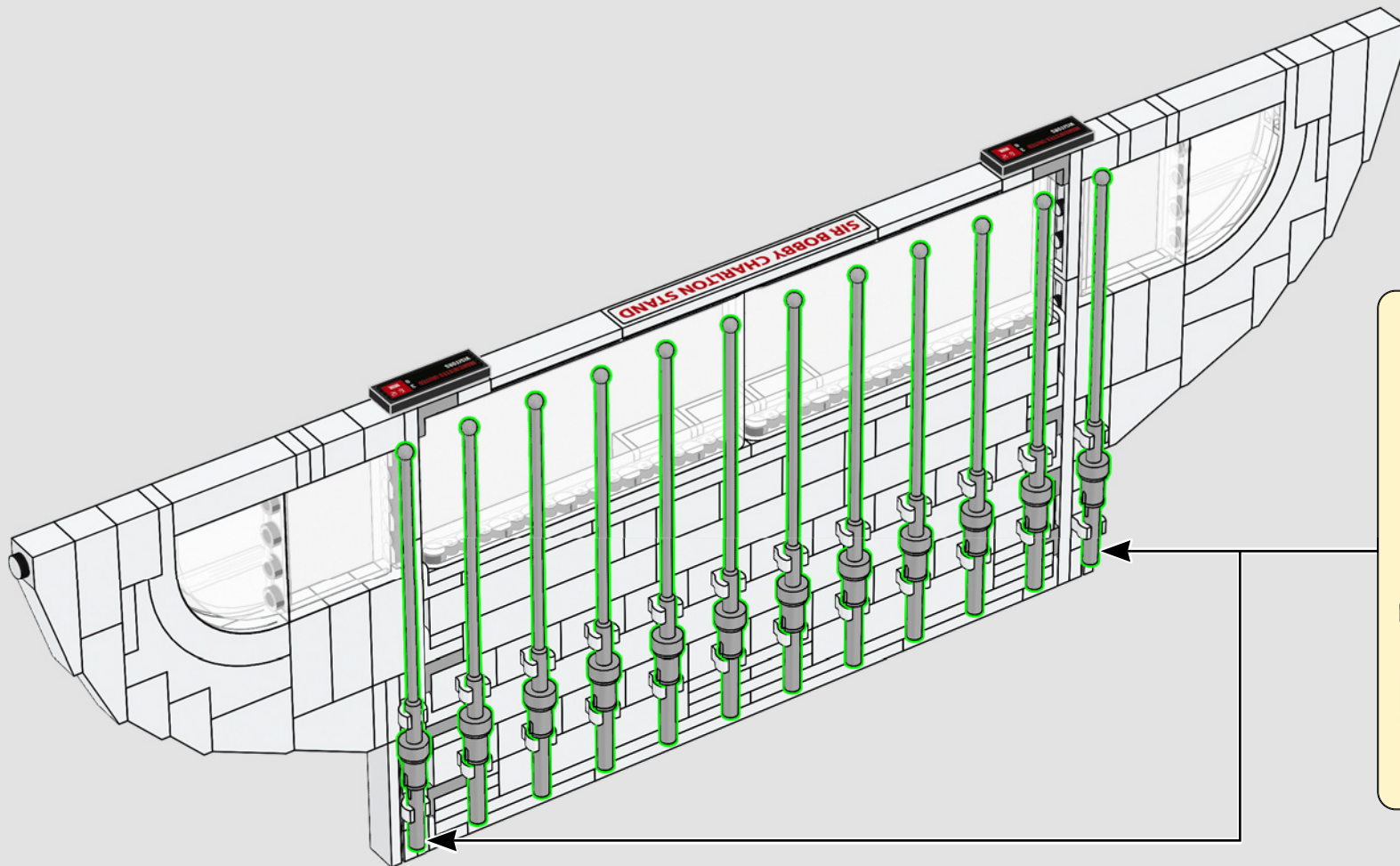
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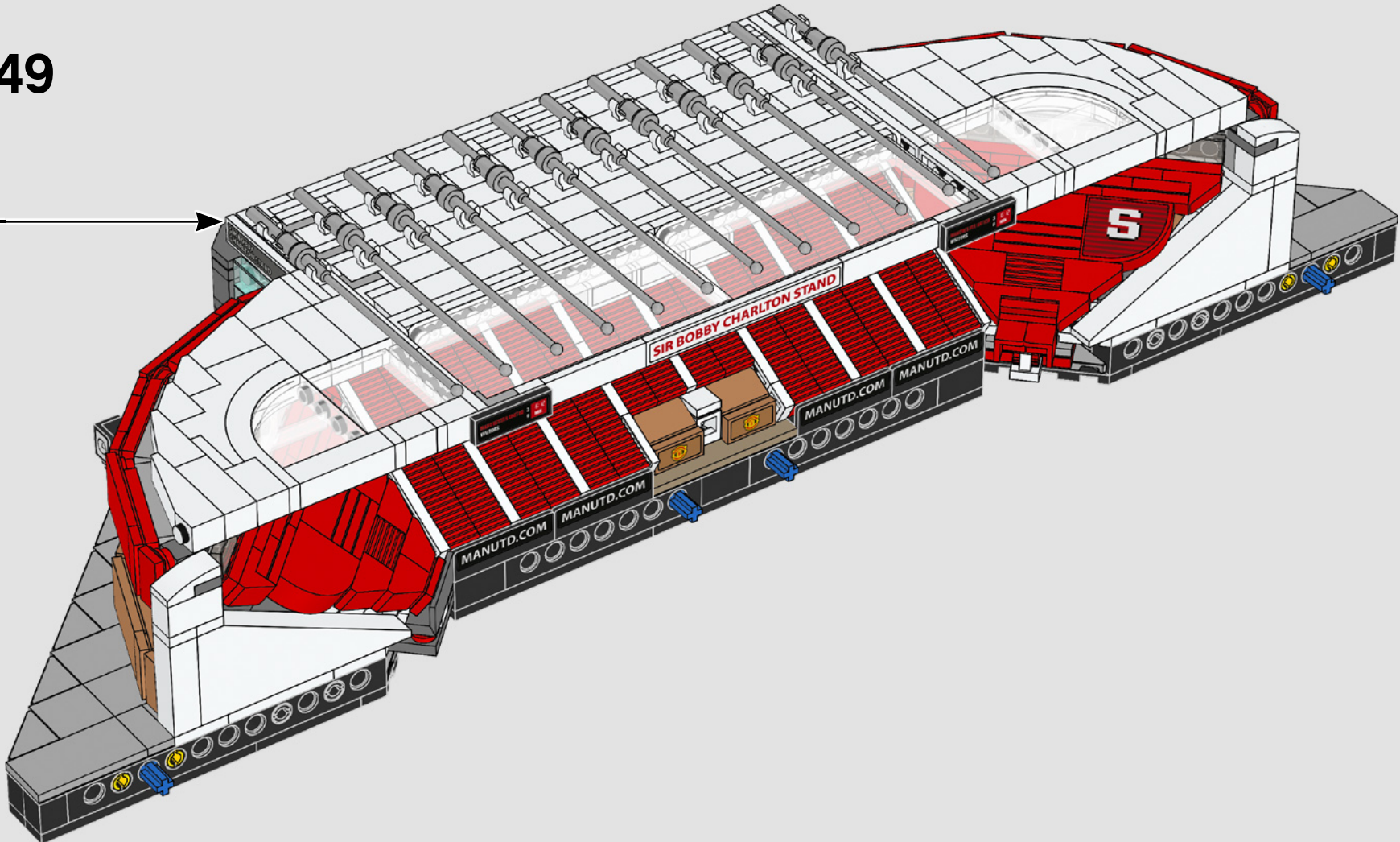


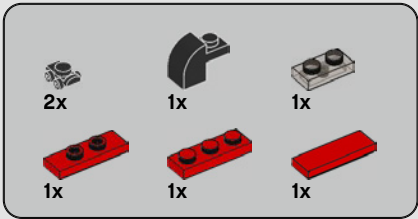


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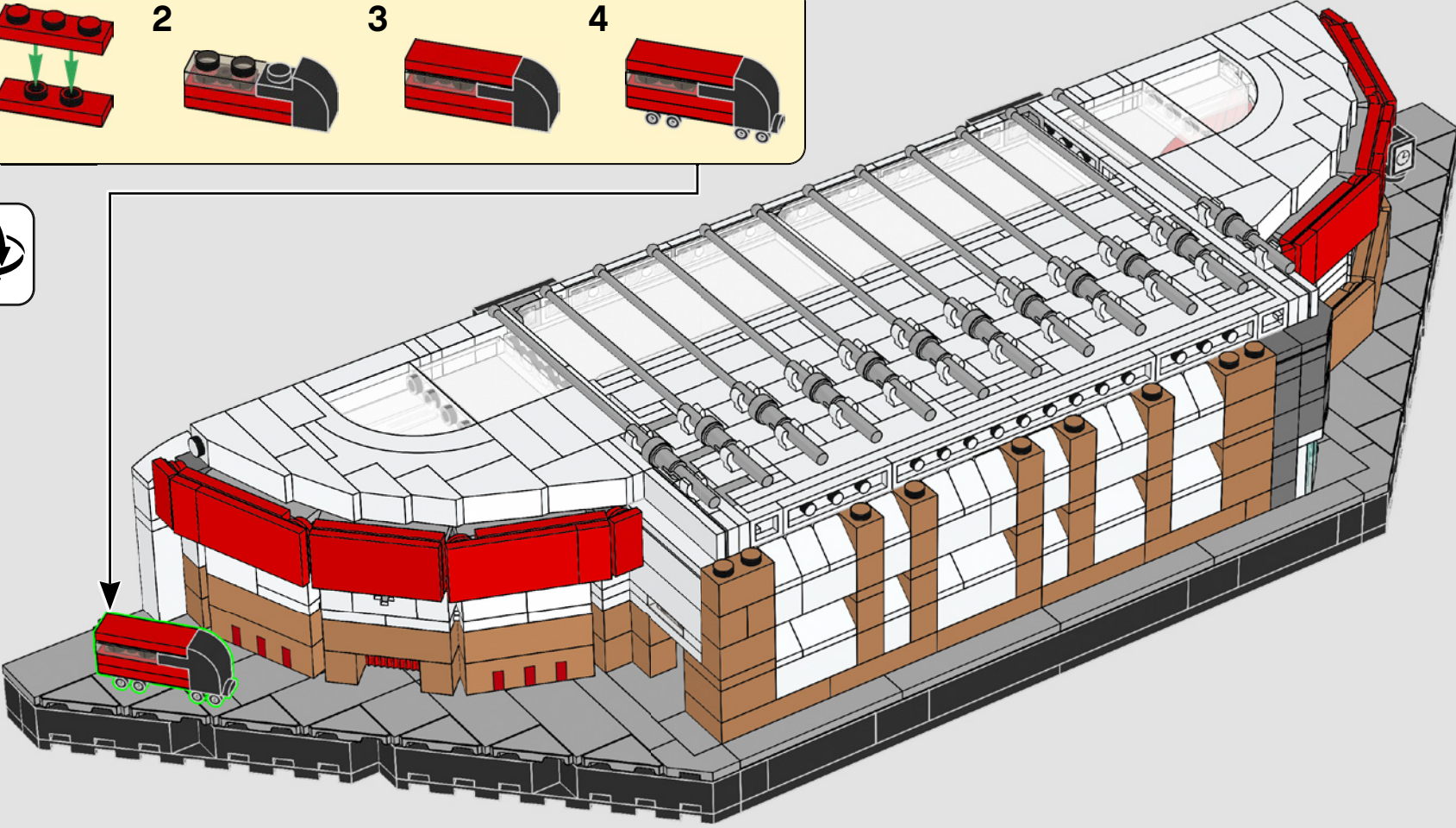
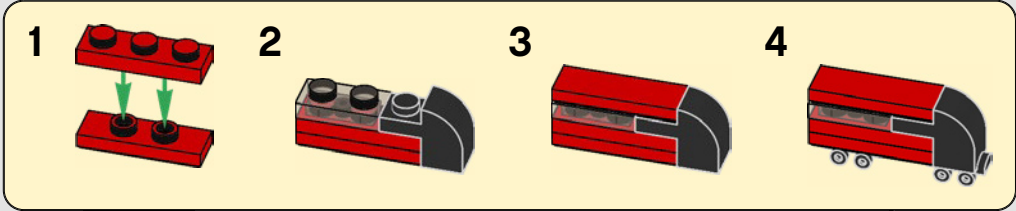


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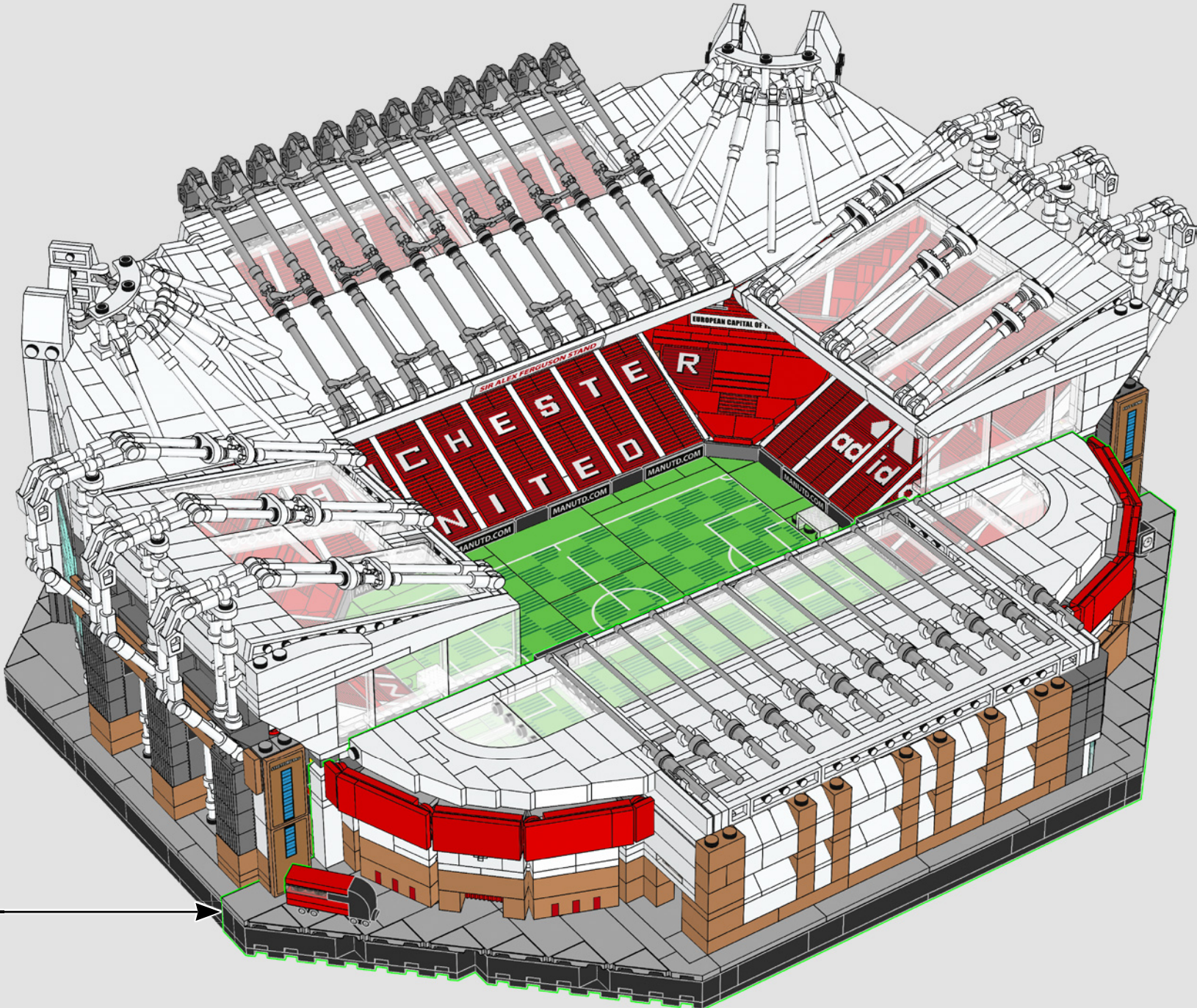


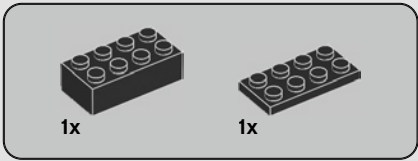
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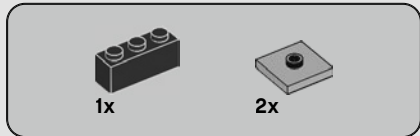
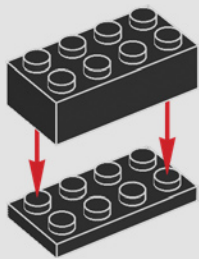


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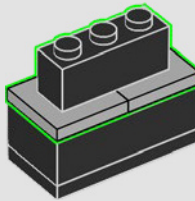




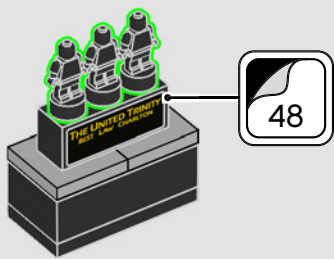
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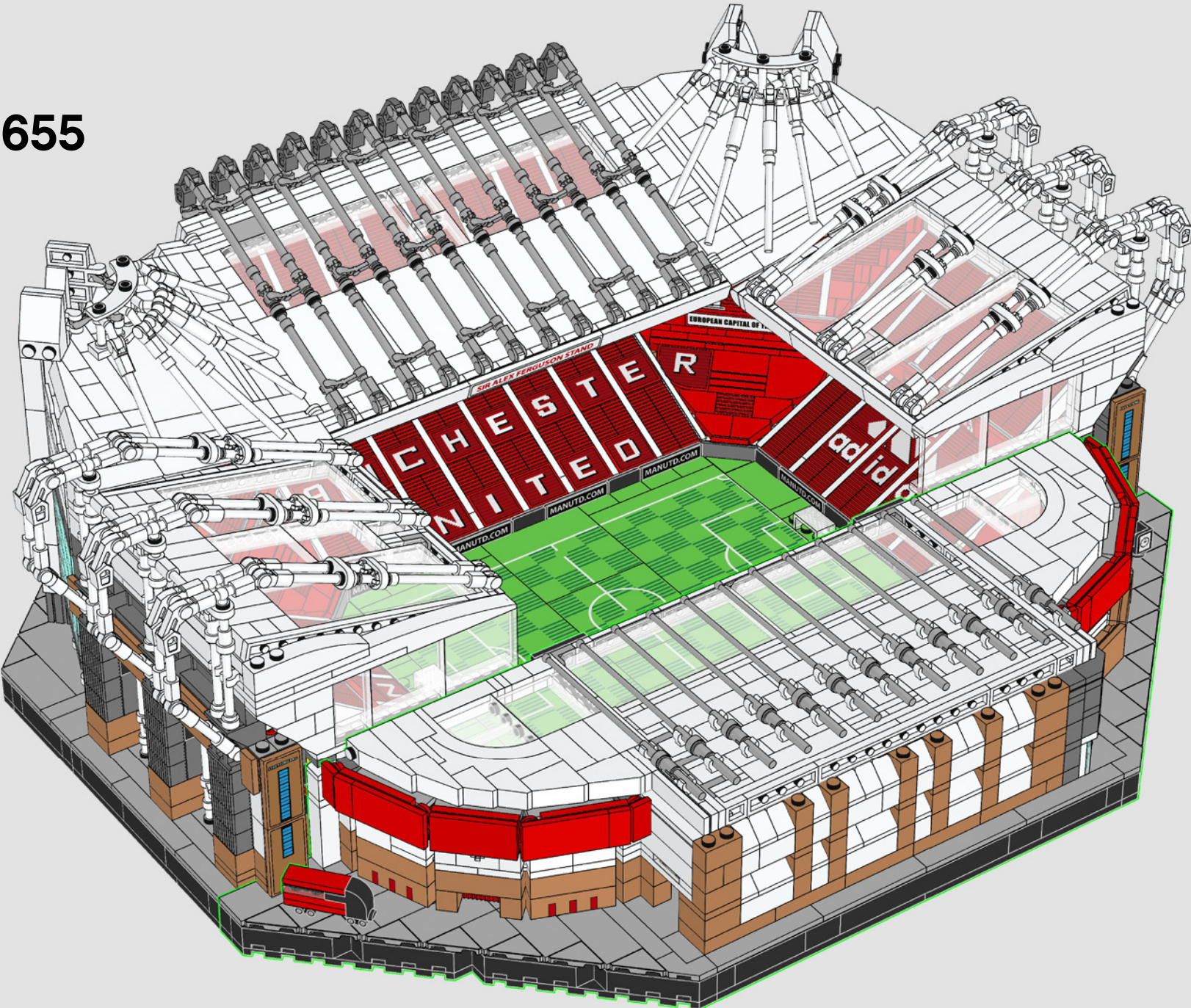


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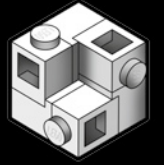
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# CREATOR™



EXPERT

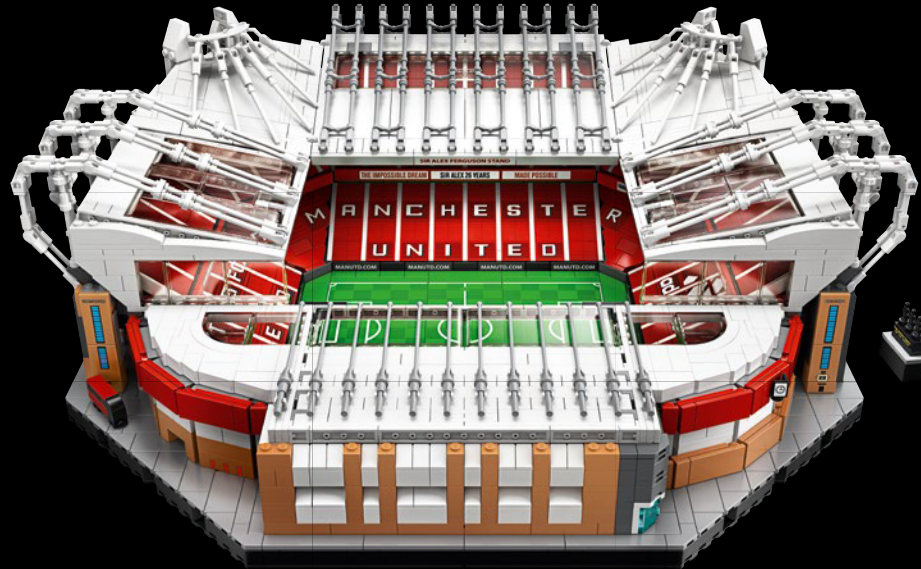








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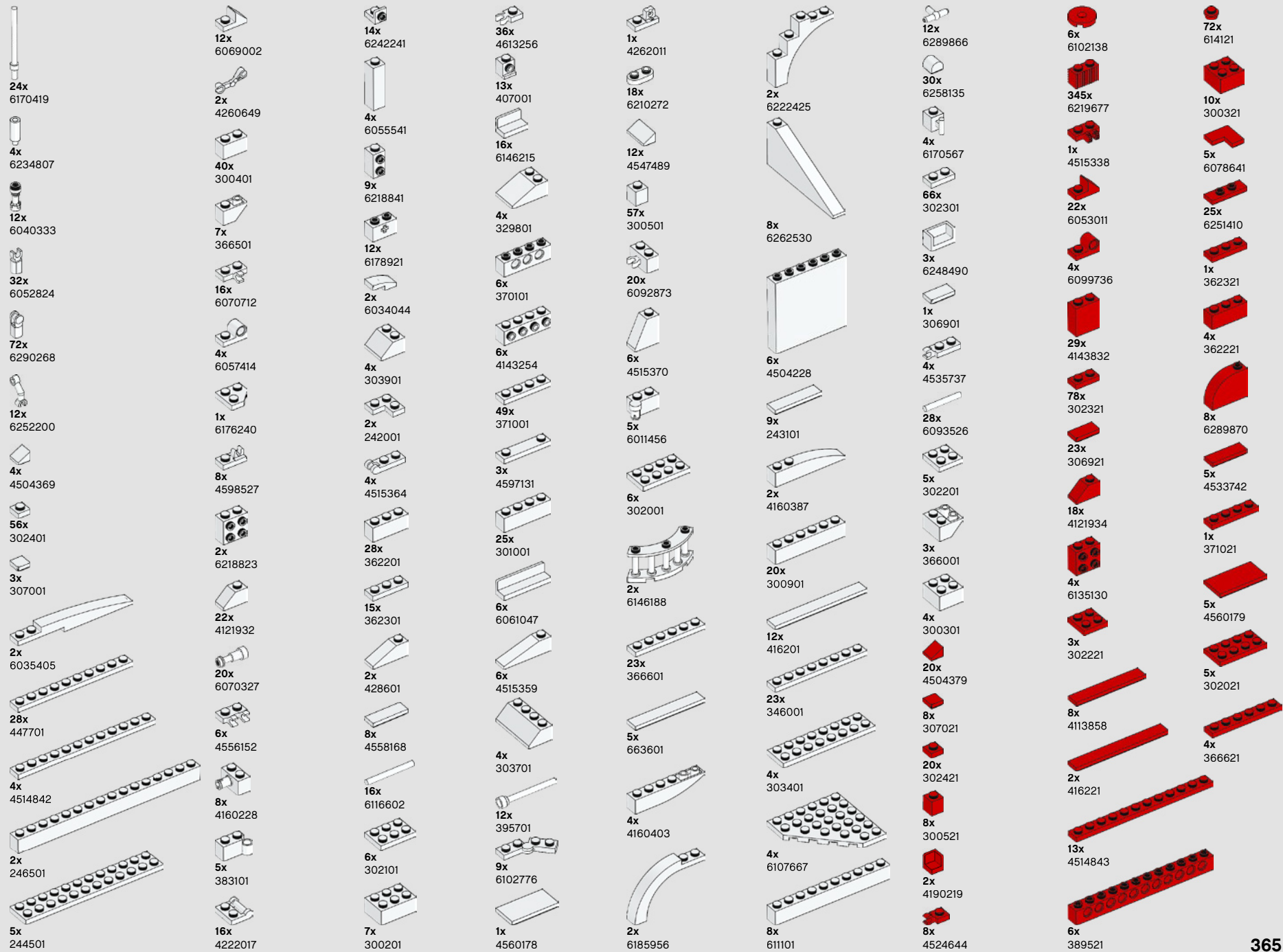
Visita:

[LEGO.com/productfeedback](https://www.lego.com/productfeedback)

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16x 4143005	5x 6107890	2x 4558170	1x 6184784	2x 4512363	12x 6276864	12x 6245277	18x 6308012
10x 4206482	4x 614126	12x 6092570	4x 4181144	7x 362226	2x 6295461	2x 6254256	30x 6152107
2x 4558606	2x 6088585	4x 301026	4x 4181144	16x 4514845	60x 6244910	60x 6244910	4x 4211415
16x 4514553	1x 4106347	4x 301026	2x 370226	4x 389526	2x 6211814	1x 6240222	7x 4558953
2x 6194751	6x 300526	22x 611517	6x 346026	1x 303026	2x 6244904	45x 6251295	14x 6248078
4x 302123	1x 6196548	4x 4159550	7x 416226	1x 303026	2x 6253231	1x 6244885	8x 6078985
2x 6318114	71x 4121715	8x 302026	2x 303226	10x 4205347	4x 6240204	6x 6252039	20x 6066097
6x 6168644	2x 241226	33x 300126	2x 303226	2x 6288587	24x 6240219	70x 6251292	34x 4211658
4x 403224	9x 6146220	14x 6039347	5x 611126	2x 303326	10x 6245269	2x 6248102	19x 4211414
2x 6173122	8x 3200026	4x 4243819	7x 383226	4x 4107558	8x 6248102	7x 6015344	1x 6117967
10x 6057458	3x 300426	1x 6222427	4x 303626	4x 302926	8x 6288588	27x 6170418	1x 4654580
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2x 346024	10x 235726	3x 379526			1x 6240515	12x 4539481	8x 4211580
8x 4639693							
<b>366</b>							





